

KING SPECIAL

自动剪线高速双针平缝机

TWIN-NEEDLE HIGH SPEED LOCKSTITCHER
WITH AUTOMATIC THREAD TRIMMER

842S-7/872S-7/845S-7/875S-7 *SERIES*

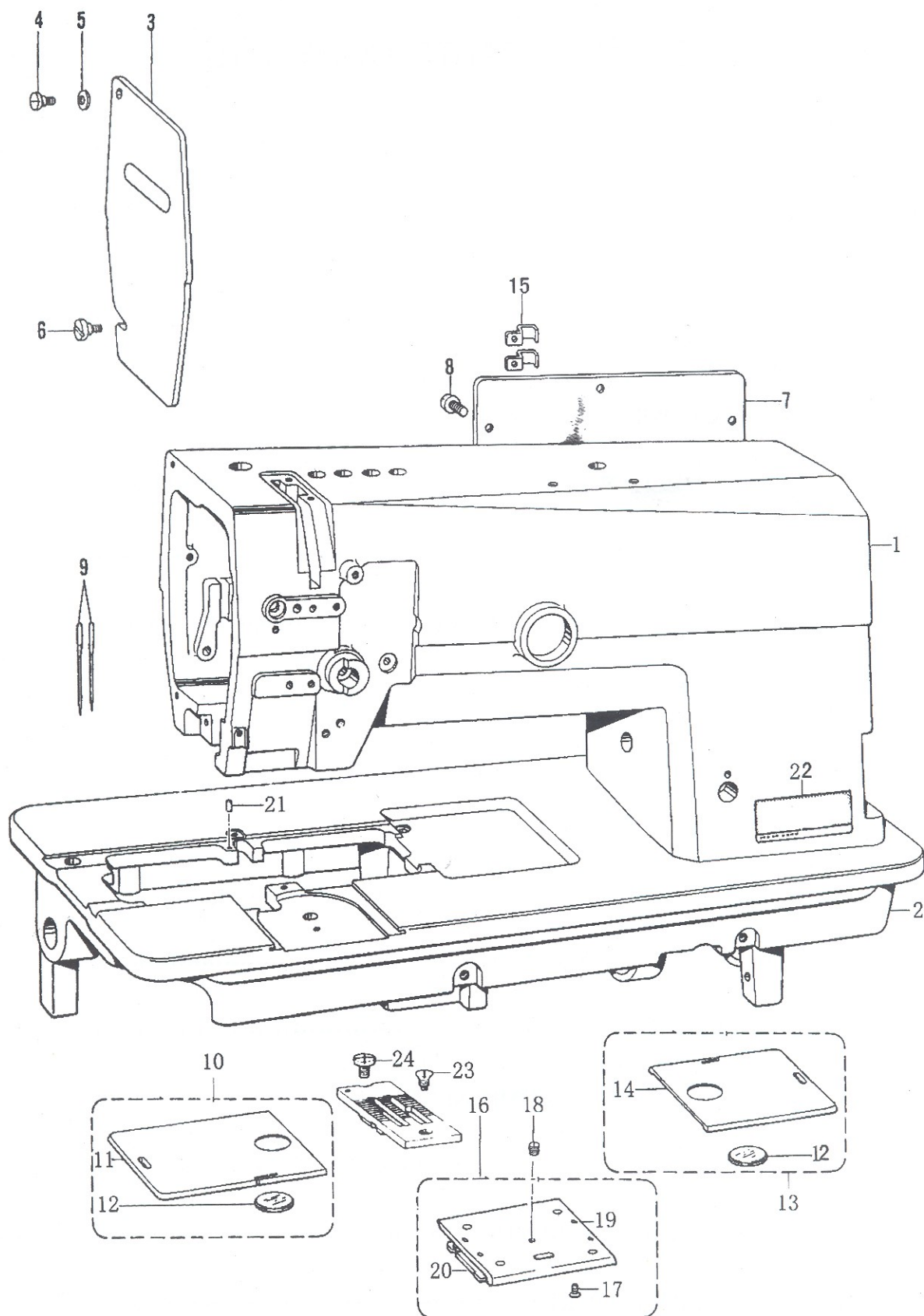
零件样本
PARTS BOOK

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1. 机壳部件

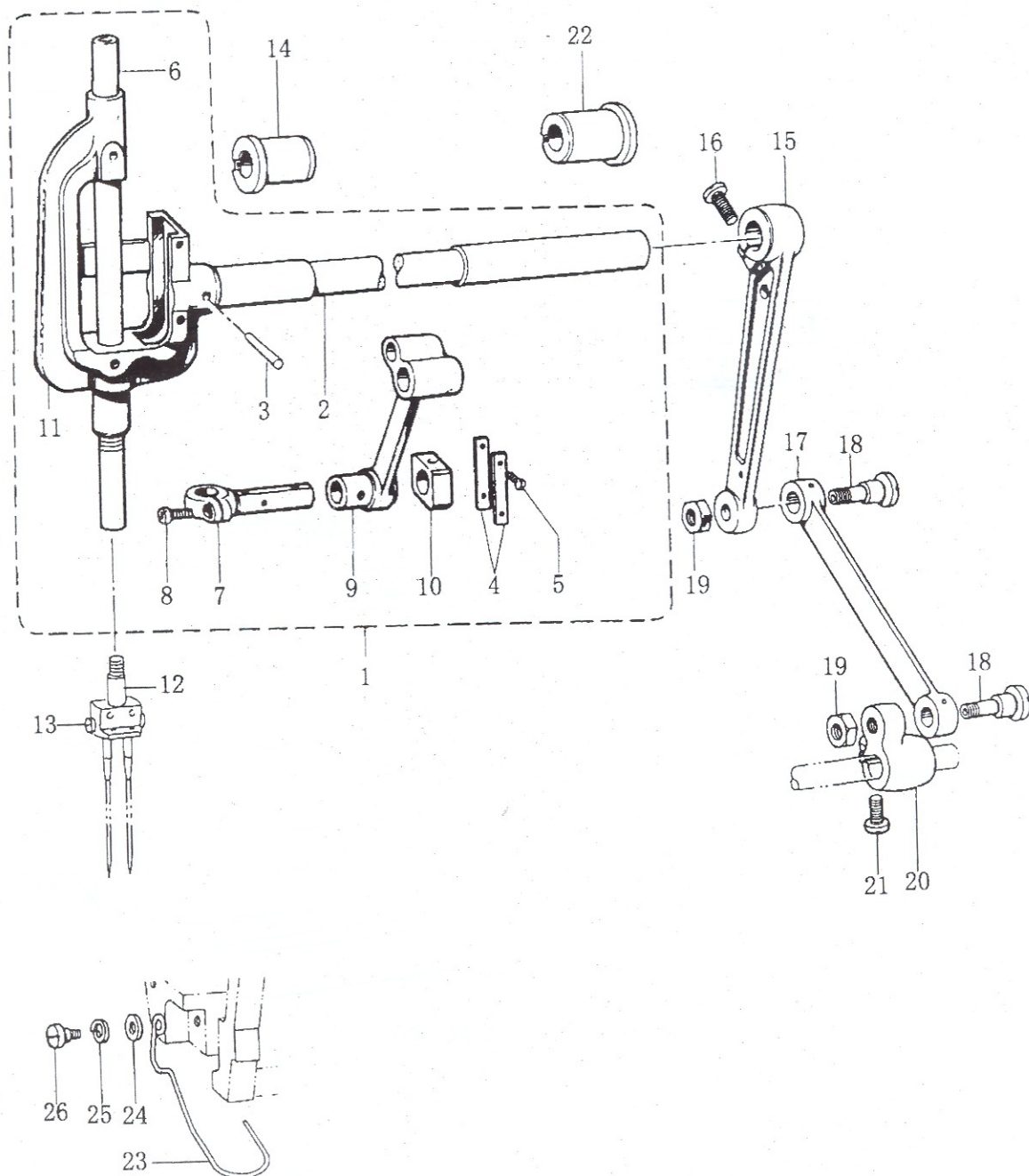
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



1. 机壳部件 MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.01-01	机壳	ARM	1		1	
2	1199.01-02	底板	BED	1	1	1	1
3	132.01-04	面板	FACE PLATE	1		1	
4	132.01-05	钝形螺钉	SCREW	1		1	
5	22-05000000-08	弹簧垫	SPRING WASHER	1		1	
6	132.01-07	螺钉	SCREW	1		1	
7	132.01-08	后盖板	REAR COVER	1	1	1	1
8	132.01-09	后盖板螺钉	SCREW SM11/64X40 L=10	7	7	7	7
9	133.01-10	机针21#	NEEDLE DPX5(21#)	2	2	2	2
10	132.01-11	左推板组件 (L)	SLIDE PLATE ASSY(L)	1	1	1	1
11	132.01-11-01	左推板	SLIDE PLATE	1	1	1	1
12	132.01-11-02	透视窗	BOBBIN WINDOW	2	2	2	2
13	132.01-12	右推板组件 (R)	SLIDE PLATE ASSY(R)	1	1	1	1
14	132.01-13	右推板	SLIDE PLATE	1	1	1	1
15	1199.01-15	压线夹	CORD HOLDER	3	3	3	3
16	132.01-15	横推板组件	SLIDE PLATE ASSY(F)	1	1	1	1
17	11-10580421-01	螺钉	SCREW SM1/8X40 L=4	4	4	4	4
18	11-80130410-01	螺钉	SCREW SM13/64"X32 L=4.2	1	1	1	1
19	132.01-15	横推板组件	SLIDE PLATE ASSY	1	1	1	1
20	132.01-15-02	横推板弹簧	SLIDE PLATE	2	2	2	2
21	132.01-03	定位销	POSITIONING PIN	1	1	1	1
22	1199.01-22	型号牌	TRADE MARK PLATE	1	1	1	1
23	11-10110850-01	针板螺钉	SCREW SM11/64X40 L=6.5	1	1	1	1
24	11-60110721-01	针板螺钉	SCREW SM11/64x40 L=6.6	1	1	1	1

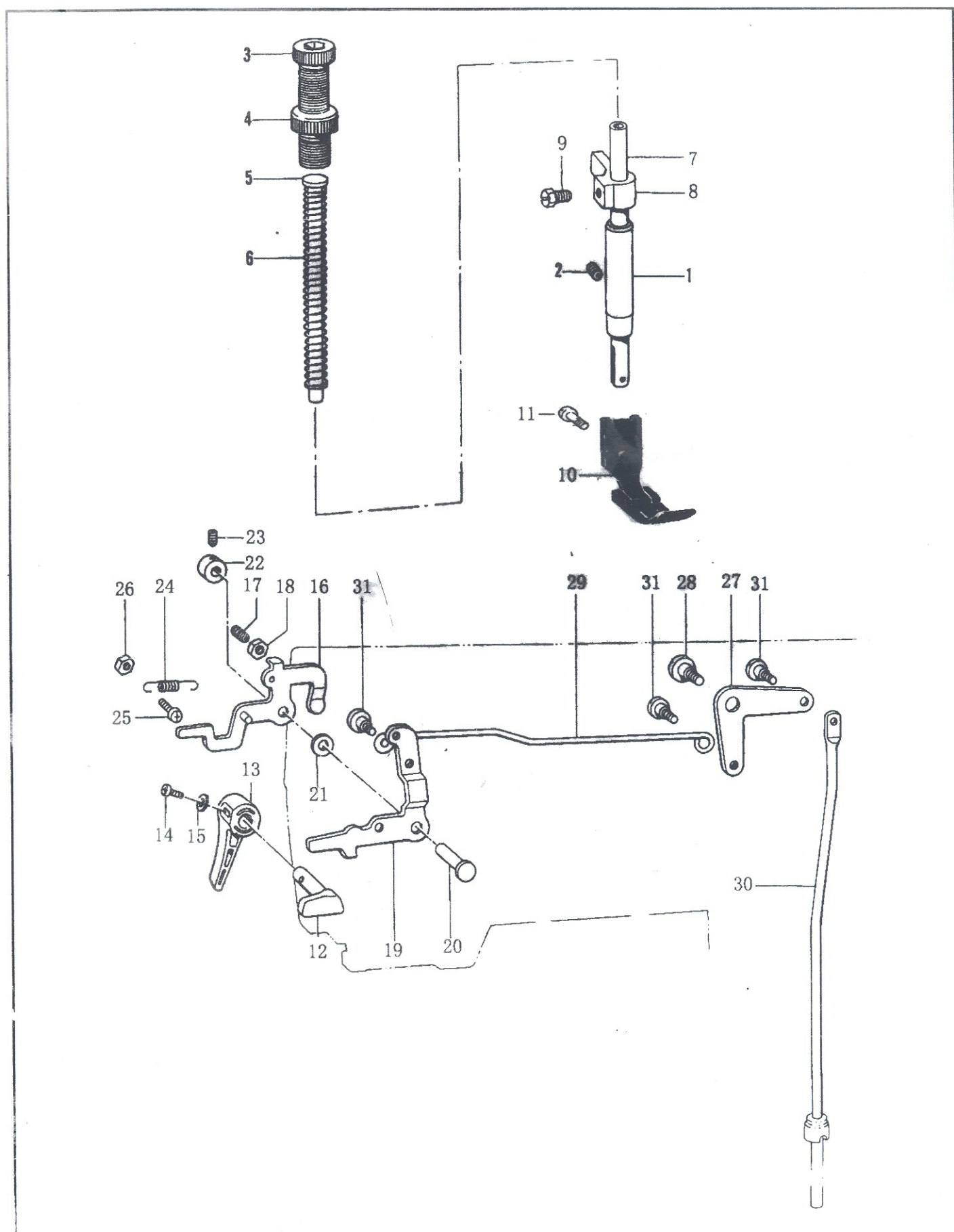
2. 针杆部件
FEED ADJUST MECHANISM COMPONENTS



2. 针杆部件 FEED ADJUST MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.02-01	针杆摆轴组件	NEEDLE BAR ROCK SHAFT ASSY	1		1	
2	132.02-02	针杆摆轴	NEEDLE BAR ROCK SHAFT	1		1	
3	132.02-03	推销	PIN TAPER Φ 4X25	1		1	
4	132.02-04	导管衬板	GUIDE PLATE	2		2	
5	132.02-05	导管衬板螺钉	SCREW SM3/32X56 L=4	4		4	
6	132.02-06	针杆	NEEDLE BAR	1		1	
7	132.02-07	针杆连接轴	NEEDLE BAR CRANK	1		1	
8	11-00090820-01	针杆连接轴螺钉	SCREW SM9/64X40 L=8	1		1	
9	132.02-09	三眼连杆	SLIDE BLOCK	1		1	
10	132.02-10	针杆支架滑块	NEEDLE BAR GUIDE SLIDE BLOCK	1		1	
11	132.02-11	针杆支架	NEEDLE BAR ROCK SHAFT ASSY	1		1	
12	132.13-01	针杆接头	NEEDLE CLAMP	1		1	
13	11-00090320-01	针杆接头螺钉	SCREW SM9/64X40 L=3	2		2	
14	132.02-12	针杆摆轴前轴套	NEEDLE BAR ROCK SHAFT BUSH (L)	1	1	1	1
15	132.02-13	针杆摆动连接杆	NEEDLE BAR ROCK CONNECTING ROD	1	1	1	1
16	11-70462020-01	螺钉	SCREW SM1/4X24 L=20	1	1	1	1
17	132.02-15	针杆摆杆	NEEDLE BAR ROCK LINK	1	1	1	1
18	132.02-16	摆轴连杆螺钉	NEEDLE BAR ROCK LINK SHAFT	2	2	2	2
19	132.02-17	摆轴连杆螺母	NUT, SM7.94	2	2	2	2
20	132.02-18	针杆连接曲柄	NEEDLE BAR CONNECTING CRANK	1	1	1	1
21	11-60661720-01	螺钉	SCREW SM1/4X28 L=17	1	1	1	1
22	132.02-20	针杆摆动轴轴套	NEEDLE BAR ROCK SHAFT BUSH (R)	1	1	1	1
23	132.02-21	护手架	FINGER GUARD	1	1	1	1
24	21-04-513122-03	垫片, 平5	WASHER PLAIN 5	1	1	1	1
25	22-05000000-08	弹簧垫片	WASHER SPPING 2-4, 4.37	1	1	1	1
26	132.02-24	护手板螺钉3.57	SHOULDER SCREW, SM3.57	1	1	1	1

3. 压脚部件 PRESSER FOOT COMPONENTS

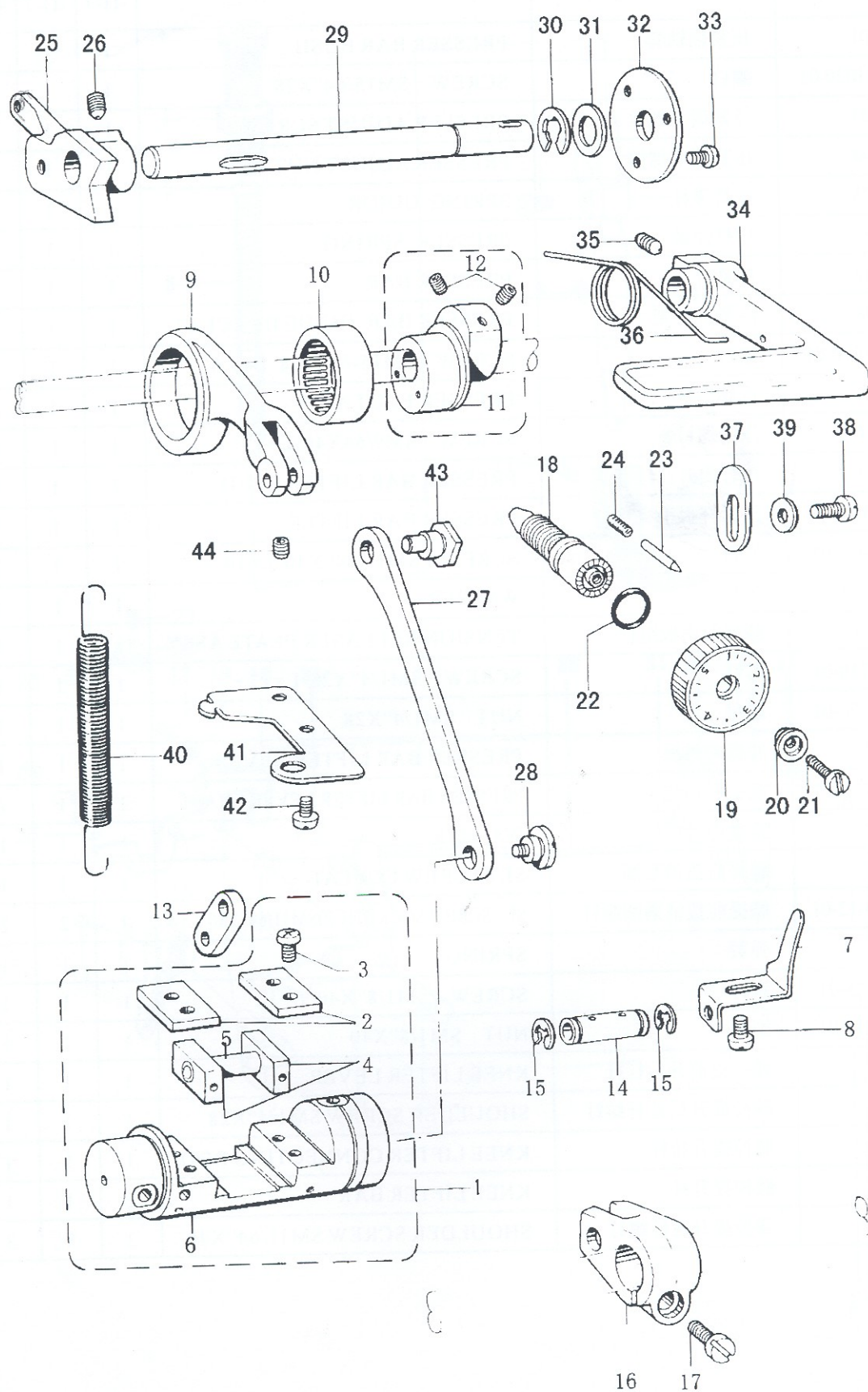


3. 压脚部件 PRESSER FOOT COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.03-01	压紧轴轴套	PRESSER BAR BUSH	1	1	1	1
2	11-90151020-01	螺钉	SCREW SM15/64"X28	1	1	1	1
3	132.03-03	压紧调节螺丝	PRESSER ADJUST SCREW	1	1	1	1
4	132.03-04	压紧调节螺母	PRESSER ADJUST NUT	1	1	1	1
5	132.03-05	弹簧导柱	SPRING GUIDR	1	1	1	1
6	2303219	压杆弹簧	PRESSER SPRING	1	1	1	1
7	132.03-07	压紧杆	PRESSER BAR	1	1	1	1
8	132.03-08	压紧杆导架	PRESSER BAR GUIDE BRACKET	1	1	1	1
9	11-90151020-01	螺钉	SCREW SM15-64"X28 L=9.6	1	1	1	1
10	2403112	压脚组件	PRESSER FOOT ASSY	1	1	1	1
11	132.13-07	压脚螺钉	SCREW SM9/64X40 L=9	1	1	1	1
12	132.03-10	压杆提升凸轮	PRESSER BAR LIFTER STUD	1	1	1	1
13	132.03-11	压紧杆扳手	PRESSER BAR LIFTER	1	1	1	1
14	11-40111425-01	螺钉	SCREW SM11/64"X40 L=14	1	1	1	1
15	21-03810080-01	垫片	WASHER	1	1	1	1
16	1199.03-16	膝提前内板组件	TENSION RELEASER PLATE ASSY	1	1	1	1
17	11-80661710-01	螺钉	SCREW SM1/4"X28 L=17	1	1	1	1
18	13-60663020-01	螺母	NUT SM1/4"X28	1	1	1	1
19	132.03-17	膝提前外板	PRESSER BAR LIFTER LEVER	1	1	1	1
20	132.03-18	膝提前拨销	PRESSER BAR LIFTER LEVER SHAFT	1	1	1	1
21	132.03-19	膝提内外板垫	WASHER	1	1	1	1
22	132.03-20	膝提前拨销紧圈	SET SCREW COLLAT	1	1	1	1
23	11-801104-12-01	膝提前拨销紧圈螺钉	SET SCREW SOCKET(CP)SM11/64"X40 L=4	2	2	2	2
24	132.03-22	弹簧	SPRING	1	1	1	1
25	11-40581225-01	螺钉	SCREW SM1/8"X40 L=12	1	1	1	1
26	13-60583010-01	螺母	NUT SM1/8"X40	1	1	1	1
27	132.03-25	膝控提前升后杠杆	KNEE LIFTER LEVER	1	1	1	1
28	132.03-26	膝控提升后拉杆螺钉	SHOULDER SCREW SM1/4"X28	1	1	1	1
29	132.03-27	膝控提升拉杆	KNEE LIFTER CONNECTING ROD	1	1	1	1
30	132.03-28	膝控提升杆	KNEE LIFTER BAR	1	1	1	1
31	132.03-29	膝控提升连杆螺钉	SHOULDER SCREW SM11/64"X40	3	3	3	3

4. 送料部

FEED MECHANISM COMPONENTS

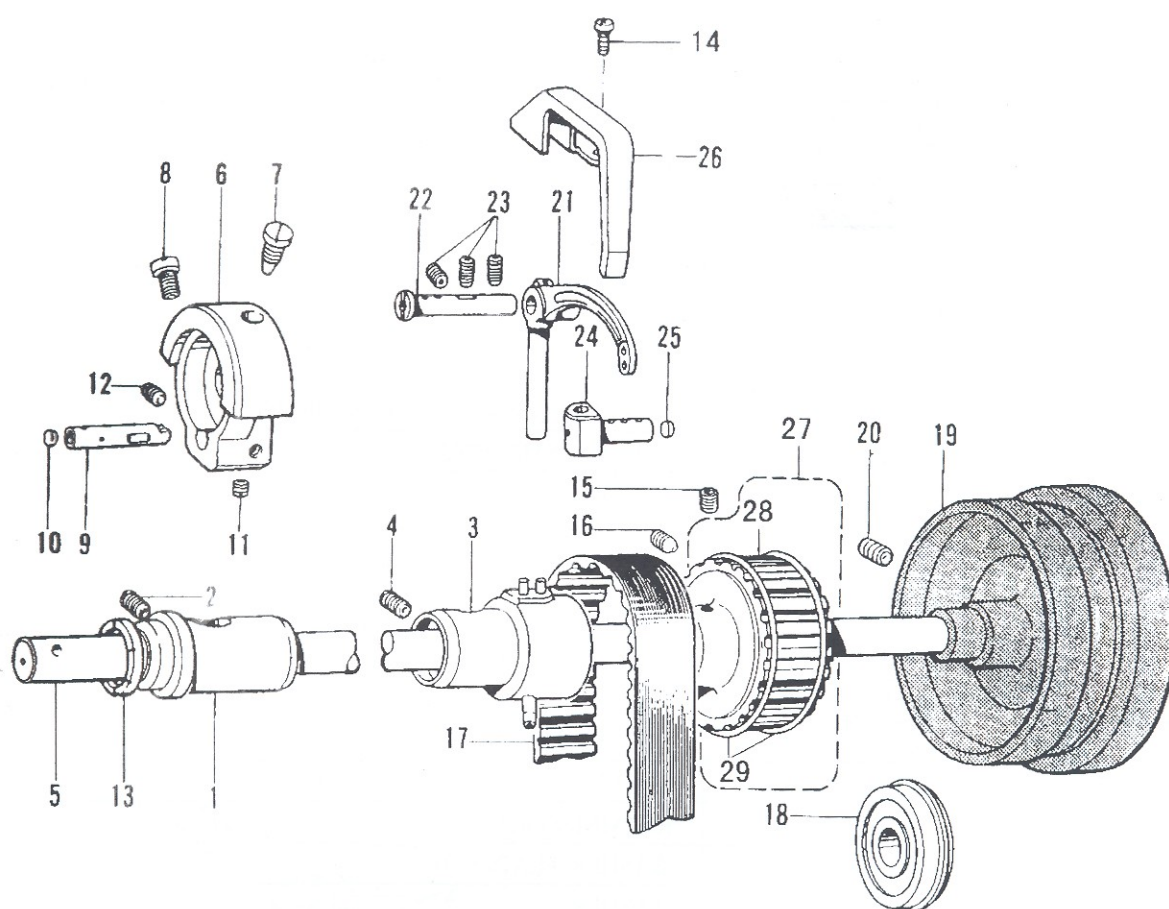


4. 送料部件 FEED MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.04-01	送布调节器组件	FEED REGULATOR ASSY			1	1
2	132.04-01-01	滑块导板	SLIDE BLOCK GUIDE PLATE			2	2
3	11-40111025-01	螺钉	SCREW SM11/64X40 L=10	4	4	4	4
4	132.04-01-03	倒缝滑块	FEED REGULATOR SLIDE BLOCK	2	2	2	2
5	132.04-01-05	送布调节轴	FEED ADJUSTING SHAFT	1	1	1	1
6	132.04-01-04	倒缝台	FEED REGULATOR SHAFT	1	1		
7	132.04-02	送布调整轴挡片	FEED ADJUSTING SHAFT STOPPER	1	1	1	1
8	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	1	1	1	1
9	132.04-04	送布摇动连杆	FEED ROCK CONNECTING ROD	1	1		
10	132.04-05	滚针轴承	NEEDLE BEARING	1	1	1	1
11	132.04-06	送布偏心轮	ECCENTRIC WHEEL	1	1	1	1
12	11-80161012-01	螺钉	SCREW SM1/4"X40 L=10	2	2	2	2
13	132.04-08	送布摆动臂连板	FEED ROCK ARM LINK	1	1	1	1
14	132.04-09	送布摆动臂轴	FEED ROCK RING SHAFT	1	1	1	1
15	132.04-10	卡簧	RETAINING RING E6	2	2	2	2
16	132.04-11	送布曲柄	FEED ROCK ARM	1	1		
17	11-60661720-01	螺钉	SCREW SM1/4"X28 L=17	1	1	1	1
18	188-D-060	针距调节螺杆	STITCH CONTROL SCREW	1	1		
19	135.04-13-02	针距标盘	STITCH CONTROL DIAL	1	1		
20	132.04-13-03	针距标盘套	LENGTH CONTROL PLATE SUPPORT	1	1	1	1
21	11-60122020-01	螺钉	SCREW SM3/16"X28	1	1	1	1
22	31-09624000-09	针距标盘密封圈	O RING	1	1	1	1
23	132.04-14	定位销	POSITIONING PIN	1	1	1	1
24	132.04-15	定位销弹簧	SPRING	1	1	1	1
25	132.04-16	针距座	FEED REGULATOR	1	1		
26	11-80151150-01	螺钉	SCREW SM15/64"X28	3	3	3	3
27	132.04-18	送料调节器连接杆	FEED REGULATOR CONNECTING ROD	1	1	1	1
28	132.04-19	针距连杆螺钉	SHOULDER SCREW SM5.95	1	1	1	1
29	1199.04-29	倒缝扳手轴	REVERSE STITCH LEVER SHAFT	1	1	1	1
30	24-07000000-08	卡簧	RETAINING RING E8	1	1	1	1
31	21-10510180-01	垫圈	WASHER PLAIN S 10	1	1	1	1
32	132.04-23	倒缝扳手轴挡板	WASHER	1	1	1	1
33	11-40090725-01	螺钉	SCREW SM9/64X40 L=7	3	3	3	3
34	1199.04-34	倒缝扳手	REVERSE LEVER ST	1	1	1	1
35	11-80150842-01	螺钉	SCREW SM15/64X28 L=6	1	1	1	1
36	132.04-27	弹簧	SPRING	1	1	1	1
37	132.04-28	倒转手柄止动块	REVERSE LEVER STOPPER	1	1	1	1
38	11-40621225-01	螺钉	SCREW SM3/16X32 L=10	1	1	1	1
39	21-05010110-01	垫片	SCREW PLAIN M4.76	1	1	1	1
40	132.04-31	针距座弹簧	SPRING FEED REGULATOR	1	1	1	1
41	132.04-32	弹簧勾	SPRING HOOK	1	1	1	1
42	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
43	132.04-34	送料调节器偏心轴	FEED REGULATOR ECCENTRIC SHAFT	1	1		
44	11-80150710-01	送料调节器偏心轴螺钉	SCREW SM5.95	1	1	1	1

5 轴部件

UPPER SHAFT & COMPONENTS

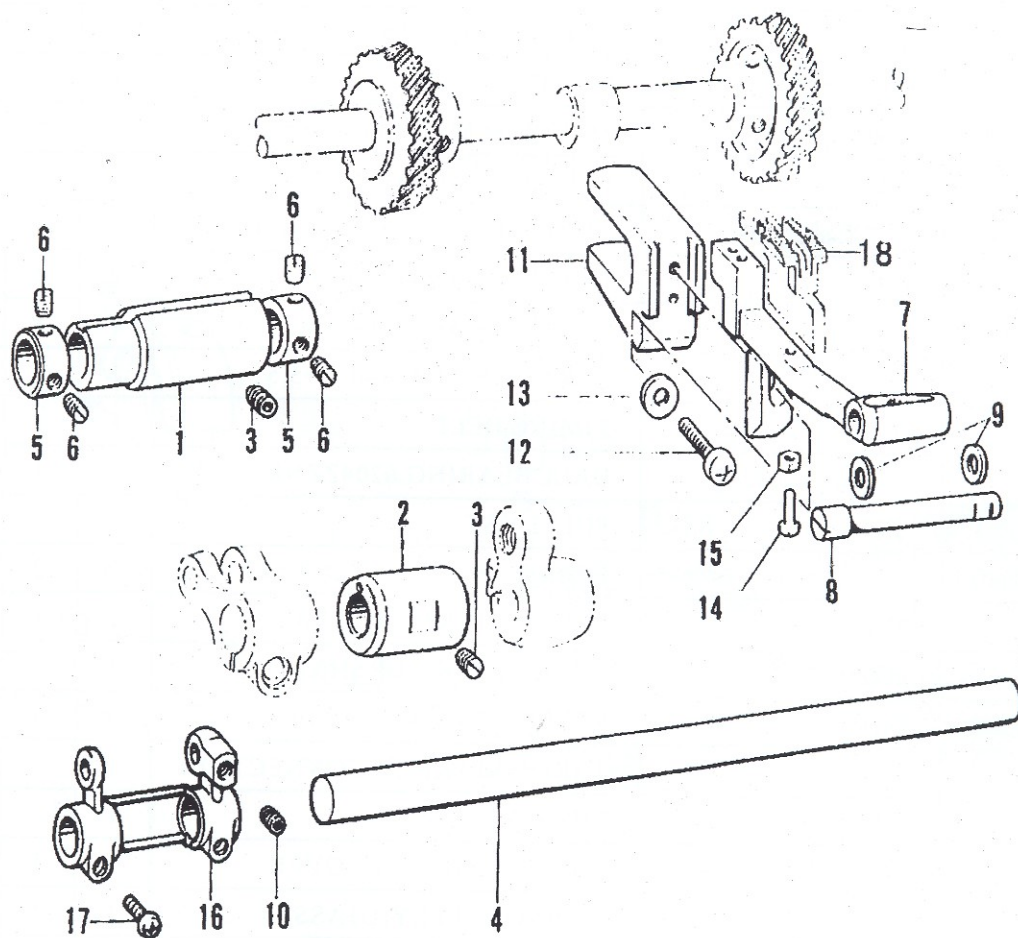


5. 上轴部件 UPPER SHAFT & COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.05-01	上轴前轴套	UPPER SHAFT BUSHING	1	1	1	1
2	11-80151010-01	上轴前轴套螺钉	SCREW SM1/4X28 L=10	1	1	1	1
3	132.05-03	上轴中轴套	UPPER SHAFT BUSHING	1	1	1	1
4	11-80150710-01	螺钉	SCREW SM15/64"x28 L=7	1	1	1	1
5	132.05-05	上轴	UPPER SHAFT	1	1	1	1
6	132.05-06	针杆曲柄	THREAD TAKE-UP CRANK	1		1	
7	11-60181730-01	针杆曲柄定位螺钉	SCREW, SM9/32"X28 L=7.5	1	1	1	1
8	11-60181420-01	针杆曲柄螺钉	SCREW SM9/32"X28 L=14	1	1	1	1
9	132.05-09	针杆曲柄销	NEEDLE BAR CRANK PIN	1		1	
10	132.05-10	针杆曲柄销堵	PUSHER	1	1	1	1
11	11-80160660-01	螺钉	SCREW SM1/4X40 L=5.5	1	1	1	1
12	11-80160510-01	螺钉	SCREW SM1/4X40 L=5	1	1	1	1
13	132.05-13	上轴前轴套套圈	THREAD TAKE-UP CRANK RING	1	1	1	1
14	11-00090625-01	螺钉	SCREW SM9/64X40 L=6	2	2	2	2
15	11-80160610-01	螺钉	SCREW SM1/4X40 L=6	1	1	1	1
16	11-80160660-01	螺钉	SCREW SM1/4"X40 L=5.5	1	1	1	1
17	132.05-17	同步齿形带	TIMING BELT	1	1	1	1
18	132.05-18	滚珠轴承620422NR	BALL BEARING.6204ZZNR	1	1	1	1
19	1199.05-19	皮带轮	PULLEY,ST	1	1	1	1
20	11-00151320-01	螺钉	SCREW SM15/64"X28 L=13	2	2	2	2
21	135.05-21	挑线杆	THREAD TAKE-UP, S3 TR	1	1		
22	132.05-22	挑线杆轴	THREAD TAKE-UP SHAFT	1	1	1	1
23	11-80661012-01	螺钉	SCREW SM1/4X28 L=10	3	3	3	3
24	2303101	挑线连接柱	THREAD TAKE-UP CONNECTION	1		1	
25	2304037	挑线连接柱堵	PUSHER	1		1	
26	132.05-26	挑线杆护罩	THREAD TAKE-UP COVER	1	1	1	1
27	132.05-14	上齿形带轮县级组件	TIMING PULLEY(U) ASSY	1	1	1	1
28	132.05-14-01	上齿形带轮	TIMING PULLEY	1	1	1	1
29	132.05-14-02	上齿形带轮挡圈	TIMING PULLEY RING	1	1	1	1

6. 送料轴部件

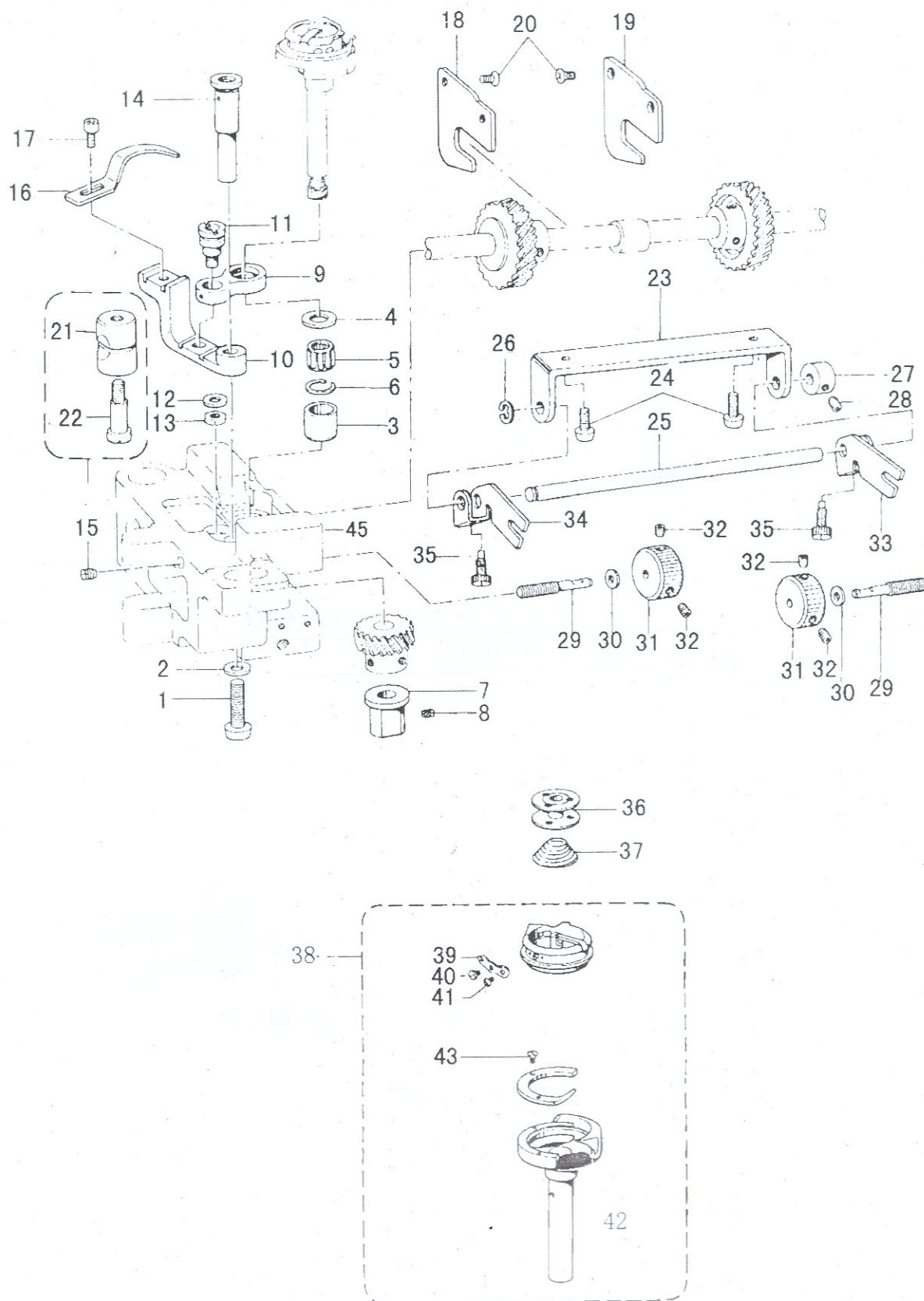
FEED SHAFT MECHANISM COMPONENTS



6. 送料轴部件 FEED SHAFT MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.07-01	送料轴前轴套	FEED SHAFT BUSH(L)	1	1	1	1
2	132.07-02	送料轴右轴套	FEED SHAFT BUSH(R)	1	1	1	1
3	11-80151010-01	螺钉	SCREW SM15/64X28 L=10	2	2	2	2
4	132.07-04	送布轴	FEED ROCK SHAFT	1	1	1	1
5	132.07-05	送料轴挡圈	SET SCREW, SM6.35	2	2	2	2
6	11-80160410-01	送料轴挡圈螺钉	SCREWS M1/4"X40 L=4	4	4	4	4
7	1199.06-07	牙架	FEED BAR, ST	1	1	1	1
8	132.07-08	牙架销	FEED BAR SHAFT	1	1	1	1
9	21-07300112-03	牙架销垫圈	RHRUST RING	2	2	2	2
10	11-80150842-01	牙架销螺钉	SCREW SM15/64"X28 L=6	1	1	1	1
11	132.07-11	拾牙叉	FEED BAR FORK	1	1		
12	11-90151420-01	拾牙叉螺钉	SCREW SM15/64X28 L=14	1	1	1	1
13	21-06510120-01	垫圈	WASHING, PLAIN S6.5	1	1	1	1
14	11-40581225-01	螺钉	SCREW SM1/8X40 L=12	1	1	1	1
15	13-60583010-01	螺母	NUT, 3	1	1	1	1
16	132.07-16	牙架曲柄	FEED ROCK BASE ARM	1	1	1	1
17	11-40111025-01	螺钉	SCREW SM11/64X40 L=10	2	2	2	2
18	1199.06-18	送料牙	FEED DOG	1	1	1	1

7 旋梭部件
ROTARY COMPONENTS

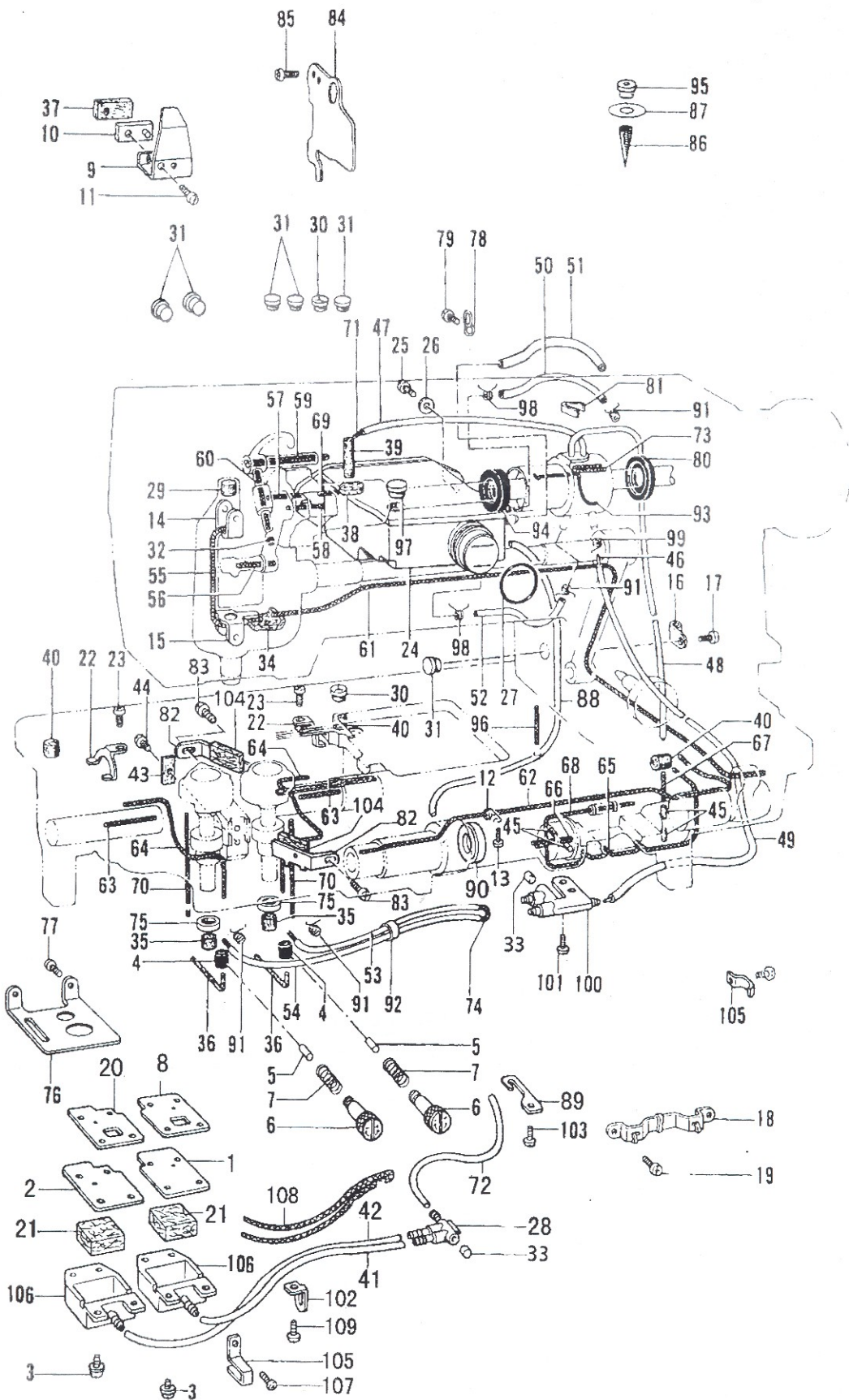


7. 旋梭部件 ROTARY COMPONENTS

序号 NO.	图号 REF.NO.	名称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.08-03	梭架固定螺钉	SCREW SM1/4X28 L=25				
2	21-06512170-01	梭架固定螺钉垫片	WASHER	2	2	2	2
3	132.08-05	旋梭轴上轴套	ROTARY HOOK SHAFT BUSH(U)	2	2		
4	132.08-06	旋梭轴上轴套衬套	THRUST RING	2	2		
5	132.08-07	滚针轴承	NEEDLE BEARING	2	2		
6	132.08-08	挡圈	STOP RING	2	2	2	2
7	132.08-09	旋梭轴下轴套	ROTARY HOOK SHAFT BUSH(D)	2	2	2	2
8	11-80620510-01	梭旋下轴套螺钉	SCREW,(CP)SM3/16"X32 L=5	2	2	2	2
9	132.08-11	分线连杆	OPENER LINK	2	2		
10	132.08-12	分线摆动连杆	OPENER LEVER	2	2		
11	132.08-13	分线连杆连接轴	OPENER LINK SHAFT	2	2		
12	21-05010110-01	垫圈	WASHER,PLAIN SM4.67	2	2	2	2
13	13-60623020-01	螺母	NUT,SM4.76	2	2	2	2
14	132.08-16	摆动杆轴	OPENER LEVER SHAFT	2	2	2	2
15	11-80621010-01	摆动杆轴固定螺钉	SCREW,(CP)SM3/16"X32 L=10	2	2	2	2
16	132.08-18	旋梭拨线勾	OPENER	2	2		
17	11-60090822-01	分线勾固定螺钉	BOLT,SOCKER SM9/64"X40 L=8	2	2	2	2
18	132.08-21	齿轮挡片(左)	GEAR GUIDE(L)	1	1	1	1
19	132.08-22	齿轮挡片(右)	GEAR GUIDE(R)	1	1	1	1
20	11-20090520-01	齿轮导架螺钉	SCREW,SM9/64"40 L=5.3	4	4	4	4
21	132.08-24	压紧轴套组件	PINCH SLEEVE ASSY	2	2	2	2
22	11-60153160-01	压紧轴套螺钉	SCREW,SM15/64"X28 L=31	2	2	2	2
23	132.08-26	调整杆支架	ADJUST BAR SUPPORT	1	1	1	1
24	11-40621025-01	调整杆支架螺钉	SCREW SM3/16X32L=10	2	2	2	2
25	132.08-28	调整杆	ADJUST BAR	1	1	1	1
26	24-04000000-08	调节杆卡圈	RETAINING RING,E4	1	1	1	1
27	132.08-30	止推环	SET SCREW COLLAR	1	1	1	1
28	11-80110612-01	止推环螺钉	SCREW SM11/64"X40 L=6	1	1	1	1
29	132.08-32	旋梭底座调节螺钉	ROTARY HOOK BASE ADJUST SCREW	2	2	2	2
30	21-04608110-01	梭架调整垫片	WASHER,PLAIN S4.37	2	2	2	2
31	132.08-34	旋梭底座调整旋钮	ROTARY HOOK BASE ADJUST DIAL	2	2	2	2
32	11-80110612-01	旋钮紧固螺钉	SCREW SM11/64"X40 L=6	4	4	4	4
33	132.08-36	调整叉杆(右)	PRESET LEVER(R)	1	1	1	1
34	132.08-37	调整叉杆(左)	PRESET LEVER(L)	1	1	1	1
35	132.08-38	调整叉杆固定螺钉	SCREW	2	2	2	2
36	1199.07-36	梭心	BOBBIN SHUTTLE	2	2		
37	1199.07-37	梭心弹簧	SPRING	2			
38	132.08-20	旋梭组件	ROTARY HOOK ASSY	2			
39	132.08-20-01	梭心套皮	BOBBIN SHUTTLE	2			
40	132.08-20-02	螺钉	SCREW	2			
41	132.08-20-03	螺钉	SCREW	2			
42	132.08-20-04	旋梭	ROTARY HOOK	2			
43	132.08-20-05	螺钉	SCREW	2			
44	1199.07-44	旋梭台(左)	ROTARY HOOK STAND ASSY (L)	1	1		
45	1199.07-45	旋梭台(右)	ROTARY HOOK STAND ASSY (R)	1	1		

8. 润滑部件

OIL LUBRICATION MECHANISM COMPONENTS

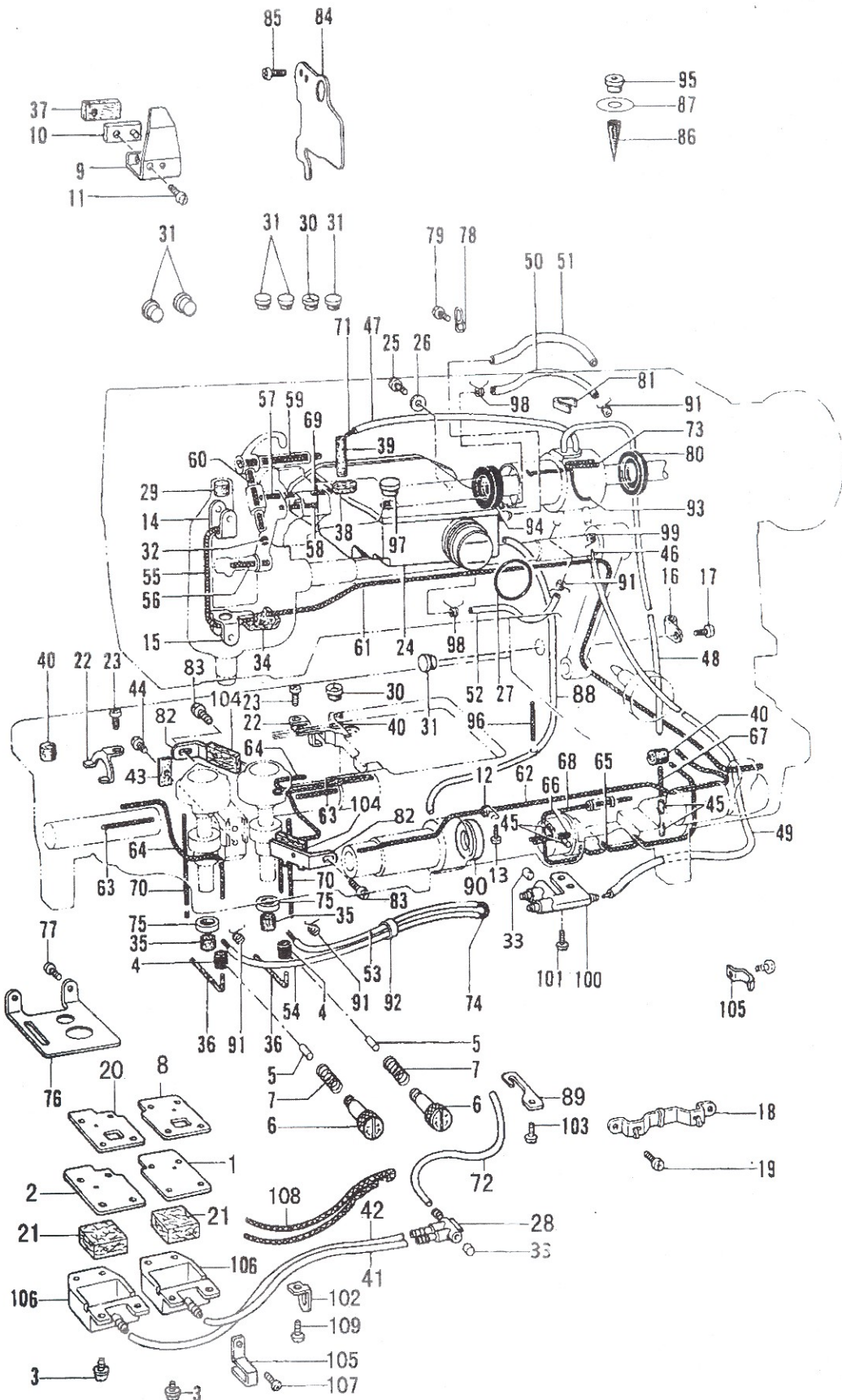


8. 润滑部件 OIL LUBRICATION MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.10-108	右油封垫	OIL SEAL R,SUB-TANK	1	1	1	1
2	132.10-109	左油封垫	OIL SEAL L,SUB-TANK	1	1	1	1
3	11-40090825-01	螺钉	SCREW SM11/64X40 L=8	8	8	8	8
4	132.10-04	油量调节套	RUBBER RING	2	2	2	2
5	132.10-05	油量调节塞	RUBBER ORESSER	2	2	2	2
6	132.10-06	油量调节螺钉	OIL ADJUST SCREW	2	2	2	2
7	132.10-07	油量调节弹簧	OIL ADJUST SPRING	2	2	2	2
8	132.10-107	右小油箱盖	SUB-TANK COVER R	1	1	1	1
9	132.10-09	油限位板	OIL STOPPER PLATE	1	1	1	1
10	132.10-10	油限位压紧器	OIL STOPPER PLATE PRESSER	1	1	1	1
11	11-40111025-01	螺钉	SCREW SM3/16X32 L=12	1	1	1	1
12	132.10-12	油夹	WICK SUPPORT	1	1	1	1
13	11-40090725-01	螺钉	SCREW SM3/16X40 L=5	1	1	1	1
14	132.10-14	针杆支架上油线夹	FELT SUPPORT(U)	1		1	
15	132.10-15	针杆支架下油线夹	FELT SUPPORT(D)	1		1	
16	132.10-16	油线支架	WICK SUPPORT	1	1	1	1
17	11-40090725-01	螺钉	SCREW SM3/16X40 L=5	1	1	1	1
18	132.10-18	送布调整轴油线夹	WICK SUPPORT	1	1	1	1
19	11-40580425-01	螺钉	SCREW SM1/8X40 L=4	2	2	2	2
20	132.10-109	左油封垫	OIL SEAL L,SUB-TANK	1	1	1	1
21	132.10-102	回油盒油毡	FELT SUB-TANK	2	2	2	2
22	132.10-22	下轴油线夹	WICK HOLDER	2	2	2	2
23	11-00090720-01	螺钉	SCREW SM3/16X40 L=5	2	2	2	2
24	132.10-24	油盒组件	OIL TANK ASSY	1	1	1	1
25	11-40621225-01	螺钉	SCREW SM3/16X32 L=10	2	2	2	2
26	21-05010110-01	油盒螺钉垫片	WASHER,PLAIN M4.76	2	2	2	2
27	31-30035500-09	油窗O形圈	O RING,P30	1	1	1	1
28	132.10-88	油管接头	TERMINALL	1	1	1	1
29	132.10-29	针杆木塞	NEEDLE BAR CAP	1	1	1	1
30	132.10-30	橡皮塞	OIL CAP	2	2	2	2
31	132.10-31	油封(塞)	OIL CAP	6	6	6	6
32	132.10-32	挑线杆塞	OIL CAP	1	1	1	1
33	132.10-32	橡皮塞	OIL CAP	2	2	2	2
34	132.10-34	摆动架毛毡	FELT	1		1	
	135.10-34	针杆支架羊毛毡	FELT		1		1
35	132.10-35	离合器毛毡	CLUTCH FELT	2	2	2	2
36	132.10-36	离合器油毡条	CLUTCH FELT	2	2	2	2
37	132.10-37	挑线杆挡油毡	FELT,THREAD TAKE-UP	1	1	1	1
38	132.10-38	上轴前轴套油毡	FELT,UPPER SHAFT L	1	1	1	1
39	132.10-39	上轴前轴套上毛毡	FELT	1	1	1	1
40	132.10-40	底板毛毡	FELT	3	3	3	3
41	132.10-89	右回油箱油管	OIL TUBE,SUB-TANK R	1	1	1	1
42	132.10-90	左回油箱油管	OIL TUBE,SUB-TANK L	1	1	1	1
43	132.10-43	拾牙叉毛毡	FELT	1	1	1	1
44	132.10-44	拾牙叉毛毡螺钉	SCREW,SM3.57	1	1	1	1
45	132.10-45	送布调整轴油毡	FELT	4	4	4	4
46	132.10-46	中轴套整钢丝	WIRE	1	1	1	1
47	132.10-47	油管L=190	OIL TUBE(L=190)	1	1	1	1
48	132.10-48	油管	OIL TUBE	1	1	1	1
49	132.10-49	油管L=390	OIL TUBE(L=390)	1	1	1	1
50	132.10-50	油管L=160	OIL TUBE(L=160)	1	1	1	1
51	132.10-51	油管L=160	OIL TUBE(L=160)	1	1	1	1
52	132.10-52	油管L=90	OIL TUBE(L=90)	1	1	1	1
53	132.10-53	油管L=180	OIL TUBE(L=180)	1	1	1	1
54	132.10-54	油管L=240	OIL TUBE(L=240)	1	1	1	1

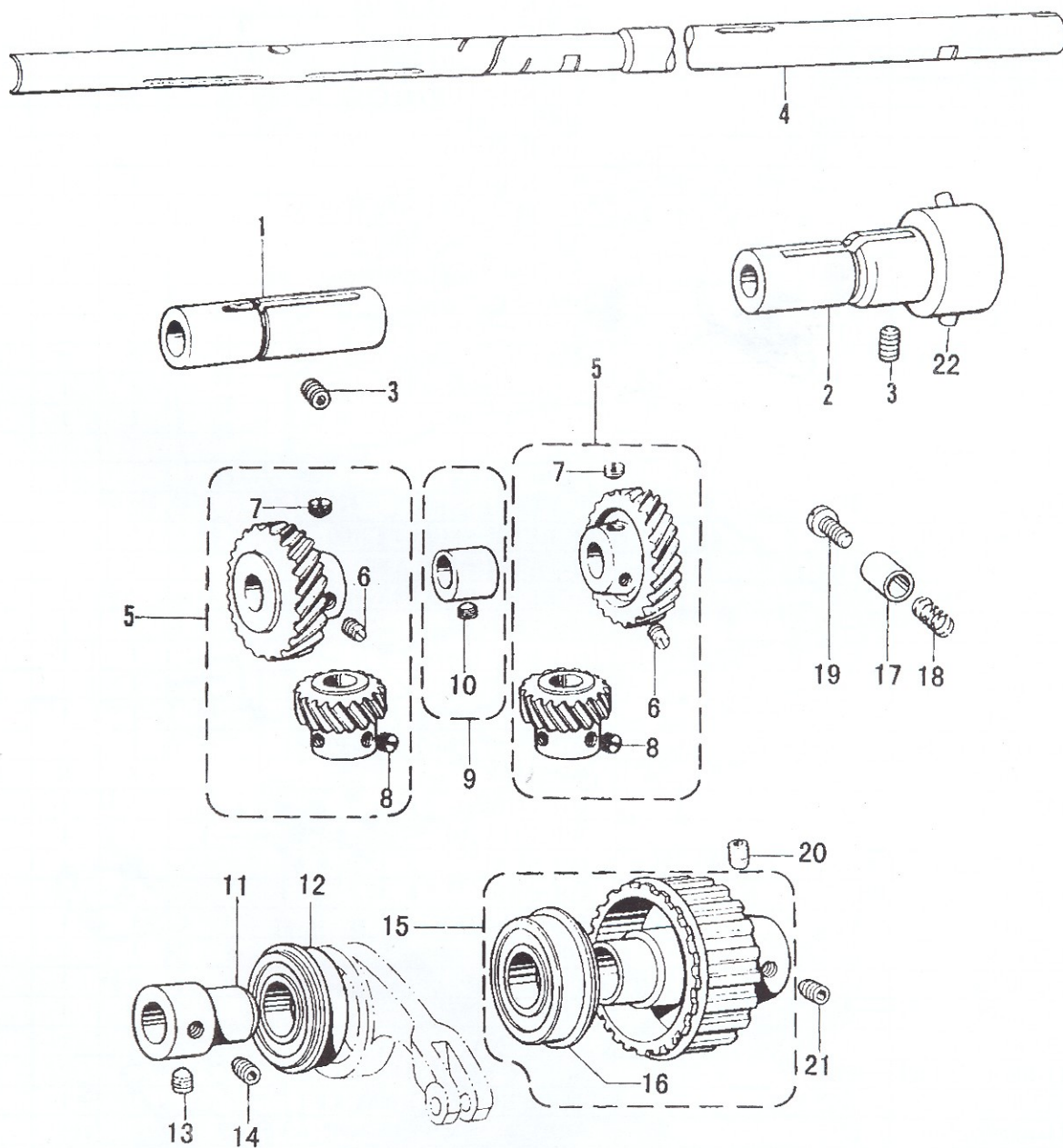
8. 润滑部件

OIL LUBRICATION MECHANISM COMPONENTS



55	132.10-55	油线 L=200	WICK(L=200)	1	1	1	1
56	132.10-56	油线 L=50	WICK(L=50)	1	1	1	1
57	132.10-57	油线 L=30	WICK(L=30)	1	1	1	1
58	132.10-58	油线 L=45	WICK(L=45)	1	1	1	1
59	132.10-59	油线 L=138	WICK(L=138)	1	1	1	1
60	132.10-60	油线4×4 L=40	WICK 4× 4(L=40)	1	1	1	1
61	132.10-61	油线L=440	WICK(L=440)	1	1	1	1
62	132.10-62	油线4×4 L=350	WICK 4× 4(L=350)	1	1	1	1
63	132.10-63	油线L=250	WICK	2	2	2	2
64	132.10-64	油线4×4 L=250	WICK 4× 4(L=250)	2	2	2	2
65	132.10-65	油线4×4 L=250	WICK 4× 4(L=250)	1	1	1	1
66	132.10-66	油线4×4 L=40	WICK 4× 4(L=40)	1	1	1	1
67	132.10-67	油线L=35	WICK 4× 4(L=35)	1	1	1	1
68	132.10-68	油线L=110	WICK(L=110)	1	1	1	1
69	132.10-69	油线L=25	WICK(L=25)	1	1	1	1
70	132.10-70	油线L=70	WICK(L=70)	2	2	2	2
71	132.10-71	油线L=650	WICK(L=650)	1	1	1	1
72	132.10-72	活塞泵输油管	OIL TUBE.PLUNGER PUMP	1	1	1	1
73	132.10-73	油线4×4 L=40	WICK 4× 4(L=40)	1	1	1	1
74	132.10-74	油线L=530	WICK(L=530)	1	1	1	1
75	132.10-75	梭头下端毛毡架	SPACER	2	2	2	2
76	132.10-76	护尘罩	DUST PROTECTOR	1		1	
77	11-40090525-01	螺钉	SCREW SM9/64X40 L=5	2	2	2	2
78	132.10-78	油管支架	TUBE SUPPORT	1	1	1	1
79	132.10-79	螺钉	SCREW SM11/64X40 L=8	1	1	1	1
80	32-14450300-09	油封	OIL SEAL	1	1	1	1
81	132.10-81	油管夹	TUBE CALKING	1	1	1	1
82	132.10-82	下轴齿轮油毡架	FELT PRESSER	2	2	2	2
83	11-40090725-01	螺钉	SCREW SM9/64X40 L=5	2	2	2	2
84	132.10-84	挡板	INTERRUPT PLATE	1		1	
85	11-60090620-01	螺钉	SCREW SM9/64X40 L=5	2	2	2	2
86	132.10-86	过滤器	OIL FILTER	1	1	1	1
87	132.10-87	油标片	OIL MARK SHEET	1	1	1	1
88	132.10-41	油箱输油管	OIL TUBE.OIL TANK	1	1	1	1
89	132.10-42	油管支架	TUBE SUPPORT BRACKET	1	1	1	1
90	32-09450250-09	下轴中轴套油封	OIL SEAT.PLUNGER PUMP	1	1	1	1
91	132.10-08	弹簧夹	WASHER	8	8	8	8
92	132.10-92	油管 L=5	OIL TUBE(L=5)	1	1	1	1
93	132.10-93	油线 L=70	WICK(L=70)	1	1	1	1
94	32-14470280-09	油封	OIL SEAL	1	1	1	1
95	132.10-95	油封	OIL CAP	1	1	1	1
96	132.10-96	油线 L=35	WICK(L=35)	1	1	1	1
97	132.10-97	油盒橡皮塞	OIL CAP	1	1	1	1
98	132.10-98	油夹	TUBE CLIP	3	3	3	3
99	132.10-98	油夹	TUBE CLIP	1	1	1	1
100	132.10-100	油管接头	TERMINAL	1	1	1	1
101	11-40090725-01	螺钉	SCREW SM9/64X40 L=6	2	2	2	2
102	132.10-20	油管支架	TUBE SUPPRT BRACKET L	1	1	1	1
103	11-40090725-01	螺钉	SCREW SM9/64X40 L=6	1	1	1	1
104	132.10-104	旋梭齿轮油毡	FELT	2	2	2	2
105	132.10-21	油管支架	TUBE SUPPRT BRACKET L	1	1	1	1
106	132.10-106	小油箱	SUB-TANK	2	2	2	2
107	11-40090725-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
108	132.10-02	小油箱油线	WICK(L=370).SUN-TANK	1	1	1	1
109	11-40620625-01	油管支架螺钉	SCREW SM3/16X32 L=6	2	2	2	2

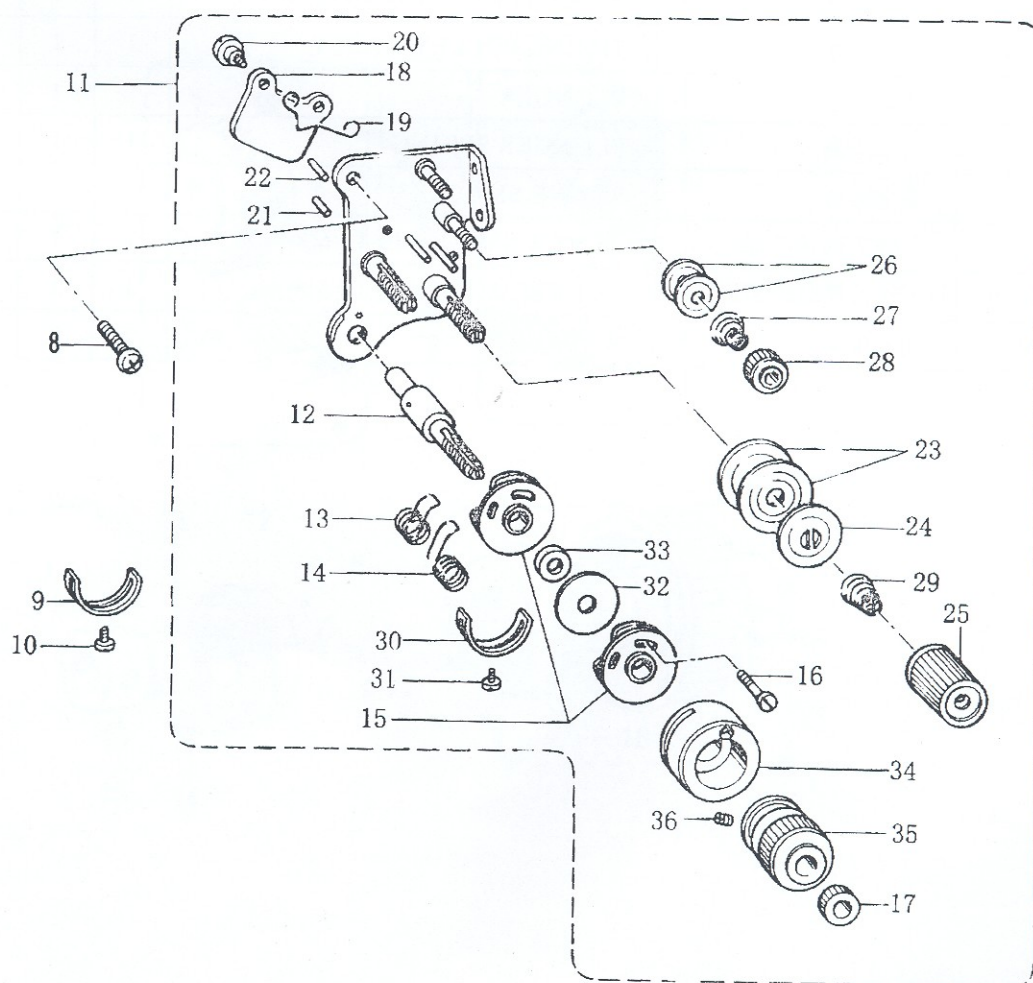
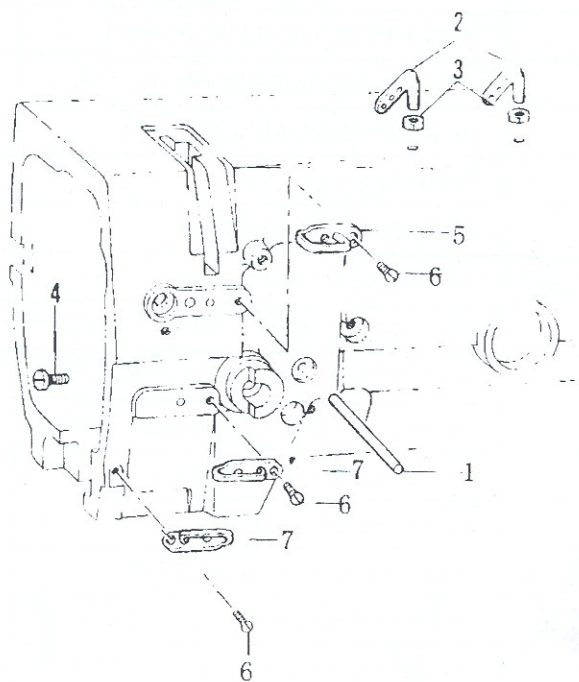
9. 下轴部件
LOWER SHAFT COMPONENTS



9. 下轴部件 LOWER SHAFT COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.11-01	下轴前轴套	ROTARY HOOK BASE BUSH L	1	1	1	1
2	132.11-02	下轴中轴套	ROTARY HOOK BASE BUSH ASSY®	1	1	1	1
3	11-80151010-01	固定螺钉	SCREW SM15/64"X28 L=10	2	2	2	2
4	1199.09-04	下轴	LOWER SHAFT,ST	1	1	1	1
5	132.11-05	斜齿轮组件	SPIRAL GEAR ASSY(A)	2	2	2	2
6	11-80160610-01	固定螺钉	SET SCREW,SM1/4"X40 L=5.5	4	4	4	4
7	11-80160640-01	固定螺钉	SET SCREW,SM1/4"X40 L=4	2	2	2	2
8	11-80160410-01	固定螺钉	SET SCREW,(CP)SM1/4"X40 L=4	6	6	6	6
9	1190.09-09	抬牙偏心轮	VERTICAL FEED ECCENTRIC WHEEL	1	1	1	1
10	11-80160660-01	抬牙偏心轮固定螺钉	SET SCREW,SM1/4"X40 L=5.5	1	1	1	1
11	132.11-11	轴承衬套	BALL BEARING ASSY	1	1	1	1
12	132.11-12	滚球轴承组件600422NR	BALL BEARING,6004ZZNR	1	1	1	1
13	11-80160660-01	固定螺钉	SET SCREW,SOCKET(CN)SM1/4"X40 L=5.5	1	1	1	1
14	11-80160610-01	固定螺钉	SCREW SM1/4"X40 L=6	1	1	1	1
15	132.11-15	下齿形带轮组件	TIMING PULLEY D ASSY SET	1	1	1	1
16	132.11-16	轴承组件	TIMING PULLEY D ASSY	1	1	1	1
17	132.11-17	活塞	PLUNGER	1	1	1	1
18	132.11-18	活塞弹簧	PLUNGER SPRING	1	1	1	1
19	132.11-19	活塞螺钉	SCRWE,SM6.35X5	1	1	1	1
20	11-80160610-01	下轴齿形带轮螺钉	SCREW SM1/4"X40 L=6	1	1	1	1
21	11-80160660-01	下轴齿形带轮螺钉	SCREW SM1/4"X40 L=5.5	1	1	1	1
22	132.11-02-01	油管接头	WASHER	2	2	2	2

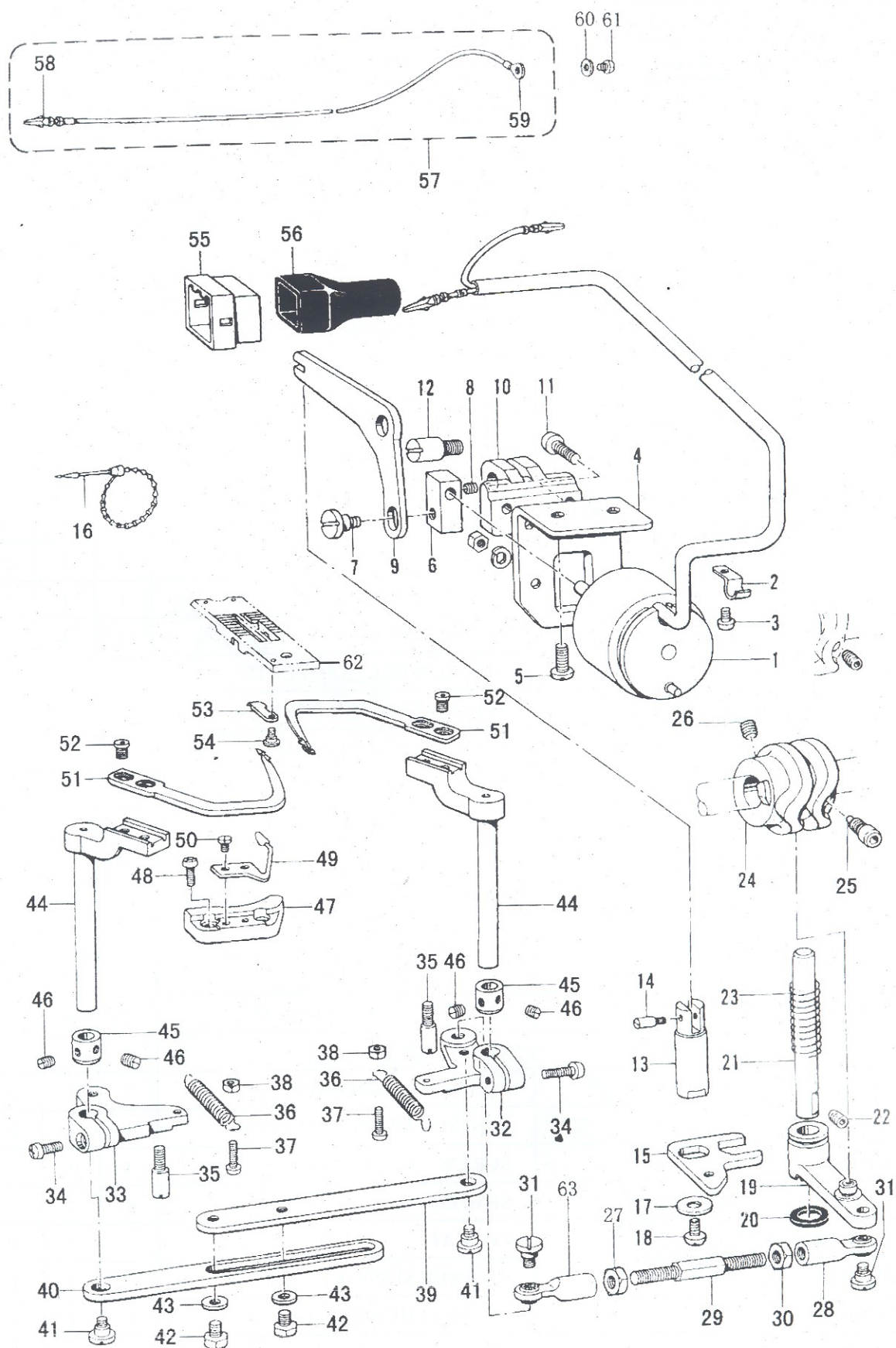
10. 过线部件
THREAD COMPONENTS



10. 过线部件 THREAD COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.12-07	松线顶杆	TENSION RELEASE BAR	1	1	1	1
2	132.12-02	三眼线勾	THREAD RETAINER	2	2	2	2
3	13-60155020-02	三眼线勾螺母	NUT,SM5.95	2	2	2	2
4	11-00090720-01	螺钉	SCREW,SM9/64" L=40	1	1	1	1
5	132.12-09	上过线勾	ARM THREAD GUIDE(U)	1	1	1	1
6	11-10090621-01	线勾螺钉	SCREW SM9/64"X40 L=5.5	3	3	3	3
7	132.12-10	大过线勾	ARM THREAD GUIDE(M)	2	2	2	2
8	11-40110825-01	螺钉	SCREW SM11/64X40 L=8	1	1	1	1
9	132.12-05	挑线簧调整板	TENSION SPRING STOPPER	1	1	1	1
10	11-00090720-01	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
11	132.12-01	火线器组件	UPPER THREAD TENSION ASSY,D	1	1	1	1
12	132.12-01-01	挑线簧螺钉	SPRING,TENSION ADJUST	1	1	1	1
13	132.12-01-02	左挑线簧	TENSION STUD	1	1	1	1
14	132.12-01-03	右挑线簧	THREAD TAKE-UP SPRING L	1	1	1	1
15	132.12-01-04	挑线导线器组件	THREAD SPRING GUIDE ASSY	2	2	2	2
16	11-60061720-01	导线器螺钉	SCREW,SM2.38	1	1	1	1
17	132.12-01-06	火线螺母	TENSION NUT	1	1	1	1
18	132.12-01-07	松线板	TENSION RELEASE PLATE	1	1	1	1
19	132.12-01-08	松线板簧	SPRING,TENSION RELEASE	1	1	1	1
20	132.12-01-09	松线板螺钉	SHOULDER SCREW,SM3.57	2	2	2	2
21	132.12-01-10	松线针 (L)	PIN,TENSION RELEASE(L)	1	1	1	1
22	132.12-01-11	松线针 (R)	PIN,TENSION RELEASE(R)	1	1	1	1
23	132.12-01-12	火线板	TENSION DISC	4	4	4	4
24	132.12-01-13	火线板座	PRESSER	2	2	2	2
25	132.12-01-14	火线螺母	TENSION NUT	2	2	2	2
26	132.12-01-15	过线火板	THREAD GUIDE DISC	4	4	4	4
27	132.12-01-16	过线簧	SPRING,PRE-TENSION(A)	2	2	2	2
28	132.12-01-17	火线螺母	TENSION NUT	2	2	2	2
29	132.12-01-18	火线簧	THREAD TENSION APJUST	2	2	2	2
30	132.12-01-19	火线簧调整板	TENSION SPRING STOPPER	1	1	1	1
31	11-40090525-01	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
32	132.12-01-21	挑线簧导向板	SPACER	1	1	1	1
33	132.12-01-22	套环	COLLAT	1	1	1	1
34	132.12-01-23	火线座	STOPPER SUPPORT	1	1	1	1
35	132.12-01-24	火线套盖	ADJUST THUMB	1	1	1	1
36	132.12-01-25	螺钉	SCREW SM3.18	1	1	1	1

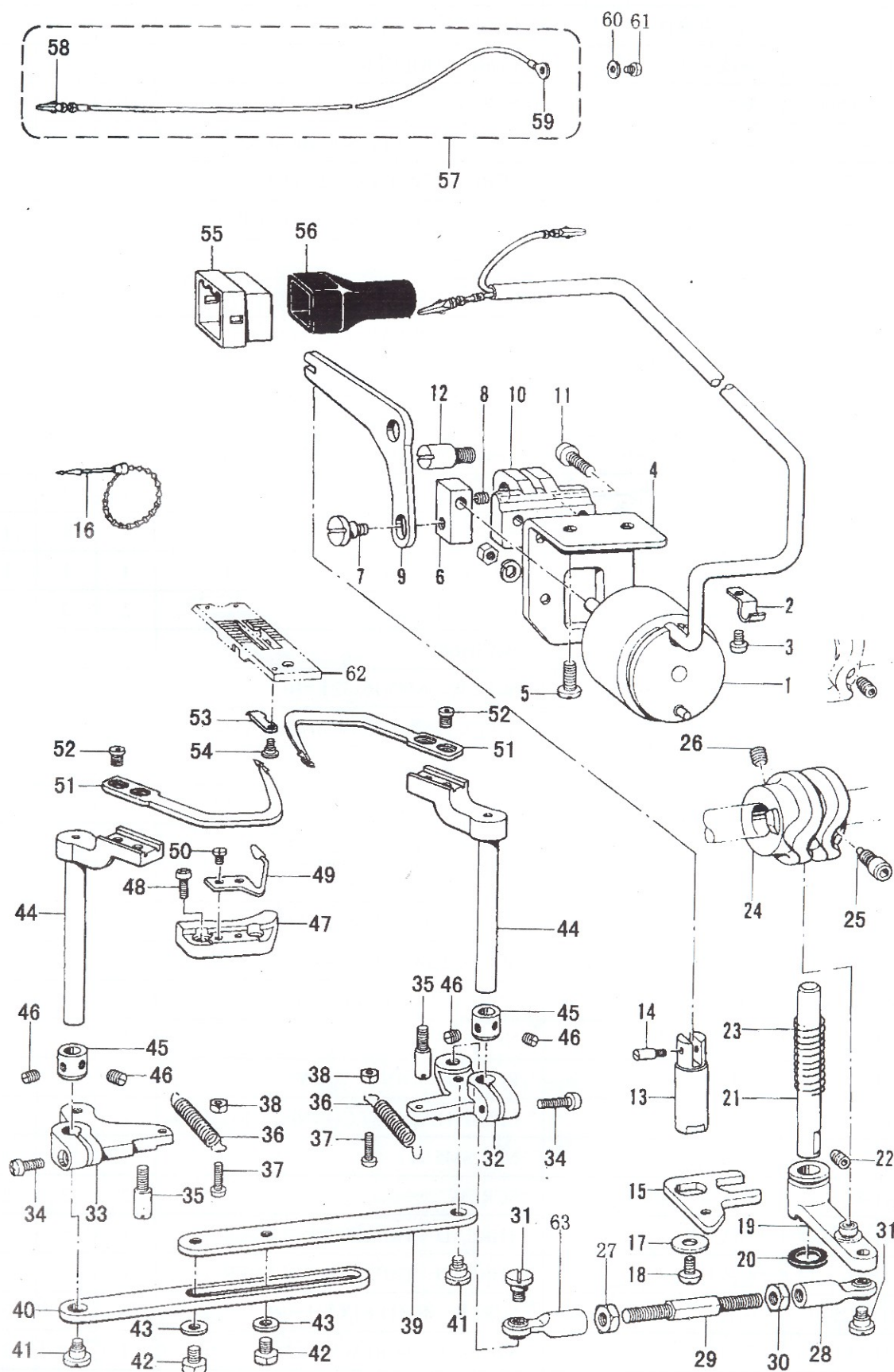
11. 切线部件 THREAD SHEAR COMPONENTS



11. 切线部件 THREAD SHEAR COMPONENTS

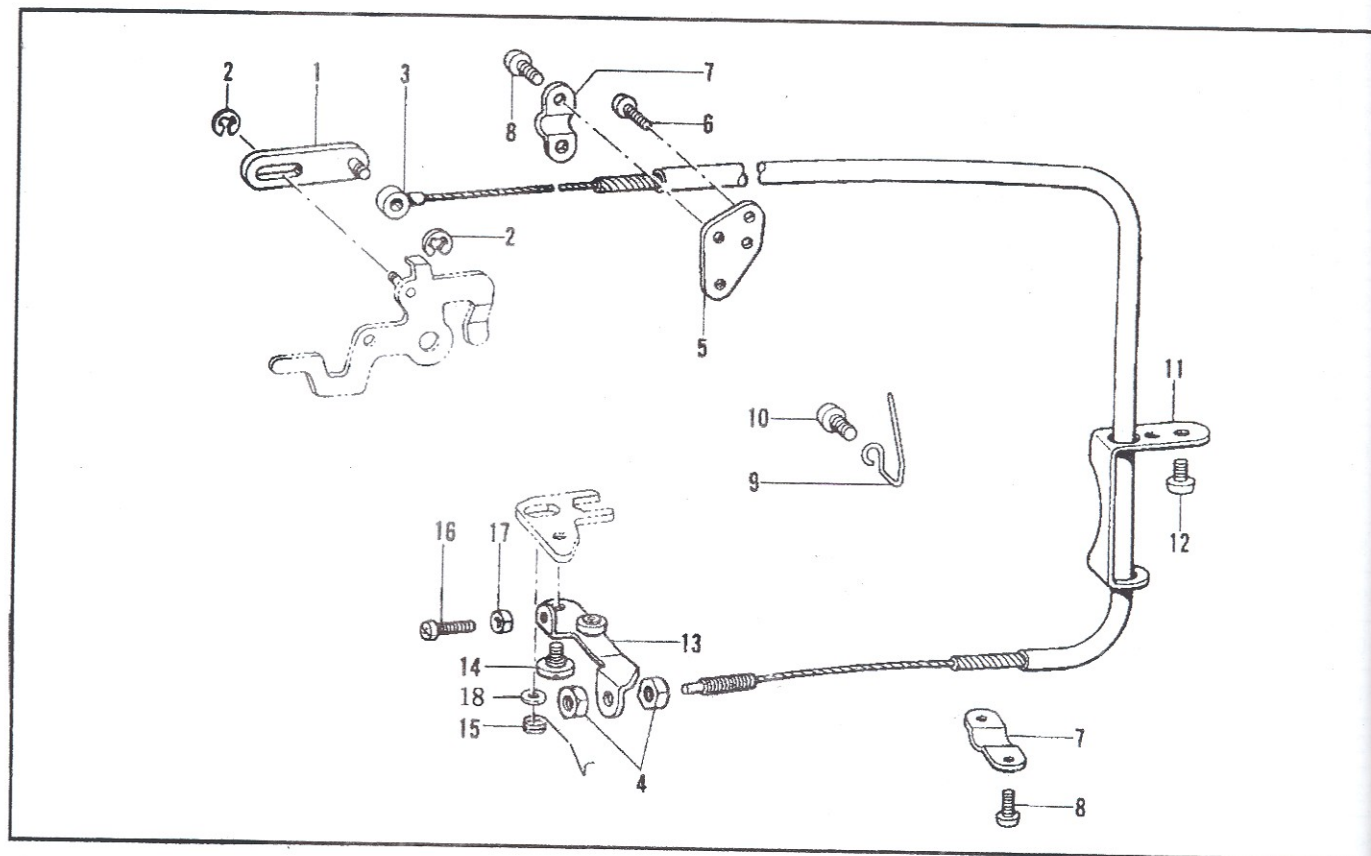
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.11-01	剪线电磁铁	SOLENOID ASM	1	1	1	1
2	2303128	压线夹	CORD HOLDER	1	1	1	1
3	11-00090620-01	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
4	1199.11-04	剪线电磁铁支座	THREAD TRIM.SOL.BRACKET	1	1	1	1
5	11-60661120-01	螺钉	SCREW SM1/4"x28 L=11.5	2	2	2	2
6	1199.11-06	剪线电磁铁接头	THREAD TRIMMING SOLENOID JOINT	1	1	1	1
7	1199.11-07	针肩螺钉	SCREW SM4.37	1	1	1	1
8	11-80110612-01	螺钉	SCREW SM11/64X40 L=4	1	1	1	1
9	1199.11-09	剪线电磁铁杆	THREAD TRIMMING SOLENOID LEVER	1	1	1	1
10	1199.11-10	剪线电磁铁杆支座	THR.TRIM.SOL.LEVERBRACKET	1	1	1	1
11	11-40621025-01	螺钉	SCREW SM3/16x32 L=10	2	2	2	2
12	1199.11-12	剪线电磁铁杆销	THREAD TRIM.SOL.LEVERSTUD	1	1	1	1
13	1199.11-13	剪线传动杆	THREAD TRIMMING DRIVING ROD	1	1	1	1
14	1199.11-14	活塞削	PLUNGER PIN	1	1	1	1
15	1199.11-15	剪线电磁铁杆面板	THR.TRIM.DRIVING ROD PLATE	1	1	1	1
16	1199.11-16	珠状嵌条	BEAD BAND	2	2	2	2
17	21-05016170-01	垫圈	WASHER	1	1	1	1
18	11-40621025-01	螺钉	SCREW SM3/16x32 L=10	1	1	1	1
19	1199.11-19	主动刀杆座组件	KNIFE MAIN LEVER SHAFT ASM	1	1	1	1
20	1199.11-20	胶垫	RUBBER	1	1	1	1
21	1199.11-21	主动刀杆	KNIFE MAIN LEVER SHAFT	1	1	1	1
22	11-80150710-01	螺钉	SCREW SM15/64x28L=7	1	1	1	1
23	1199.11-23	弹簧	SPRING.COMPRESSION	1	1	1	1
24	1199.11-24	剪线凸轮	THREAD TRIMMING CAM	1	1	1	1
25	11-00161052-01	螺钉	SET SCREW SM1/4X40	1	1	1	1
26	11-80161012-01	螺钉	SCREW SM1/4X40 L=10	1	1	1	1
27	1199.11-70	螺母(左)	NUT.SM5.94	1	1	1	1
28	1199.11-28	圆接头组件	ROUND JOINT ASSY	1	1	1	1
29	1199.11-29	长调节连杆	LENGTH ADJUST CONNECTING ROD	1	1	1	1
30	13-60153020-01	螺母(右)	NUT.SM5.94	1	1	1	1
31	1199.11-31	圆接头针肩螺钉	SCREW	2	2	2	2
32	1199.11-32	剪线杆右	THREAD TRIMMING LEVER (R)	1	1	1	1
33	1199.11-33	剪线杆左	THREAD TRIMMING LEVER (L)	1	1	1	1
34	11-40111025-01	螺钉	SCREW SM11/64X40 L=10	2	2	2	2
35	1199.11-35	限位螺钉	STOPPER SCREW.SM4.76	2	2	2	2
36	1199.11-36	弹簧	SPRING.EXTENSION	2	2	2	2

11. 切线部件
THREAD SHEAR COMPONENTS

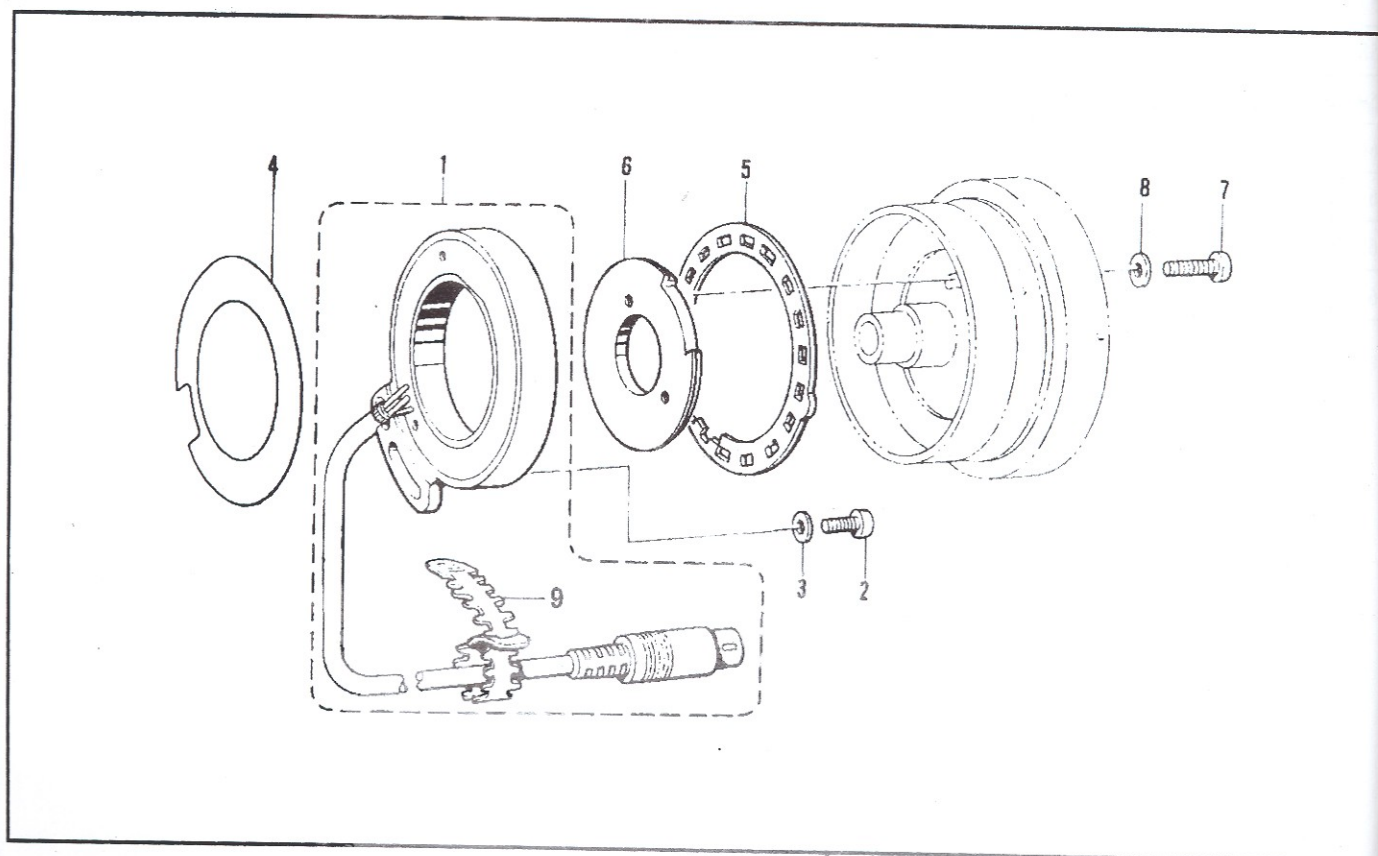


37	11-40091225-01	螺钉	SCREW SM9/64X40 L=14	2	2	2	2
38	13-60093020-01	螺母	NUT.SM9/64X40	2	2	2	2
39	1199.11-39	剪线连杆 (上)	THR.TRIM.CONNECTING ROD(R)	1	1	1	1
40	1199.11-40	剪线连杆 (下)	THR.TRIM.CONNECTING ROD(L)	1	1	1	1
41	1199.11-41	连杆针肩螺钉	SHOULDER SCREW.SM4.37	2	2	2	2
42	11-6062723-01	螺栓	BOLT.SM4.76X7	2	2	2	2
43	21-05010110-01	垫圈	WASHER.PLAINM4.76	2	2	2	2
44	1199.11-44	活络刀杆	MOVEBLE KNIFELEVER	2	2	2	2
45	1199.11-45	固定挡圈	SET SCREW COLLAR	2	2	2	2
46	11-8016071-01	固定螺钉	SET SCREW SM1/4X40 L=6.5	4	4	4	4
47	1199.11-47	活络刀支架	MOVABLE KNIFE BRACKET	2	2	2	2
48	11-60090920-01	螺钉	SCREW SM9/64X40 L=8.5	4	4	4	4
49	1199.11-49	活络刀弹簧	SPRING.PLATE	2	2	2	2
50	11-60580320-01	螺钉	SCREW SM4.37	4	4	4	4
51	1199.11-51	活络刀	MOVABLE KNIFE	2	2	2	2
52	1199.11-52	螺钉	SCREW SM4.37	4	4	4	4
53	1199.11-53	固定刀	FIXED KNIFE	2	2	2	2
54	1199.11-54	固定刀螺钉	SHOULDER SCREW.SM2.38	2	2	2	2
55	1199.11-55	塑料接头	NYLON CONNECTOR (12P)	1	1	1	1
56	1199.11-56	接头	CONNECTOR CAP6	1	1	1	1
57	1199.11-57	接线	TERMINAL PIN (L) (MALE)	1	1	1	1
58	1199.11-58	接线销	TERMINAL	1	1	1	1
59	1199.11-59	线头	TERMINAL	1	1	1	1
60	21-04608080-01	垫圈	WASHER.	1	1	1	1
61	11-00110720-01	螺钉	SCREW SM11/64X40 L=6	1	1	1	1
62	1199.11-68	针板 (4H)	NEEDLE PLATE	1	1	1	1
63	1199.11-69	圆接头组件	ROUND JOINT ASSY	1	1	1	1

12. 松线部件
TRHEAD LOOSE COMPONENTS



13. 针位置检部件
NEEDLE POTENTIAL COMPONENTS



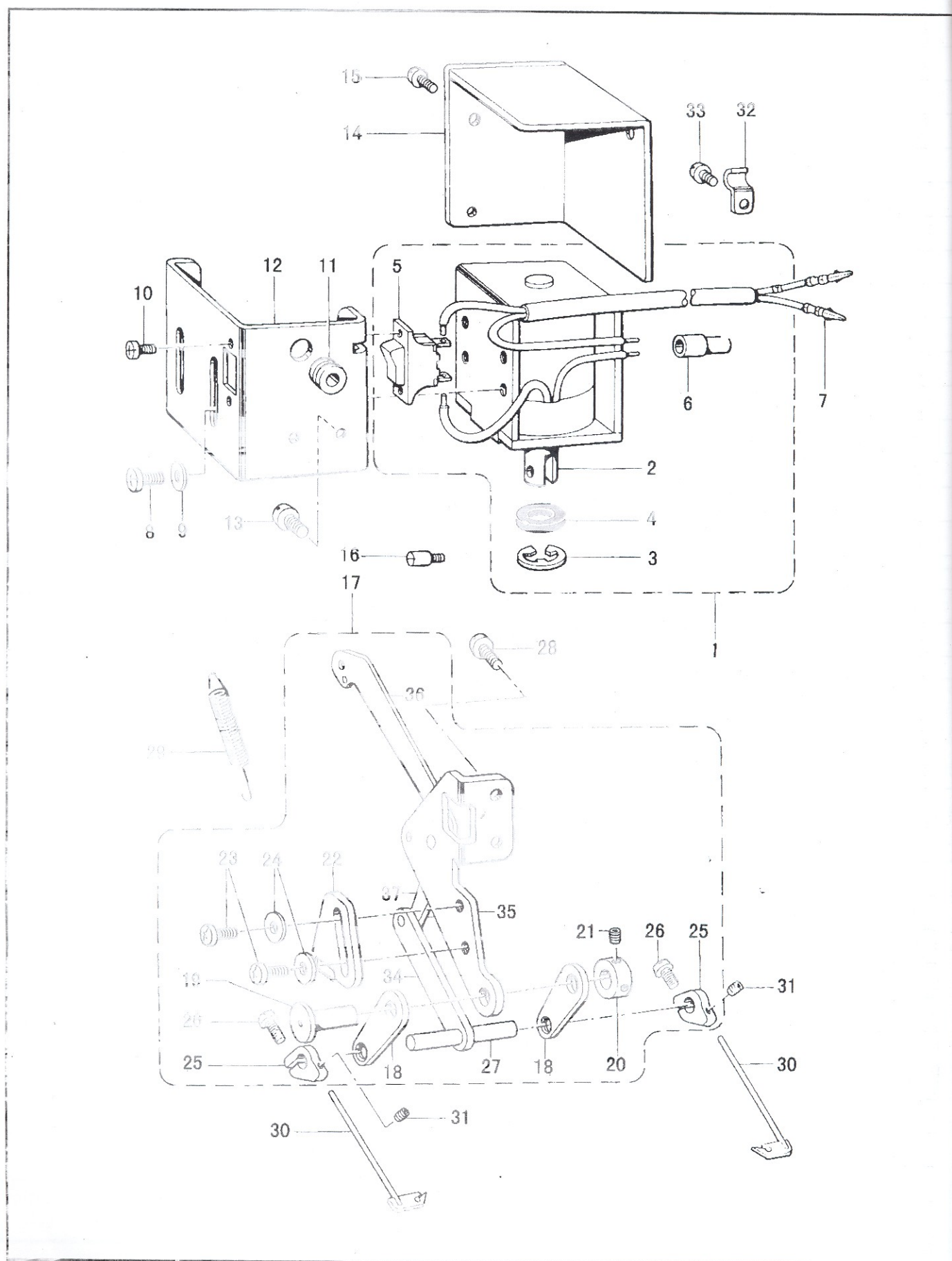
12. 松线部件 TRHEAD LOOSE COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.12-01	松线连杆组件	TENSION.RELEASE.CONNETING.ROD.ASSY	1	1	1	1
2	24-03000000-08	挡环	RETAINING RING.E3	2	2	2	2
3	1199.12-03	松线金属丝组件	TENSION RELEASE WIRE ASSY	1	1	1	1
4	1199.12-04	螺母	NUT.SM4.76	2	2	2	2
5	1199.12-05	金属丝夹座	WIRE HOLDER BASE	1	1	1	1
6	11-60090920-01	螺钉	SCREW SM9/64X40 L=8	2	2	2	2
7	1199.12-07	松线金属丝夹	TENSION.RELEASE WIRE HOLDER(D)	2	2	2	2
8	11-60090920-01	螺钉	SCREW SM9/64X40 L=8	4	4	4	4
9	1199.12-09	金属丝夹	WIRE HOLDER	1	1	1	1
10	11-40110825-01	螺钉	SCREW SM11/64X40 L=8	1	1	1	1
11	1199.12-11	金属丝导架	WIRE GUIDE	1	1	1	1
12	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
13	1199.12-13	松线杆组件	TENSION.RELEASE. LEVER ASSY	1	1	1	1
14	1199.12-14	松线杆螺钉	SCREW SM6.35	1	1	1	1
15	1199.12-15	弹簧	SPRING.EXTENSION	1	1	1	1
16	11-40581225-01	螺钉	SCREW SM1/8X40 L=12	1	1	1	1
17	13-60583010-01	螺母	NUT.SM3.18	1	1	1	1
18	21-06220111-01	垫圈	WASHER	1	1	1	1

13. 针位置检部件 NEEDLE POTENTIAL COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	847S -H-7	872S -H-7	875S -H-7
1	1199.13-01	同步器组件	SYNCHRONIZER ASSY.#14G2	1	1	1	1
2	11-40621025-01	螺钉	SCREW SM3/16X32 L=10	1	1	1	1
3	21-05010110-01	垫圈	WASHER	1	1	1	1
4	1199.13-04	绝缘薄板	INSULATION SHEET	1	1	1	1
5	1199.13-05	速度控制板	SPEED COMMAND PLATE	1	1	1	1
6	1199.13-06	机针向上面板	NEEDLE UPPER PLATE	1	1	1	1
7	11-40111625-01	螺钉	SCREW SM11/64X40 L=16	2	2	2	2
8	21-04608080-01	垫圈	WASHER	2	2	2	2
9	1199.13-09	活络圈接头	SLIP RING JOINT	1	1	1	1

14. 拨线器部件
WIPER COMPONENTS

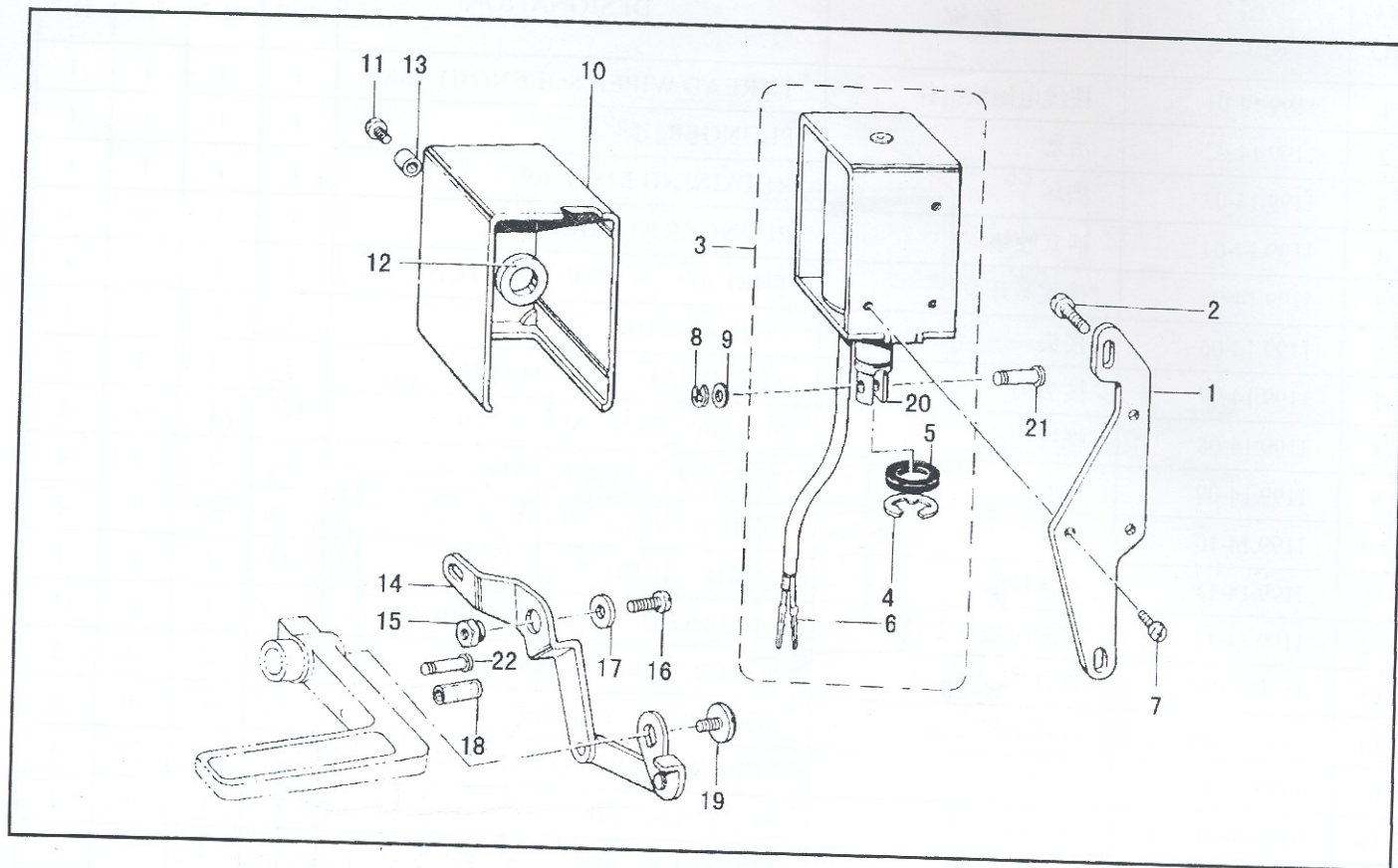


14. 拨线器部件 WIPER COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.14-01	拨线电磁铁组件	THREAD WIPER SOLENOID ASSY	1	1	1	1
2	1199.14-02	活塞	PLUNGER	1	1	1	1
3	1199.14-03	挡环	RETAINING RING. E9	1	1	1	1
4	1199.14-04	活塞胶垫	PLUNGER RUBBER	1	1	1	1
5	1199.14-05	拨线器开关	THREAD WIPER SWITCH	1	1	1	1
6	1199.14-06	接头	CONNECTOR	1	1	1	1
7	1199.14-07	接头销	TERMINAL PIN (MALE)	2	2	2	2
8	1199.14-08	螺钉	SCREW PAN M4 L=10	4	4	4	4
9	1199.14-09	垫圈	WASHER. PLAIN M4	4	4	4	4
10	1199.14-10	螺钉	SCREW PAN M3X6	2	2	2	2
11	1199.14-11	电线轴套	CORD BUSH	1	1	1	1
12	1199.14-12	拨线电磁铁支撑板	SOLENOID HOLDING PLATE	1	1	1	1
13	11-40110825-01	螺钉	SCREW SM11/64X40 L=8	2	2	2	2
14	1199.14-14	拨线电磁铁盖	SOLENOID COVER	1	1	1	1
15	1199.14-15	螺钉	SCREW SM9/64X40 L=6	3	3	3	3
16	1199.14-16	活塞销	PLUNGER PIN	1	1	1	1
17	1199.14-17	拨线器组件	PLUNGER PIN	1	1	1	1
18	1199.14-18	拨线器连杆	THREAD WIPER SOLENOID ASSY	2	2	2	2
19	1199.14-19	拨线器连杆螺栓	THREAD WIPER LINK STUD	1	1	1	1
20	1199.14-20	固定挡圈	SET SCREW COLLAR	1	1	1	1
21	1199.14-21	螺钉	SCREW SM4.37	2	2	2	2
22	1199.14-22	限位器	STOPPER	1	1	1	1
23	1199.14-23	螺钉	SCREW SM3/16X32 L=8	2	2	2	2
24	1199.14-24	垫圈	WASHER. PLAIN M4.76	2	2	2	2
25	1199.14-25	拨线器支架	THREAD WIPER SUPPORT	2	2	2	2
26	1199.14-26	螺钉	SCREW SM1/8X40 L=12	2	2	2	2
27	1199.14-27	拨线器连杆销	THREAD WIPER SOLENOID ASSY	1	1	1	1
28	11-40621025-01	螺钉	SCREW SM3/16X32 L=10	2	2	2	2
29	1199.14-29	拨线器弹簧	THREAD WIPER SPRING	1	1	1	1
30	1199.14-30	拨线器	THREAD WIPER	2	2	2	2
31	11-60580422-01	固定螺钉	SET SCREW. SM3.18	2	2	2	2
32	1199.14-32	线架	CORD HOLDER	1	1	1	1
33	11-00090620-01	螺钉	SCREW SM9/64X40 L=6	1	1	1	1
34	1199.14-34	拨线器连杆臂	THREAD WIPER SOLENOID ASSY	1	1	1	1
35	1199.14-35	拨线器连杆座	THREAD WIPER SOLENOID ASSY	1	1	1	1
36	1199.14-36	拨线器连杆长臂	THREAD WIPER SOLENOID ASSY	1	1	1	1
37	1199.14-37	拨线器连杆短臂	THREAD WIPER SOLENOID ASSY	1	1	1	1

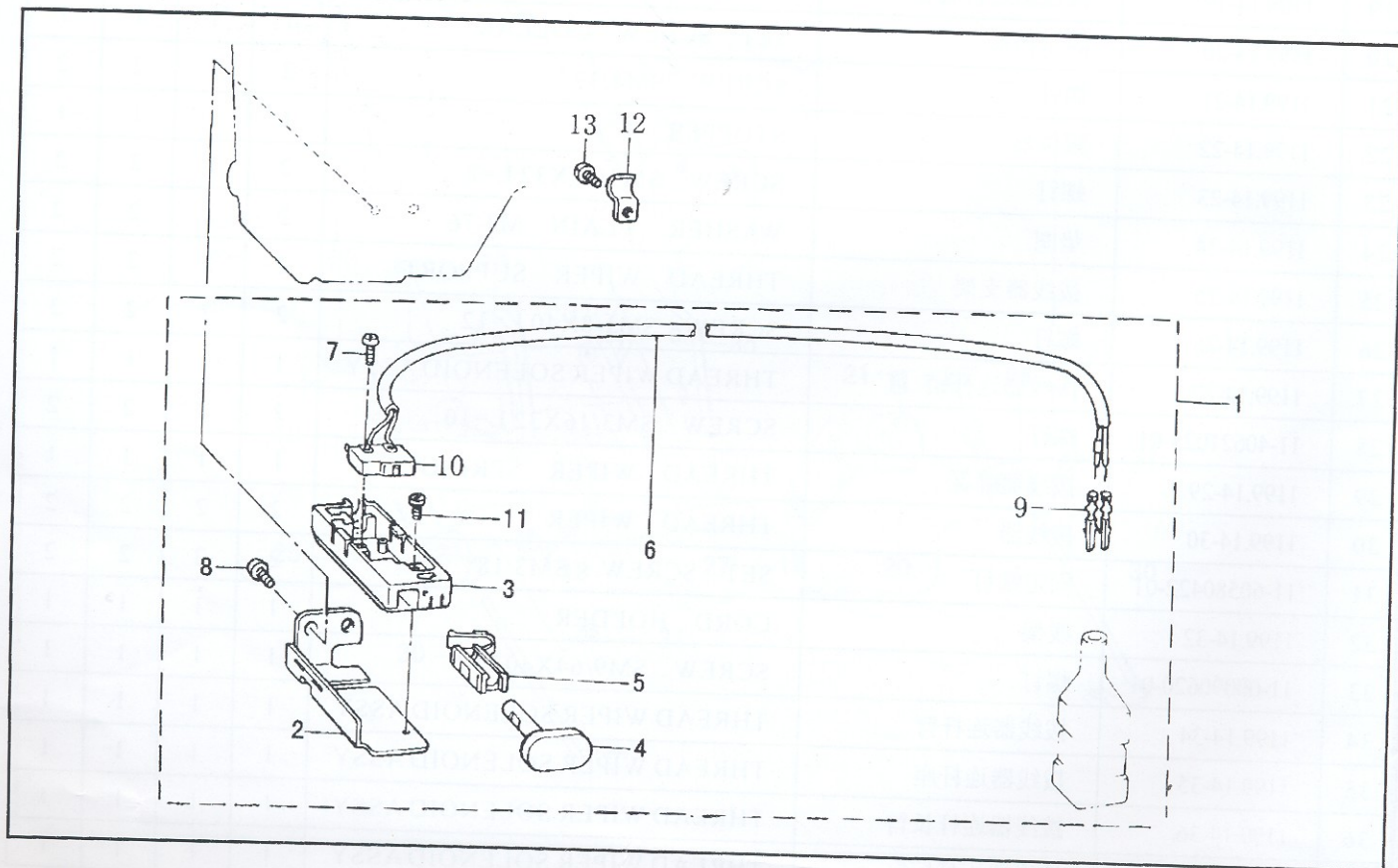
15. 速倒缝部件
AUTOMATIC REVERSE FEED COMPONENTS

15. 速倒缝部件
AUTOMATIC REVERSE FEED COMPONENTS



16. 速倒缝开关部件
AUTOMATIC REVERSE FEED COMPONENTS

16. 速倒缝开关部件
AUTOMATIC REVERSE FEED COMPONENTS



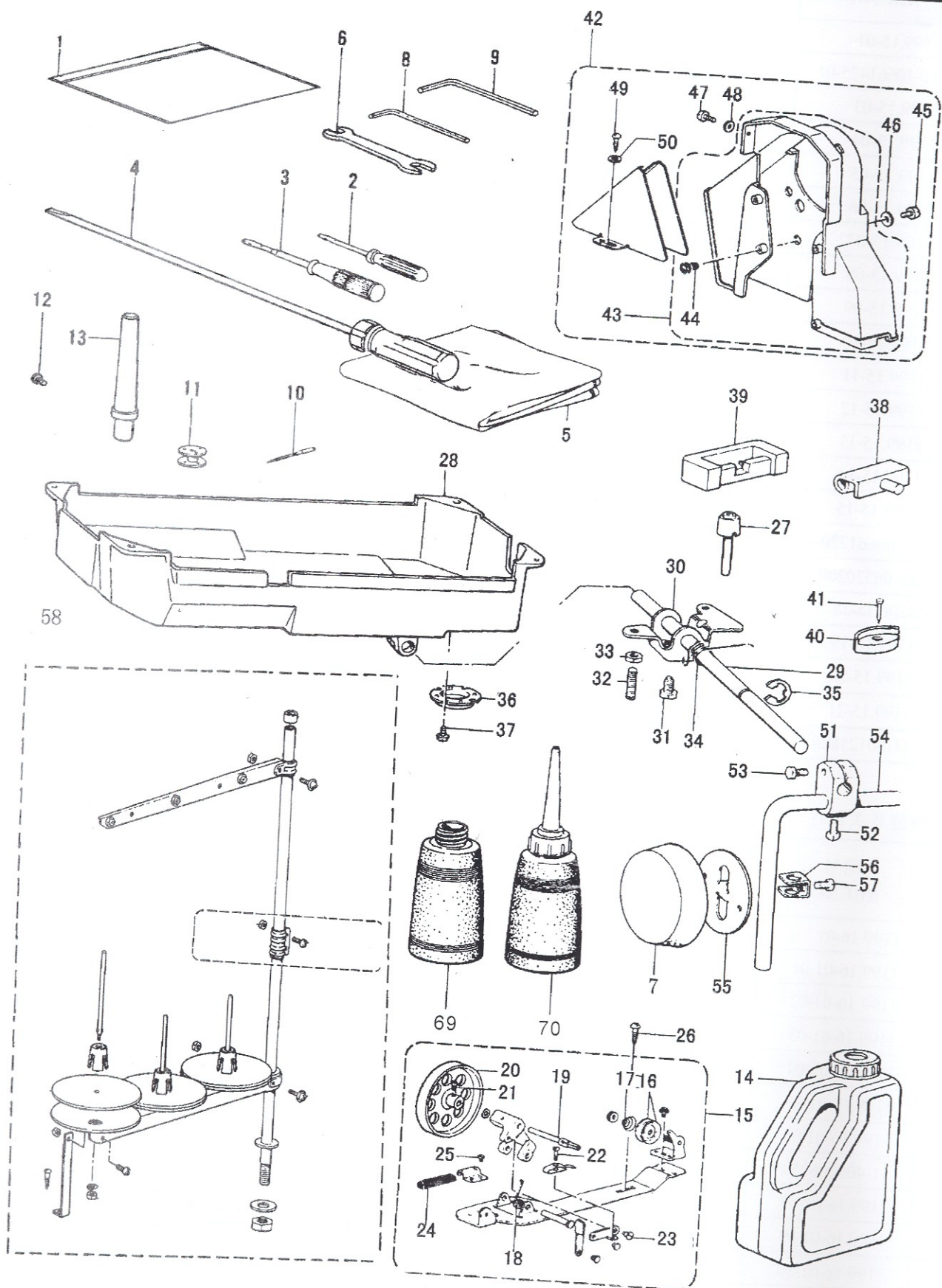
15. 速倒缝部件 AUTOMTIC REVERSE FEED COMPONENTS

序号 NO.	图号 REF.NO.	名称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	1199.15-01	倒缝电磁铁支架	REVERSE SOLENOID BRAACKET	1	1	1	1
2	11-40661425-01	螺钉	SCREW SM1/4X28 L=14	2	2	2	2
3	1199.15-03	倒缝电磁铁组件	QUICK REVERSE SOLENOID ASSY	1	1	1	1
4	1199.15-04	挡环	RETAINING RING E15	1	1	1	1
5	1199.15-05	橡胶限位器	RUBBER STOPPER	1	1	1	1
6	1199.15-06	接线销	TERMINAL PIN (MALE)	2	2	2	2
7	1199.15-07	螺钉	SCREW PAN M5 L=8	3	3	3	3
8	1199.15-08	挡环	RETAINING RING E4	1	1	1	1
9	1199.15-09	垫圈	WASHER. PLAIN M6.5	1	1	1	1
10	1199.15-10	倒缝电磁铁盖	SOLENOID COVER	1	1	1	1
11	1199.15-11	螺钉	SCREW PAN M5 L=8	1	1	1	1
12	1199.15-12	倒缝电磁铁胶圈	REVERSE SOLENOID RUBBER	1	1	1	1
13	1199.15-13	套管	COLLAR	1	1	1	1
14	1199.15-14	倒缝电磁铁杆组件	REVERSE SOLENOID LEVER ASSY	1	1	1	1
15	1199.15-15	电磁铁杆螺栓	SOLENOID LEVER STUD	1	1	1	1
16	11-60661720-01	螺钉	SCREW SM6.35 L=18	1	1	1	1
17	21-06520200-01	垫圈	WASHER. PLAIN 6	1	1	1	1
18	1199.15-18	塑料管子	NYLON TUBE	1	1	1	1
19	1199.15-19	螺钉	SCREW SM4.76	1	1	1	1
20	1199.15-20	活塞	PLUNGER	1	1	1	1
21	1199.15-21	连接销	NYLON TUBE	1	1	1	1
22	11-60121820-01	螺钉	SCREW	1	1	1	1

16. 速倒缝开关部件 AUTOMTIC REVERSE FEED COMPONENTS

序号 NO.	图号 REF.NO.	名称	DESIGNATION	842S -H-7	847S -H-7	872S -H-7	875S -H-7
1	1199.16-01	倒缝开关组件	REVERSE SWITCH ASSY	1	1	1	1
2	1199.16-01-01	倒缝开关支架	REVERSE SWITCH BRACKET	1	1	1	1
3	1199.16-01-02	倒缝开关底座	REVERSE SWITCH BASE	1	1	1	1
4	1199.16-01-03	传动装置	ACTUATOR	1	1	1	1
5	1199.16-01-04	倒缝开关弹簧	SPEING .REVERSE SWITCH	1	1	1	1
6	1199.16-01-05	接线	TERMINAL PIN (MALE)	1	1	1	1
7	1199.16-01-06	螺钉	SCREW BIND M3 L=6	1	1	1	1
8	11-40620625-01	螺钉	SCREW SM3/16X32 L=6	2	2	2	2
9	1199.16-01-08	接线销	TERMINAL PIN (MALE)	2	2	2	2
10	1199.16-01-09	倒缝开关	REVERSE SWITCH BRACKET	1	1	1	1
11	1199.16-01-10	螺钉	SCREW SM9/64X40 L=5	1	1	1	1
12	1199.16-02	金属丝夹头	CORD HOLDER	1	1	1	1
13	11-00090620-01	螺钉	SCREW SM9/64X40 L=6	1	1	1	1

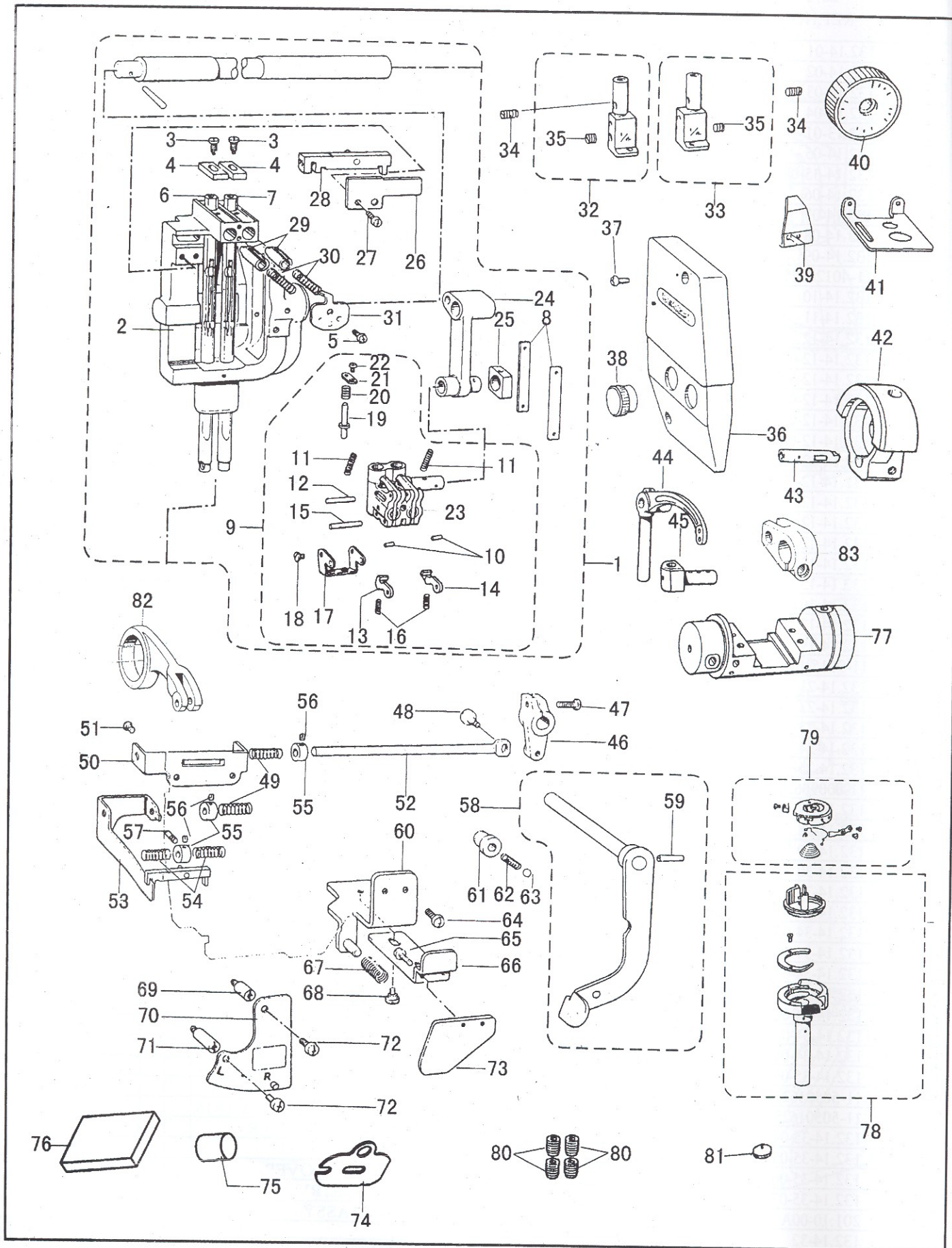
17. 附件部件
ACCESSORIE PART COMPONENTS



17 附件 部件 ACCESSORIE PART COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	132.14-01	附件包	ACCESSORY BAG	1	1	1	1
2	132.14-02	大螺丝刀	SCREW DRIVER,1.9X52	1	1	1	1
3	132.14-03	中螺丝刀	SCREW DRIVER,3.4X70	1	1	1	1
4	132.14-04	小螺丝刀	SCREW DRIVER,4.7X250	1	1	1	1
5	132.13-01	机头防尘罩	HEAD COVER	1	1	1	1
6	132.14-05	双头扳手	SPANNER	1	1	1	1
7	132.14-35-08	碰块垫	GAUGE,NEEDLE & PRESSER BAR	1	1	1	1
8	132.14-06	内六角扳手	HEXAGONAL WRENCH 2	1	1	1	1
9	132.14-07	内六角扳手	HEXAGONAL WRENCH 3	1	1	1	1
10	133.14-08	机针	NEEDLE DP21#	1包	1包	1包	1包
11	132.14-09	梭心	BOBBIN,ST	4	4	4	4
12	11-40120925-01	选针盒螺钉	SCREW SM3/16"X28 L=9	2	2	2	2
13	132.14-10	机头支柱	HEAD REST	1	1	1	1
14	132.14-11	大油壶(带油)	OIL TANK	1	1	1	1
15	132.14-12	绕线器组件	BOBBIN WINDER ASSY	1套	1套	1套	1套
16	132.14-12-01	过线夹线板	TENSION DISC	2	2	2	2
17	132.14-12-02	过线夹线簧	TENSION SPRING	1	1	1	1
18	132.14-12-03	弹簧	SPRING	1	1	1	1
19	132.14-12-04	绕线轴	BOBBIN WINDER SHAFT	1	1	1	1
20	132.14-12-05	绕线轮	BOBBIN WINDER	1	1	1	1
21	132.14-12-06	螺钉	SET SCREW,(FT)SM4/37X5	1	1	1	1
22	132.14-12-07	螺钉	SCREW,SM3.18	1	1	1	1
23	132.14-12-08	螺钉	SHOULDER SCREW,SM3.18	1	1	1	1
24	132.14-12-09	止动橡皮	BOBBIN WINDER WHEEL STOPPER	1	1	1	1
25	132.14-12-10	螺钉	SCREW,PAN SM3.57-40X3.5	1	1	1	1
26	132.14-13	木螺钉	WOOD SCREW,ROUND M5.5X20	2	2	2	2
27	132.14-15	膝控提升顶杆	KNEE LIFER COMPLYING BAR	1	1	1	1
28	132.14-16	油盘	OIL PAN	1	1	1	1
29	132.14-17	膝控铰链轴	KNEE LIFTER SHAFT	1	1	1	1
30	132.14-19	膝控限位架	KNEE LIFTER	1	1	1	1
31	11-90151630-02	膝控限位架螺钉	BOLT,SM15/64"X28 L=10	1	1	1	1
32	132.14-21	膝控限位调节螺钉	SET SCREW,SM5.95	2	2	2	2
33	132.14-22	膝控限位调节螺母	NUT,SM5.95	2	2	2	2
34	132.14-23	膝控复位簧	TWIST SPRING	1	1	1	1
35	132.14-24	开口挡圈	RETAINING RING,E10	1	1	1	1
36	132.14-25	排油圈	DRAIN	1	1	1	1
37	11-00090620-01	排油圈螺钉	SCREW,PAN SM9/64"X40 L=6	2	2	2	2
38	132.14-27	机头勾座	HEAD HINGE	2	2	2	2
39	132.14-28	橡皮垫	RUBBER CUSHION	2	2	2	2
40	132.14-29	机头防震垫块	HEAD CUSHION	4	4	4	4
41	132.14-30	钉子	NAIL	8	8	8	8
42	132.14-34	皮带护罩组件	BELT COVER ASSY	1套	1套	1套	1套
43	132.14-34-01	上皮带护罩	BELT COVER COLLAR ASSY	1	1	1	1
44	132.14-34-02	橡皮胶圈	RUBBER COLLAR	4	4	4	4
45	132.14-34-03	上皮带罩固定螺钉	SCREW,PAN SM4.76-32X20	4	4	4	4
46	132.14-34-04	螺钉垫圈	WASHER,PLAIN L5	4	4	4	4
47	132.14-34-05	固定螺钉	SCREW, SM4.37-40X8	1	1	1	1
48	132.14-34-06	螺钉垫圈	WASHER,PLAIN M4.37	1	1	1	1
49	132.14-34-07	木螺钉	WOOD SCREW,ROUND M5.5X20	2	2	2	2
50	132.14-34-08	木螺钉垫圈	WASGER,PLAIN S5.56	2	2	2	2
51	132.14-35-01	碰块弯杆接头	BOLT,SM5.95X20	1	1	1	1
52	11-50501623-01	弯杆接头支头螺钉	KNEE LIFTER BAR SM5/16"X18 L=16	1	1	1	1
53	11-50501623-01	弯杆接头锁紧螺钉	KNEE LIFTER PLATE SM5/16"X18 L=16	1	1	1	1
54	132.14-35-04	膝控碰块弯杆	KNEE LIFTER PLATE STOPPER	1	1	1	1
55	132.14-35-05	膝控碰块	BOLT,SM5.95	1	1	1	1
56	132.14-35-06	碰块架	KNEE LIFTER PLATE COVER	1	1	1	1
57	132.14-35-07	碰块垫螺栓	HEIGHT GAUGE,PORTRY HOOK B831	1	1	1	1
58	201.10-00A	三线架组件	CONTTON STAND ASSY	1	1	1	1
69	132.14-32	小油壶	OIL TANK	1	1	1	1
70	132.14-33	小油壶组件	OIL TANK ASSY	1	1	1	1

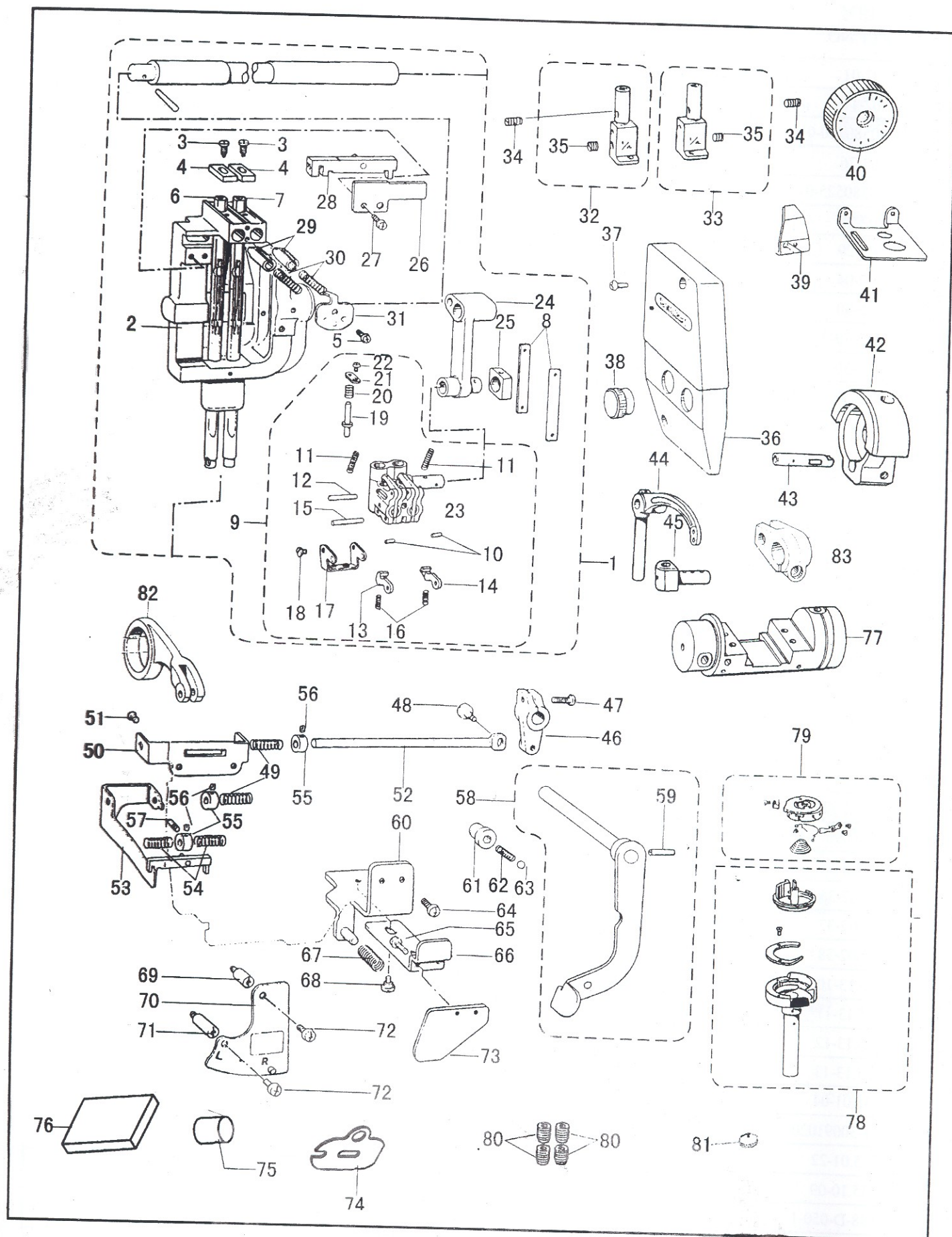
18. 875S-B-7/845S-H-7 专用件
LEASED PART



18. 875S-B-7/845S-H-7专用件 LEASED PART

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	842S -H-7	845S -H-7	872S -B-7	875S -B-7
1	135.02-01	针杆支架组件	NEEDLE BAR ROCK SHAFT ASSY		1		1
2	135.02-11	针杆支架	NEEDLE BAR ROCK SHAFT		1		1
3	11-60580750-01	针杆旋梭限位器螺钉	SCREWS M1/8"X40 L=5		2		2
4	135.02-26	针杆旋梭限位器	NEEDLE BAR ROTATE STOPPER		2		2
5	11-40580525-01	护罩弹簧螺钉	SCREWS M1/8"X40 L=5		1		1
6	135.02-28	左针杆组件	NEEDLE BAR ASSY LEFT		1		1
7	135.02-29	右针杆组件	NEEDLE BAR ASSY RIGHT		1		1
8	135.02-04	导轨衬板	GUIDE PLATE		2		2
9	135.02-30	针杆连接柱组件	NEEDLE BAR CLAMP ASSY		1		1
10	135.02-30-01	销1.5X5.8	PIN		2		2
11	135.02-30-02	离合器杠杆弹簧	SPRING CLUTCH LEVER		2		2
12	135.02-30-03	销2X5.8	PIN		1		1
13	135.02-30-04	离合限位器(L)	CLUTCH STOPPER(L)		1		1
14	135.02-30-05	离合限位器?	CLUTCH STOPPER (R)		1		1
15	135.02-30-06	销2X17.8	PIN		1		1
16	135.02-30-07	弹簧	SPRING		2		2
17	135.02-30-08	弹簧柄	SPRING HOLDER		1		1
18	135.02-30-09	螺钉SM2.38	SCREW		2		2
19	135.02-30-10	销	PIN		1		1
20	135.02-30-11	松线销弹簧	SPRING RELEASE PIN		1		1
21	135.02-30-12	销盖	PIN COVER		1		1
22	135.02-30-13	螺钉SM2.38	SCREW SM2.38		1		1
23	135.02-30-14	针杆连接柱	NEEDLE BAR CLAMP		1		1
24	135.02-31	针杆曲柄连杆	NEEDLE BAR LINK		1		1
25	135.02-32	针杆支架滑块	NEEDLE BAR PLANK SLIDE BLOCK		1		1
26	135.02-33	滑块导板	SLIDE BLOCK GUIDE PLATE		1		1
27	11-60090920-01	滑块导板螺钉	SCREW SM9/64"X40 L=8.5		2		2
28	135.02-35	滑块组件	SLIDE BLOCK ASSY		1		1
29	135.02-36	针杆限位器	NEEDLE BAR STOPPER		2		2
30	135.02-37	针杆限位器弹簧	SPRING		2		2
31	135.02-38	护罩弹簧	SPRING		1		1
32	135.13-10	针夹头(L)	NEEDLE CLAMP ASSY(L)		1		1
33	135.13-11	针夹头(R)	NEEDLE CLAMP ASSY(R)		1		1
34	135.13-12	机针夹头紧定螺钉	SET SCREW		2		2
35	135.13-13	机针紧定螺钉	SET SCREW		2		2
36	135.01-04	面板	FACE PLATE		1		1
37	11-30091020-01	面板螺钉	SCREW SM9/64"X40 L=9.5		2		2
38	135.01-22	面板油封	OIL CAP		2		2
39	135.10-09	挑线杆挡油板	OIL STOPPER PLATE		1		1
40	188-D-050-1	针距标盘(组件)	STITCH CONTROL DIAL			1	1
41	135.10-76	护尘罩	DUST PROTECTOR		1		1

18. 875S-B-7/845S-H-7 专用件
LEASED PART



42	135.05-06	针杆曲柄	THREAD TAKE-UP CRANK		1		1
43	135.05-09	针杆曲柄销	NEEDLE BAR CRANK PIN		1		1
44	188-E-214-1	挑线杆	THREAD TAKE-UP, S3 TR			1	1
45	135.05-24	挑线连接柱	THREAD TAKE-UP CONNECTION		1		1
46	135.06-01	杠杆轴臂	LEVER SHAFT ARM		1		1
47	11-40621425-01	杠杆轴臂螺钉	SCREW SM3/16"X32 L=14		1		1
48	135.06-03	滑动轴螺钉	SCREW		2		2
49	135.06-04	弹簧	SPRING		2		2
50	135.06-05	滑动轴板	SLIDING AXLE PLATE		1		1
51	135.06-06	滑动轴板螺钉	SCREW		2		2
52	135.06-07	滑动轴	SLIDE SHAFT		1		1
53	135.06-08	滑动轴助动板	SLIDE SHAFT SUPPORT PLATE		1		1
54	135.06-09	弹簧	SPRING		2		2
55	135.06-10	挡圈	RETAINING RING		3		3
56	11-80090410-01	挡圈螺钉	SCREW SM9/64"X40 L=3.5		5		5
57	11-00090410-01	导向螺钉	SCREW SM9/64"X40 L=3.5		1		1
58	135.06-13	止动杆组件	STOP LEVER SHAFT ASSY		1		1
59	135.06-13-1	弹性圆柱销	PIN		1		1
60	135.06-14	指示板组件	INDICATION PLATE ASSY		1		1
61	135.06-15	滚珠支撑轴套	BALL BEARING SUPPORT BUSH		1		1
62	135.06-16	滚珠支撑弹簧	BALL BEARING SUPPORT SPRING		1		1
63	135.06-17	滚珠	BALL BEARING		1		1
64	11-40621025-01	螺钉	SCREW SM3/16"X32 L=10		2		2
65	11-60090620-01	推板螺钉	SCREW SM9/64"X40 L=6		2		2
66	135.06-20	推杆	HAND SPIKE		1		1
67	135.06-21	指示板弹簧	SPRING		1		1
68	135.06-22	指示板螺钉	SCREW		2		2
69	135.06-23	螺栓（短）	STUD (SHORT)		1		1
70	135.06-24	针杆定位板组件	NEEDLE BAR FLIP-UP PLATE ASSY		1		1
71	135.06-25	螺栓（长）	STUD (LONG)		1		1
72	11-40621225-01	螺栓螺钉	SCREW SM3/16"X32 L=10		2		2
73	135.06-27	推板	PUSH PLATE		1		1
74	135.10-14	针杆支架油线压板	FELT SUPPORT(U)		1		1
75	135.10-34	针杆支架羊毛毡	FELT		1		1
76	135.10-35	羊毛毡	FELT		2		2
77	188-D-072	送布调节器	FEED REGULATOR ASSY			1	1
78	192-H-035	旋梭组件	ROTARY HOOK ASSEMBLY			2	2
79	192-H-055	梭心套组件	BOBBIN CASE ASSY			2	2
80	11-80701012-01	筒式固定螺钉	SCREW SM5/16"X28 L=10			4	4
81	135.02-40	筒式固定螺钉垫圈	WASHER			2	2
82	188-D-154-1	送布连杆	FEED ROCK CONNECTING ROD			1	1
83	188-D-174	送布曲柄	FEED ROCK ARM			1	1