

Melco

自动剪线高速双针平缝机

TWIN-NEEDLE HIGH SPEED LOCKSTITCHER
WITH AUTOMATIC THREAD TRIMMER

842S-7/872S-7/845S-7/875S-7 SERIES

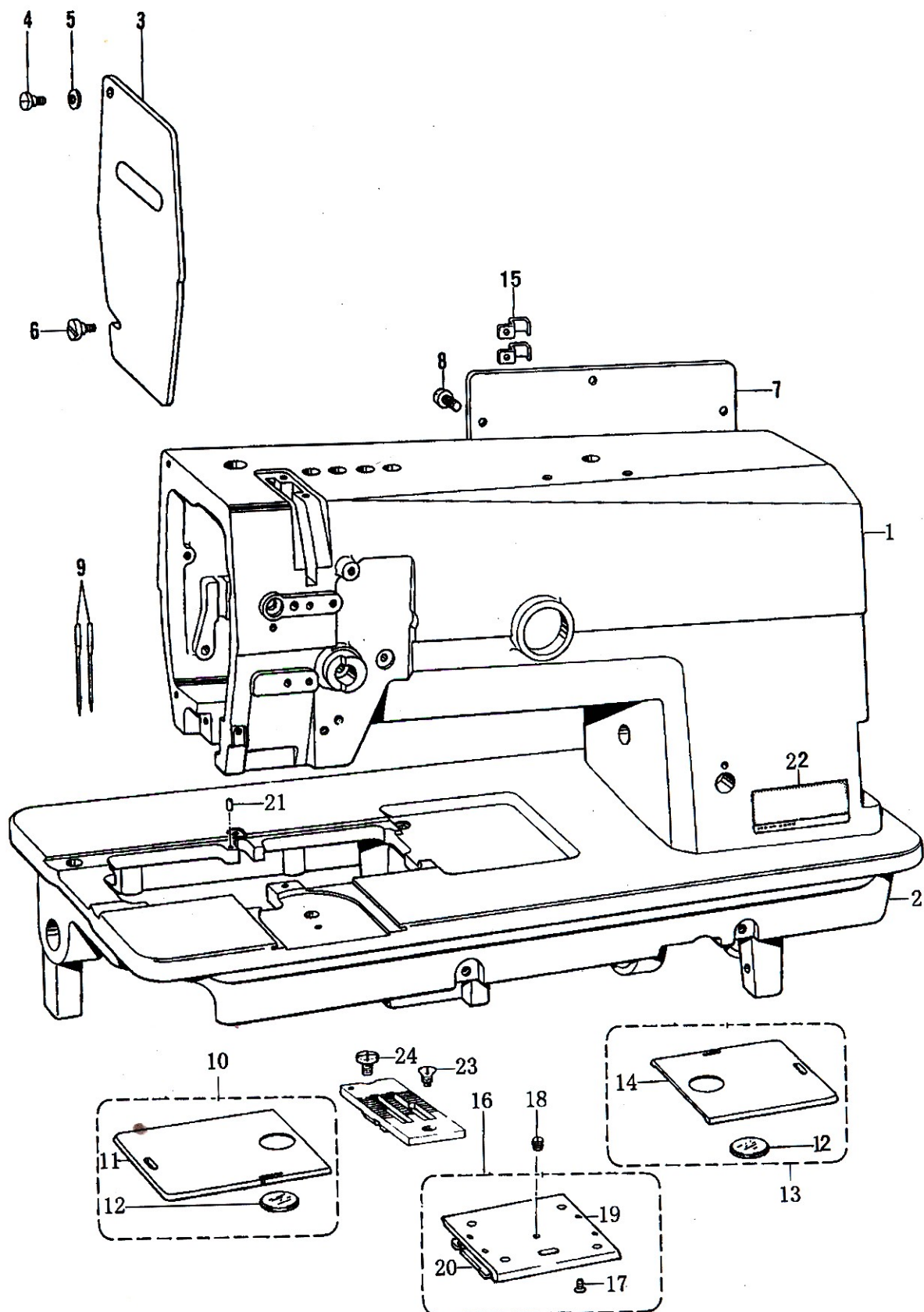
零件样本

PARTS BOOK

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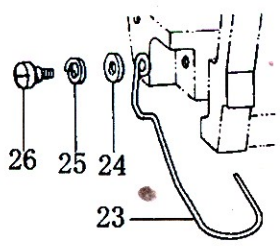
1. 机壳部件
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



1. 机壳部件 MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.01-01	机壳	ARM	1		1	
2	1199.01-02	底板	BED	1	1	1	1
3	132.01-04	面板	FACE PLATE	1		1	
4	132.01-05	钝形螺钉	SCREW	1		1	
5	22-05000000-08	弹簧垫	SPRING WASHER	1		1	
6	132.01-07	螺钉	SCREW	1		1	
7	132.01-08	后盖板	REAR COVER	1	1	1	1
8	132.01-09	后盖板螺钉	SCREW SM11/64X40 L=10	7	7	7	7
9	133.01-10	机针21 #	NEEDLE DPX5(21#)	2	2	2	2
10	132.01-11	左推板组件 (L)	SLIDE PLATE ASSY(L)	1	1	1	1
11	132.01-11-01	左推板	SLIDE PLATE	1	1	1	1
12	132.01-11-02	透视窗	BOBBIN WINDOW	2	2	2	2
13	132.01-12	右推板组件 (R)	SLIDE PLATE ASSY(R)	1	1	1	1
14	132.01-13	右推板	SLIDE PLATE	1	1	1	1
15	1199.01-15	压线夹	CORD HOLDER	3	3	3	3
16	132.01-15	横推板组件	SLIDE PLATE ASSY(F)	1	1	1	1
17	11-10580421-01	螺钉	SCREW SM1/8X40 L=4	4	4	4	4
18	11-80130410-01	螺钉	SCREW SM13/64"X32 L=4.2	1	1	1	1
19	132.01-15	横推板组件	SLIDE PLATE ASSY	1	1	1	1
20	132.01-15-02	横推板弹簧	SLIDE PLATE	2	2	2	2
21	132.01-03	定位销	POSITIONING PIN	1	1	1	1
22	1199.01-22	型号牌	TRADE MARK PLATE	1	1	1	1
23	11-10110850-01	针板螺钉	SCREW SM11/64X40 L=6.5	1	1	1	1
24	11-60110721-01	针板螺钉	SCREW SM11/64x40 L=6.6	1	1	1	1

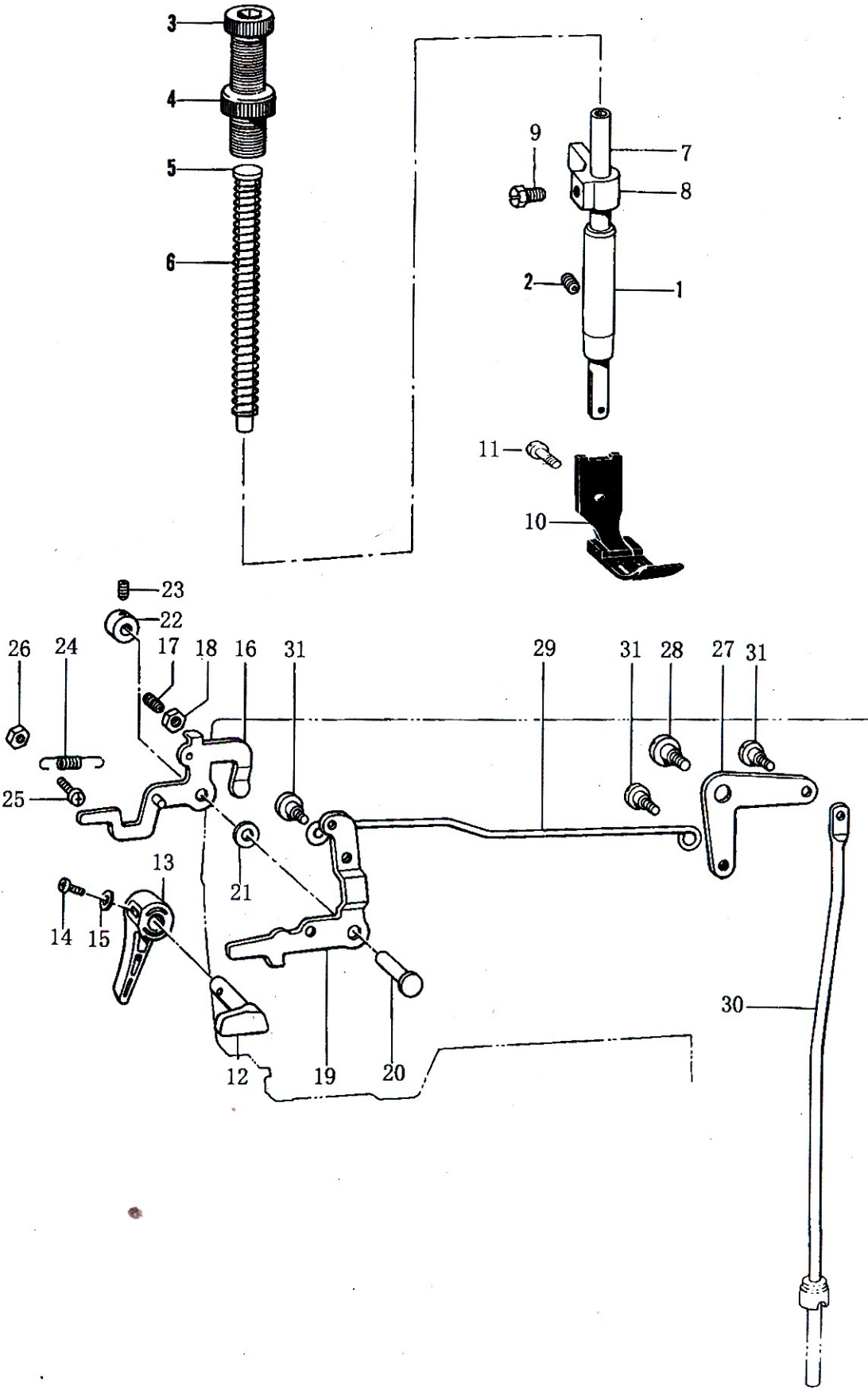
2. 针杆部件



2. 针杆部件 FEED ADJUST MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.02-01	针杆摆轴组件	NEEDLE BAR ROCK SHAFT ASSY	1		1	
2	132.02-02	针杆摆轴	NEEDLE BAR ROCK SHAFT	1		1	
3	132.02-03	推销	PIN TAPER $\Phi 4 \times 25$	1		1	
4	132.02-04	导管衬板	GUIDE PLATE	2		2	
5	132.02-05	导管衬板螺钉	SCREW SM3/32X56 L=4	4		4	
6	132.02-06	针杆	NEEDLE BAR	1		1	
7	132.02-07	针杆连接轴	NEEDLE BAR CRANK	1		1	
8	11-00090820-01	针杆连接轴螺钉	SCREW SM9/64X40 L=8	1		1	
9	132.02-09	三眼连杆	SLIDE BLOCK	1		1	
10	132.02-10	针杆支架滑块	NEEDLE BAR GUIDE SLIDE BLOCK	1		1	
11	132.02-11	针杆支架	NEEDLE BAR ROCK SHAFT ASSY	1		1	
12	132.13-01	针杆接头	NEEDLE CLAMP	1		1	
13	11-00090320-01	针杆接头螺钉	SCREW SM9/64X40 L=3	2		2	
14	132.02-12	针杆摆轴前轴套	NEEDLE BAR ROCK SHAFT BUSH (L)	1	1	1	1
15	132.02-13	针杆摆动连接杆	NEEDLE BAR ROCK CONNECTING ROD	1	1	1	1
16	11-70462020-01	螺钉	SCREW SM1/4X24 L=20	1	1	1	1
17	132.02-15	针杆摆杆	NEEDLE BAR ROCK LINK	1	1	1	1
18	132.02-16	摆轴连杆螺钉	NEEDLE BAR ROCK LINK SHAFT	2	2	2	2
19	132.02-17	摆轴连杆螺母	NUT, SM7.94	2	2	2	2
20	132.02-18	针杆连接曲柄	NEEDLE BAR CONNECTING CRANK	1	1	1	1
21	11-60661720-01	螺钉	SCREW SM1/4X28 L=17	1	1	1	1
22	132.02-20	针杆摆动轴轴套	NEEDLE BAR ROCK SHAFT BUSH (R)	1	1	1	1
23	132.02-21	护手架	FINGER GUARD	1	1	1	1
24	21-04-513122-03	垫片, 平5	WASHER PLAIN 5	1	1	1	1
25	22-05000000-08	弹簧垫片	WASHER SPPING 2-4, 4.37	1	1	1	1
26	132.02-24	护手板螺钉3. 57	SHOULDER SCREW, SM3.57	1	1	1	1

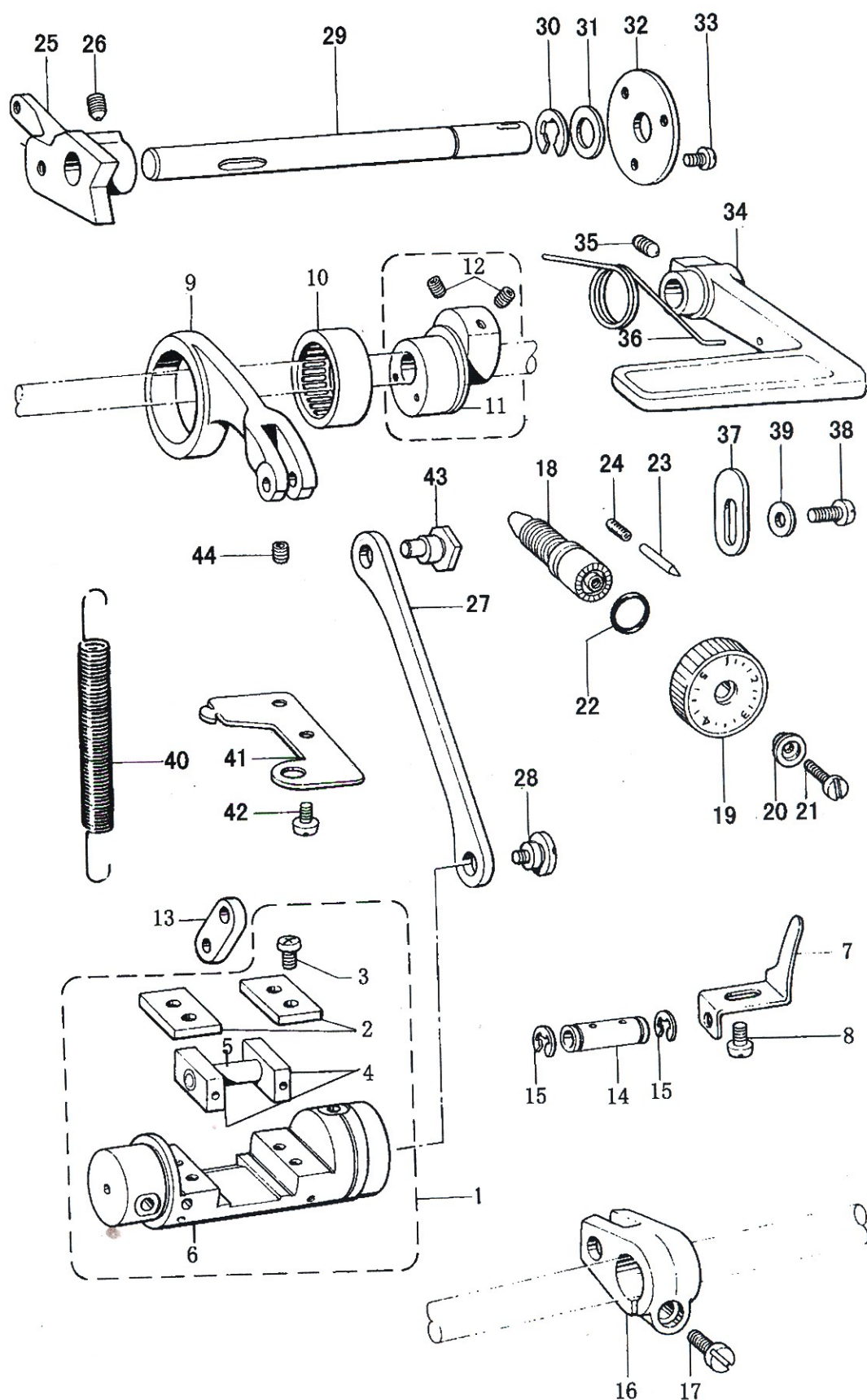
3. 压脚部件
PRESSER FOOT COMPONENTS



3. 压脚部件 PRESSER FOOT COMPONENTS

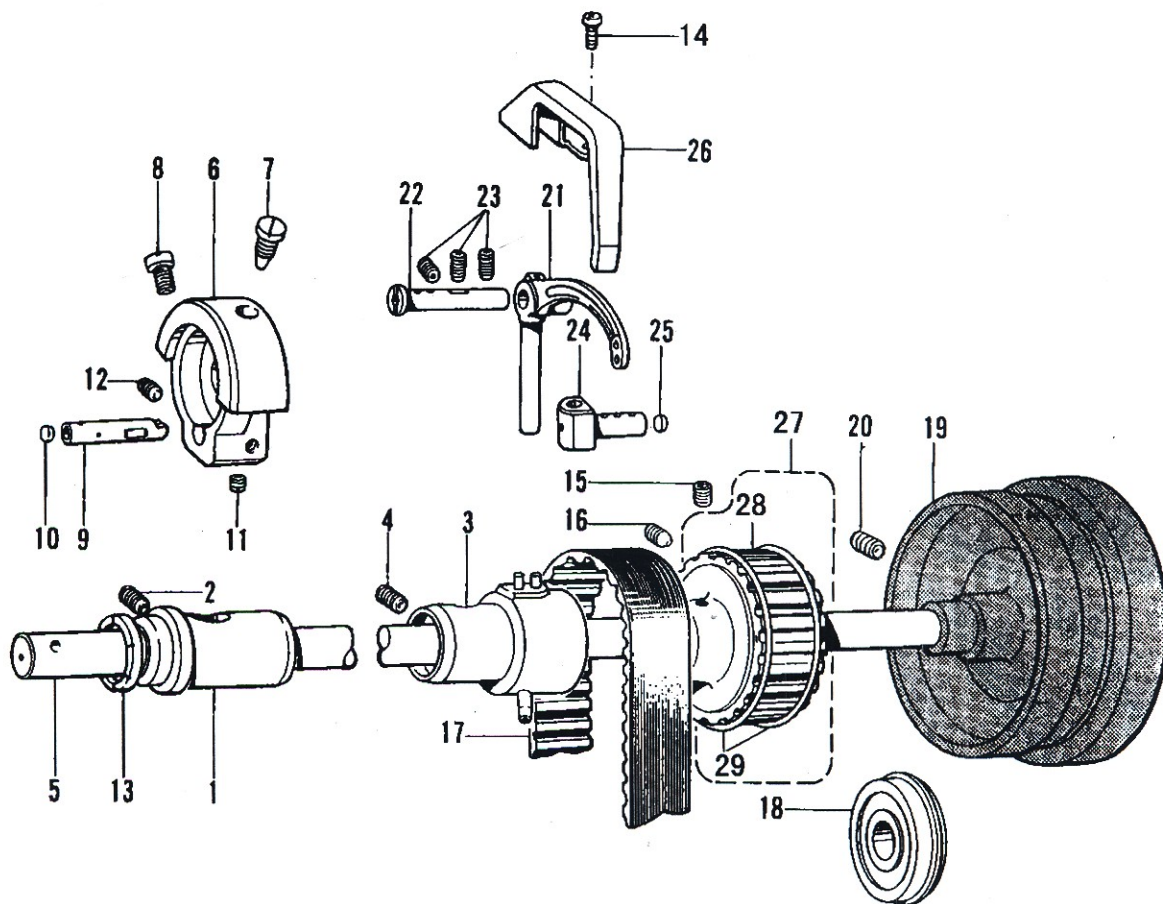
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.03-01	压紧轴轴套	PRESSER BAR BUSH	1	1	1	1
2	11-90151020-01	螺钉	SCREW SM15/64"X28	1	1	1	1
3	132.03-03	压紧调节螺丝	PRESSER ADJUST SCREW	1	1	1	1
4	132.03-04	压紧调节螺母	PRESSER ADJUST NUT	1	1	1	1
5	132.03-05	弹簧导柱	SPRING GUIDR	1	1	1	1
6	2303219	压杆弹簧	PRESSER SPRING	1	1	1	1
7	132.03-07	压紧杆	PRESSER BAR	1	1	1	1
8	132.03-08	压紧杆导架	PRESSER BAR GUIDE BRACKET	1	1	1	1
9	11-90151020-01	螺钉	SCREW SM15-64"X28 L=9.6	1	1	1	1
10	2403112	压脚组件	PRESSER FOOT ASSY	1	1	1	1
11	132.13-07	压脚螺钉	SCREW SM9/64X40 L=9	1	1	1	1
12	132.03-10	压杆提升凸轮	PRESSER BAR LIFTER STUD	1	1	1	1
13	132.03-11	压紧杆扳手	PRESSER BAR LIFTER	1	1	1	1
14	11-40111425-01	螺钉	SCREW SM11/64"X40 L=14	1	1	1	1
15	21-03810080-01	垫片	WASHER	1	1	1	1
16	1199.03-16	膝提前内板组件	TENSION RELEASER PLATE ASSY	1	1	1	1
17	11-80661710-01	螺钉	SCREW SM1/4"X28 L=17	1	1	1	1
18	13-60663020-01	螺母	NUT SM1/4"X28	1	1	1	1
19	132.03-17	膝提前外板	PRESSER BAR LIFTER LEVER	1	1	1	1
20	132.03-18	膝提前拨销	PRESSER BAR LIFTER LEVER SHAFT	1	1	1	1
21	132.03-19	膝提内外板垫	WASHER	1	1	1	1
22	132.03-20	膝提前拨销紧圈	SET SCREW COLLAT	1	1	1	1
23	11-801104-12-01	膝提前拨销紧圈螺钉	SET SCREW SOCKET(CP)SM11/64"X40 L=4	2	2	2	2
24	132.03-22	弹簧	SPRING	1	1	1	1
25	11-40581225-01	螺钉	SCREW SM1/8"X40 L=12	1	1	1	1
26	13-60583010-01	螺母	NUT SM1/8"X40	1	1	1	1
27	132.03-25	膝控提前升后杠杆	KNEE LIFTER LEVER	1	1	1	1
28	132.03-26	膝控提升后拉杆螺钉	SHOULDER SCREW SM1/4"X28	1	1	1	1
29	132.03-27	膝控提升拉杆	KNEE LIFTER CONNECTING ROD	1	1	1	1
30	132.03-28	膝控提升杆	KNEE LIFTER BAR	1	1	1	1
31	132.03-29	膝控提升连杆螺钉	SHOULDER SCREW SM11/64"X40	3	3	3	3

4. 送料部件
FEED ECHANISM COMPONENTS



4. 送料部件 FEED MECHANISM COMPONENTS

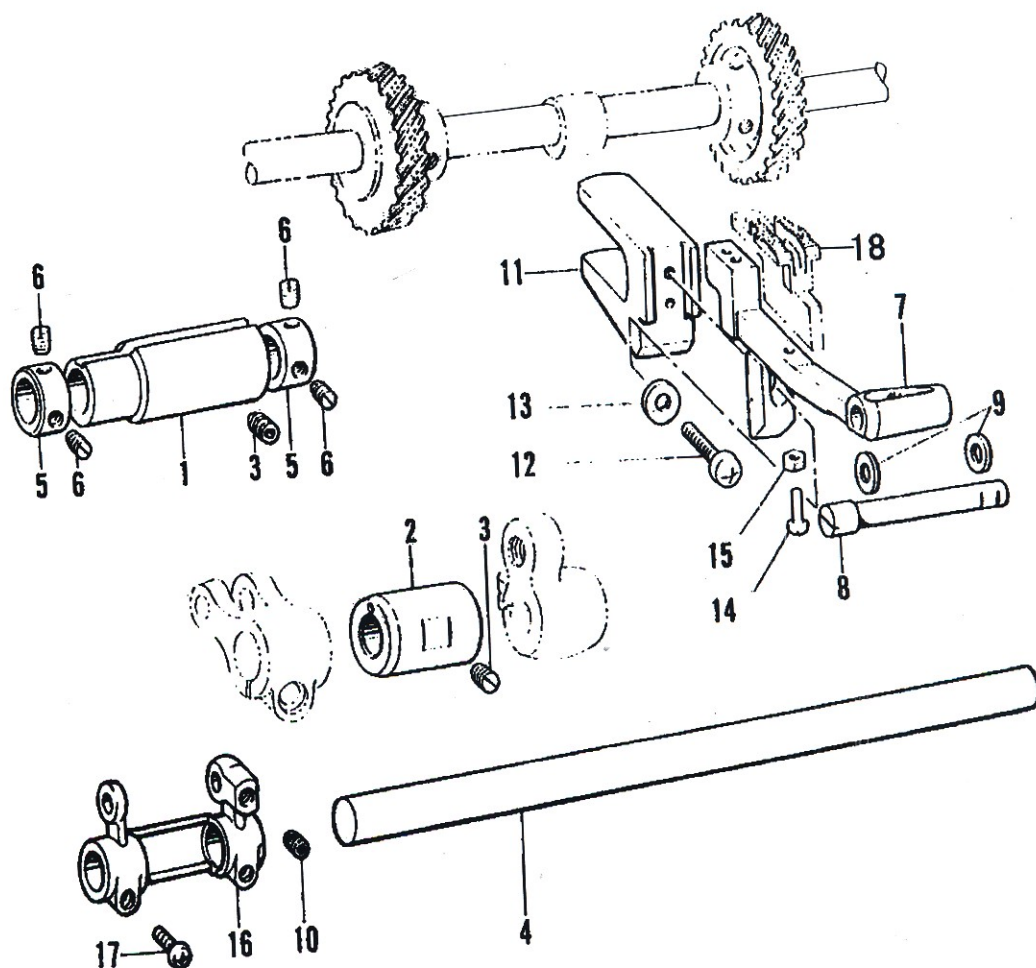
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.04-01	送布调节器组件	FEED REGULATOR ASSY			1	1
2	132.04-01-01	滑块导板	SLIDE BLOCK GUIDE PLATE	2	2	2	2
3	11-40111025-01	螺钉	SCREW SM11/64X40 L=10	4	4	4	4
4	132.04-01-03	倒缝滑块	FEED REGULATOR SLIDE BLOCK	2	2	2	2
5	132.04-01-05	送布调节轴	FEED ADJUSTING SHAFT	1	1	1	1
6	132.04-01-04	倒缝台	FEED REGULTOR SHAFT	1	1		
7	132.04-02	送布调整轴挡片	FEED ADJUSTING SHAFT STOPPER	1	1	1	1
8	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	1	1	1	1
9	132.04-04	送布摇动连杆	FEED ROCK CONNECTING ROD	1	1		
10	132.04-05	滚针轴承	NEEDLE BEARING	1	1	1	1
11	132.04-06	送布偏心轮	ECCENTRIC WHEEL	1	1	1	1
12	11-80161012-01	螺钉	SCREW SM1/4"X40 L=10	2	2	2	2
13	132.04-08	送布摆动臂连板	FEED ROCK ARM LINK	1	1	1	1
14	132.04-09	送布摆动臂轴	FEED ROCK RING,SHAFT	1	1	1	1
15	132.04-10	卡簧	RETAINING RING,E6	2	2	2	2
16	132.04-11	送布曲柄	PEED ROCK ARM	1	1		
17	11-60661720-01	螺钉	SCREW,SM1/4"X28 L=17	1	1	1	1
18	188-D-060	针距调节螺杆	STITCH CONTROL SCREW	1	1		
19	135.04-13-02	针距标盘	STITCH CONTROL DIAL	1	1		
20	132.04-13-03	针距标盘套	LENGTH CONTROL PLATE SUPPORT	1	1	1	1
21	11-60122020-01	螺钉	SCREW SM3/16"X28	1	1	1	1
22	31-09624000-09	针距标盘密封圈	O RING	1	1	1	1
23	132.04-14	定位销	POSITIONING PIN	1	1	1	1
24	132.04-15	定位销弹簧	SPRING	1	1	1	1
25	132.04-16	针距座	FEED REGULATOR	1	1		
26	11-80151150-01	螺钉	SCREW SM15/64"X28	3	3	3	3
27	132.04-18	送料调节器连接杆	FEED REGULATOR CONNECTING ROD	1	1	1	1
28	132.04-19	针距连杆螺钉	SHOULDER SCREW,SM5.95	1	1	1	1
29	1199.04-29	倒缝扳手轴	REVERSE STITCH LEVER SHAFT	1	1	1	1
30	24-07000000-08	卡簧	RETAINING RING E8	1	1	1	1
31	21-10510180-01	垫圈	WASHER ,PLAIN S 10	1	1	1	1
32	132.04-23	倒缝扳手轴挡板	WASHER	1	1	1	1
33	11-40090725-01	螺钉	SCREW SM9/64X40 L=7	3	3	3	3
34	1199.04-34	倒缝扳手	REVERSE LEVER ST	1	1	1	1
35	11-80150842-01	螺钉	SCREW SM15/64X28 L=6	1	1	1	1
36	132.04-27	弹簧	SPRING	1	1	1	1
37	132.04-28	倒转手柄止动块	REVERSE LEVER STOPPER	1	1	1	1
38	11-40621225-01	螺钉	SCREW SM3/16X32 L=10	1	1	1	1
39	21-05010110-01	垫片	SCREW PLAIN M4.76	1	1	1	1
40	132.04-31	针距座弹簧	SPRING,FEED REGULATOR	1	1	1	1
41	132.04-32	弹簧勾	SPRING HOOK	1	1	1	1
42	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
43	132.04-34	送料调节器偏心轴	FEED REGULATOR ECCENTRIC SHAFT	1	1		
44	11-80150710-01	送料调节器偏心轴螺钉	SCREW SM5.95	1	1	1	1



5. 上轴部件 UPPER SHAFT & COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.05-01	上轴前轴套	UPPER SHAFT BUSHING	1	1	1	1
2	11-80151010-01	上轴前轴套螺钉	SCREW SM1/4X28 L=10	1	1	1	1
3	132.05-03	上轴中轴套	UPPER SHAFT BUSHING	1	1	1	1
4	11-80150710-01	螺钉	SCREW SM15/64"x28 L=7	1	1	1	1
5	132.05-05	上轴	UPPER SHAFT	1	1	1	1
6	132.05-06	针杆曲柄	THREAD TAKE-UP CRANK	1		1	
7	11-60181730-01	针杆曲柄定位螺钉	SCREW,SM9/32"X28 L=7.5	1	1	1	1
8	11-60181420-01	针杆曲柄螺钉	SCREW SM9/32"X28 L=14	1	1	1	1
9	132.05-09	针杆曲柄销	NEEDLE BAR CRANK PIN	1		1	
10	132.05-10	针杆曲柄销堵	PUSHER	1	1	1	1
11	11-80160660-01	螺钉	SCREW SM1/4X40 L=5.5	1	1	1	1
12	11-80160510-01	螺钉	SCREW SM1/4X40 L=5	1	1	1	1
13	132.05-13	上轴前轴套套圈	THREAD TAKE-UP CRANK RING	1	1	1	1
14	11-00090625-01	螺钉	SCREW SM9/64X40 L=6	2	2	2	2
15	11-80160610-01	螺钉	SCREW SM1/4X40 L=6	1	1	1	1
16	11-80160660-01	螺钉	SCREW SM1/4"X40 L=5.5	1	1	1	1
17	132.05-17	同步齿形带	TIMING BELT	1	1	1	1
18	132.05-18	滚珠轴承620422NR	BALL BEARING,6204ZZNR	1	1	1	1
19	1199.05-19	皮带轮	PULLEY,ST	1	1	1	1
20	11-00151320-01	螺钉	SCREW SM15/64"X28 L=13	2	2	2	2
21	135.05-21	挑线杆	THREAD TAKE-UP,S3 TR	1	1		
22	132.05-22	挑线杆轴	THREAD TAKE-UP SHAFT	1	1	1	1
23	11-80661012-01	螺钉	SCREW SM1/4X28 L=10	3	3	3	3
24	2303101	挑线连接柱	THREAD TAKE-UP CONNECTION	1		1	
25	2304037	挑线连接柱堵	PUSHER	1		1	
26	132.05-26	挑线杆护罩	THREAD TAKE-UP COVER	1	1	1	1
27	132.05-14	上齿形带轮县级组件	TIMING PULLEY(U) ASSY	1	1	1	1
28	132.05-14-01	上齿形带轮	TIMING PULLEY	1	1	1	1
29	132.05-14-02	上齿形带轮挡圈	TIMING PULLEY RING	1	1	1	1

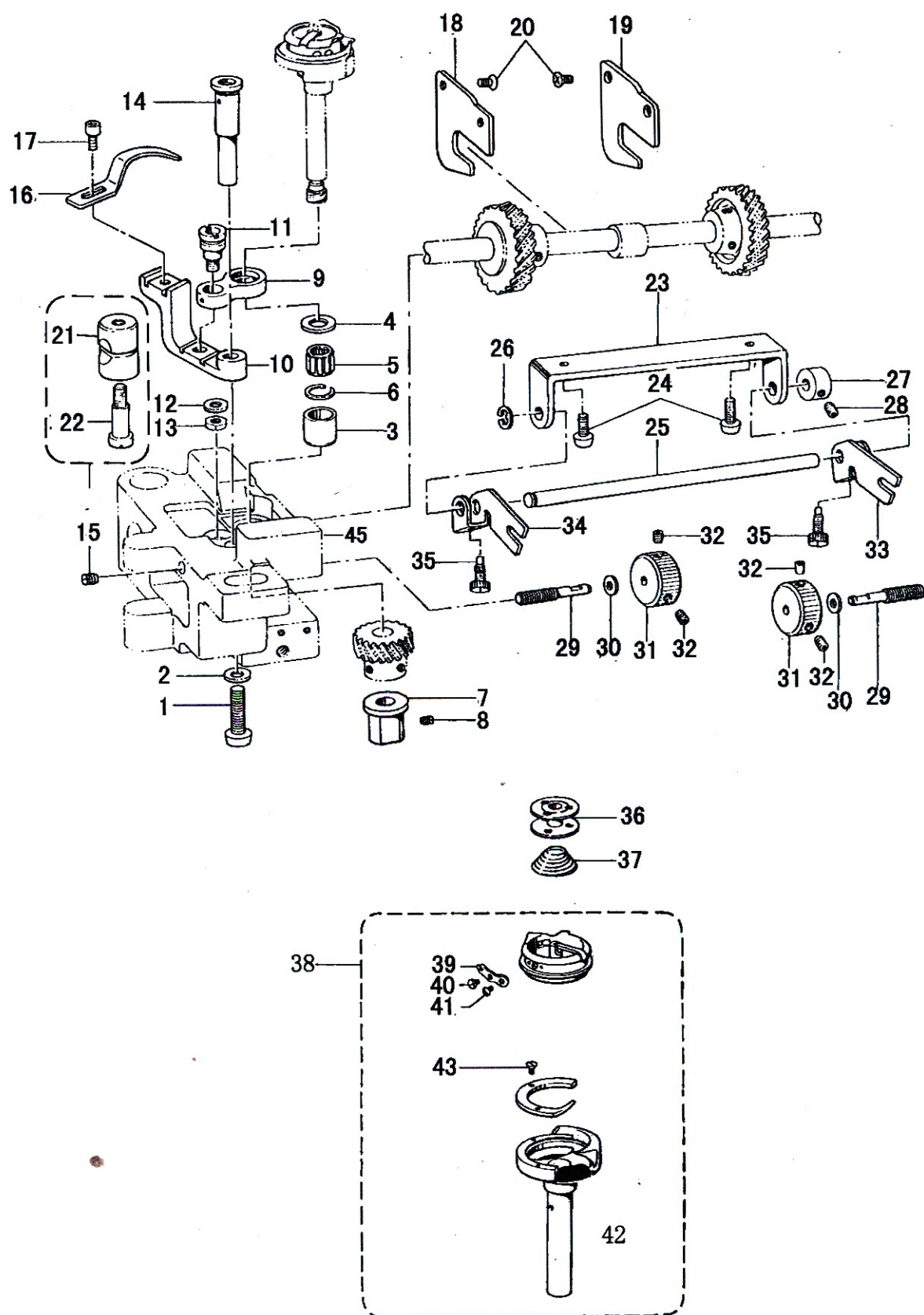
6. 送料轴部件
FEED SHAFT MECHANISM COMPONENTS



6. 送料轴部件 FEED SHAFT MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.07-01	送料轴前轴套	FEED SHAFT BUSH(L)	1	1	1	1
2	132.07-02	送料轴右轴套	FEED SHAFT BUSH(R)	1	1	1	1
3	11-80151010-01	螺钉	SCREW SM15/64X28 L=10	2	2	2	2
4	132.07-04	送布轴	FEED ROCK SHAFT	1	1	1	1
5	132.07-05	送料轴挡圈	SET SCREW,SM6.35	2	2	2	2
6	11-80160410-01	送料轴挡圈螺钉	SCREWSM1/4"X40 L=4	4	4	4	4
7	1199.06-07	牙架	FEED BAR,ST	1	1	1	1
8	132.07-08	牙架销	FEED BAR SHAFT	1	1	1	1
9	21-07300112-03	牙架销垫圈	RHRUST RING	2	2	2	2
10	11-80150842-01	牙架销螺钉	SCREW SM15/64"X28 L=6	1	1	1	1
11	132.07-11	拾牙叉	FEED BAR FORK	1	1		
12	11-90151420-01	拾牙叉螺钉	SCREW SM15/64X28 L=14	1	1	1	1
13	21-06510120-01	垫圈	WASHING,PLAIN S6.5	1	1	1	1
14	11-40581225-01	螺钉	SCREW SM1/8X40 L=12	1	1	1	1
15	13-60583010-01	螺母	NUT,3	1	1	1	1
16	132.07-16	牙架曲柄	FEED ROCK BASE ARM	1	1	1	1
17	11-40111025-01	螺钉	SCREW SM11/64X40L=10	2	2	2	2
18	1199.06-18	送料牙	FEED DOG	1	1	1	1

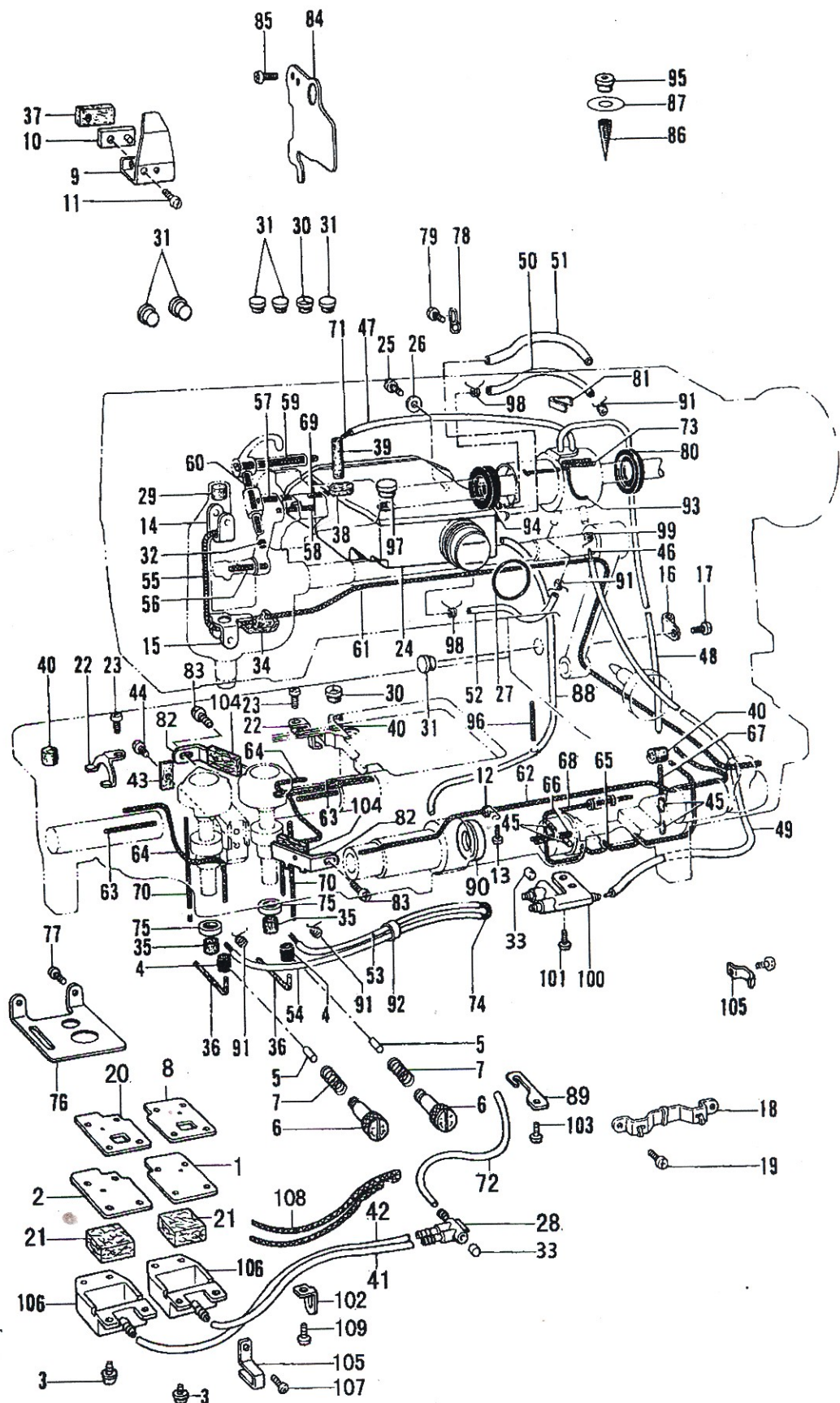
7. 旋梭部件
 ROTARY COMPONENTS



7. 旋梭部件 ROTARY COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.08-03	梭架固定螺钉	SCREW SM1/4X28 L=25	2	2	2	2
2	21-06512170-01	梭架固定螺钉垫片	WASHER	2	2	2	2
3	132.08-05	旋梭轴上轴套	ROTARY HOOK SHAFT BUSH(U)	2	2		
4	132.08-06	旋梭轴上轴套衬套	THRUST RING	2	2		
5	132.08-07	滚针轴承	NEEDLE BEARING	2	2	2	2
6	132.08-08	挡圈	STOP RING	2	2	2	2
7	132.08-09	旋梭轴下轴套	ROTARY HOOK SHAFT BUSH(D)	2	2	2	2
8	11-80620510-01	梭旋下轴套螺钉	SCREW,(CP)SM3/16"X32 L=5	2	2	2	2
9	132.08-11	分线连杆	OPENER LINK	2	2		
10	132.08-12	分线摆动连杆	OPENER LEVER	2	2		
11	132.08-13	分线连杆连接轴	OPENER LINK SHAFT	2	2	2	2
12	21-05010110-01	垫圈	WASHER,PLAIN SM4.67	2	2	2	2
13	13-60623020-01	螺母	NUT,SM4.76	2	2	2	2
14	132.08-16	摆动杆轴	OPENER LEVER SHAFT	2	2	2	2
15	11-80621010-01	摆动杆轴固定螺钉	SCREW,(CP)SM3/16"X32 L=10	2	2	2	2
16	132.08-18	旋梭拨线勾	OPENER	2	2		
17	11-60090822-01	分线勾固定螺钉	BOLT,SOCKER SM9/64"X40 L=8	2	2	2	2
18	132.08-21	齿轮挡片(左)	GEAR GUIDE(L)	1	1	1	1
19	132.08-22	齿轮挡片(右)	GEAR GUIDE(R)	1	1	1	1
20	11-20090520-01	齿轮导架螺钉	SCREW,SM9/64"40 L=5.3	4	4	4	4
21	132.08-24	压紧轴套组件	PINCH SLEEVE ASSY	2	2	2	2
22	11-60153160-01	压紧轴套螺钉	SCREW,SM15/64"X28 L=31	2	2	2	2
23	132.08-26	调整杆支架	ADJUST BAR SUPPORT	1	1	1	1
24	11-40621025-01	调整杆支架螺钉	SCREW SM3/16X32L=10	2	2	2	2
25	132.08-28	调整杆	ADJUST BAR	1	1	1	1
26	24-04000000-08	调节杆卡圈	RETAINING RING,E4	1	1	1	1
27	132.08-30	止推环	SET SCREW COLLAR	1	1	1	1
28	11-80110612-01	止推环螺钉	SCREW SM11/64"X40 L=6	1	1	1	1
29	132.08-32	旋梭底座调节螺钉	ROTARY HOOK BASE ADJUST SCREW	2	2	2	2
30	21-04608110-01	梭架调整垫片	WASHER,PLAIN S4.37	2	2	2	2
31	132.08-34	旋梭底座调整旋钮	ROTARY HOOK BASE ADJUST DIAL	2	2	2	2
32	11-80110612-01	旋钮紧固螺钉	SCREW SM11/64"X40 L=6	4	4	4	4
33	132.08-36	调整叉杆(右)	PRESET LEVER(R)	1	1	1	1
34	132.08-37	调整叉杆(左)	PRESET LEVER(L)	1	1	1	1
35	132.08-38	调整叉杆固定螺钉	SCREW	2	2	2	2
36	1199.07-36	梭心	BOBBIN SHUTTLE	2	2		
37	1199.07-37	梭心弹簧	SPRING	2			
38	132.08-20	旋梭组件	ROTARY HOOK ASSY	2			
39	132.08-20-01	梭心套皮	BOBBIN SHUTTLE	2			
40	132.08-20-02	螺钉	SCREW	2			
41	132.08-20-03	螺钉	SCREW	2			
42	132.08-20-04	旋梭	ROTARY HOOK	2			
43	132.08-20-05	螺钉	SCREW	2			
44	1199.07-44	旋梭台(左)	ROTARY HOOK STAND ASSY(L)	1	1		
45	1199.07-45	旋梭台(右)	ROTARY HOOK STAND ASSY(R)	1	1		

8. 润滑部件
OIL LUBRICATION MECHANISM COMPONENTS



8. 润滑部件 OIL LUBRICATION MECHANISM COMPONENTS

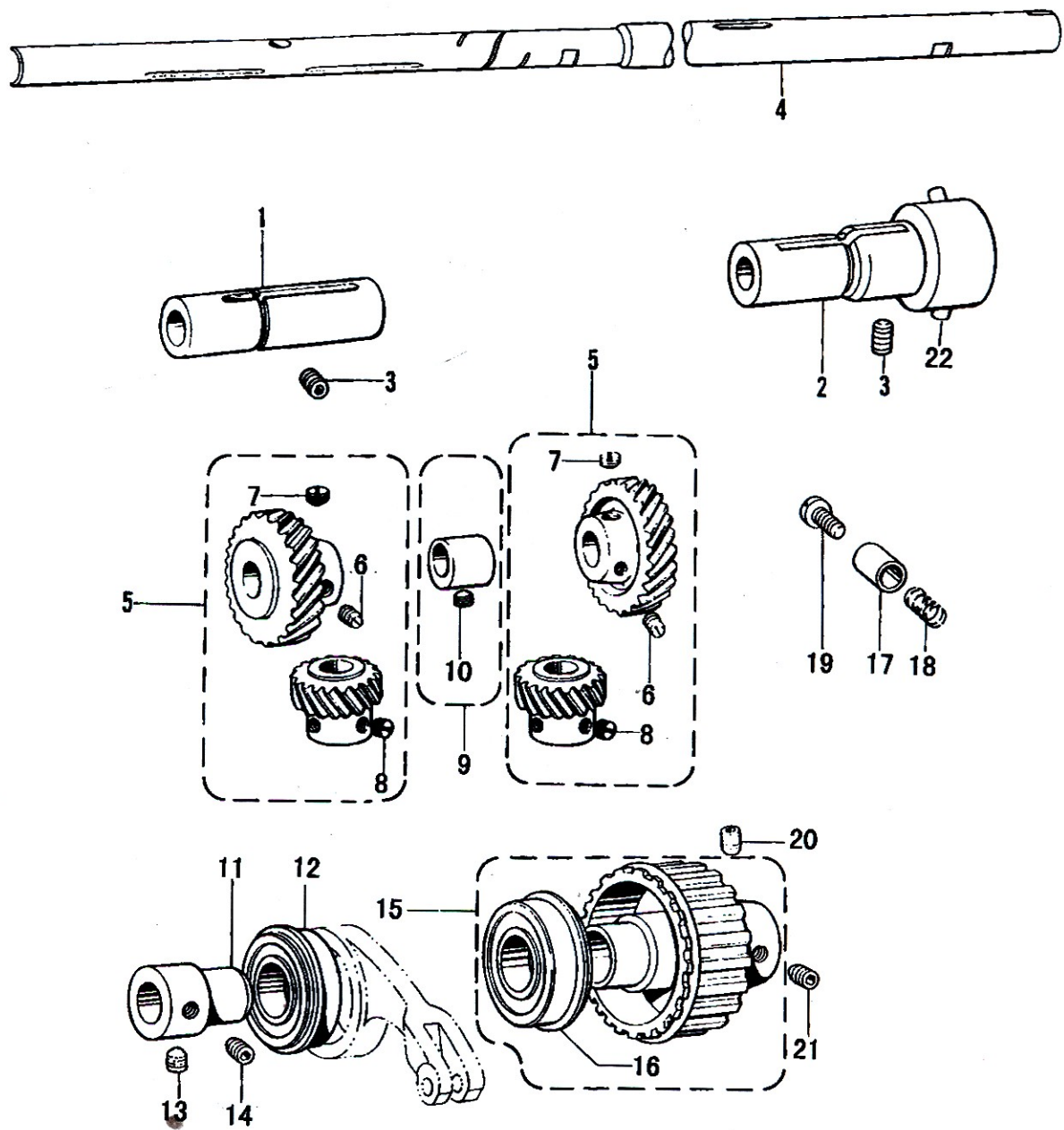
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.10-108	右油封垫	OIL SEAL R,SUB-TANK	1	1	1	1
2	132.10-109	左油封垫	OIL SEAL L,SUB-TANK	1	1	1	1
3	11-40090825-01	螺钉	SCREW SM11/64X40 L=8	8	8	8	8
4	132.10-04	油量调节套	RUBBER RING	2	2	2	2
5	132.10-05	油量调节塞	RUBBER ORESSER	2	2	2	2
6	132.10-06	油量调节螺钉	OIL ADJUST SCREW	2	2	2	2
7	132.10-07	油量调节弹簧	OIL ADJUST SPRING	2	2	2	2
8	132.10-107	右小油箱盖	SUB-TANK COVER R	1	1	1	1
9	132.10-09	油限位板	OIL STOPPER PLATE	1	1	1	1
10	132.10-10	油限位压紧器	OIL STOPPER PLATE PRESSER	1	1	1	1
11	11-40111025-01	螺钉	SCREW SM3/16X32 L=12	1	1	1	1
12	132.10-12	油夹	WICK SUPPORT	1	1	1	1
13	11-40090725-01	螺钉	SCREW SM3/16X40 L=5	1	1	1	1
14	132.10-14	针杆支架上油线夹	FELT SUPPORT(U)	1		1	
15	132.10-15	针杆支架下油线夹	FELT SUPPORT(D)	1		1	
16	132.10-16	油线支架	WICK SUPPORT	1	1	1	1
17	11-40090725-01	螺钉	SCREW SM3/16X40 L=5	1	1	1	1
18	132.10-18	送布调整轴油线夹	WICK SUPPORT	1	1	1	1
19	11-40580425-01	螺钉	SCREW SM1/8X40 L=4	2	2	2	2
20	132.10-109	左油封垫	OIL SEAL L,SUB-TANK	1	1	1	1
21	132.10-102	回油盒油毡	FELT SUB-TANK	2	2	2	2
22	132.10-22	下轴油线夹	WICK HOLDER	2	2	2	2
23	11-00090720-01	螺钉	SCREW SM3/16X40 L=5	2	2	2	2
24	132.10-24	油盒组件	OIL TANK ASSY	1	1	1	1
25	11-40621225-01	螺钉	SCREW SM3/16X32 L=10	2	2	2	2
26	21-05010110-01	油盒螺钉垫片	WASHER,PLAIN M4.76	2	2	2	2
27	31-30035500-09	油窗O形圈	O RING,P30	1	1	1	1
28	132.10-88	油管接头	TERMINALL	1	1	1	1
29	132.10-29	针杆木塞	NEEDLE BAR CAP	1	1	1	1
30	132.10-30	橡皮塞	OIL CAP	2	2	2	2
31	132.10-31	油封(塞)	OIL CAP	6	6	6	6
32	132.10-32	挑线杆塞	OIL CAP	1	1	1	1
33	132.10-32	橡皮塞	OIL CAP	2	2	2	2
34	132.10-34	摆动架毛毡	FELT	1		1	
	135.10-34	针杆支架羊毛毡	FELT		1		1
35	132.10-35	离合器毛毡	CLUTCH FELT	2	2	2	2
36	132.10-36	离合器油毡条	CLUTCH FELT	2	2	2	2
37	132.10-37	挑线杆挡油毡	FELT,THREAD TAKE-UP	1	1	1	1
38	132.10-38	上轴前轴套油毡	FELT,UPPER SHAFT L	1	1	1	1
39	132.10-39	上轴前轴套上毛毡	FELT	1	1	1	1
40	132.10-40	底板毛毡	FELT	3	3	3	3
41	132.10-89	右回油箱油管	OIL TUBE,SUB-TANK R	1	1	1	1
42	132.10-90	左回油箱油管	OIL TUBE,SUB-TANK L	1	1	1	1
43	132.10-43	拾牙叉毛毡	FELT	1	1	1	1
44	132.10-44	拾牙叉毛毡螺钉	SCREW,SM3.57	1	1	1	1
45	132.10-45	送布调整轴油毡	FELT	4	4	4	4
46	132.10-46	中轴套竖钢丝	WIRE	1	1	1	1
47	132.10-47	油管L=190	OIL TUBE(L=190)	1	1	1	1
48	132.10-48	油管	OIL TUBE	1	1	1	1
49	132.10-49	油管L=390	OIL TUBE(L=390)	1	1	1	1
50	132.10-50	油管L=160	OIL TUBE(L=160)	1	1	1	1
51	132.10-51	油管L=160	OIL TUBE(L=160)	1	1	1	1
52	132.10-52	油管L=90	OIL TUBE(L=90)	1	1	1	1
53	132.10-53	油管L=180	OIL TUBE(L=180)	1	1	1	1
54	132.10-54	油管L=240	OIL TUBE(L=240)	1	1	1	1

OIL LUBRICATION MECHANISM COMPONENTS



55	132.10-55	油线 L=200	WICK(L=200)	1	1	1	1
56	132.10-56	油线 L=50	WICK(L=50)	1	1	1	1
57	132.10-57	油线 L=30	WICK(L=30)	1	1	1	1
58	132.10-58	油线 L=45	WICK(L=45)	1	1	1	1
59	132.10-59	油线 L=138	WICK(L=138)	1	1	1	1
60	132.10-60	油线4 4 L=40	WICK 4□□4(L=40)	1	1	1	1
61	132.10-61	油线L=440	WICK (L=440)	1	1	1	1
62	132.10-62	油线4 4 L=350	WICK 4□□4(L=350)	1	1	1	1
63	132.10-63	油线L=250	WICK	2	2	2	2
64	132.10-64	油线4 4 L=250	WICK 4□□4(L=250)	2	2	2	2
65	132.10-65	油线4 4 L=250	WICK 4□□4(L=250)	1	1	1	1
66	132.10-66	油线4 4 L=40	WICK 4□□4(L=40)	1	1	1	1
67	132.10-67	油线L=35	WICK 4□□4(L=35)	1	1	1	1
68	132.10-68	油线L=110	WICK(L=110)	1	1	1	1
69	132.10-69	油线L=25	WICK(L=25)	1	1	1	1
70	132.10-70	油线L=70	WICK(L=70)	2	2	2	2
71	132.10-71	油线L=650	WICK(L=650)	1	1	1	1
72	132.10-72	活塞泵输油管	OIL TUBE,PLUNGER PUMP	1	1	1	1
73	132.10-73	油线4 4 L=40	WICK 4□□4(L=40)	1	1	1	1
74	132.10-74	油线L=530	WICK(L=530)	1	1	1	1
75	132.10-75	梭头下端毛毡架	SPACER	2	2	2	2
76	132.10-76	护尘罩	DUST PROTECTOR	1		1	
77	11-40090525-01	螺钉	SCREW SM9/64X40 L=5	2	2	2	2
78	132.10-78	油管支架	TUBE SUPPORT	1	1	1	1
79	132.10-79	螺钉	SCREW SM11/64X40 L=8	1	1	1	1
80	32-14450300-09	油封	OIL SEAL	1	1	1	1
81	132.10-81	油管夹	TUBE CALKING	1	1	1	1
82	132.10-82	下轴齿轮油毡架	FELT PRESSER	2	2	2	2
83	11-40090725-01	螺钉	SCREW SM9/64X40 L=5	2	2	2	2
84	132.10-84	挡板	INTERRUPT PLATE	1		1	
85	11-60090620-01	螺钉	SCREW SM9/64X40 L=5	2	2	2	2
86	132.10-86	过滤器	OIL FILTER	1	1	1	1
87	132.10-87	油标片	OIL MARK SHEET	1	1	1	1
88	132.10-41	油箱输油管	OIL TUBE,OIL TANK	1	1	1	1
89	132.10-42	油管支架	TUBE SUPPORT BRACKET	1	1	1	1
90	32-09450250-09	下轴中轴套油封	OIL SEAT,PLUNGER PUMP	1	1	1	1
91	132.10-08	弹簧夹	WASHER	8	8	8	8
92	132.10-92	油管 L=5	OIL TUBE(L=5)	1	1	1	1
93	132.10-93	油线 L=70	WICK(L=70)	1	1	1	1
94	32-14470280-09	油封	OIL SEAL	1	1	1	1
95	132.10-95	油封	OIL CAP	1	1	1	1
96	132.10-96	油线 L=35	WICK(L=35)	1	1	1	1
97	132.10-97	油盒橡皮塞	OIL CAP	1	1	1	1
98	132.10-98	油夹	TUBE CLIP	3	3	3	3
99	132.10-98	油夹	TUBE CLIP	1	1	1	1
100	132.10-100	油管接头	TERMINAL	1	1	1	1
101	11-40090725-01	螺钉	SCREW SM9/64X40 L=6	2	2	2	2
102	132.10-20	油管支架	TUBE SUPPRT BRACKET L	1	1	1	1
103	11-40090725-01	螺钉	SCREW SM9/64X40 L=6	1	1	1	1
104	132.10-104	旋梭齿轮油毡	FELT	2	2	2	2
105	132.10-21	油管支架	TUBE SUPPRT BRACKET L	1	1	1	1
106	132.10-106	小油箱	SUB-TANK	2	2	2	2
107	11-40090725-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
108	132.10-02	小油箱油线	WICK(L=370),SUN-TANK	1	1	1	1
109	11-40620625-01	油管支架螺钉	SCREW SM3/16X32 L=6	2	2	2	2

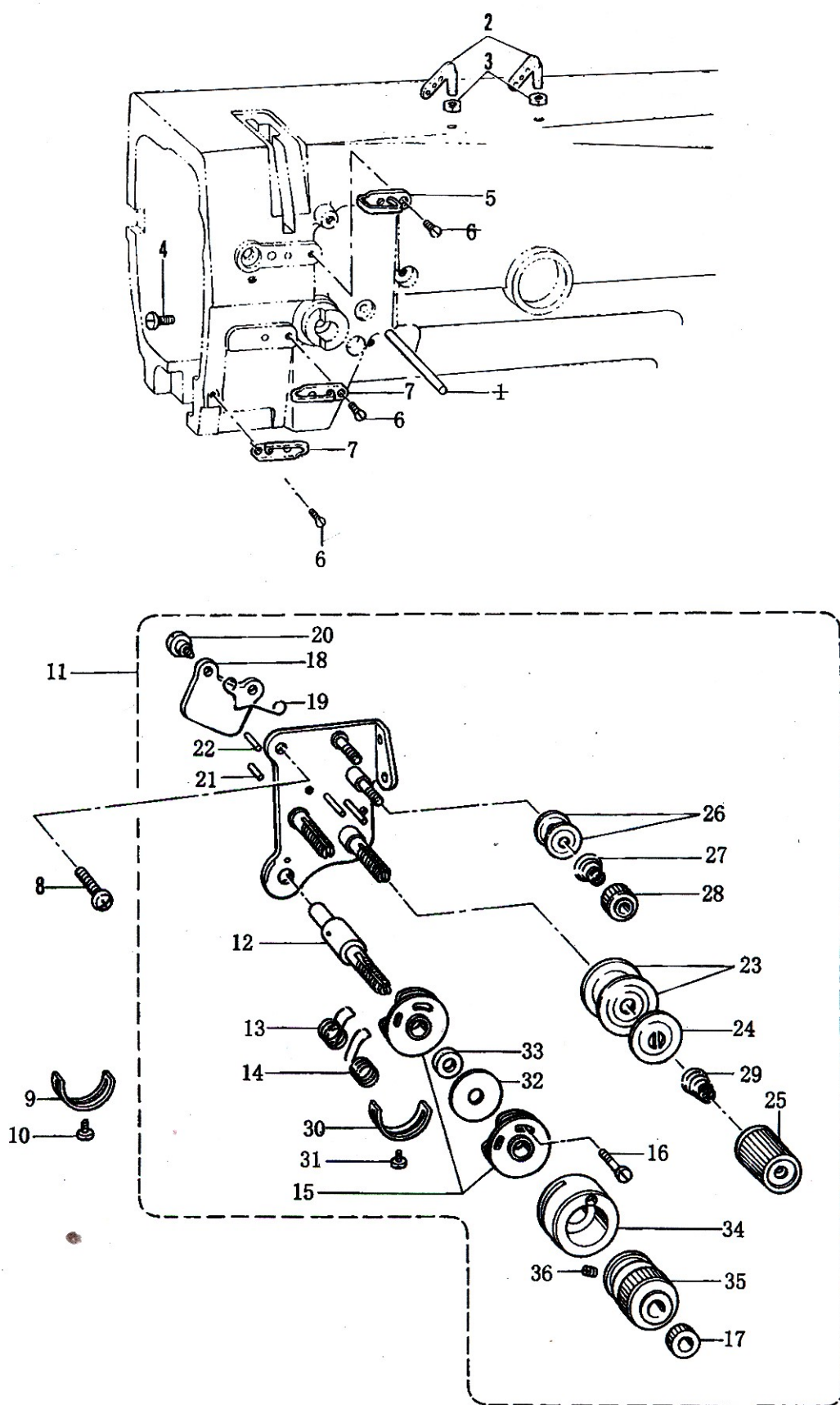
9. 下轴部件
LOWER SHAFT COMPONENTS



9. 下轴部件 LOWER SHAFT COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.11-01	下轴前轴套	ROTARY HOOK BASE BUSH L	1	1	1	1
2	132.11-02	下轴中轴套	ROTARY HOOK BASE BUSH ASSY®	1	1	1	1
3	11-80151010-01	固定螺钉	SCREW SM15/64"X28 L=10	2	2	2	2
4	1199.09-04	下轴	LOWER SHAFT,ST	1	1	1	1
5	132.11-05	斜齿轮组件	SPIRAL GEAR ASSY(A)	2	2	2	2
6	11-80160610-01	固定螺钉	SET SCREW,SM1/4"X40 L=5.5	4	4	4	4
7	11-80160640-01	固定螺钉	SET SCREW,SM1/4"X40 L=4	2	2	2	2
8	11-80160410-01	固定螺钉	SET SCREW,(CP)SM1/4"X40 L=4	6	6	6	6
9	1190.09-09	抬牙偏心轮	VERTICAL FEED ECCENTRIC WHEEL	1	1	1	1
10	11-80160660-01	抬牙偏心轮固定螺钉	SET SCREW,SM1/4"X40 L=5.5	1	1	1	1
11	132.11-11	轴承衬套	BALL BEARING ASSY	1	1	1	1
12	132.11-12	滚球轴承组件600422NR	BALL BEARING,6004ZZNR	1	1	1	1
13	11-80160660-01	固定螺钉	SET SCREW,SOCKET(CN)SM1/4"X40 L=5.5	1	1	1	1
14	11-80160610-01	固定螺钉	SCREW SM1/4"X40 L=6	1	1	1	1
15	132.11-15	下齿形带轮组件	TIMING PULLEY D ASSY SET	1	1	1	1
16	132.11-16	轴承组件	TIMING PULLEY D ASSY	1	1	1	1
17	132.11-17	活塞	PLUNGER	1	1	1	1
18	132.11-18	活塞弹簧	PLUNGER SPRING	1	1	1	1
19	132.11-19	活塞螺钉	SCRWE,SM6.35X5	1	1	1	1
20	11-80160610-01	下轴齿形带轮螺钉	SCREW SM1/4"X40 L=6	1	1	1	1
21	11-80160660-01	下轴齿形带轮螺钉	SCREW SM1/4"X40 L=5.5	1	1	1	1
22	132.11-02-01	油管接头	WASHER	2	2	2	2

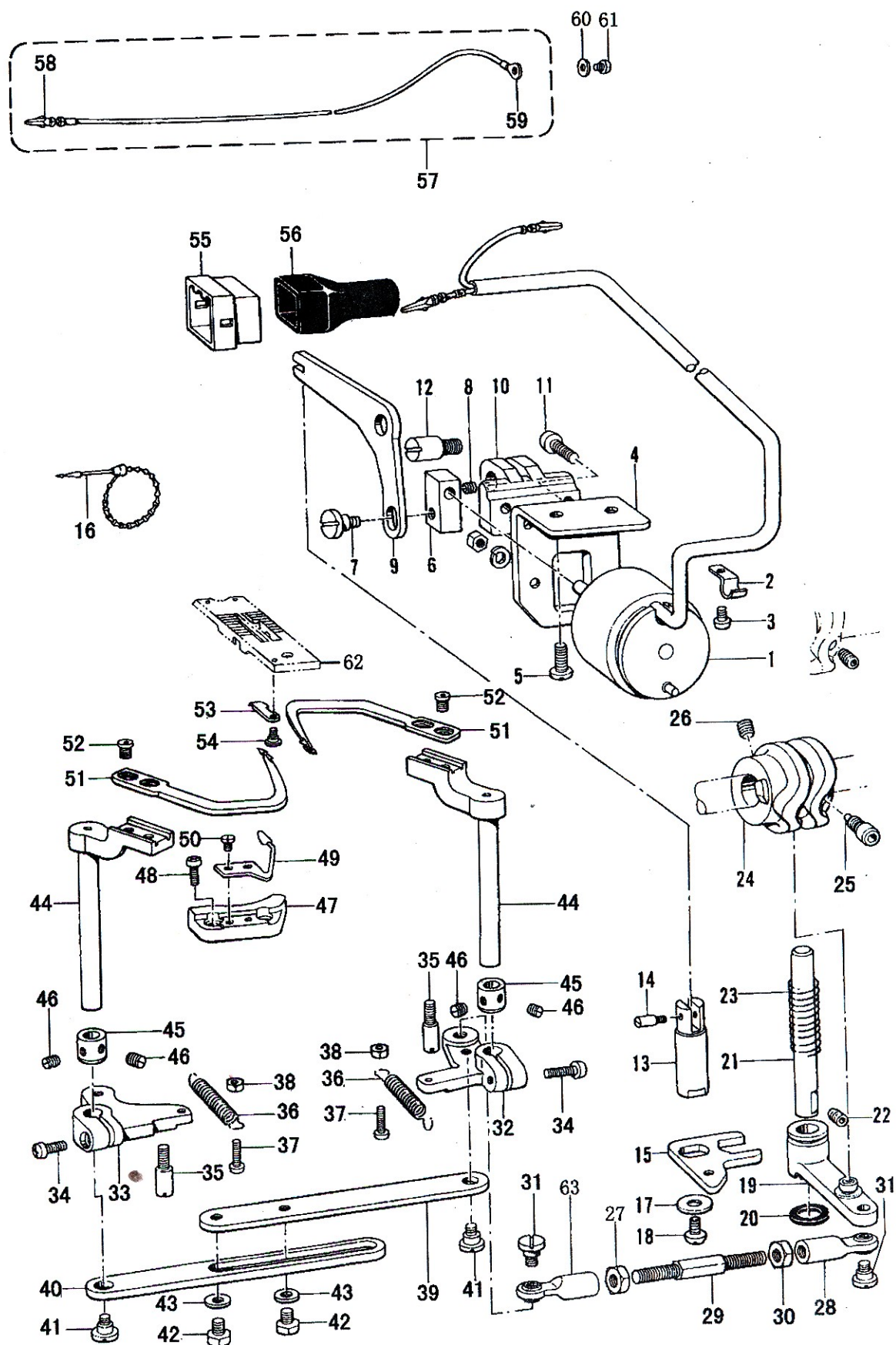
10. 过线部件
THREAD COMPONENTS



10. 过线部件 THREAD COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.12-07	松线顶杆	TENSION RELEASE BAR	1	1	1	1
2	132.12-02	三眼线勾	THREAD RETAINER	2	2	2	2
3	13-60155020-02	三眼线勾螺母	NUT,SM5.95	2	2	2	2
4	11-00090720-01	螺钉	SCREW,SM9/64" L=40	1	1	1	1
5	132.12-09	上过线勾	ARM THREAD GUIDE(U)	1	1	1	1
6	11-10090621-01	线勾螺钉	SCREW SM9/64"X40 L=5.5	3	3	3	3
7	132.12-10	大过线勾	ARM THREAD GUIDE(M)	2	2	2	2
8	11-40110825-01	螺钉	SCREW SM11/64X40 L=8	1	1	1	1
9	132.12-05	挑线簧调整板	TENSION SPRING STOPPER	1	1	1	1
10	11-00090720-01	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
11	132.12-01	夹线器组件	UPPER THREAD TENSION ASSY,D	1	1	1	1
12	132.12-01-01	挑线簧螺钉	SPRING,TENSION ADJUST	1	1	1	1
13	132.12-01-02	左挑线簧	TENSION STUD	1	1	1	1
14	132.12-01-03	右挑线簧	THREAD TAKE-UP SPRING L	1	1	1	1
15	132.12-01-04	挑线导线器组件	THREAD SPRING GUIDE ASSY	2	2	2	2
16	11-60061720-01	导线器螺钉	SCREW,SM2.38	1	1	1	1
17	132.12-01-06	夹线螺母	TENSION NUT	1	1	1	1
18	132.12-01-07	松线板	TENSION RELEASE PLATE	1	1	1	1
19	132.12-01-08	松线板簧	SPRING,TENSION RELEASE	1	1	1	1
20	132.12-01-09	松线板螺钉	SHOULDER SCREW,SM3.57	2	2	2	2
21	132.12-01-10	松线针 (L)	PIN,TENSION RELEASE(L)	1	1	1	1
22	132.12-01-11	松线针 (R)	PIN,TENSION RELEASE(R)	1	1	1	1
23	132.12-01-12	夹线板	TENSION DISC	4	4	4	4
24	132.12-01-13	夹线板座	PRESSER	2	2	2	2
25	132.12-01-14	夹线螺母	TENSION NUT	2	2	2	2
26	132.12-01-15	过线夹板	THREAD GUIDE DISC	4	4	4	4
27	132.12-01-16	过线簧	SPRING,PRE-TENSION(A)	2	2	2	2
28	132.12-01-17	夹线螺母	TENSION NUT	2	2	2	2
29	132.12-01-18	夹线簧	THREAD TENSION APJUST	2	2	2	2
30	132.12-01-19	夹线簧调整板	TENSION SPRING STOPPER	1	1	1	1
31	11-40090525-01	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
32	132.12-01-21	挑线簧导向板	SPACER	1	1	1	1
33	132.12-01-22	套环	COLLAT	1	1	1	1
34	132.12-01-23	夹线座	STOPPER SUPPORT	1	1	1	1
35	132.12-01-24	夹线套盖	ADJUST THUMB	1	1	1	1
36	132.12-01-25	螺钉	SCREW SM3.18	1	1	1	1

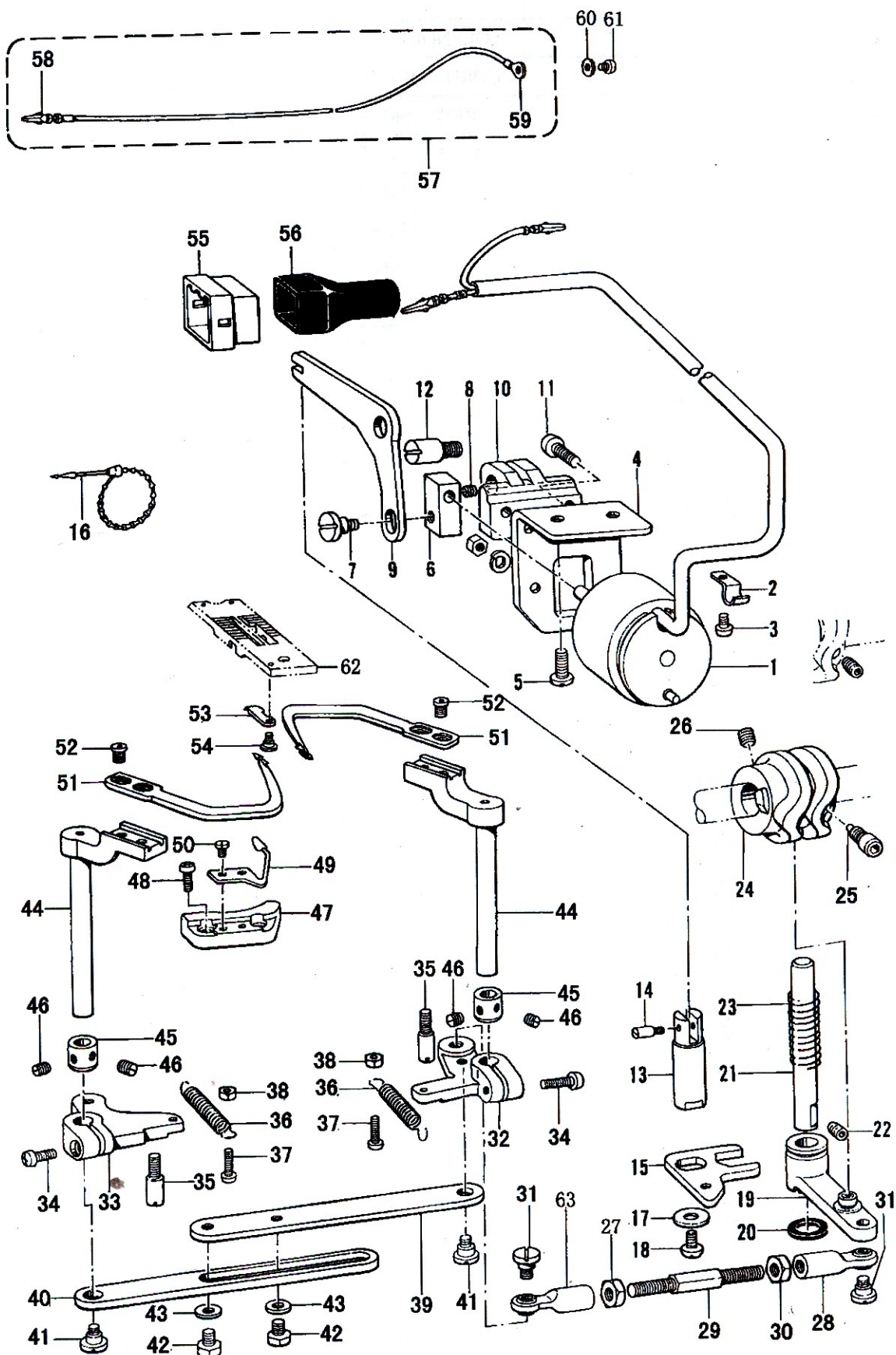
11. 切线部件
THREAD SHEAR COMPONENTS



11. 切线部件 THREAD SHEAR COMPONENTS

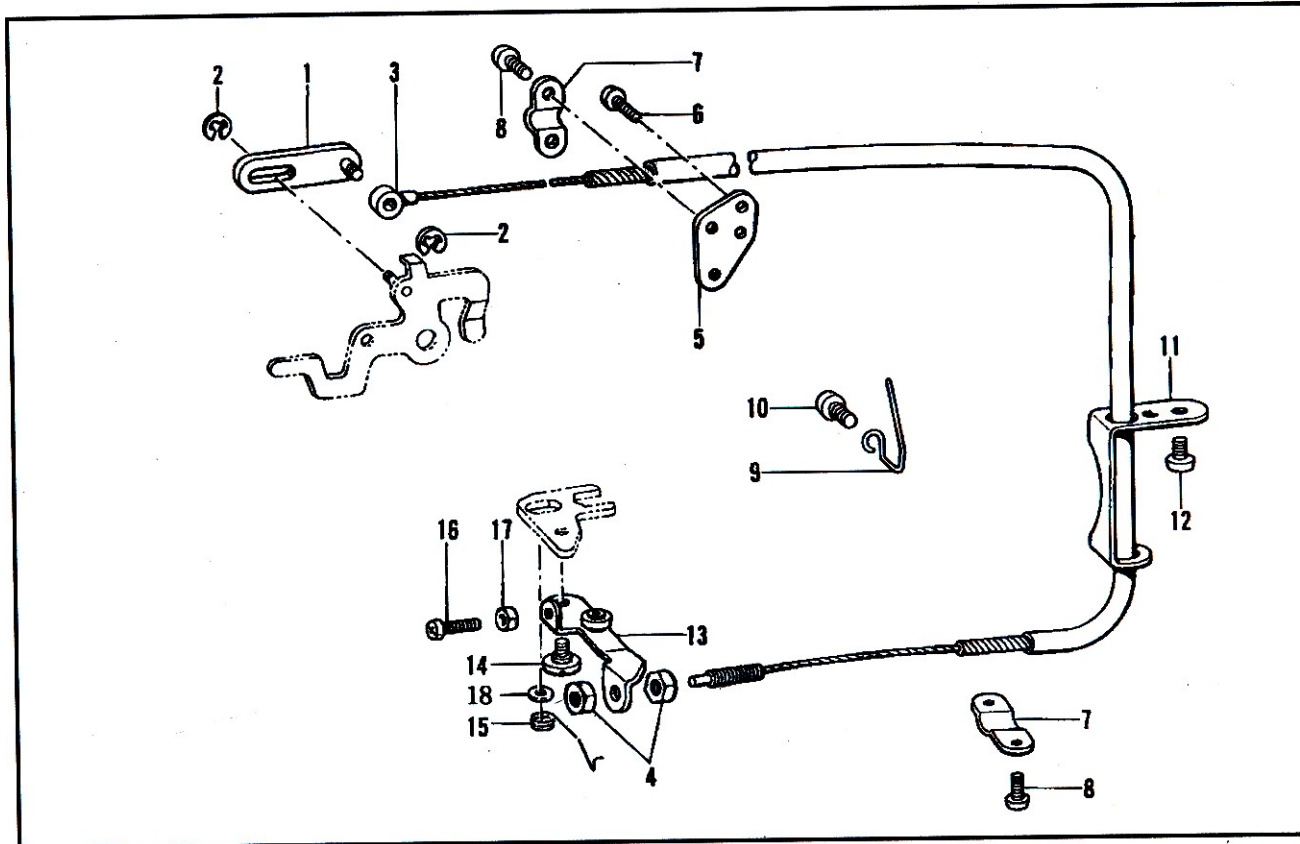
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.11-01	剪线电磁铁	SOLENOID ASM	1	1	1	1
2	2303128	压线夹	CORD HOLDER	1	1	1	1
3	11-00090620-01	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
4	1199.11-04	剪线电磁铁支座	THREAD TRIM.SOL.BRACKET	1	1	1	1
5	11-60661120-01	螺钉	SCREW SM1/4"x28 L=11.5	2	2	2	2
6	1199.11-06	剪线电磁铁接头	THREAD TRIMMING SOLENOID JOINT	1	1	1	1
7	1199.11-07	针肩螺钉	SCREW SM4.37	1	1	1	1
8	11-80110612-01	螺钉	SCREW SM11/64X40 L=4	1	1	1	1
9	1199.11-09	剪线电磁铁杆	THREAD TRIMMING SOLENOID LEVER	1	1	1	1
10	1199.11-10	剪线电磁铁杆支座	THR.TRIM.SOL.LEVERBRACKET	1	1	1	1
11	11-40621025-01	螺钉	SCREW SM3/16x32 L=10	2	2	2	2
12	1199.11-12	剪线电磁铁杆销	THREAD TRIM.SOL.LEVERSTUD	1	1	1	1
13	1199.11-13	剪线传动杆	THREAD TRIMMING DRIVING ROD	1	1	1	1
14	1199.11-14	活塞削	PLUNGER PIN	1	1	1	1
15	1199.11-15	剪线电磁铁杆面板	THR.TRIM.DRIVING ROD PLATE	1	1	1	1
16	1199.11-16	珠状嵌条	BEAD BAND	2	2	2	2
17	21-05016170-01	垫圈	WASHER	1	1	1	1
18	11-40621025-01	螺钉	SCREW SM3/16x32 L=10	1	1	1	1
19	1199.11-19	主动刀杆座组件	KNIFE MAIN LEVER SHAFT ASM	1	1	1	1
20	1199.11-20	胶垫	RUBBER	1	1	1	1
21	1199.11-21	主动刀杆	KNIFE MAIN LEVER SHAFT	1	1	1	1
22	11-80150710-01	螺钉	SCREW SM15/64x28L=7	1	1	1	1
23	1199.11-23	弹簧	SPRING.COMPRESSION	1	1	1	1
24	1199.11-24	剪线凸轮	THREAD TRIMMING CAM	1	1	1	1
25	11-00161052-01	螺钉	SET SCREW SM1/4X40	1	1	1	1
26	11-80161012-01	螺钉	SCREW SM1/4X40 L=10	1	1	1	1
27	1199.11-70	螺母(左)	NUT.SM5.94	1	1	1	1
28	1199.11-28	圆接头组件	ROUND JOINT ASSY	1	1	1	1
29	1199.11-29	长调节连杆	LENGTH ADJUST CONNECTING ROD	1	1	1	1
30	13-60153020-01	螺母(右)	NUT.SM5.94	1	1	1	1
31	1199.11-31	圆接头针肩螺钉	SCREW	2	2	2	2
32	1199.11-32	剪线杆右	THREAD TRIMMING LEVER (R)	1	1	1	1
33	1199.11-33	剪线杆左	THREAD TRIMMING LEVER (L)	1	1	1	1
34	11-40111025-01	螺钉	SCREW SM11/64X40 L=10	2	2	2	2
35	1199.11-35	限位螺钉	STOPPER SCREW.SM4.76	2	2	2	2
36	1199.11-36	弹簧	SPRING.EXTENSION	2	2	2	2

11. 切线部件
THREAD SHEAR COMPONENTS

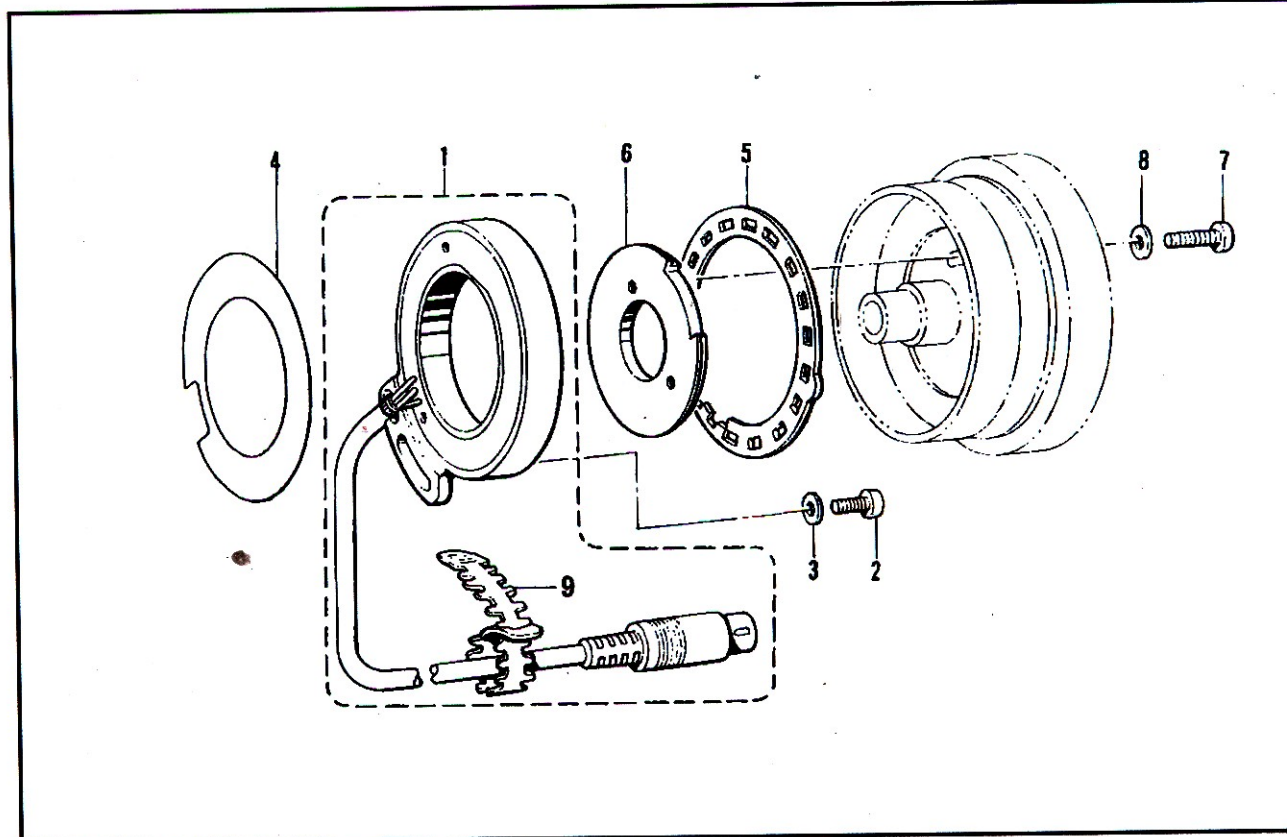


37	11-40091225-01	螺钉	SCREW SM9/64X40 L=14	2	2	2	2
38	13-60093020-01	螺母	NUT.SM9/64X40	2	2	2	2
39	1199.11-39	剪线连杆（上）	THR.TRIM.CONNECTING ROD(R)	1	1	1	1
40	1199.11-40	剪线连杆（下）	THR.TRIM.CONNECTING ROD(L)	1	1	1	1
41	1199.11-41	连杆针肩螺钉	SHOULDER SCREW.SM4.37	2	2	2	2
42	11-6062723-01	螺栓	BOLT.SM4.76X7	2	2	2	2
43	21-05010110-01	垫圈	WASHER.PLAINM4.76	2	2	2	2
44	1199.11-44	活络刀杆	MOVEBLE KNIFELEVER	2	2	2	2
45	1199.11-45	固定挡圈	SET SCREW COLLAR	2	2	2	2
46	11-8016071-01	固定螺钉	SET SCREW SM1/4X40 L=6.5	4	4	4	4
47	1199.11-47	活络刀支架	MOVABLE KNIFE BRACKET	2	2	2	2
48	11-60090920-01	螺钉	SCREW SM9/64X40 L=8.5	4	4	4	4
49	1199.11-49	活络刀弹簧	SPRING.PLATE	2	2	2	2
50	11-60580320-01	螺钉	SCREW SM4.37	4	4	4	4
51	1199.11-51	活络刀	MOVABLE KNIFE	2	2	2	2
52	1199.11-52	螺钉	SCREW SM4.37	4	4	4	4
53	1199.11-53	固定刀	FIXED KNIFE	2	2	2	2
54	1199.11-54	固定刀螺钉	SHOULDER SCREW.SM2.38	2	2	2	2
55	1199.11-55	塑料接头	NYLON CONNECTOR (12P)	1	1	1	1
56	1199.11-56	接头	CONNECTOR CAP6	1	1	1	1
57	1199.11-57	接线	TERMINAL PIN (L) (MALE)	1	1	1	1
58	1199.11-58	接线销	TERMINAL	1	1	1	1
59	1199.11-59	线头	TERMINAL	1	1	1	1
60	21-04608080-01	垫圈	WASHER.	1	1	1	1
61	11-00110720-01	螺钉	SCREW SM11/64X40 L=6	1	1	1	1
62	1199.11-68	针板（4H）	NEEDLE PLATE	1	1	1	1
63	1199.11-69	圆接头组件	ROUND JOINT ASSY	1	1	1	1

12. 松线部件
TRHEAD LOOSE COMPONENTS



13. 针位置检部件
NEEDLE POTENTIAL COMPONENTS



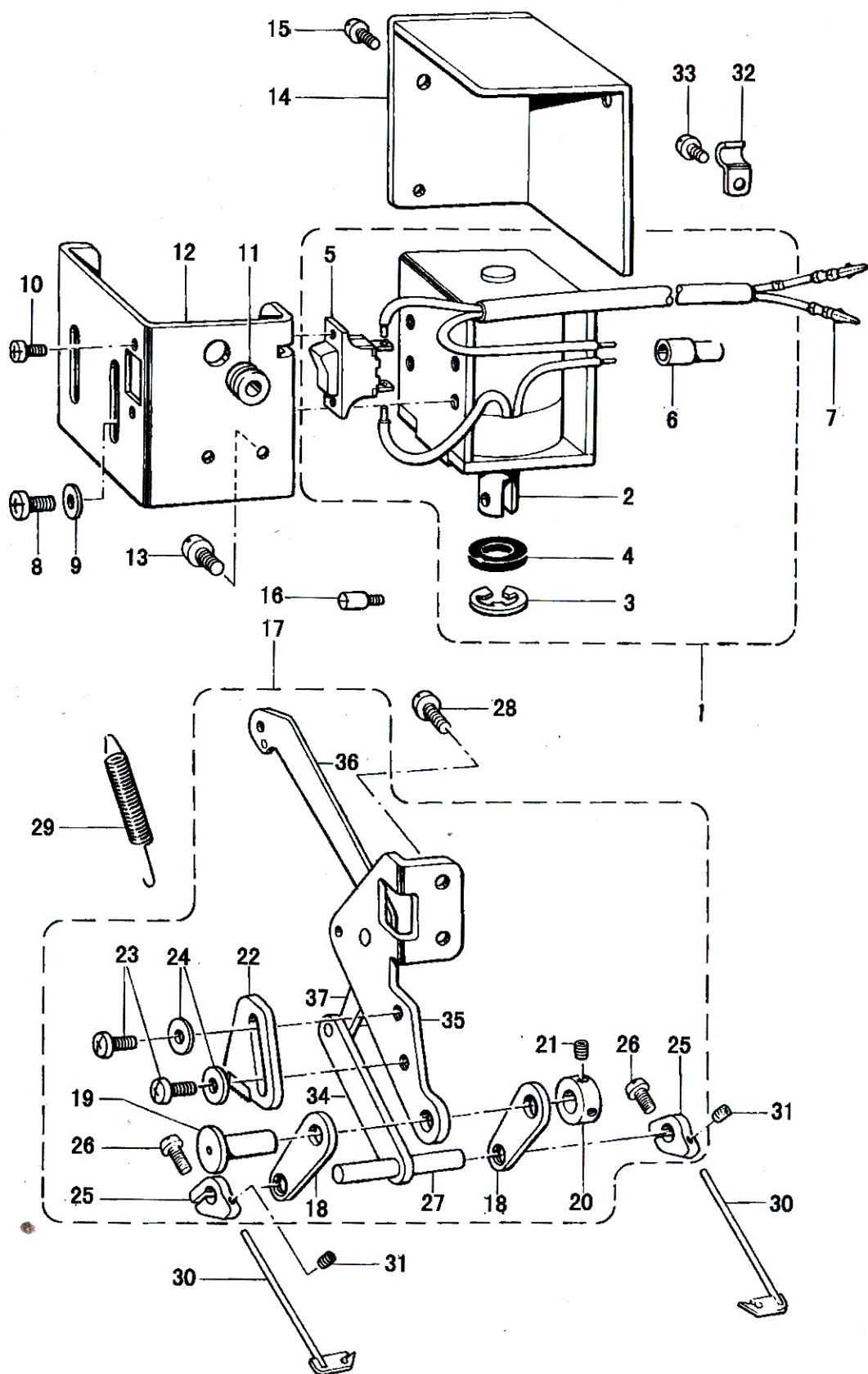
12. 松线部件 TRHEAD LOOSE COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.12-01	松线连杆组件	TENSION.RELEASE.CONNETING.ROD.ASSY	1	1	1	1
2	24-03000000-08	挡环	RETAINING RING.E3	2	2	2	2
3	1199.12-03	松线金属丝组件	TENSION RELEASE WIRE ASSY	1	1	1	1
4	1199.12-04	螺母	NUT.SM4.76	2	2	2	2
5	1199.12-05	金属丝夹座	WIRE HOLDER BASE	1	1	1	1
6	11-60090920-01	螺钉	SCREW SM9/64X40 L=8	2	2	2	2
7	1199.12-07	松线金属丝夹	TENSION.RELEASE WIRE HOLDER(D)	2	2	2	2
8	11-60090920-01	螺钉	SCREW SM9/64X40 L=8	4	4	4	4
9	1199.12-09	金属丝夹	WIRE HOLDER	1	1	1	1
10	11-40110825-01	螺钉	SCREW SM11/64X40 L=8	1	1	1	1
11	1199.12-11	金属丝导架	WIRE GUIDE	1	1	1	1
12	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
13	1199.12-13	松线杆组件	TENSION. RELEASE. LEVER ASSY	1	1	1	1
14	1199.12-14	松线杆螺钉	SCREW SM6.35	1	1	1	1
15	1199.12-15	弹簧	SPRING.EXTENSION	1	1	1	1
16	11-40581225-01	螺钉	SCREW SM1/8X40 L=12	1	1	1	1
17	13-60583010-01	螺母	NUT.SM3.18	1	1	1	1
18	21-06220111-01	垫圈	WASHER	1	1	1	1

13. 针位置检部件 NEEDLE POTENTIAL COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	847S -H-7	872S -H-7	875S -H-7
1	1199.13-01	同步器组件	SYNCHRONIZER ASSY.# 14G2	1	1	1	1
2	11-40621025-01	螺钉	SCREW SM3/16X32 L=10	1	1	1	1
3	21-05010110-01	垫圈	WASHER	1	1	1	1
4	1199.13-04	绝缘薄板	INSULATION SHEET	1	1	1	1
5	1199.13-05	速度控制板	SPEED COMMAND PLATE	1	1	1	1
6	1199.13-06	机针向上面板	NEEDLE UPPER PLATE	1	1	1	1
7	11-40111625-01	螺钉	SCREW SM11/64X40 L=16	2	2	2	2
8	21-04608080-01	垫圈	WASHER	2	2	2	2
9	1199.13-09	活络圈接头	SLIP RING JOINT	1	1	1	1

14. 拨线器部件
WIPER COMPONENTS

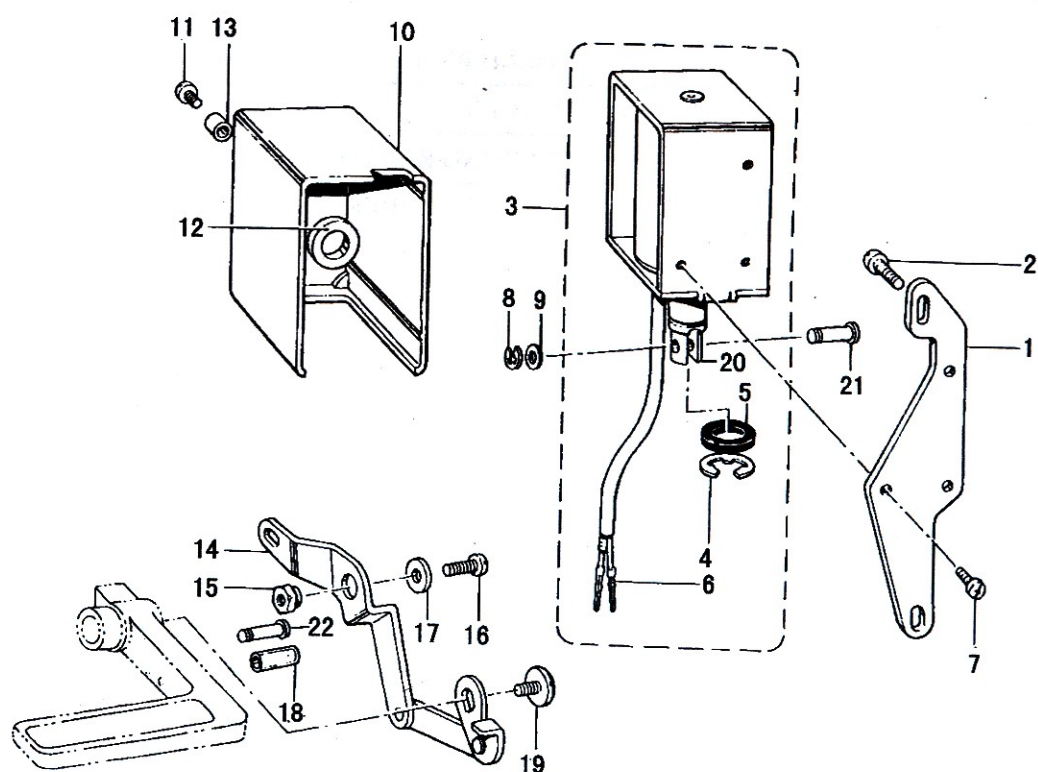


14. 拨线器部件 WIPER COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.14-01	拨线电磁铁组件	THREAD WIPER SOLENOID ASSY	1	1	1	1
2	1199.14-02	活塞	PLUNGER	1	1	1	1
3	1199.14-03	挡环	RETAINING RING. E9	1	1	1	1
4	1199.14-04	活塞胶垫	PLUNGER RUBBER	1	1	1	1
5	1199.14-05	拨线器开关	THREAD WIPER SWITCH	1	1	1	1
6	1199.14-06	接头	CONNECTOR	1	1	1	1
7	1199.14-07	接头销	TERMINAL PIN (MALE)	2	2	2	2
8	1199.14-08	螺钉	SCREW PAN M4 L=10	4	4	4	4
9	1199.14-09	垫圈	WASHER. PLAIN M4	4	4	4	4
10	1199.14-10	螺钉	SCREW PAN M3X6	2	2	2	2
11	1199.14-11	电线轴套	CORD BUSH	1	1	1	1
12	1199.14-12	拨线电磁铁支撑板	SOLENOID HOLDING PLATE	1	1	1	1
13	11-40110825-01	螺钉	SCREW SM11/64X40 L=8	2	2	2	2
14	1199.14-14	拨线电磁铁盖	SOLENOID COVER	1	1	1	1
15	1199.14-15	螺钉	SCREW SM9/64X40 L=6	3	3	3	3
16	1199.14-16	活塞销	PLUNGER PIN	1	1	1	1
17	1199.14-17	拨线器组件	PLUNGER PIN	1	1	1	1
18	1199.14-18	拨线器连杆	THREAD WIPER SOLENOID ASSY	2	2	2	2
19	1199.14-19	拨线器连杆螺栓	THREAD WIPER LINK STUD	1	1	1	1
20	1199.14-20	固定挡圈	SET SCREW COLLAR	1	1	1	1
21	1199.14-21	螺钉	SCREW SM4.37	2	2	2	2
22	1199.14-22	限位器	STOPPER	1	1	1	1
23	1199.14-23	螺钉	SCREW SM3/16X32 L=8	2	2	2	2
24	1199.14-24	垫圈	WASHER. PLAIN M4.76	2	2	2	2
25	1199.14-25	拨线器支架	THREAD WIPER SUPPORT	2	2	2	2
26	1199.14-26	螺钉	SCREW SM1/8X40 L=12	2	2	2	2
27	1199.14-27	拨线器连杆销	THREAD WIPER SOLENOID ASSY	1	1	1	1
28	11-40621025-01	螺钉	SCREW SM3/16X32 L=10	2	2	2	2
29	1199.14-29	拨线器弹簧	THREAD WIPER SPRING	1	1	1	1
30	1199.14-30	拨线器	THREAD WIPER	2	2	2	2
31	11-60580422-01	固定螺钉	SET SCREW. SM3.18	2	2	2	2
32	1199.14-32	线架	CORD HOLDER	1	1	1	1
33	11-00090620-01	螺钉	SCREW SM9/64X40 L=6	1	1	1	1
34	1199.14-34	拨线器连杆臂	THREAD WIPER SOLENOID ASSY	1	1	1	1
35	1199.14-35	拨线器连杆座	THREAD WIPER SOLENOID ASSY	1	1	1	1
36	1199.14-36	拨线器连杆长臂	THREAD WIPER SOLENOID ASSY	1	1	1	1
37	1199.14-37	拨线器连杆短臂	THREAD WIPER SOLENOID ASSY	1	1	1	1

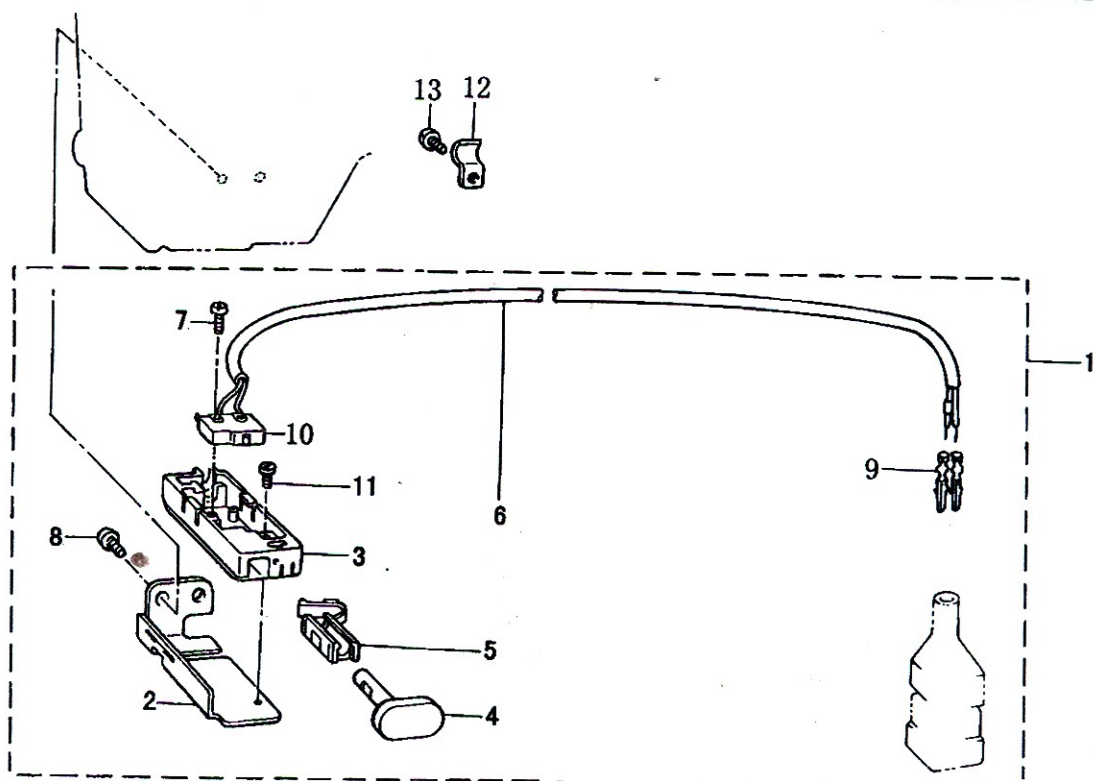
15. 速倒缝部件

AUTOMATIC REVERSE FEED COMPONENTS



16. 速倒缝开关部件

AUTOMATIC REVERSE FEED COMPONENTS



15. 速倒缝部件 AUTOMTIC REVERSE FEED COMPONENTS

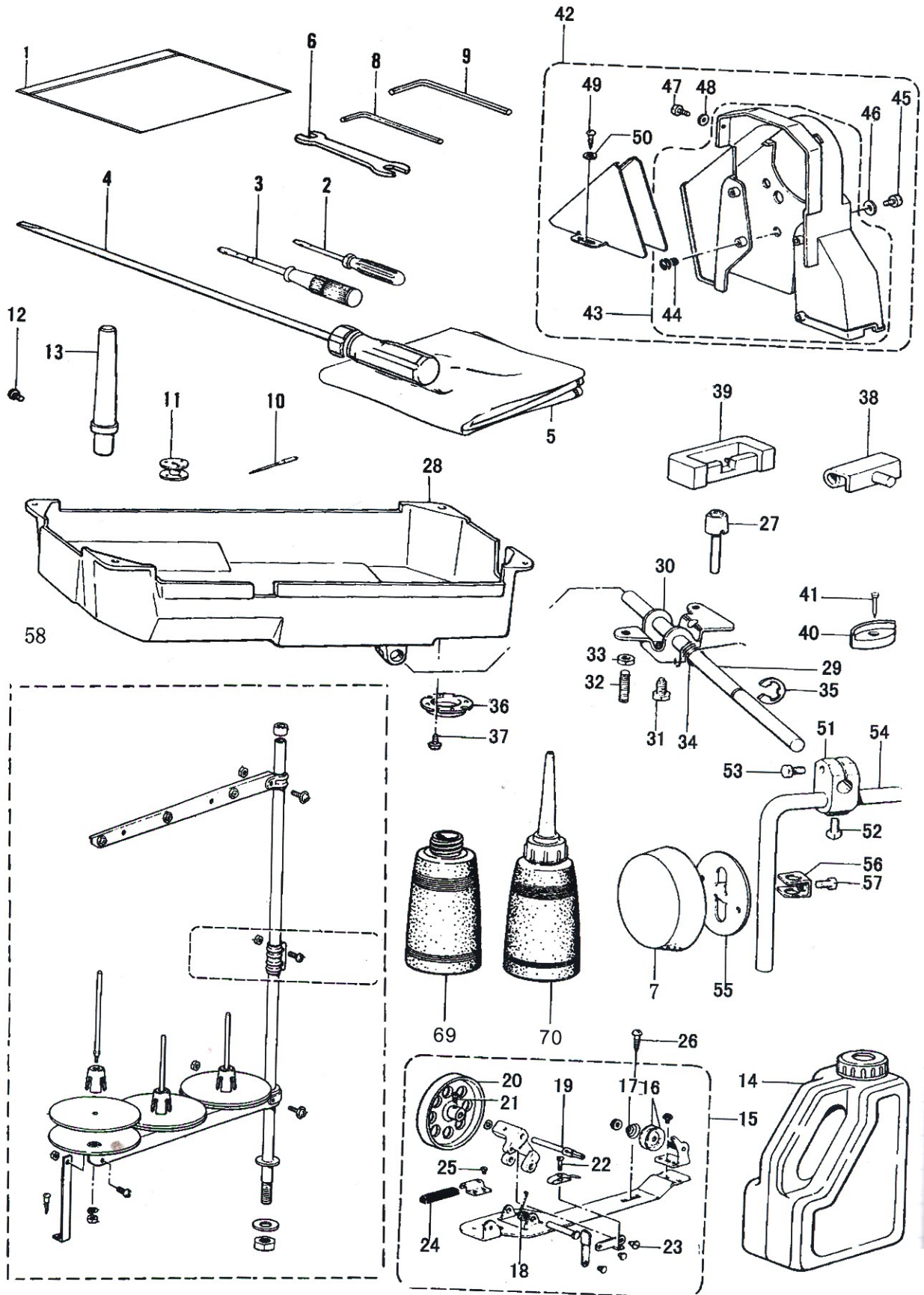
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.15-01	倒缝电磁铁支架	REVERSE SOLENOID BRAACKET	1	1	1	1
2	11-40661425-01	螺钉	SCREW SM1/4X28 L=14	2	2	2	2
3	1199.15-03	倒缝电磁铁组件	QUICK REVERSE SOLENOID ASSY	1	1	1	1
4	1199.15-04	挡环	RETAINING RING E15	1	1	1	1
5	1199.15-05	橡胶限位器	RUBBER STOPPER	1	1	1	1
6	1199.15-06	接线销	TERMINAL PIN (MALE)	2	2	2	2
7	1199.15-07	螺钉	SCREW PAN M5 L=8	3	3	3	3
8	1199.15-08	挡环	RETAINING RING E4	1	1	1	1
9	1199.15-09	垫圈	WASHER. PLAIN M6.5	1	1	1	1
10	1199.15-10	倒缝电磁铁盖	SOLENOID COVER	1	1	1	1
11	1199.15-11	螺钉	SCREW PAN M5 L=8	1	1	1	1
12	1199.15-12	倒缝电磁铁胶圈	REVERSE SOLENOID RUBBER	1	1	1	1
13	1199.15-13	套管	COLLAR	1	1	1	1
14	1199.15-14	倒缝电磁铁杆组件	REVERSE SOLENOID LEVER ASSY	1	1	1	1
15	1199.15-15	电磁铁杆螺栓	SOLENOID LEVER STUD	1	1	1	1
16	11-60661720-01	螺钉	SCREW SM6.35 L=18	1	1	1	1
17	21-06520200-01	垫圈	WASHER. PLAIN 6	1	1	1	1
18	1199.15-18	塑料管子	NYLON TUBE	1	1	1	1
19	1199.15-19	螺钉	SCREW SM4.76	1	1	1	1
20	1199.15-20	活塞	PLUNGER	1	1	1	1
21	1199.15-21	连接销	NYLON TUBE	1	1	1	1
22	11-60121820-01	螺钉	SCREW	1	1	1	1

16. 速倒缝开关部件 AUTOMTIC REVERSE FEED COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	847S -H-7	872S -H-7	875S -H-7
1	1199.16-01	倒缝开关组件	REVERSE SWITCH ASSY	1	1	1	1
2	1199.16-01-01	倒缝开关支架	REVERSE SWITCH BRACKET	1	1	1	1
3	1199.16-01-02	倒缝开关底座	REVERSE SWITCH BASE	1	1	1	1
4	1199.16-01-03	传动装置	ACTUATOR	1	1	1	1
5	1199.16-01-04	倒缝开关弹簧	SPEING .REVERSE SWITCH	1	1	1	1
6	1199.16-01-05	接线	TERMINAL PIN (MALE)	1	1	1	1
7	1199.16-01-06	螺钉	SCREW BIND M3 L=6	1	1	1	1
8	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
9	1199.16-01-08	接线销	TERMINAL PIN (MALE)	2	2	2	2
10	1199.16-01-09	倒缝开关	REVERSE SWITCH BRACKET	1	1	1	1
11	1199.16-01-10	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
12	1199.16-02	金属丝夹头	CORD HOLDER	1	1	1	1
13	11-00090620-01	螺钉	SCREW SM9/64X40 L=6	1	1	1	1

17. 附件部件

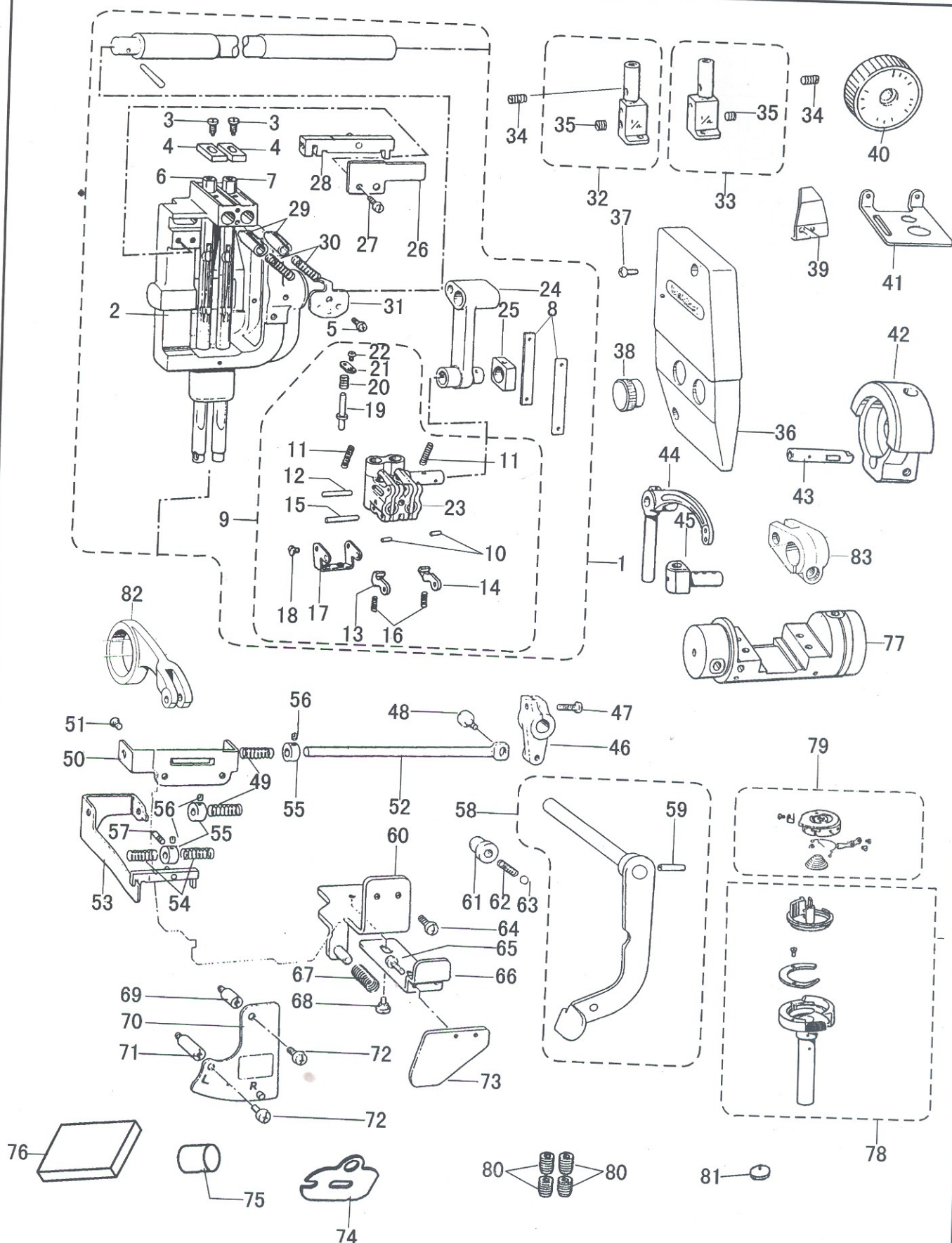
ACCESSORIE PART COMPONENTS



17. 附件部件 ACCESSORIE PART COMPONENTS

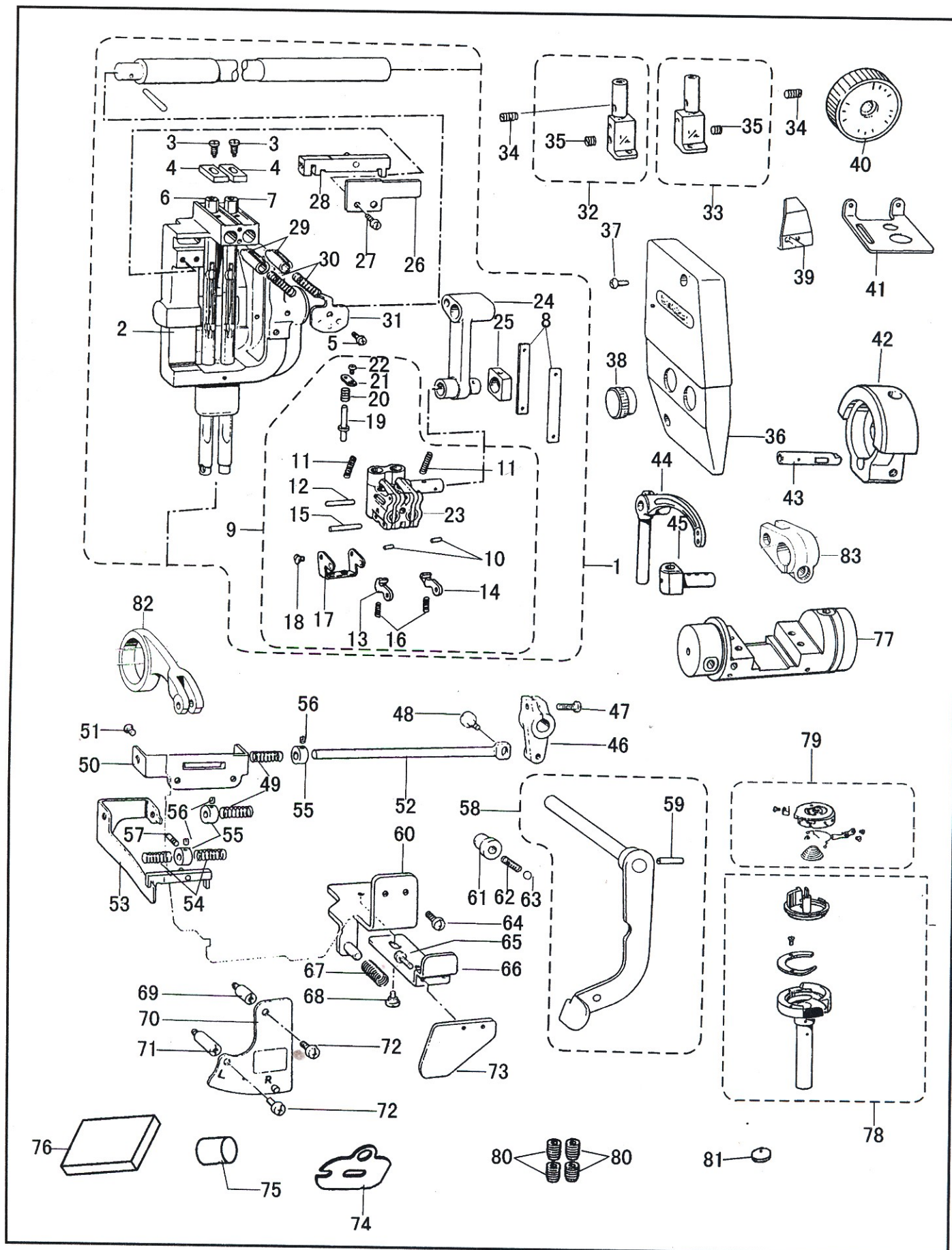
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.14-01	附件包	ACCESSORY BAG	1	1	1	1
2	132.14-02	大螺丝刀	SCREW DRIVER,1.9X52	1	1	1	1
3	132.14-03	中螺丝刀	SCREW DRIVER,3.4X70	1	1	1	1
4	132.14-04	小螺丝刀	SCREW DRIVER,4.7X250	1	1	1	1
5	132.13-01	机头防尘罩	HEAD COVER	1	1	1	1
6	132.14-05	双头扳手	SPANNER	1	1	1	1
7	132.14-35-08	碰块垫	GAUGE,NEEDLE & PRESSER BAR	1	1	1	1
8	132.14-06	内六角扳手	HEXAGONAL WRENCH 2	1	1	1	1
9	132.14-07	内六角扳手	HEXAGONAL WRENCH 3	1	1	1	1
10	133.14-08	机针	NEEDLE DP21#	1包	1包	1包	1包
11	132.14-09	梭心	BOBBIN,ST	4	4	4	4
12	11-40120925-01	选针盒螺钉	SCREW SM3/16"X28 L=9	2	2	2	2
13	132.14-10	机头支柱	HEAD REST	1	1	1	1
14	132.14-11	大油壶(带油)	OIL TANK	1	1	1	1
15	132.14-12	绕线器组件	BOBBIN WINDER ASSY	1套	1套	1套	1套
16	132.14-12-01	过线夹线板	TENSION DISC	2	2	2	2
17	132.14-12-02	过线夹线簧	TENSION SPRING	1	1	1	1
18	132.14-12-03	弹簧	SPRING	1	1	1	1
19	132.14-12-04	绕线轴	BOBBIN WINDER SHAFT	1	1	1	1
20	132.14-12-05	绕线轮	BOBBIN WINDER	1	1	1	1
21	132.14-12-06	螺钉	SET SCREW,(FT)SM4/37X5	1	1	1	1
22	132.14-12-07	螺钉	SCREW,SM3.18	1	1	1	1
23	132.14-12-08	螺钉	SHOULDER SCREW,SM3.18	1	1	1	1
24	132.14-12-09	止动橡皮	BOBBIN WINDER WHEEL STOPPER	1	1	1	1
25	132.14-12-10	螺钉	SCREW,PAN SM3.57-40X3.5	1	1	1	1
26	132.14-13	木螺钉	WOOD SCREW,ROUND M5.5X20	2	2	2	2
27	132.14-15	膝控提升顶杆	KNEE LIFER COMPLYING BAR	1	1	1	1
28	132.14-16	油盘	OIL PAN	1	1	1	1
29	132.14-17	膝控铰链轴	KNEE LIFTER SHAFT	1	1	1	1
30	132.14-19	膝控限位架	KNEE LIFTER	1	1	1	1
31	11-90151630-02	膝控限位架螺钉	BOLT,SM15/64"X28 L=10	1	1	1	1
32	132.14-21	膝控限位调节螺钉	SET SCREW,SM5.95	2	2	2	2
33	132.14-22	膝控限位调节螺母	NUT,SM5.95	2	2	2	2
34	132.14-23	膝控复位簧	TWIST SPRING	1	1	1	1
35	132.14-24	开口挡圈	RETAINING RING,E10	1	1	1	1
36	132.14-25	排油圈	DRAIN	1	1	1	1
37	11-00090620-01	排油圈螺钉	SCREW,PAN SM9/64"X40 L=6	2	2	2	2
38	132.14-27	机头勾座	HEAD HINGE	2	2	2	2
39	132.14-28	橡皮垫	RUBBER CUSHION	2	2	2	2
40	132.14-29	机头防震垫块	HEAD CUSHION	4	4	4	4
41	132.14-30	钉子	NAIL	8	8	8	8
42	132.14-34	皮带护罩组件	BELT COVER ASSY	1套	1套	1套	1套
43	132.14-34-01	上皮带护罩	BELT COVER COLLAR ASSY	1	1	1	1
44	132.14-34-02	橡皮胶圈	RUBBER COLLAR	4	4	4	4
45	132.14-34-03	上皮带罩固定螺钉	SCREW,PAN SM4.76-32X20	4	4	4	4
46	132.14-34-04	螺钉垫圈	WASHER,PLAIN L5	4	4	4	4
47	132.14-34-05	固定螺钉	SCREW, SM4.37-40X8	1	1	1	1
48	132.14-34-06	螺钉垫圈	WASHER,PLAIN M4.37	1	1	1	1
49	132.14-34-07	木螺钉	WOOD SCREW,ROUND M5.5X20	2	2	2	2
50	132.14-34-08	木螺钉垫圈	WASGER,PLAIN S5.56	2	2	2	2
51	132.14-35-01	碰块弯杆接头	BOLT,SM5.95X20	1	1	1	1
52	11-50501623-01	弯杆接头支头螺钉	KNEE LIFTER BAR SM5/16"X18 L=16	1	1	1	1
53	11-50501623-01	弯杆接头锁紧螺钉	KNEE LIFTER PLATE SM5/16"X18 L=16	1	1	1	1
54	132.14-35-04	膝控碰块弯杆	KNEE LIFTER PLATE STOPPER	1	1	1	1
55	132.14-35-05	膝控碰块	BOLT,SM5.95	1	1	1	1
56	132.14-35-06	碰块架	KNEE LIFTER PLATE COVER	1	1	1	1
57	132.14-35-07	碰块垫螺栓	HEIGHT GAUGE,PORTRY HOOK B831	1	1	1	1
58	201.10-00A	三线架组件	CONTTON STAND ASSY	1	1	1	1
69	132.14-32	小油壶	OIL TANK	1	1	1	1
70	132.14-33	小油壶组件	OIL TANK ASSY	1	1	1	1

18. 875S-B-7/845S-H-7专用件
LEASED PART



18. 875S-B-7/845S-H-7专用件 LEASED PART

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	135.02-01	针杆支架组件	NEEDLE BAR ROCK SHAFT ASSY		1		1
2	135.02-11	针杆支架	NEEDLE BAR ROCK SHAFT		1		1
3	11-60580750-01	针杆旋梭限位器螺钉	SCREWS M1/8"X40 L=5		2		2
4	135.02-26	针杆旋梭限位器	NEEDLE BAR ROTATE STOPPER		2		2
5	11-40580525-01	护罩弹簧螺钉	SCREWS M1/8"X40 L=5		1		1
6	135.02-28	左针杆组件	NEEDLE BAR ASSY LEFT		1		1
7	135.02-29	右针杆组件	NEEDLE BAR ASSY RIGHT		1		1
8	135.02-04	导轨衬板	GUIDE PLATE		2		2
9	135.02-30	针杆连接柱组件	NEEDLE BAR CLAMP ASSY		1		1
10	135.02-30-01	销1.5X5.8	PIN		2		2
11	135.02-30-02	离合器杠杆弹簧	SPRING CLUTCH LEVER		2		2
12	135.02-30-03	销2X5.8	PIN		1		1
13	135.02-30-04	离合限位器(L)	CLUTCH STOPPER(L)		1		1
14	135.02-30-05	离合限位器?	CLUTCH STOPPER (R)		1		1
15	135.02-30-06	销2X17.8	PIN		1		1
16	135.02-30-07	弹簧	SPRING		2		2
17	135.02-30-08	弹簧柄	SPRING HOLDER		1		1
18	135.02-30-09	螺钉SM2.38	SCREW		2		2
19	135.02-30-10	销	PIN		1		1
20	135.02-30-11	松线销弹簧	SPRING RELEASE PIN		1		1
21	135.02-30-12	销盖	PIN COVER		1		1
22	135.02-30-13	螺钉SM2.38	SCREW SM2.38		1		1
23	135.02-30-14	针杆连接柱	NEEDLE BAR CLAMP		1		1
24	135.02-31	针杆曲柄连杆	NEEDLE BAR LINK		1		1
25	135.02-32	针杆支架滑块	NEEDLE BAR PLANK SLIDE BLOCK		1		1
26	135.02-33	滑块导板	SLIDE BLOCK GUIDE PLATE		1		1
27	11-60090920-01	滑块导板螺钉	SCREW SM9/64"X40 L=8.5		2		2
28	135.02-35	滑块组件	SLIDE BLOCK ASSY		1		1
29	135.02-36	针杆限位器	NEEDLE BAR STOPPER		2		2
30	135.02-37	针杆限位器弹簧	SPRING		2		2
31	135.02-38	护罩弹簧	SPRING		1		1
32	135.13-10	针夹头(L)	NEEDLE CLAMP ASSY(L)		1		1
33	135.13-11	针夹头(R)	NEEDLE CLAMP ASSY(R)		1		1
34	135.13-12	机针夹头紧定螺钉	SET SCREW		2		2
35	135.13-13	机针紧定螺钉	SET SCREW		2		2
36	135.01-04	面板	FACE PLATE		1		1
37	11-30091020-01	面板螺钉	SCREW SM9/64"X40 L=9.5		2		2
38	135.01-22	面板油封	OIL CAP		2		2
39	135.10-09	挑线杆挡油板	OIL STOPPER PLATE		1		1
40	188-D-050-1	针距标盘(组件)	STITCH CONTROL DIAL			1	1
41	135.10-76	护尘罩	DUST PROTECTOR		1		1



42	135.05-06	针杆曲柄	THREAD TAKE-UP CRANK		1		1
43	135.05-09	针杆曲柄销	NEEDLE BAR CRANK PIN		1		1
44	188-E-214-1	挑线杆	THREAD TAKE-UP,S3 TR			1	1
45	135.05-24	挑线连接柱	THREAD TAKE-UP CONNECTION		1		1
46	135.06-01	杠杆轴臂	LEVER SHAFT ARM		1		1
47	11-40621425-01	杠杆轴臂螺钉	SCREW SM3/16"X32 L=14		1		1
48	135.06-03	滑动轴螺钉	SCREW		2		2
49	135.06-04	弹簧	SPRING		2		2
50	135.06-05	滑动轴板	SLIDING AXLE PLATE		1		1
51	135.06-06	滑动轴板螺钉	SCREW		2		2
52	135.06-07	滑动轴	SLIDE SHAFT		1		1
53	135.06-08	滑动轴助动板	SLIDE SHAFT SUPPORT PLATE		1		1
54	135.06-09	弹簧	SPRING		2		2
55	135.06-10	挡圈	RETAINING RING		3		3
56	11-80090410-01	挡圈螺钉	SCREW SM9/64"X40 L=3.5		5		5
57	11-00090410-01	导向螺钉	SCREW SM9/64"X40 L=3.5		1		1
58	135.06-13	止动杆组件	STOP LEVER SHAFT ASSY		1		1
59	135.06-13-1	弹性圆柱销	PIN		1		1
60	135.06-14	指示板组件	INDICATION PLATE ASSY		1		1
61	135.06-15	滚珠支撑轴套	BALL BEARING SUPPORT BUSH		1		1
62	135.06-16	滚珠支撑弹簧	BALL BERARING SUPPORT SPRING		1		1
63	135.06-17	滚珠	BALL BEARING		1		1
64	11-40621025-01	螺钉	SCREW SM3/16"X32 L=10		2		2
65	11-60090620-01	推板螺钉	SCREW SM9/64"X40 L=6		2		2
66	135.06-20	推杆	HAND SPIKE		1		1
67	135.06-21	指示板弹簧	SPRING		1		1
68	135.06-22	指示板螺钉	SCREW		2		2
69	135.06-23	螺栓（短）	STUD (SHORT)		1		1
70	135.06-24	针杆定位板组件	NEEDLE BAR FLIP-UP PLATE ASSY		1		1
71	135.06-25	螺栓（长）	STUD (LONG)		1		1
72	11-40621225-01	螺栓螺钉	SCREW SM3/16"X32 L=10		2		2
73	135.06-27	推板	PUSH PLATE		1		1
74	135.10-14	针杆支架油线压板	FELT SUPPORT(U)		1		1
75	135.10-34	针杆支架羊毛毡	FELT		1		1
76	135.10-35	羊毛毡	FELT		2		2
77	188-D-072	送布调节器	FEED REGULATOR ASSY			1	1
78	192-H-035	旋梭组件	ROTARY HOOK ASSEMBLY			2	2
79	192-H-055	梭心套组件	BOBBIN CASE ASSY			2	2
80	11-80701012-01	筒式固定螺钉	SCREW SM5/16"X28 L=10			4	4
81	135.02-40	筒式固定螺钉垫圈	WASHER			2	2
82	188-D-154-1	送布连杆	FEED ROCK CONNECTING ROD			1	1
83	188-D-174	送布曲柄	PEED ROCK ARM			1	1