

500

Flatbed Interlock Stitch Machines
平型偏平縫いミシン

Parts Checker

零件目录 PARTS CONTENTS

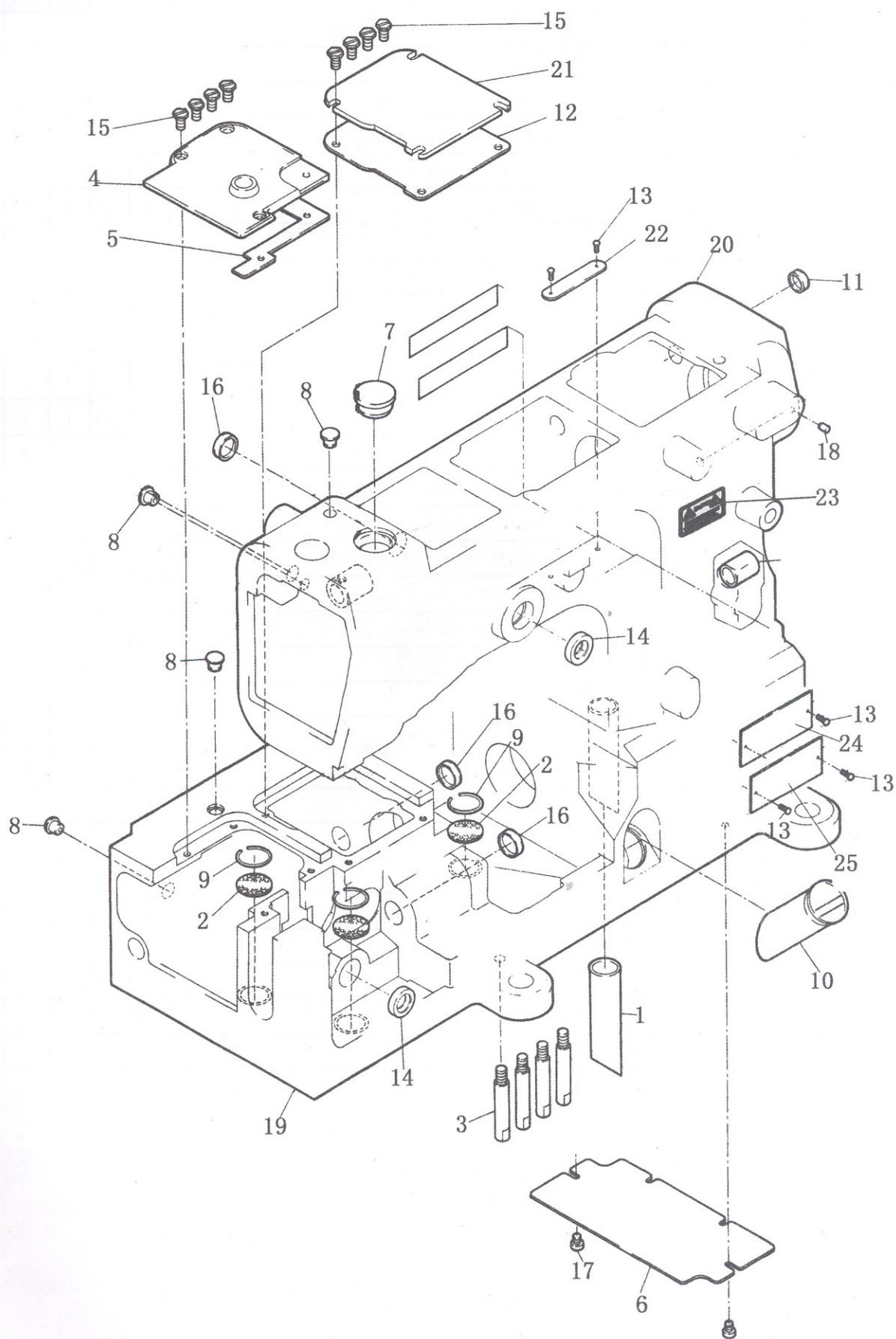
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1. 机壳部件 (1)

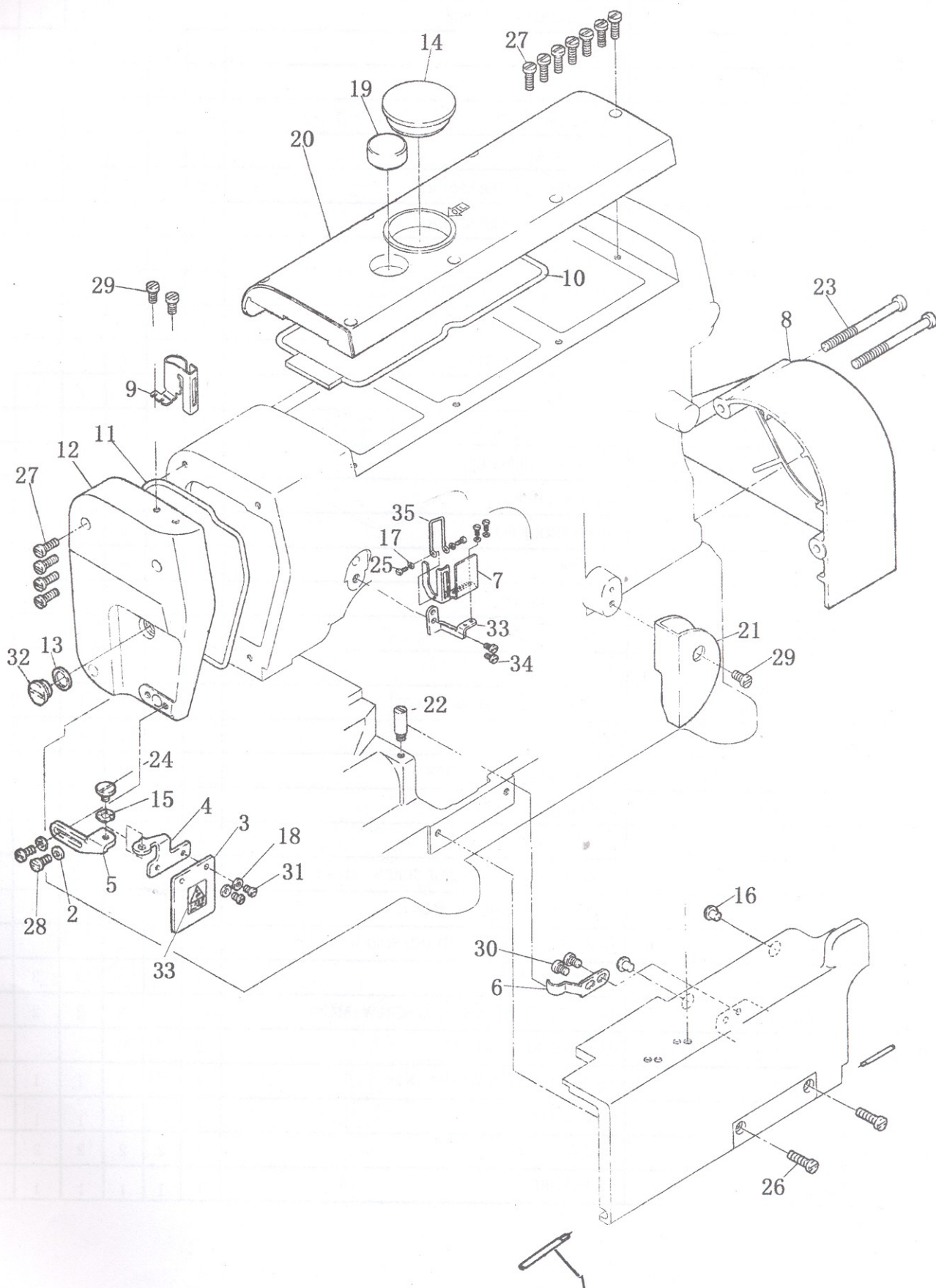
FRAME COMPONENTS (ONE)



一、机壳部件 (1) FRAME COMPONENTS (ONE)

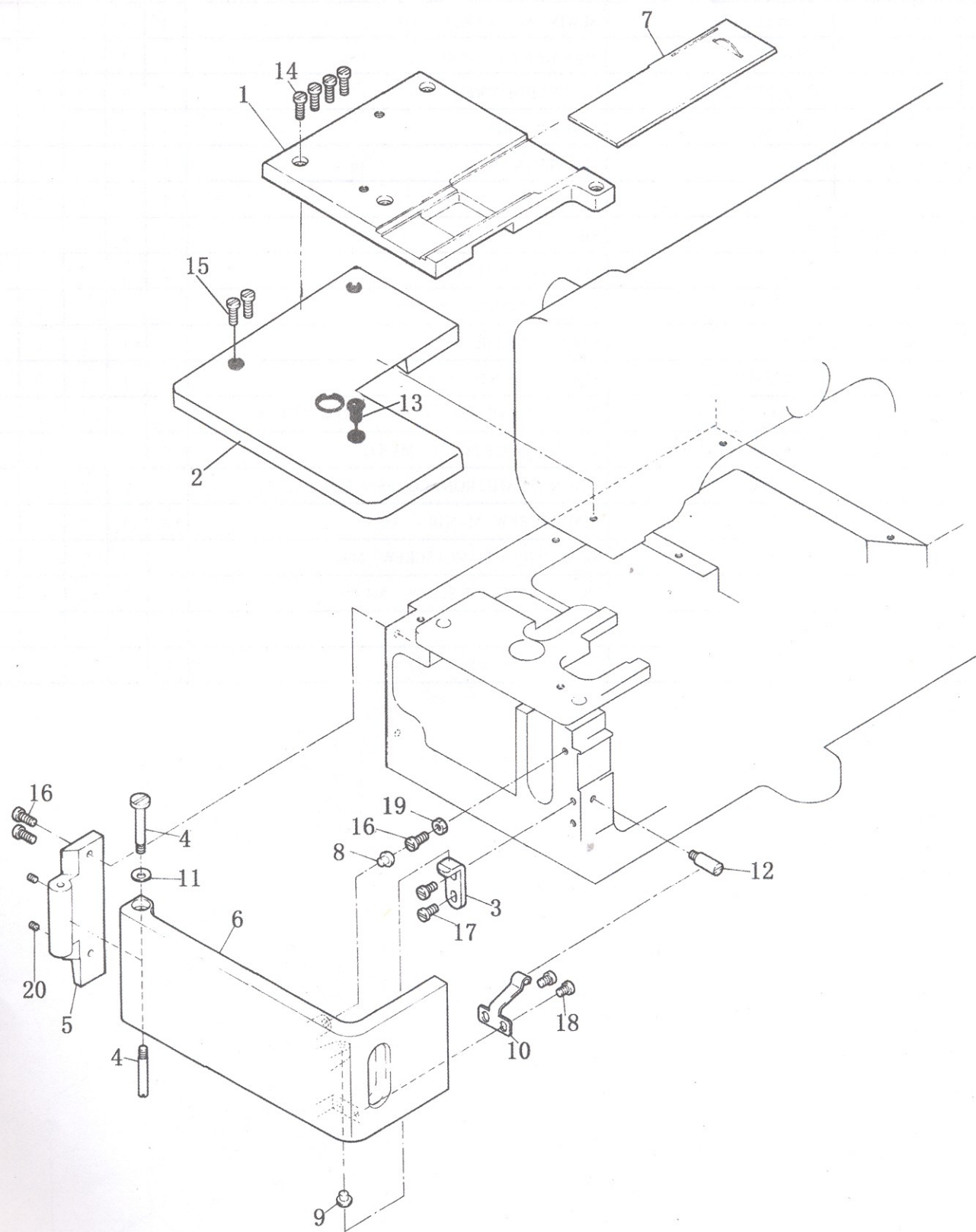
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02H
1	301.01-01	机壳竖回油管	MACHINE FRAME OIL STAND PIPE	1	1	1	1	1	1
2	301.01-02	过滤网20目	FILTER HALFTONE	3	3	3	3	3	3
3	301.01-03	机座螺钉	MACHINE MOUNTING SCREW M8	4	4	4	4	4	4
4	301.01-04	针距按钮盖	PUSH BUTTON COVER (NEEDLE)	1	1	1	1	1	1
5	301.01-05	针距按钮盖防油垫	OIL PROTECTING GASKET	1	1	1	1	1	1
6	301.01-06	底罩板	BED HOOD PLATE	1	1	1	1	1	1
7	301.01-07	闷头	PLUG STUD	1	1	1	1	1	1
8	301.01-08	闷头	PLUG STUD	4	4	4	4	4	4
9	301.01-09	挡圈内孔	THREAD TAKE-UP LEVER GUARD	3	3	3	3	3	3
10	301.01-10	油量指示窗	OIL INDICATION WINDOW	1	1	1	1	1	1
11	301.01-11	闷头	PLUG STUD	1	1	1	1	1	1
12	301.01-12	弯针传动盖油垫	OIL GASKET	1	1	1	1	1	1
13	301.01-12-1	铆钉	RIVET	6	6	6	6	6	6
14	301.01-13	挑线轴骨架密封圈	FRAMEWORK AIRPROOF RING	2	2	2	2	2	2
15	301.01-14	针距按钮盖螺钉	PUSH BUTTON CAP SCREW M4×8	8	8	8	8	8	8
16	301.01-14-2	防油圈	OIL SHIELD COIL PROTECTING RING	3	3	3	3	3	3
17	301.01-22	螺钉	SCREW M4×5	2	1	2	2	2	2
18	301.01-23	指示销	DIRECTION OF PIN	1	1	1	1	1	1
19	301.01-27	机座	MACHINE SEAT	1	1	1	1	1	1
20	301.01-28	机壳	ARM	1	1	1	1	1	1
21	301.01-29	弯针传动仓板	LOOPER DRIVER PLATE	1	1	1	1	1	1
22	301.01-30	机身号码	AIRFRAME NUMBER	1	1	1	1	1	1
23	301.01-31	注意牌	PLATE WITH NOTICE	1	1	1	1	1	1
24	301.01-32	商标牌	PLATE WITH TRADEMARK	1	1	1	1	1	1
25	301.01-33	型号牌	PLATE WITH MODEL	1					
26	302.01-33	型号牌	PLATE WITH MODEL		1				
27	303.01-33	型号牌	PLATE WITH MODEL			1			
28	310.01-33	型号牌	PLATE WITH MODEL				1		
29	311.01-33	型号牌	PLATE WITH MODEL					1	
30	338.01-33	型号牌	PLATE WITH MODEL						1

2. 机壳部件 (2) FRAME COMPONENTS (TWO)



二、机壳部件 (2) FRAME COMPONENTS (TWO)									
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02HY
1	301.02-01	穿线罩销轴	THREADING COVER PIN	1	1	1	1	1	1
2	301.02-02	垫圈	WASHER	2	2	2			2
3	301.02-03	防护罩	SHIELD	1	1	1			1
4	301.02-04	防护罩支架	SHIELD BRACKET	1	1	1			1
5	301.02-05	防护罩座	SHIELD SEAT	1	1	1			1
6	301.02-06	穿线罩弹簧	THREADING COVER SPRING	1	1	1	1	1	1
7	301.02-07	挑线防护罩	THREADING COVER SPRING	1	1	1	1		
8	301.02-08	皮带罩	BELT GUARD	1	1	1	1		1
9	301.02-09	上挑线座罩	THREAD TAKE—UP LEVER GUARD	1	1	1	1	1	
10	301.02-10	上盖密封垫	UPPER COVER GASKET	1	1	1	1	1	1
11	301.02-11	面板密封垫	FACE COVER GASKET	1	1	1	1	1	1
12	301.02-12	面板	FACE COVER	1	1	1	1	1	1
13	301.02-14	面板密封圈 $\phi 12.5 \times 1$	FACE COVER SEAL RING	1	1	1	1	1	1
14	301.02-15	上盖闷头 $\phi 36.7 \times 12.2$	UPPER COVER PLUG	1	1	1	1	1	1
15	301.02-16	鞍型垫圈	WAVE WASHER	1	1	1			1
16	301.02-17	防震塞	SHOCKPROOF PLUG	2	2	2	2	2	4
17	301.02-18	垫片	WASHER	4	4	4	4	4	4
18	301.02-19	防护罩垫圈	SHIELD WASHER	2	2	2			2
19	301.02-20	喷油窗	SIGHT WINDOW	1	1	1	1	1	1
20	301.02-21	上盖	UPPER COVER	1	1	1	1	1	1
21	301.02-22	底线过线导板	THREAD EYELET GUIDE PLATE	1	1	1	1	1	1
22	301.02-23	过线连接柱	THREAD HANDLER LINK	1	1	1	1	1	1
23	301.02-24	皮带罩螺钉一字槽	BELT GUARD SCREW M5×60	2	2	2	2		2
24	301.02-25	防护罩铰链螺钉	SHIELD HINGE SCREW M4	1	1	1			1
25	301.02-26	螺钉	SCREW M6×10	4	4	4	4	4	4
26	301.02-27	穿线罩铰链螺钉	THREADING COVER HINGE SCREW M4×16	2	2	2	2	2	2
27	301.02-28	上盖螺钉	UPPER COVER SCREW M4×12	11	11	11	11	9	11
28	301.02-29	硅油过线架螺钉	SILICONE OIL THREAD STAND SCREW	2	2	2			2
29	301.02-30	上跳线罩螺钉	SCREW M4×8	3	3	3	3	3	
30	301.02-31	穿线罩弹簧螺钉	THREADING COVER SPRING SCREW M4×6	2	2	2	2	2	2
31	301.02-32	防护罩螺钉	SHIELD SCREW M3×5	2	2	2			2
32	301.02-33	面板螺钉	FACE COVER SCREW SM3/8×28	1	1	1	1	1	1
33	301.02-34	护板支架	SHIELD BRACKET	1	1	1	1	1	1
34	301.02-35	螺钉	SCREW M6×10	2	2	2	2	2	2
35	301.02-36	挑线防护罩钢丝	STEEL WIRE	1	1	1	1	1	1

3. 机壳部件 (3) FRAME COMPONENTS (THREE)

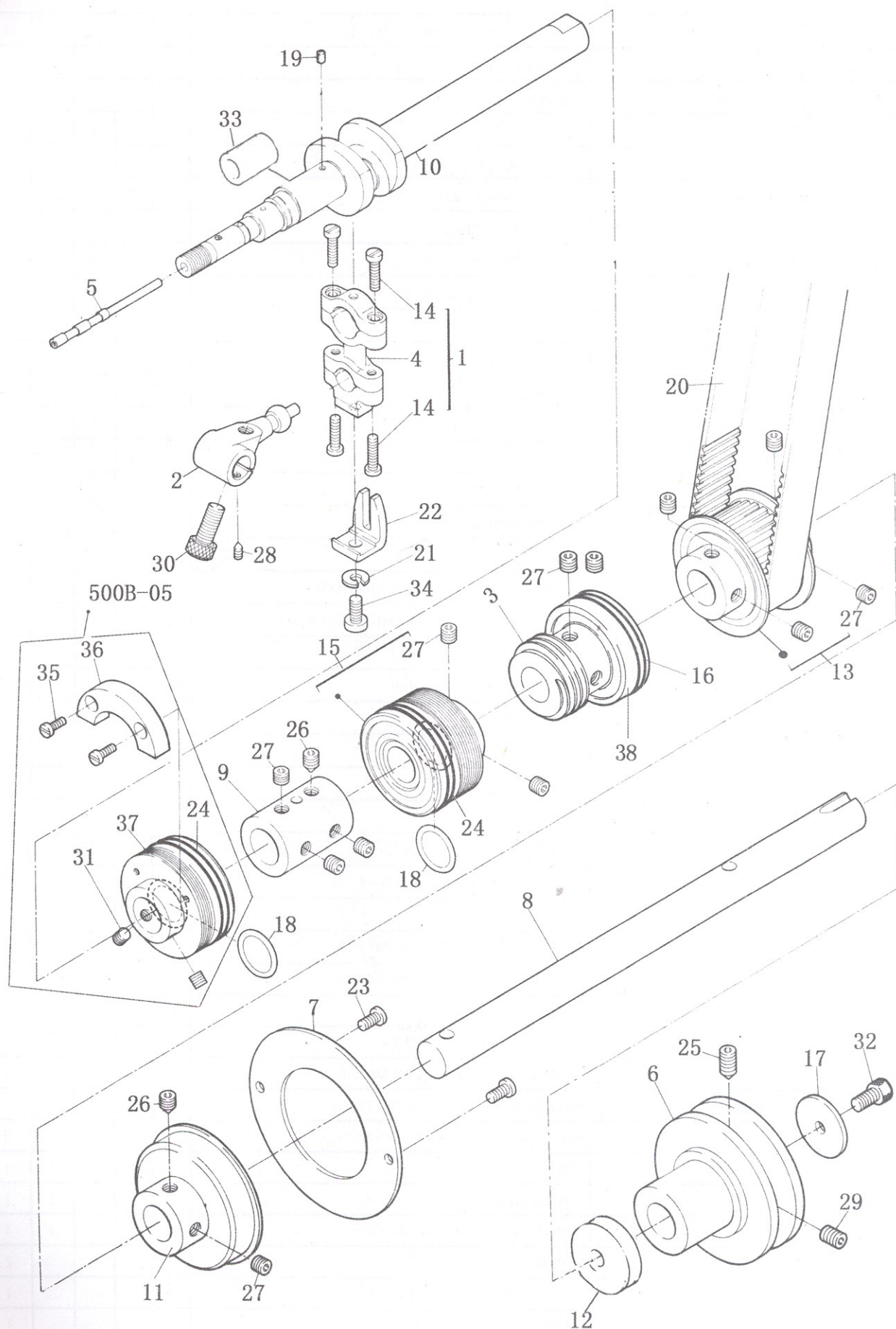


三、机壳部件 (3) FRAME COMPONENTS (THREE)

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02HY
1	301.03-01	缝台上罩	SEWING PLATE UPER COVER	1	1	1	1	1	1
2	301.03-03	缝台前板	SEWING PLATE FRONT COVER	1	1	1	1		1
3	301.03-04	防震板	SHOCKPROOF BOARD	1	1	1	1	1	1
4	301.03-06	铰链连接上螺钉	HINGE LINK SCREW M4	2	2	2	2	2	2
5	301.03-07	前罩铰链板	HINGE BOARD	1	1	1	1	1	1
6	301.03-08	前罩	FRONTAL MANTLE	1	1	1	1		1
7	301.03-09	推板	SLIDE PLATE	1	1	1	1	1	1
8	301.03-10	防震塞	SHOCKPROOF PLUG	1	1	1	1	1	1
9	301.03-11	防震塞	SHOCKPROOF PLUG	2	2	2	2	2	2
10	301.03-12	前罩板弹簧	FRONTAL MANTLE SPRING	1	1	1	1	1	1
11	301.03-13	弹簧垫圈	SPRING WASHER	1	1	1	1	1	1
12	301.03-14	前罩板定位螺钉	FRONTAL MANTLE SCREW M4	1	1	1	1	1	1
13	301.03-15	缝台前板沉头螺钉	SEWING PLATE FRONT COVER SCREW M4×8	1	1	1	1	1	1
14	301.03-16	罩板螺钉	MANTLE PLATE SCREW M4×12	4	4	4	4	4	4
15	301.03-17	缝台前板螺钉	SEWING PLATE FRONT COVER SCREW M4×12	2	2	2	2	2	2
16	301.03-18	铰链螺钉	HINGE SCREW M4×10	3	3	3	3	3	3
17	301.03-19	防震板螺钉	SHOCKPROOF BOARD SCREW M4×8	2	2	2	2	2	2
18	301.03-20	前罩螺钉	FRONTAL MANTLE SCREW M4×6	2	2	2	2	2	2
19	301.03-21	螺帽	NUT M4	1	1	1	1	1	1
20	301.03-22	铰链上头螺钉	HINGE UPPER SCREW M3×4	2	2	2	2	2	2

4. 下轴部件

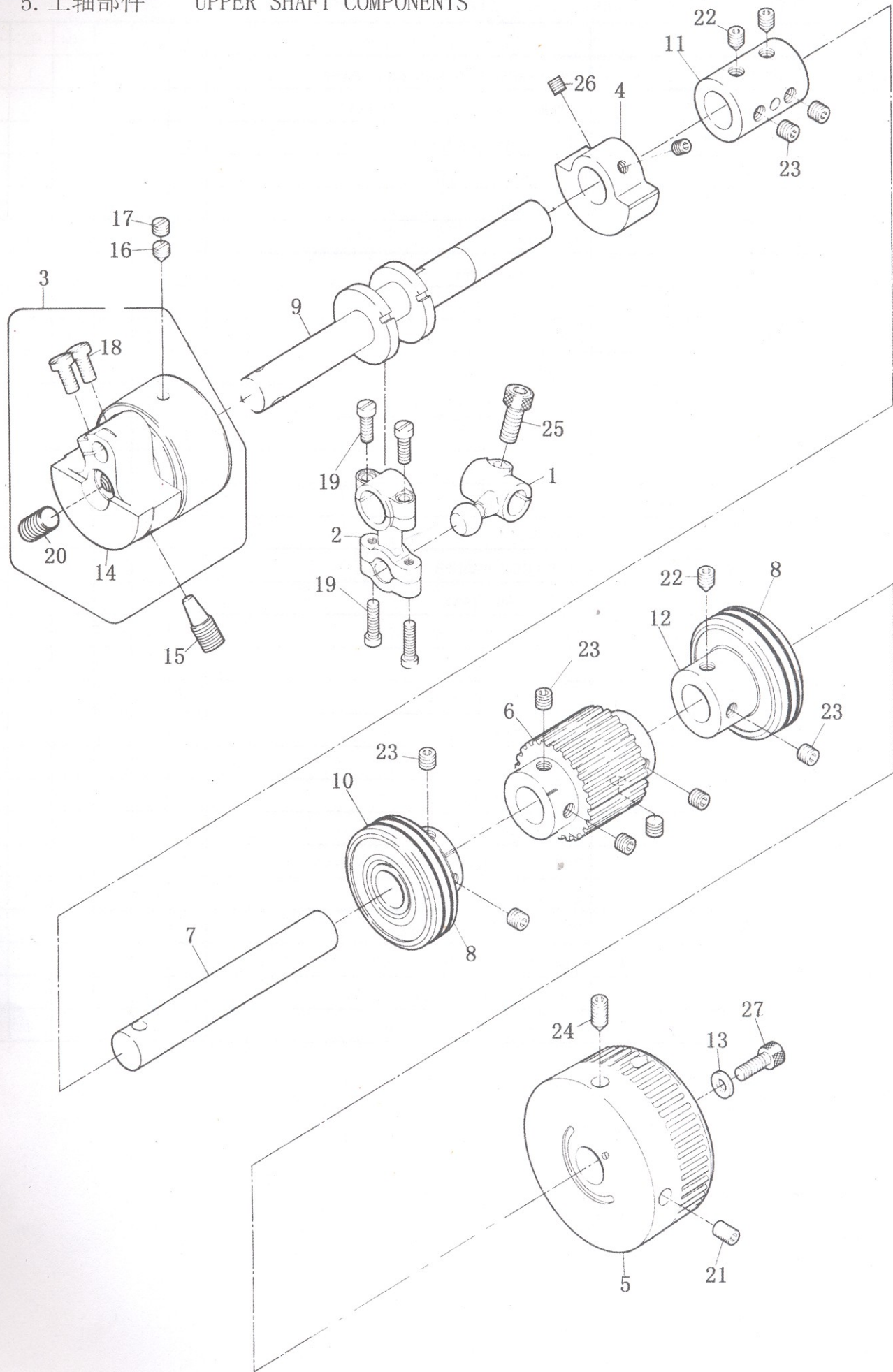
LOWER SHAFT COMPONENTS



四、下轴部件 LOWER SHAFT COMPONENTS

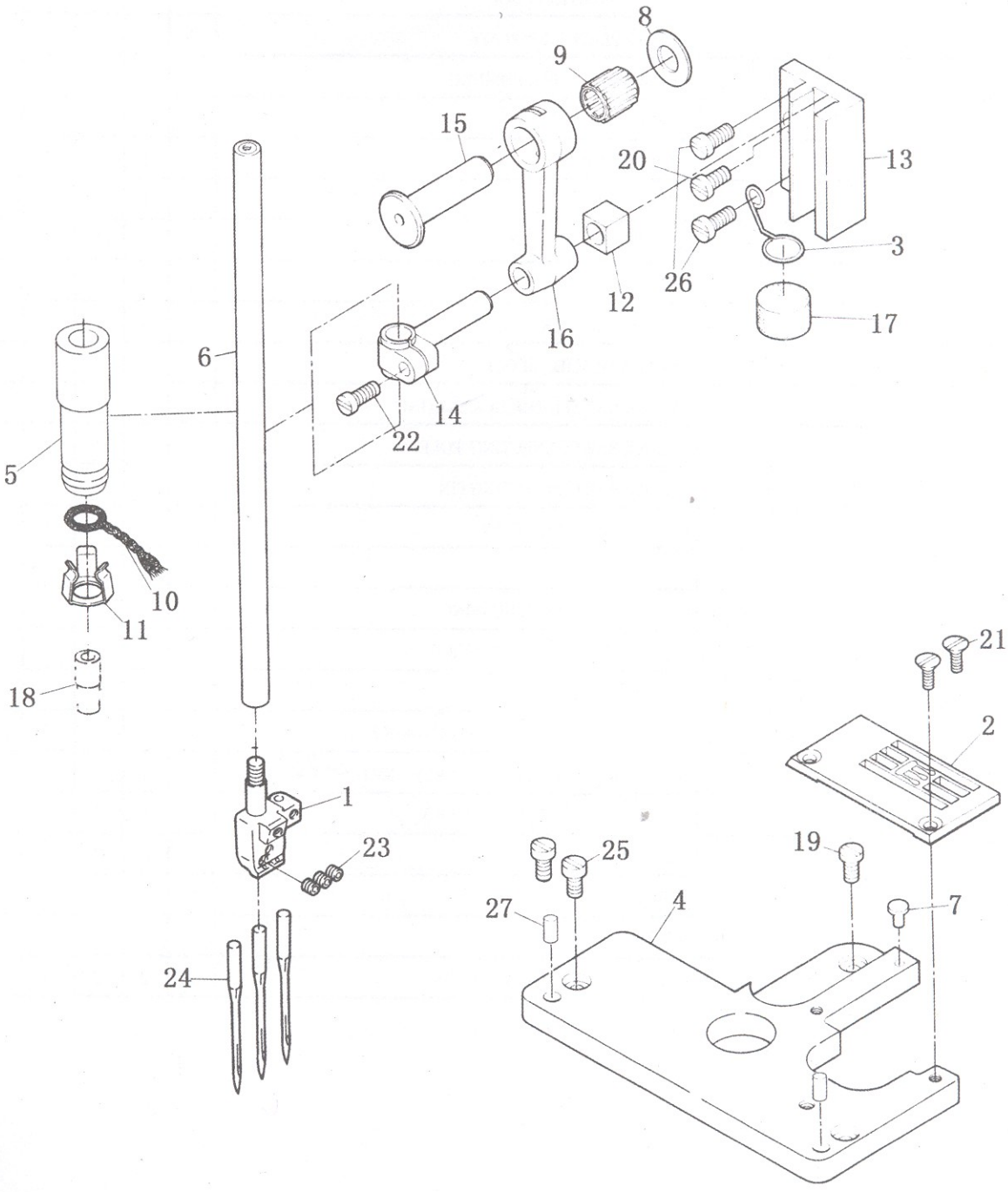
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02HY
1	301.04-01	弯针连杆组件	LOOPER LEVER COMPLETE	1	1	1	1		1
2	301.04-02	弯针球曲柄	LOOPER BALL CRANK	1	1	1	1		1
3	301.04-03	油泵蜗杆	OIL PUMP WORM	1	1	1	1	1	1
4	301.04-04	弯针连杆	LOOPER LEVER COMPLETE	1	1	1	1		1
5	301.04-05	下轴油量调节芯针	OIL FLOW REGULATING NEEDLE	1	1	1	1	1	1
6	301.04-06	从动轮	TRACTION WHEEL	1	1	1	1	1	1
7	301.04-07	压紧环	IMPACTED LOOP	1	1	1	1	1	1
8	301.04-08	下轴后节轴	LOWER SHAFT BACKSIDE	1	1	1	1	1	1
9	301.04-09	联轴器	LINK BEARING	1	1	1	1	1	1
10	301.04-10	下轴前节	LOWER SHAFT FOREPART	1	1	1	1		1
11	301.04-11	下轴后衬套组件	LOWER BEARING FITTINGS ASM.	1	1	1	1	1	1
	301.04-11-01	下轴后衬套轴承	LOWER BEARING FITTINGS BEARING	1	1	1	1	1	1
	301.04-11-02	轴承挡圈	THRUST RING	1	1	1	1	1	1
12	301.04-12	弹簧挡圈	SPRIGN THRUST RING	1	1	1	1	1	1
13	301.04-13	主动时规轮组件	DRIVING WHEEL	1	1	1	1	1	1
14	301.04-14	弯针连杆螺钉	SCREW	4	4	4	4		4
15	301.04-15	下轴中衬套组件	LOWER SHAFT CENTRE BUSHING ASM.	1	1	1	1	1	1
	301.04-15-01	下轴中衬套轴承	LOWER SHAFT CENTRE BUSHING BEARING	1	1	1	1	1	1
16	301.04-36	O型圈	O-RING	2	2	2	2	2	2
17	301.04-17	从动轮垫圈	TRACTION WHEEL WASHER	1	1	1	1	1	1
18	301.04-18	O型圈	O-RING	2	2	2	2	2	2
19	301.04-19	销子	PIN	1	1	1	1	1	1
20	301.04-20	皮带	BELT	1	1	1	1	1	1
21	301.04-21	开口垫圈	SNAP RIGN	1	1	1	1	1	1
22	301.04-22	叉口	FORK	1	1	1	1	1	1
23	301.04-23	压紧环螺钉	IMPACTED LOOP SCREW M4×8 ₉	2	2	2	2	2	2
24	301.04-37	O型圈	O-RING	2	2	2	2	4	2
25	301.04-25	从动轮定位螺钉	TRACTION WHEEL SCREW M6×10	1	1	1	1	1	1
26	301.04-26	联轴器定位螺钉锥端	LINK BEARING SCREW M6×0.75×8	2	2	2	2	2	2
27	301.04-27	螺钉	SCREW M6×0.75×5	12	12	12	12	12	12
28	301.04-28	球曲柄螺钉	BALL CRANK SCREW M3×4	1	1	1	1		1
29	301.04-29	从动轮定位螺钉	TRACTION WHEEL SCREW M6×10	1	1	1	1	1	1
30	301.04-30	球曲柄螺钉	BALL CRANK SCREW M6×0.75×14	1	1	1	1		1
31	311.04-31	前套螺钉	FRONT BUSHING SCREW M5×5					2	
32	301.04-32	螺钉	SCREW M5×10	1	1	1	1	1	1
33	301.04-35	下轴前套	LOWER SHAFT FRONT BUSHING	1	1	1	1	1	1
34	301.04-34	叉口螺钉	FORK SCREW SM11/64×40×8	1	1	1	1	1	1
35	311.04-38	螺钉	SCREW M3×8					2	
36	311.04-16-01	平衡块	NEEDLE DRIVING FRONT BEARING					1	
37	311.04-16	下轴前衬套组件	LOWER SHAFT FRONT BUSHING ASM.					1	
	311.04-16-02	下轴前衬套轴承	LOWER SHAFT FRONT BUSHING BEARING					1	
38	301.04-03-01	油泵蜗杆轴承	OIL PUMP WORM BEARING	1	1	1	1	1	1

5. 上轴部件 UPPER SHAFT COMPONENTS

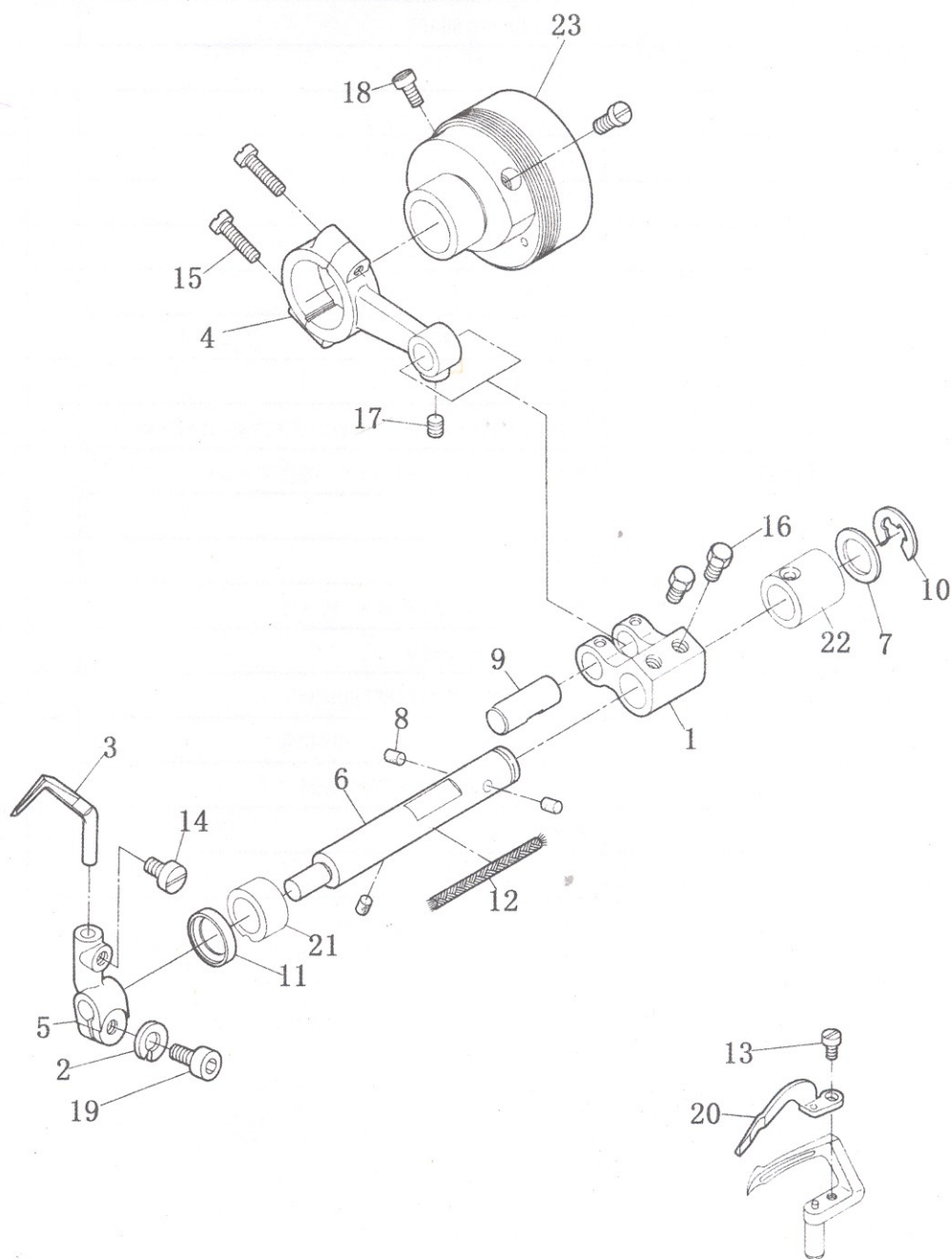


五、上轴部件 UPPER SHAFT COMPONENTS

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02H
1	301.05-01	上挑线球曲柄	UPPER TACE-UP THREAD BALL CRANK	1	1	1	1	1	1
2	301.05-02	上挑线连杆	UPPER TACE-UP THREAD LINK LEVER	1	1	1	1	1	1
3	301.05-03	针杆曲柄组件	NEEDLE BAR CRANK ASM.	1	1	1	1	1	1
4	301.05-04	平衡块(上)	UPPER BALANCE BLOCK	1	1	1	1	1	1
5	301.05-05	上轮	BELT WHEEL	1	1	1	1		1
	311.05-01	上轮	BELT WHEEL					1	
6	301.05-06	从动时轮规	FOLLOWER WHEEL	1	1	1	1	1	1
7	301.05-07	上轴后节	MAIN SHAFT BACKSIDE	1	1	1	1		1
8	301.05-29	O型圈	O-RING	4	4	4	4	4	4
9	301.05-09	上轴前节	MAIN SHAFT FOREPART	1	1	1	1	1	1
10	301.05-10	上轴前衬套	MAIN SHAFT FRONT BUSHING	1	1	1	1	1	1
	301.05-10-01	上轴前衬套轴承	BEARING	1	1	1	1	1	1
11	301.05-11	联轴器	LINK BEARING	1	1	1	1	1	
12	301.05-12	后衬套组件	MAIN SHAFT BACK BUSHING ASM.	1	1	1	1	1	1
	301.05-12-01	后衬套轴承	BEARING	1	1	1	1	1	1
13	301.05-13	上轮垫圈	BELT WHEEL WASHER	1	1	1	1	1	1
14	301.05-14	针杆曲柄	NEEDLE BAR CRANK	1	1	1	1	1	1
15	301.05-15	定位螺钉长锥端紧定螺钉	POSITION SCREW M8×1×20	1	1	1	1	1	1
16	301.05-16	定位螺钉	SCREW M6×0.75×6	1	1	1	1	1	1
17	301.05-17	止夹螺钉	SCREW M6×0.75×3.5	1	1	1	1	1	1
18	301.05-18	螺钉	SCREW M5×10	2	2	2	2	2	2
19	301.05-19	连杆螺钉	LINK LEVER SCREW M4×12	4	4	4	4	4	4
20	301.05-21	螺钉	SCREW M8×1×15	1	1	1	1	1	1
21	301.05-22	上轮止夹螺钉	BELT WHEEL SCREW M6×10	1	1	1	1	1	1
22	301.05-23	后套定位螺钉尖端	BACK BUSHING POSITION SCREW M6×0.75×8	3	3	3	3	3	1
23	301.05-24	螺钉	SCREW M6×0.75×5	9	9	9	9	9	9
24	301.05-25	定位螺钉	POSITION SCREW M6×10	1	1	1	1	1	1
25	301.05-26	球曲柄螺钉	BALL CRANK SCREW M6×0.75×14	1	1	1	1	1	1
26	301.05-27	平衡块螺钉	BALANCE BLOCK SCREW M5×5	2	2	2	2	2	2
27	301.05-28	上轮螺钉	BELT WHEEL SCREW M5×16	1	1	1	1	1	1



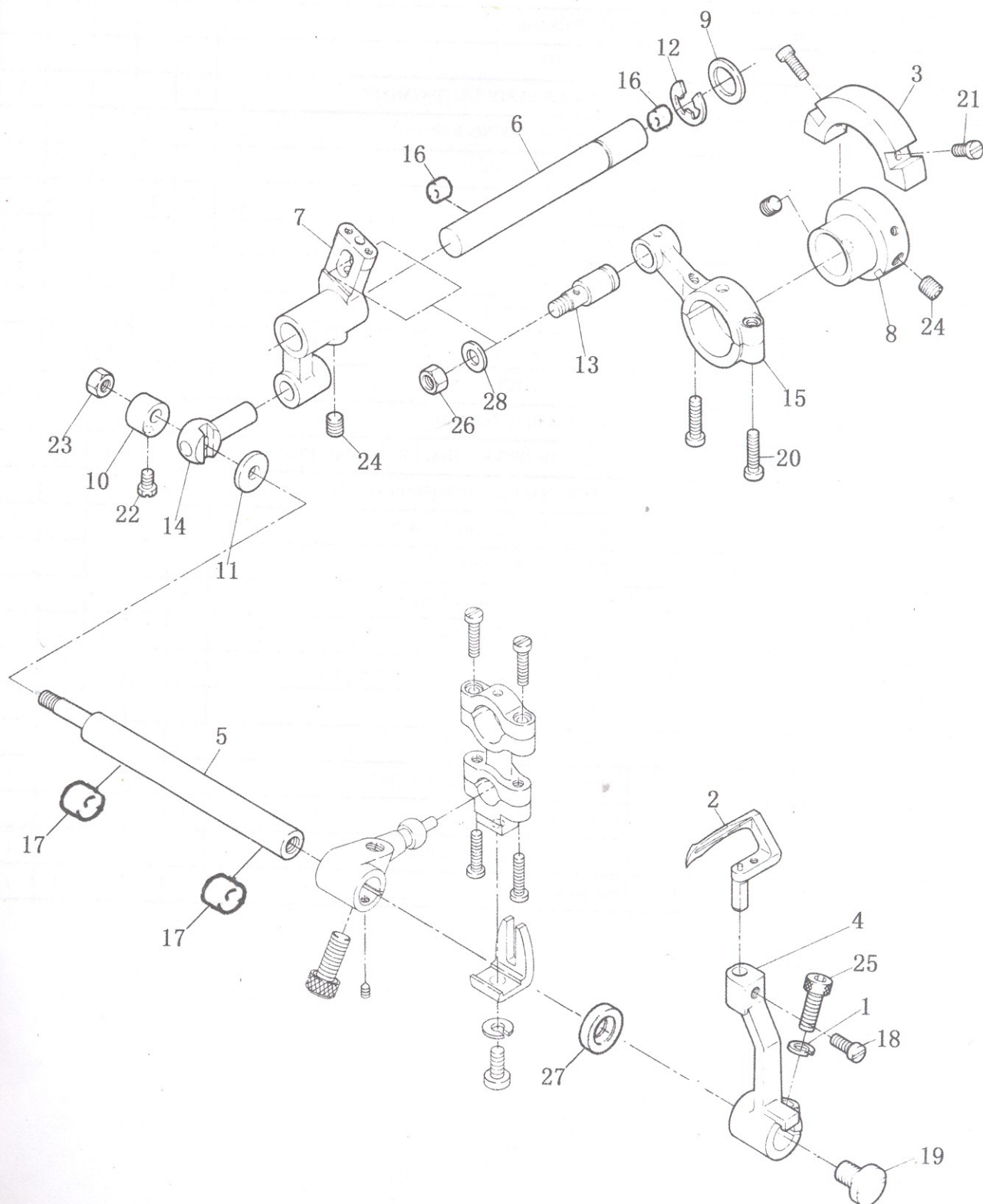
六、针杆部件 NEEDLE BAR COMPONENTS							-01	-02	-03	-04	-05	-02HY
序号	图号	名 称	DESIGNATION									
1	301.06-01	针夹	NEEDLE HOLDER				1	1	1		1	1
2	301.06-02	针板	NEEDLE PLATE				1					
	303.06-02	针板	NEEDLE PLATE						1			
	311.06-01	针板	NEEDLE PLATE								1	
3	301.06-03	油毡定位圈	OIL FELT POSITION LOOP				1	1	1	1	1	1
4	301.06-04	针板接板	NEEDLE PLATE LINK PLATE				1	1	1	1	1	1
5	301.06-05	针杆上套	NEEDLE BAR UPPER BUSHING				1	1	1	1	1	1
6	301.06-06	针杆	NEEDLE BAR				1	1	1	1	1	1
7	301.06-07	防震塞	SHOCKPROOF PLUG				1	1	1	1	1	1
8	301.06-08	针杆连杆垫圈	NEEDL BAR LINK LEVER WASHER				1	1	1	1	1	1
9	301.06-09	滚针轴承	NEEDLE BEARING				1	1	1	1	1	1
10	301.06-10	油线	OIL WICK				1	1	1	1	1	1
11	301.06-11	油线夹	OIL WICK HOLDER				1	1	1	1	1	1
12	301.06-12	针杆滑块	NEEDL BAR SLIDE BLOCK				1	1	1	1	1	1
13	301.06-13	针杆滑块座	NEEDLE BAR SLIDE BLOCK SEATING				1	1	1	1	1	1
14	301.06-14	针杆接头	NEEDLE BAR CONNECTING POLE				1	1	1	1	1	1
15	301.06-15	针杆连接销	NEEDLE BAR CONNECTING PIN				1	1	1	1	1	1
16	301.06-16	针杆连杆	NEEDLE BAR LINK LEVER				1	1	1	1	1	1
17	301.06-17	油毡	OIL FELT				1	1	1	1	1	1
18	301.06-18	针杆下套	NEEDLE BAR LOWER BUSHING				1	1	1	1	1	1
19	301.06-19	针板螺钉	NEEDLE PLATE SCREW M4×8				1	1	1	1	1	1
20	301.06-20	螺钉	SCREW M4×10				1	1	1	1	1	1
21	301.06-21	针板螺钉开槽半沉头	NEEDLE PLATE SCREW SM9/64"×40×7				2	2	2	2	2	2
22	301.06-22	针杆接头螺钉	NEEDLE BAR CONNECTING SCREW SM11/64"×40×10				1	1	1	1	1	1
23	301.06-23	针夹螺钉	NEEDLE HOLDER SCREW M3×3				3	3	3	3	3	3
24	301.06-24	机针	NEEDLE				3	3	3	3	3	3
25	301.06-25	螺钉	SCREW M4×8				2	2	2	2	2	2
26	301.06-26	螺钉	SCREW M4×12				2	2	2	2	2	2
27	301.06-27	针板接板定位销	NEEDLE PLATE LINK PLATE PIN				2	2	2	2	2	2



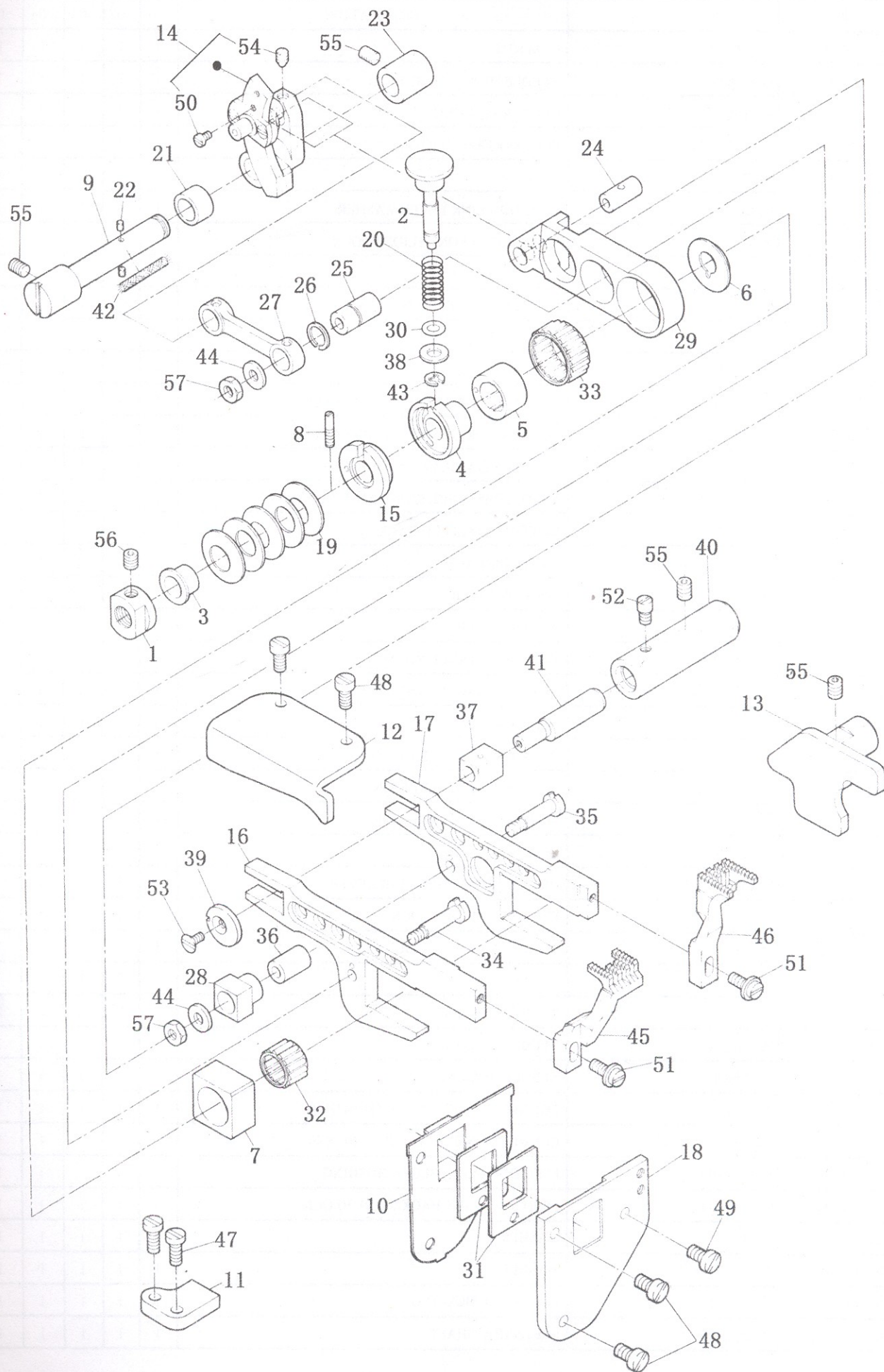
七、护针部件 NEEDLE GUARD COMPONENTS

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02H
1	301.07-01	保针曲柄	NEEDLE GUARD CRANK	1	1	1	1		1
2	301.07-02	垫圈	WASHER	1	1	1	1		1
3	301.07-03	后保针	REAR NEEDLE GUARD	1	1	1			1
4	301.07-04	保针连杆	NEEDLE GUARD CONNECTING ROD	1	1	1	1		1
5	301.07-05	保针座	NEEDLE GUARD BASE	1	1	1			1
6	301.07-07	保针轴	NEEDLE GUARD SHAFT	1	1	1	1		1
7	301.07-08	垫圈	WASHER	1	1	1	1		1
8	301.07-09	油线	OIL WICK	3	3	3	3		3
9	301.07-10	保针曲柄销	NEEDLE GUARD CRANK PIN	1	1	1	1		1
10	301.07-11	开口挡圈	SNAP THRUST RING	1	1	1	1		1
11	301.07-12	骨架防油圈	FRAMEWORK OIL SHIELD	1	1	1	1		1
12	301.07-13	油线	OIL WICK	1	1	1	1		1
13	301.07-14	保针螺钉	NEEDLE GUARD SCREW M2.5×4	1	1	1			1
14	301.07-15	螺钉	SCREW M4×7	1	1	1			1
15	301.07-16	保针连杆螺钉	NEEDLE GUARD CONNECTING ROD SCREW SM11/64"×40×14	2	2	2	2		2
16	301.07-17	保针曲柄螺钉	NEEDLE GUARD CRANK SCREW SM11/64"×40×8	2	2	2	2		2
17	301.07-18	螺钉	SCREW M4×4	1	1	1	1		1
18	301.07-19	螺钉	SCREW M5×6	2	2	2	2		2
19	301.07-20	保针座螺钉	NEEDLE GUARD BASE SCREW M5×10	1	1	1	1		1
20	301.07-21	前保针	FRONT NEEDLE GUARD	1	1	1	1		1
21	301.07-23	保针轴左套	NEEDLE GUARD SHAFT LEFT BUSHING	1	1	1	1		1
22	301.07-24	保针轴右套	NEEDLE GUARD SHAFT RIGHT BUSHING	1	1	1	1		1
23	301.04-16	下轴前衬套组件	LOWER SHAFT FRONT BUSHING ASM.	1	1	1	1		1
	301.04-16-01	下轴前衬套轴承	BEARING	1	1	1	1		1
	301.04-16-02	O形圈	O-RING	2	2	2	2		2

8. 弯针部件 LOOPER COMPONENTS



八、弯针部件 LOOPER COMPONENTS									
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02H
1	301.08-01	垫片	WASHER	1	1	1	2	1	1
2	301.08-02	弯针	LOOPER	1	1	1		1	1
3	301.08-03	平衡块(下)	LOWER BALANCE BLOCK	1	1	1	1		1
4	301.08-04	弯针曲柄	LOOPER CRANK	1	1	1		1	1
5	301.08-05	弯针轴	LOOPER SHAFT	1	1	1		1	1
6	301.08-06	弯针调节摆轴	LOOPER REGULATE DRIVING SHAFT	1	1	1	1	1	1
7	301.08-07	调节摆杆	REGULATOR DRIVING BAR	1	1	1	1	1	1
8	301.08-08	偏心凸轮	ECCENTRICITY CAM	1	1	1	1		1
9	301.08-09	垫圈	WASHER	1	1	1	1	1	1
10	301.08-12	偏心紧圈	ECCENTRICITY THRUST RING	1	1	1	1	1	1
11	301.08-13	垫圈	WASHER	1	1	1	1	1	1
12	301.08-14	开口挡圈	SNAP THRUST RING	1	1	1	1	1	1
13	301.08-15	弯针调节柱	LOOPER REGULATOR POLE	1	1	1	1	1	1
14	301.08-16	接头	CONNECTING POLE	1	1	1	1	1	1
15	301.08-17	弯针连杆组件	LOOPER LINK LEVER ASM.	1	1	1	1		1
16	301.08-18	弯针调节摆轴左/右套	REGULATOR DRIVING SHAFT BUSHING(LEFT,RIGHT)	2	2	2	2	2	2
17	301.08-20	弯针轴前/后套	LOOPER SHAFT BUSHING (FRONG ,BACK)	2	2	2	2	2	2
18	301.08-22	弯针刀槽螺钉	LOOPER GROOVE SCREW M4×8	1	1	1		1	
19	301.08-23	弯针螺钉	LOOPER SCREW M6×0.75×10	1	1	1		1	
20	301.08-24	连杆螺钉	LINK LEVER SCREW SM9/64"×40×14	2	2	2	2		
21	301.08-25	平衡块螺钉	BALANCE BLOCK SCREW M3×6	2	2	2	2		
22	301.08-26	紧圈螺钉	THRUST RING SCREW SM11/64"×40×8	1	1	1	1	1	
23	301.08-27	螺帽	NUT M4	1	1	1	1	1	
24	301.08-28	凸轮螺钉	CAM SCREW M5×6	3	3	3	3	1	
25	301.08-29	弯针曲柄螺钉	LOOPER CRANK SCREW M5×16	1	1	1	2	1	
26	301.08-30	螺帽	NUT M5	1	1	1	1	1	
27	301.08-31	骨架密封圈	FRAMEWORK AIRPROOF RING	1	1	1	1	1	
28	301.08-10	垫圈	WASHER	1	1	1	1	1	

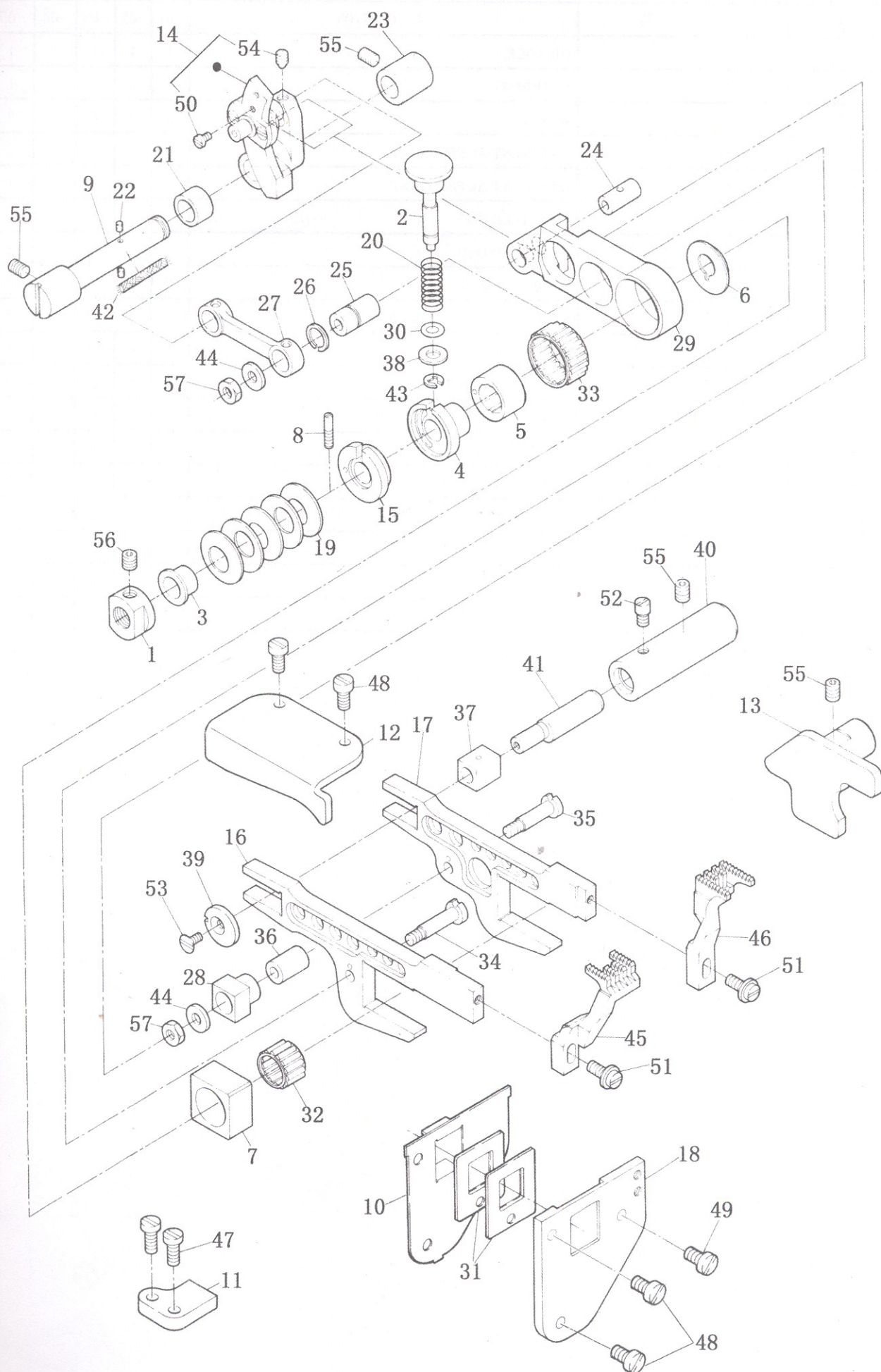


九、送布部件 MAIN FEED MECHANISM COMPONENTS

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02H
1	301.09-01	凸轮螺母	CAM NUT	1	1	1	1	1	1
2	301.09-02	针距按钮	NEEDLE DISTANCE BUTTON	1	1	1	1	1	1
3	301.09-03	台阶套	LADDER BUSHING	1	1	1	1	1	1
4	301.09-04	送布调节凸轮	FEED DOG REGULATOR CAM	1	1	1	1	1	1
5	301.09-05	凸轮	CAM	1	1	1	1	1	1
6	301.09-06	送布连杆垫圈	FEED DOG LINK LEVER WASHER	1	1	1	1	1	1
7	301.09-07	牙架前滑块	FEED RACK FRONT SLIDE BLOCK	1	1	1	1	1	1
8	301.09-08	销螺钉	PIN SCREW M3	1	1	1	1	1	1
9	301.09-09	差动器轴	DIFFERENTIAL FEED SHAFT	1	1	1	1	1	1
10	301.09-10	垫板	WASHER	1	1	1	1	1	1
11	301.09-11	左限位板	LEFT STOPPER PLATE	1	1	1	1	1	1
12	301.09-12	牙架上限位板	FEED RACK UPPER STOPPER PLATE	1	1	1	1	1	1
13	301.09-13	牙架右限位板	FEED RACK RIGHT STOPPER PLATE	1	1	1	1	1	1
14	301.09-14	差动器组件	DIFFERENTIAL FEED ASSEMBLY.	1	1	1	1	1	1
15	301.09-15	针距调节套	NEEDLE DISTANCE REGULATOR BUSHING	1	1	1	1	1	1
16	301.09-16	差动牙架	DIFFERENTIALFEED RACK	1	1	1	1	1	1
17	301.09-17	送布牙架	FEED DOG RACK	1	1	1	1	1	1
18	301.09-18	弯针盖	LOOPER COVER	1	1	1	1		1
19	301.09-19	蝶形弹簧圈	WAVE WASHER	5	5	5	5	5	5
20	301.09-20	针距按钮簧	NEEDLE DISTANCE BUTTON SPRING	1	1	1	1	1	1
21	301.09-21	差动器隔套	DIFFERENTIAL FEED SPACER	1	1	1	1	1	1
22	301.09-22	油线	OIL WICK	1	1	1	1	1	1
23	301.09-23	差动器轴套	DIFFERENTIAL FEED BUSHING	1	1	1	1	1	1
24	301.09-24	送布连杆销	FEED DOG LINK LEVER PIN	1	1	1	1	1	1
25	301.09-25	送布连杆销	FEED DOG LINK LEVER PIN	1	1	1	1	1	1
26	301.09-26	开口挡圈	SNAP RING	1	1	1	1	1	1
27	301.09-27	差动送布连杆	DIFFERENTIAL FEED LINK LEVER	1	1	1	1	1	1
28	301.09-28	送布滑块	FEED DOG SLIDE BLOCK	1	1	1	1	1	1
29	301.09-29	送布连杆	FEED DOG LINK LEVER	1	1	1	1	1	1
30	301.09-30	O型圈	O-RING	1	1	1	1	1	1
31	301.09-31	胶垫片	RUBBER WASHER	2	2	2	2	2	2
32	301.09-32	滚针轴承	NEEDLE BEARING	1	1	1	1	1	1
33	301.09-33	滚针轴承	NEEDLE BEARING	1	1	1	1	1	1
34	301.09-34	连接螺钉	CONNECTION SCREW SM11/64"×40	1	1	1	1	1	1
35	301.09-35	送布滑块连接螺钉	CONNECTION SCREW SM11/64"×40	1	1	1	1	1	1
36	301.09-36	送布滑块套	FEED DOG SLIDE BLOCK BUSHING	1	1	1	1	1	1
37	301.09-37	牙架后滑块	FEED DOG RACK BACK SLIDE BLOCK	1	1	1	1	1	1
38	301.09-38	垫圈	WASHER	1	1	1	1	1	1
39	301.09-39	垫圈	WASHER	1	1	1	1	1	1
40	301.09-40	偏心轴套	ECCENTRIC BUSHING	1	1	1	1	1	1
41	301.09-41	牙架偏心轴	ECCENTRIC SHAFT	1	1	1	1	1	1

9. 送布部件

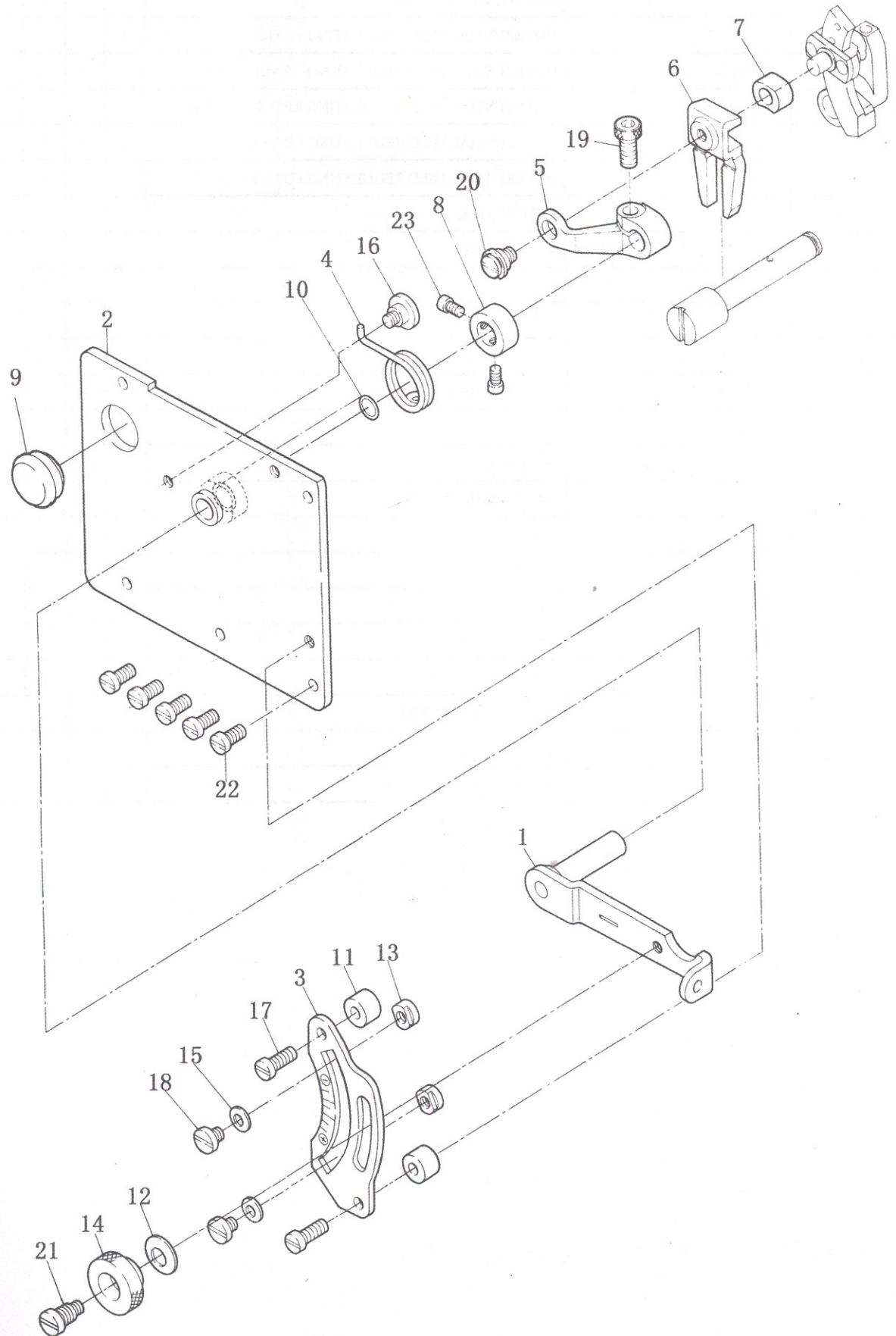
MAIN FEEN MECHANISM COMPONENTS



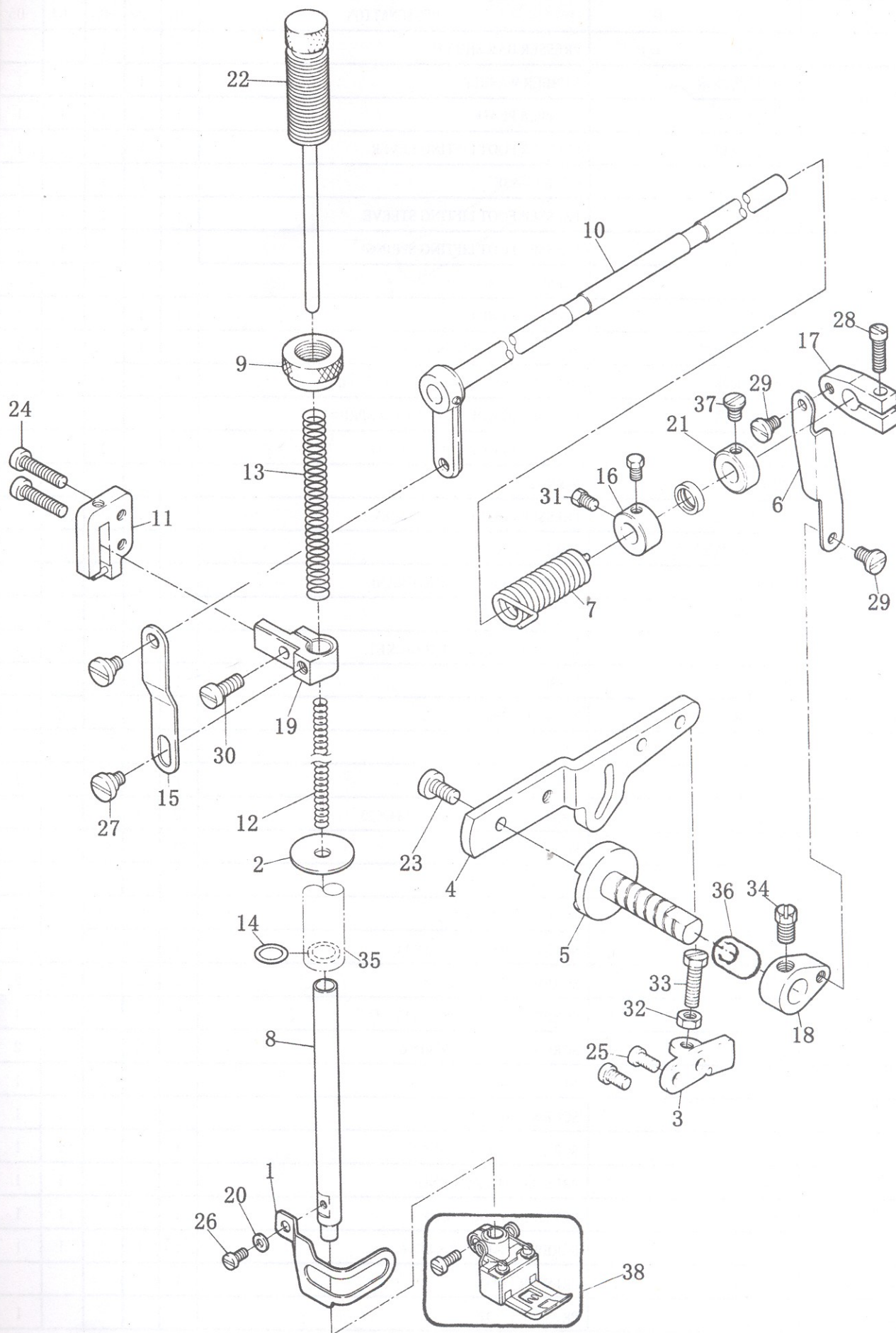
九、送布部件 MAIN FEED MECHANISM COMPONENTS									
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02H
42	301.09-42	油线	OIL WICK	1	1	1	1	1	1
43	301.09-43	开口挡圈	SNAP RING	1	1	1	1	1	1
44	301.09-44	垫片	WASHER	2	2	2	2	2	2
45	301.09-45	差动送布牙	DIFFERENTIAL FEED DOG	1					
	311.09-45	差动送布牙	DIFFERENTIAL FEED DOG					1	
46	301.09-46	主动送布牙	MAIN FEED DOG	1					
	311.09-46	主动送布牙	MAIN FEED DOG					1	
47	301.09-47	螺钉	SCREW M4×10	2	2	2	2	2	2
48	301.09-48	限位板螺钉	STOPPER PLATE SCREW M4×8	4	4	4	4	4	4
49	301.09-49	螺钉	SCREW M4×8	1	1	1	1	1	1
50	301.09-50	差动器螺钉	DIFFERENTIALFEED SCREW M2.5×4	2	2	2	2	2	2
51	301.09-51	牙架螺钉	RACK SCREW SM9/64"×40	2	2	2	2	2	2
52	301.09-52	轴套螺钉	BUSHING SCREW SM11/64"×40×6	1	1	1	1	1	1
53	301.09-53	螺钉	SCREW SM1/8×44"×5	1	1	1	1	1	1
54	301.09-54	螺钉	SCREW M4×5	1	1	1	1	1	1
55	301.09-55	螺钉	SCREW M5×6	4	4	4	4	4	4
56	301.09-56	螺钉	SCREW M5×5	1	1	1	1	1	1
57	301.09-57	螺母	NUT SM11/64"×40	2	2	2	2	2	2

10. 差动部件

DIFFERENTIAL FEED MECHANISM COMPONENTS

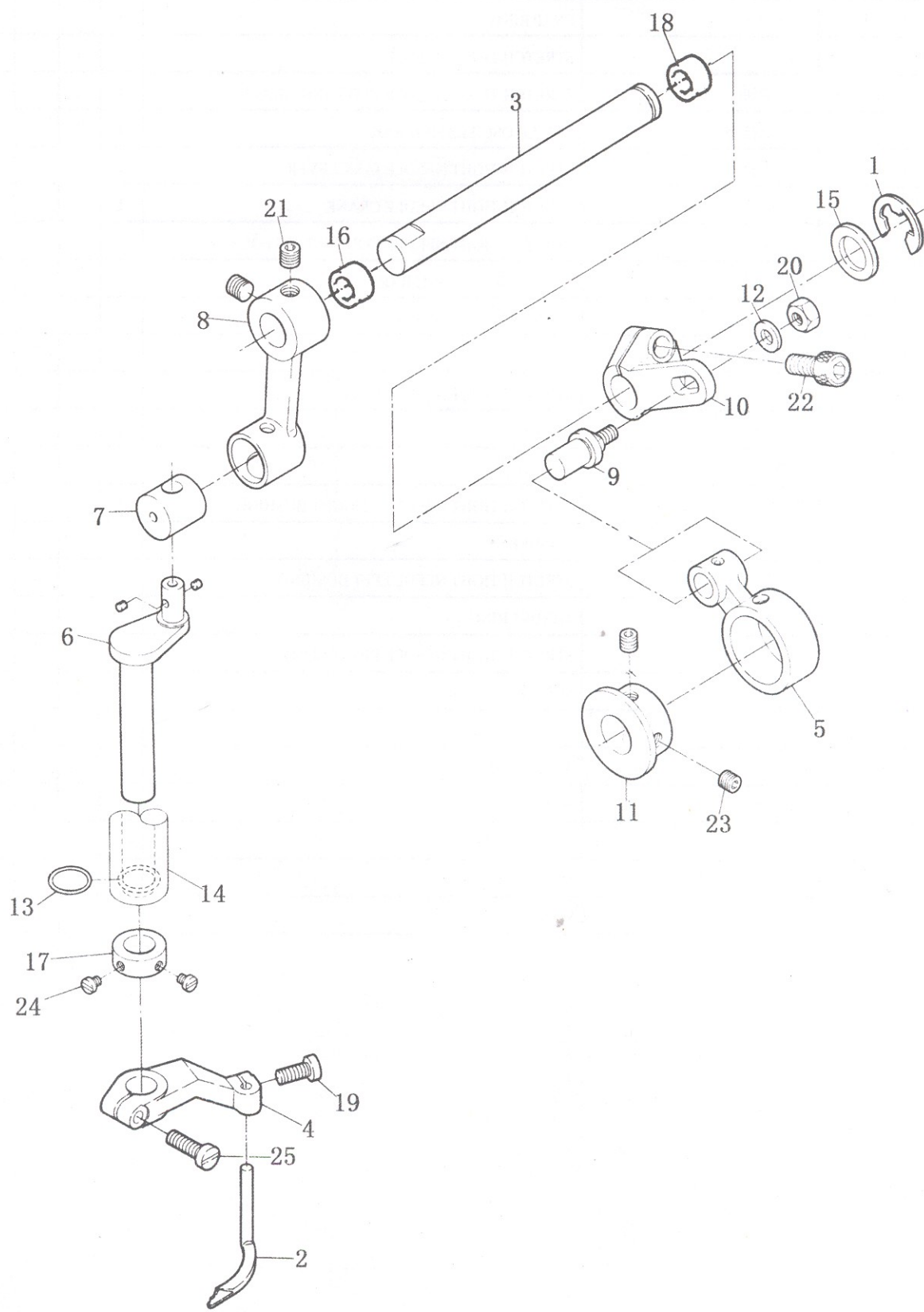


十、差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS									
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-06
1	301.10-01	调节杆（组件）	ADJUSTING ROD ASM.	1	1	1	1	1	1
2	301.10-02	差动调节板	DIFFERENTIAL FEED REGULATING PLATE	1	1	1	1	1	1
3	301.10-03	差动调节刻度板	DIFFERENTIAL FEED REGULATING GRADUATION PLATE	1	1	1	1	1	1
4	301.10-04	差动调节复位弹簧	DIFFERENTIAL FEED REGULATING RETURN SPRING	1	1	1	1	1	1
5	301.10-05	差动调节曲柄	DIFFERENTIAL FEED REGULATING CRANK	1	1	1	1	1	1
6	301.10-06	差动调节吊板	DIFFERENTIAL FEED REGULATING FORK PLATE	1	1	1	1	1	1
7	301.10-07	滑块	SLIDE BLOCK	1	1	1	1	1	1
8	301.10-08	差动板手紧圈	THRUST RING	1	1	1	1	1	1
9	301.10-09	闷头	PLUG	1	1	1	1	1	1
10	301.10-10	O型密封圈	RUBBER RING	1	1	1	1	1	1
11	301.10-11	刻度板隔套	GRADUATION PLATE SPACER	2	2	2	2	2	2
12	301.10-12	蝶形垫圈	WAVE WASHER	1	1	1	1	1	1
13	301.10-13	螺母（专用）	NUT	2	2	2	2	2	2
14	301.10-14	差动调节锁紧螺母	LOCKNUT	1	1	1	1	1	1
15	301.10-15	平垫圈	WAVE WASHER	2	2	2	2	2	2
16	301.10-16	螺钉	SCREW SM11/64"×40	1	1	1	1	1	1
17	301.10-17	螺钉	SCREW M4×12	2	2	2	2	2	2
18	301.10-18	螺钉	SCREW SM11/64"×40×6	2	2	2	2	2	2
19	301.10-19	螺钉	SCREW M5×12	1	1	1	1	1	1
20	301.10-20	螺钉	SCREW SM11/64"×40	1	1	1	1	1	1
21	301.10-21	锁紧螺钉	SCREW SM7/32"×32	1	1	1	1	1	1
22	301.10-22	螺钉	SCREW M4×8	5	5	5	5	5	5
23	301.10-23	螺钉	SCREW SM9/64"×40×6	2	2	2	2	2	2



十一、抬压脚部件 PREESSER FOOT LIFTER COMPONENTS									
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02HY
1	301.11-01	压紧防护罩	PRESSER BAR SHIELD	1	1	1			
2	301.11-02	压紧杆防油罩	RUBBER WASHER	1	1	1	1	1	1
3	301.11-03	限位板	STOPPER PLATE	1	1	1	1	1	1
4	301.11-04	抬压脚拉杆	PRESSER FOOT LIFTING LEVER	1	1	1	1	1	1
5	301.11-05	拉杆座	LEVER BASE	1	1	1	1	1	1
6	301.11-06	抬压脚吊杆	PRESSER FOOT LIFTING STEEVE	1	1	1	1	1	1
7	301.11-07	抬压脚弹簧	PRESSER FOOT LIFTING SPRING	1	1	1	1	1	1
8	301.11-08	压紧杆	PRESSER BAR	1	1	1	1	1	1
9	301.11-09	调压螺母	ADJUSTING NUT	1	1	1	1	1	1
10	301.11-10	抬压脚轴组件	PRESSER FOOT LIFTING SHAFT	1	1	1	1	1	1
11	301.11-11	压杆导架座	PRESSER BAR GUIDE BRACKET BASE	1	1	1	1	1	1
12	301.11-12	调压内弹簧	PRESSER REGULATING INNER SPRING	1	1	1	1	1	1
13	301.11-13	调压弹簧	PRESSER REGULATING SPRING	1	1	1	1	1	1
14	301.11-14	O型圈	O-RING	1	1	1	1	1	1
15	301.11-15	抬压脚吊板	PRESSER FOOT LIFTING STEEVE	1	1	1	1	1	1
16	301.11-16	抬压脚轴紧圈	THRUST RING	1	1	1	1	1	1
17	301.11-17	抬压脚曲柄	PRESSER FOOT LIFTING CRANK	1	1	1	1	1	1
18	301.11-18	吊杆曲柄	STEEVE CRANK	1	1	1	1	1	1
19	301.11-19	压杆导架	PRESSER BAR GUIDE BRACKET	1	1	1	1	1	1
20	301.11-20	垫圈	WASHER	1	1	1	1	1	
21	301.11-21	限位紧圈	THRUST RING	1	1	1	1	1	1
22	301.11-22	调压螺钉	ADJUSTING SCREW	1	1	1	1	1	1
23	301.11-23	螺钉	SCREW M5×10	1	1	1	1	1	1
24	301.11-24	导架座螺钉	BRACKET BASE SCREW M4×20	2	2	2	2	2	2
25	301.11-25	螺钉	SCREW M4×8	2	2	2	2	2	2
26	301.11-26	螺钉	SCREW M3×6	1	1	1	1	1	
27	301.11-27	螺钉	SCREW SM3/16×32	2	2	2	2	2	2
28	301.11-28	螺钉	SCREW SM11/64"×40×14	1	1	1	1	1	1
29	301.11-29	螺钉	SCREW SM11/64"×40	2	2	2	2	2	2
30	301.11-30	螺钉	SCREW SM11/64"×40×12	1	1	1	1	1	1
31	301.11-31	螺钉	SCREW SM11/64"×40×6	2	2	2	2	2	2
32	301.11-32	螺母	NUT M5	1	1	1	1	1	1
33	301.11-33	螺钉	SCREW M5×25	1	1	1	1	1	1
34	301.11-34	螺钉	SCREW SM1/4"×40×9	1	1	1	1	1	1
35	301.11-35	压紧杆套	PRESSER BAR BUSHING	1	1	1	1	1	1
36	301.11-36	拉杆座套	LEVER BASE BUSHING	1	1	1	1	1	1
37	301.11-37	螺钉	SCREW SM11/64"×40×6	1	1	1	1	1	1
38	301.11-38	压脚（组件）	PRESSER FOOT	1					
	311.11-38	压脚	PRESSER FOOT					1	

12. 绷针部件 STRETCH NEEDLE COMPONENTS

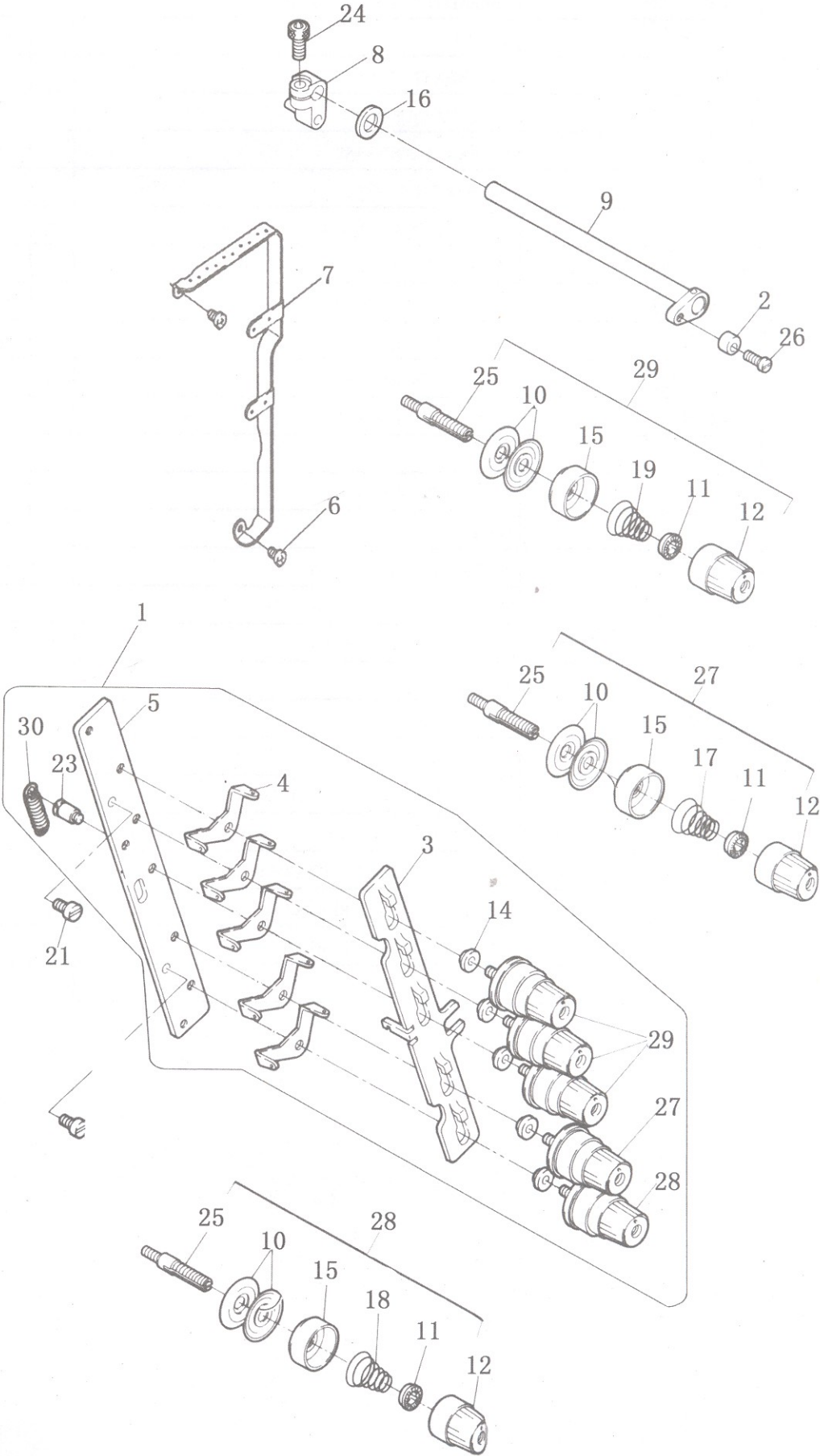


十二、绷针部件 STRETCH NEEDLE COMPONENTS

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02H
1	301.12-01	开口挡圈	SNAP RING	1	1	1		1	
2	301.12-02	绷针	STRETCH TIGHT NEEDLE	1	1	1		1	
3	301.12-03	绷针横轴	STRETCH TIGHT NEEDLE CROSSING SHAFT	1	1	1		1	
4	301.12-04	绷针下摆杆	LOWER OSCILLATING BAR	1	1	1		1	
5	301.12-05	绷针连杆	STRETCH TIGHT NEEDLE LINK LEVER	1	1	1		1	
6	301.12-06	绷针曲柄	STRETCH TIGHT NEEDLE CRANK	1	1	1		1	
7	301.12-07	绷针连接柱	STRETCH TIGHT NEEDLE CONNECTING POLE	1	1	1		1	
8	301.12-08	绷针上摆杆	UPPER OSCILLATING BAR	1	1	1		1	
9	301.12-09	摆杆螺钉	OSCILLATING BAR SCREW	1	1	1		1	
10	301.12-10	绷针调节摆杆	REGULATE OSCILLATING BAR	1	1	1		1	
11	301.12-11	绷针凸轮	STRETCH TIGHT NEEDLE CAM	1	1	1		1	
12	301.12-12	垫圈	WASHER	1	1	1		1	
13	301.12-13	O型圈	O-RING	1	1	1		1	
14	301.12-14	绷针竖套	STRETCH TIGHT NEEDLE UPRIGHT BUSHING	1	1	1		1	
15	301.12-15	垫圈	WASHER	1	1	1		1	
16	301.12-16	绷针左套	STRETCH TIGHT NEEDL LEFT BUSHING	1	1	1		1	
17	301.12-17	绷针紧圈	THRUST RING	1	1	1		1	
18	301.12-18	绷针右套	STRETCH TIGHT NEEDLE RIGHT BUSHING	1	1	1		1	
19	301.12-19	螺钉	SCREW M4×10	1	1	1		1	
20	301.12-20	螺母	NUT M5	1	1	1		1	
21	301.12-21	螺钉	SCREW M6×0.75×6	2	2	2		2	
22	301.12-22	螺钉	SCREW M6×0.75×14	1	1	1		1	
23	301.12-23	螺钉	SCREW M5×5	2	2	2		2	
24	301.12-24	螺钉	SCREW SM1/8"×44×4	2	2	2		2	
25	301.12-27	螺钉	SCREW M4×14	1	1	1		1	

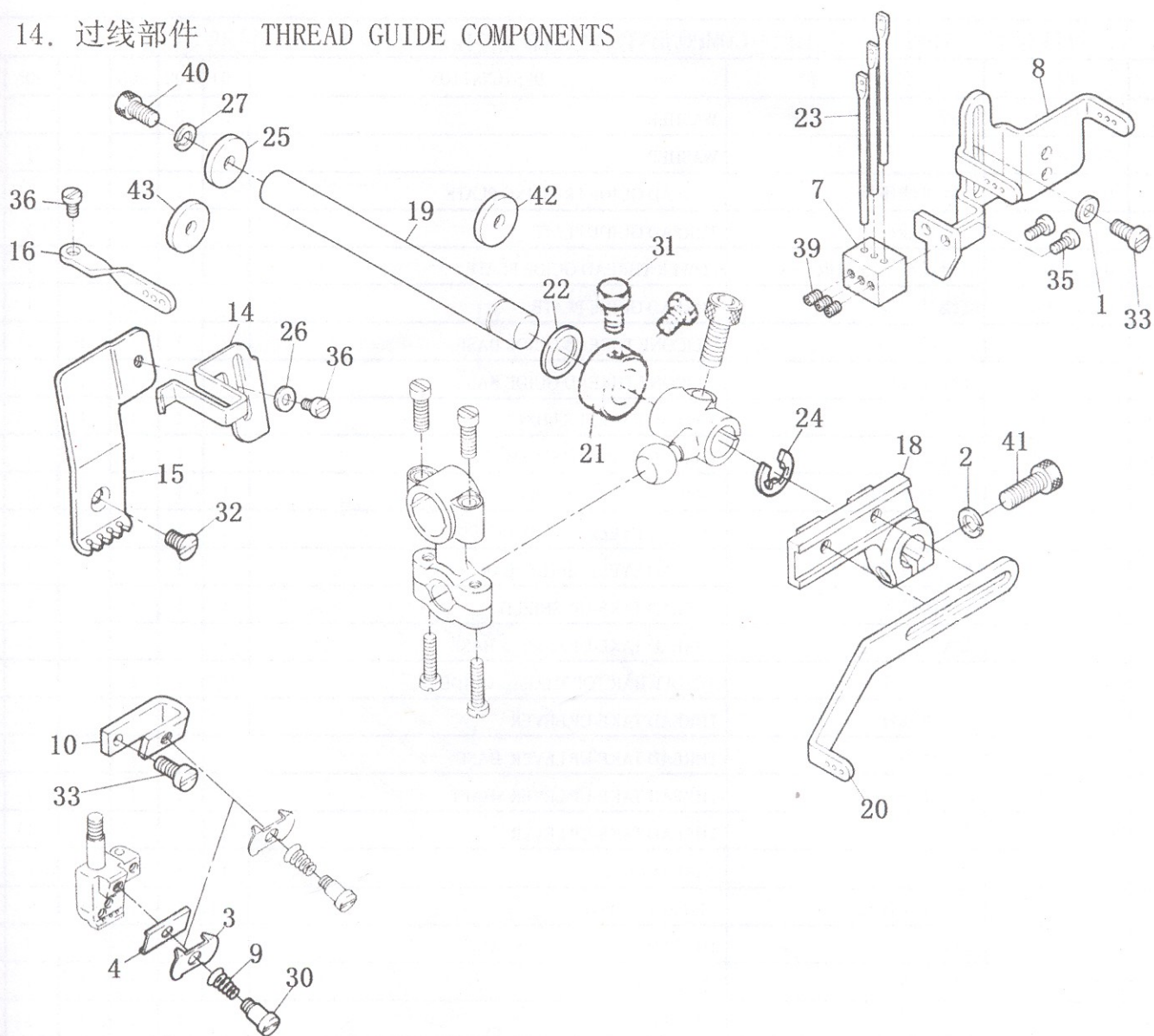
13. 过线器部件

THREAD GUIDE MECHANISM COMPONENTS



十三、过线器部件 THREAD GUIDE MECHANISM COMPONENTS							-01	-02	-03	-04	-05	-02F
序号	图号	名 称	DESIGNATION									
1	301.13-30	夹线器大组件	THREAD TENSION SPRING ARM.				1	1	1		1	1
2	301.13-02	隔套	SPACER				1	1	1	1	1	1
3	301.13-03	过线座	THREAD EYELET BASE				(1)	(1)	(1)	(1)	(1)	(1)
4	301.13-04	压线过线板2	THREAD GUIDE PLATE2				(5)	(5)	(5)	(4)	(5)	(5)
5	301.13-05	挺线板	THREAD EYELET BASE				(1)	(1)	(1)	(1)	(1)	(1)
6	301.13-06	螺钉	WASHER M4×5				2	2	2	2	2	2
7	301.13-07	过线架	THREAD EYELET STAND				1	1	1	1	1	1
8	301.13-08	挺线杆曲柄	THREAD EYELET BASE SHAFT CRANK				1	1	1	1	1	1
9	301.13-09	挺线杆(组件)	THREAD EYELET BASE SHAFT				1	1	1	1	1	1
10	301.13-10	夹线板	THREAD TENSION PLATE				<10>	<10>	<10>	<8>	<10>	<10>
11	301.13-11	夹线防松圈	THREAD TENSION RING				<5>	<5>	<5>	<4>	<5>	<5>
12	301.13-12	夹线螺母	THREAD TENSION NUT				<5>	<5>	<5>	<4>	<5>	<5>
14	301.13-14	垫圈	WASHER				(5)	(5)	(5)	(4)	(5)	(5)
15	301.13-15	夹线座	THREAD TENSION BASE				<5>	<5>	<5>	<4>	<5>	<5>
16	301.13-16	垫圈	WASHER				1	1	1	1	1	1
17	301.13-17	夹线簧	THREAD TENSION SPRING				<1>	<1>	<1>	<1>	<1>	<1>
18	301.13-18	夹线簧	THREAD TENSION SPRING				<1>	<1>	<1>	<1>	<1>	<1>
19	301.13-19	夹线簧	THREAD TENSION SPRING				<3>	<3>	<3>	<2>	<3>	<3>
21	301.13-21	螺钉	WASHER M4×8				2	2	2	2	2	2
23	301.13-23	挺线板螺钉	SCREW M4×8				(2)	(2)	(2)	(2)	(2)	(2)
24	301.13-24	螺钉	SCREW M5×12				1	1	1	1	1	1
25	301.13-25	夹线螺钉	THREAD TENSION SCREW STUD				<5>	<5>	<5>	<4>	<5>	<5>
26	301.13-26	螺钉	SCREW SM11/64"×40×12				1	1	1	1	1	1
27	301.13-27	夹线器组件B	THREAD TENSION SPRING ARM B				(1)	(1)	(1)	(1)	(1)	(1)
28	301.13-28	夹线器组件C	THREAD TENSION SPRING ARM C				(1)	(1)	(1)	(1)	(1)	(1)
29	301.13-29	夹线器组件A	THREAD TENSION SPRING ARM A				(3)	(3)	(3)	(2)	(3)	(3)
30	301.13-01	挺线板拉簧	SPRING				(1)	(1)	(1)	(1)	(1)	(1)

14. 过线部件 THREAD GUIDE COMPONENTS

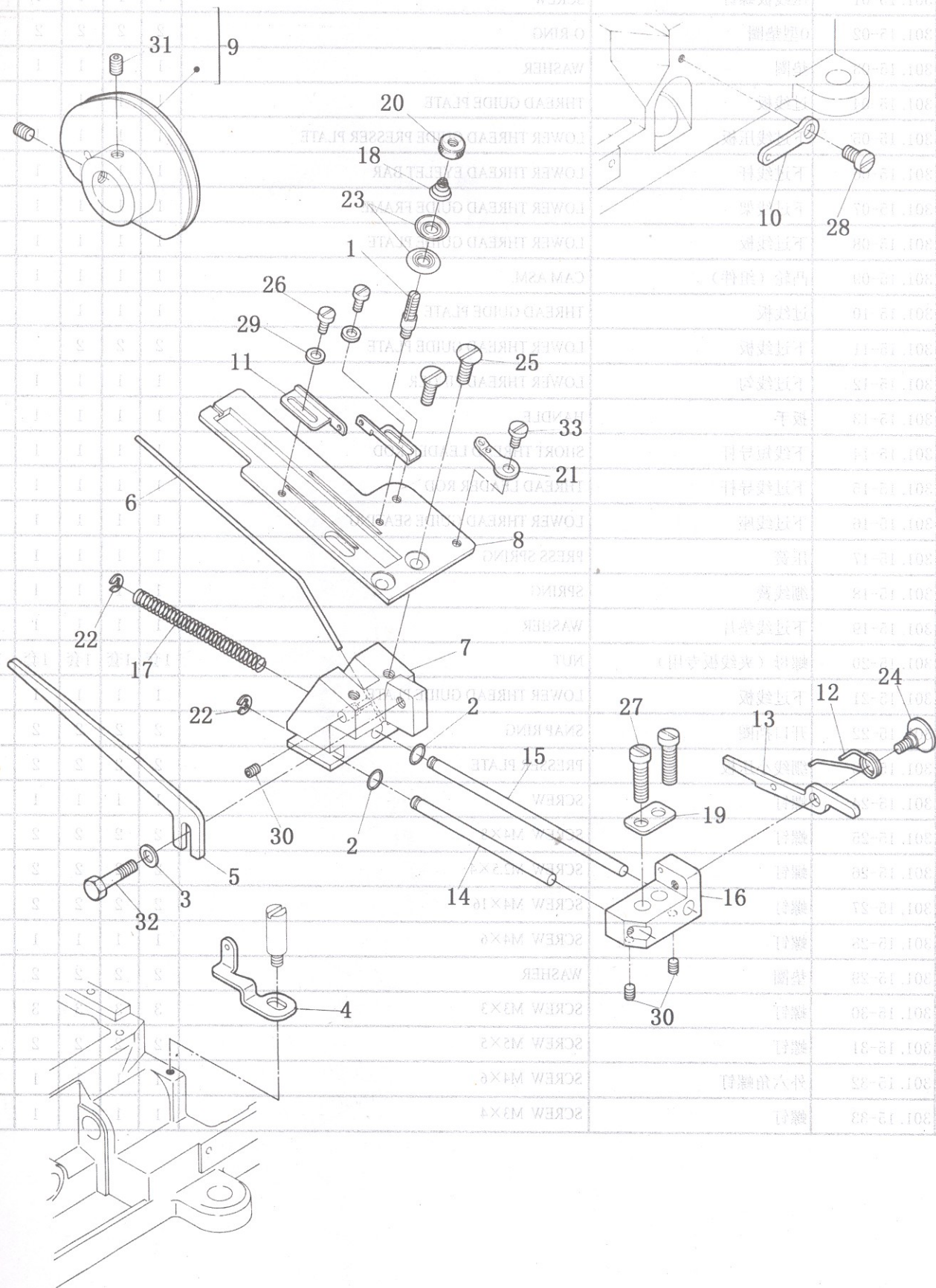


十四、过线部件 THREAD GUIDE COMPONENTS

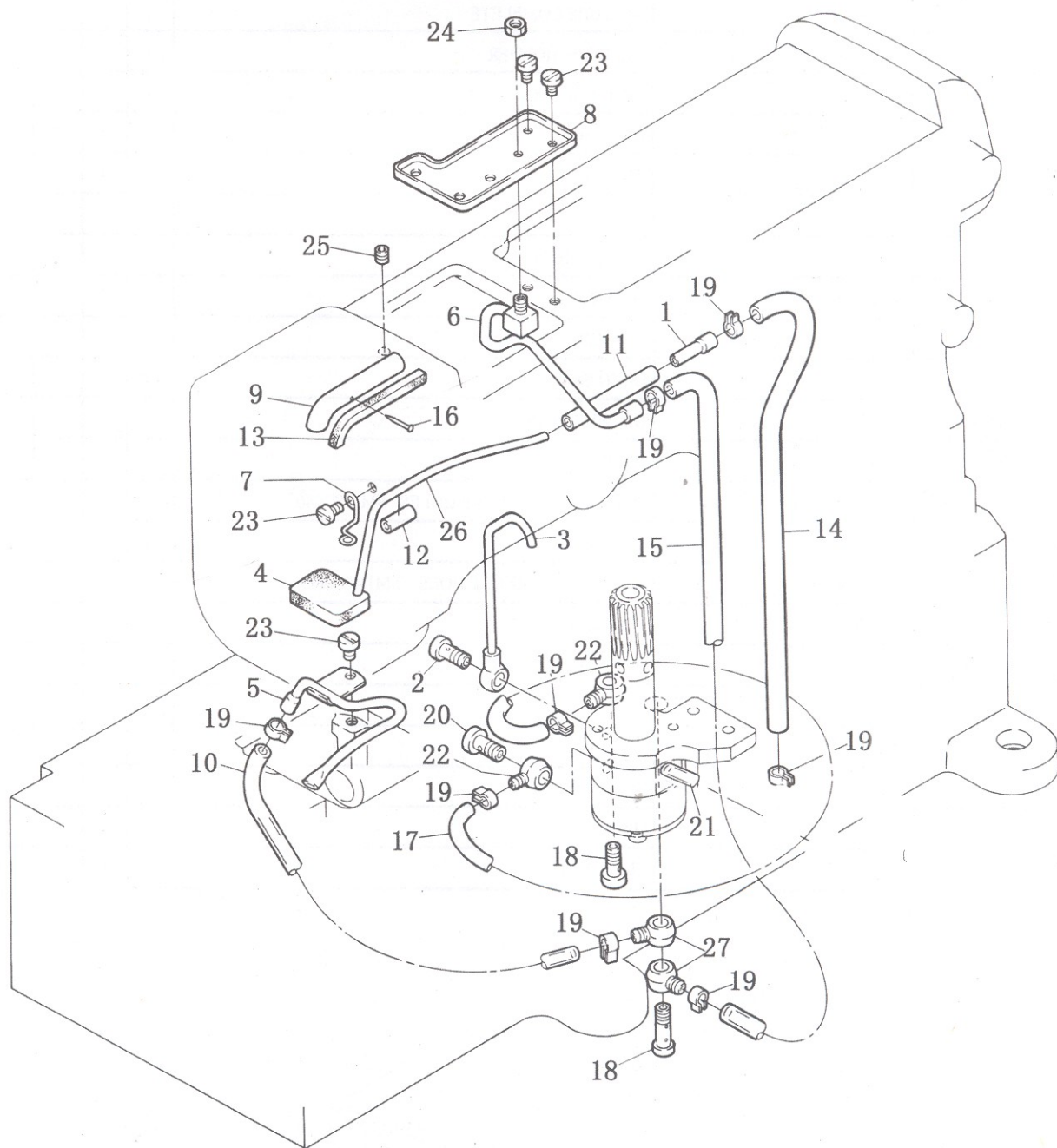
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02
1	301.14-01	垫圈	WASHER	3	3	3	1	3	
2	301.14-02	垫圈	WASHER	1	1	1	1	1	1
3	301.14-03	针轧过线压板	THREAD GUIDE PRESSING PLATE	1	1	1	1	1	1
4	301.14-04	针轧过线板	THREAD GUIDE PLATE	1	1	1	1	1	1
5	301.14-05	绷线过线下过线板	LOWER THREAD GUIDE PLATE	1	1	1		1	
6	301.14-06	绷线过线板	THREAD GUIDE PLATE	1	1	1		1	
7	301.14-07	硅油过线座	SILICONE THREAD GUIDE BASE	1	1	1	1	1	
8	301.14-08	硅油过线座	SILICONE THREAD GUIDE BASE	1	1	1	1	1	
9	301.14-09	针轧过线簧	THREAD EYELET SPRING	1	1	1	1	1	
10	301.14-10	小过线座	THREAD GUIDE BASE (SMALL)	1	1	1	1	1	
11	301.14-11	绷针上导线板	UPPER THREAD GUIDE PLATE	1	1	1		1	
12	301.14-12	张线杆	THREAD EYELET GUIDE LEVER	1	1	1		1	
13	301.14-13	针轧右过线杆	THREAD EYELET RIGHT BAR	1	1	1		1	
14	301.14-14	挑线防护罩	THREAD TAKE-UP SHIELD	1	1	1	1	1	
15	301.14-15	挑线防护罩座	THREAD TAKE-UP SHIELD BASE	1	1	1	1	1	
16	301.14-16	针杆上过线	NEEDLE BAR TOP THREAD GUIDE	1	1	1	1	1	
17	301.14-17	上叉挑线杆	THREAD TAKE-UP LEVER	1	1	1		1	
18	301.14-18	挑线杆座	THREAD TAKE-UP LEVER BASE	1	1	1	1	1	
19	301.14-19	挑线杆轴	THREAD TAKE-UP LEVER SHAFT [*]	1	1	1	1	1	
20	301.14-20	挑线杆	THREAD TAKE-UP LEVER	1	1	1	1	1	
21	301.14-21	紧圈	THRUST RING	1	1	1	1	1	
22	301.14-22	密封圈 (骨架)	AIRPROOF RING	1	1	1	1	1	
23	301.14-23	挑线钉	THREAD EYELET GUIDED NAIL	3	3	3	2	3	
24	301.14-24	开口挡圈	SNAP RING	1	1	1	1	1	
25	301.14-25	垫圈	WASHER	1	1	1	1	1	
26	301.14-26	垫圈	WASHER	1	1	1	1	1	
27	301.14-27	止退圈	STOPPER RING	1	1	1	1	1	
28	301.14-28	压线簧	PRESSER SPRING	1	1	1		1	
29	301.14-29	过线压板	PRESSER PLATE	2	2	2		2	
30	301.14-30	针轧过线螺钉	SCREW M3	1	1	1	1	1	
31	301.14-31	螺钉	SCREW SM11/64"×40×6	2	2	2	2	2	
32	301.14-32	螺钉	SCREW M4×8	1	1	1	1	1	
33	301.14-33	螺钉	SCREW M4×8	7	7	7	4	7	
34	301.14-34	螺钉	SCREW M4×8	2	2	2		2	
35	301.14-35	螺钉	SCREW M3×6	2	2	2	2	2	
36	301.14-36	螺钉	SCREW M3×5	2	2	2	2	2	
37	301.14-37	夹线螺钉	SCREW SM1/8"×44	1	1	1		1	
38	301.14-38	螺钉	SCREW M3×3	1	1	1		1	
39	301.14-40	螺钉	SCREW M3×4	3	3	3	2	3	
40	301.14-41	挑线杆轴螺钉	THREAD TAKE-UP LEVER SHAFT SCREW M4×8	1	1	1	1	1	
41	301.14-42	螺钉	SCREW M5×16	1	1	1	1	1	
42	301.14-43	挑线杆轴前套	THREAD TAKE-UP LEVER SHAFT FRONT BUSHING	1	1	1	1	1	
43	301.14-44	挑线杆轴后套	THREAD TAKE-UP LEVER SHAFT BACK BUSHING	1	1	1	1	1	

15. 下过线部件

LOWER THREAD TENSION COMPONENTS



十五、下过线部件 LOWER THREAD TENSION COMPONENTS				-01	-02	-03	-04	-05	-02HY
序号	图号	名称	DESIGNATION						
1	301.15-01	压线板螺钉	SCREW	1	1	1	1	1	1
2	301.15-02	O型垫圈	O-RING	2	2	2	2	2	2
3	301.15-03	垫圈	WASHER	1	1	1	1	1	1
4	301.15-04	过线板	THREAD GUIDE PLATE	1	1	1	1	1	1
5	301.15-05	下过线压板	LOWER THREAD GUIDE PRESSER PLATE	1	1	1	1	1	1
6	301.15-06	下过线杆	LOWER THREAD EYELET BAR	1	1	1	1	1	1
7	301.15-07	下过线架	LOWER THREAD GUIDE FRAME	1	1	1	1	1	1
8	301.15-08	下过线板	LOWER THREAD GUIDE PLATE	1	1	1	1	1	1
9	301.15-09	凸轮(组件)	CAM ASM.	1	1	1	1	1	1
10	301.15-10	过线板	THREAD GUIDE PLATE	2	2	2	2	2	2
11	301.15-11	下过线板	LOWER THREAD GUIDE PLATE	1	1	1	1	1	1
12	301.15-12	下过线勾	LOWER THREAD FINGER	1	1	1	1	1	1
13	301.15-13	扳手	HANDLE	1	1	1	1	1	1
14	301.15-14	下线短导杆	SHORT THREAD LEADER ROD	1	1	1	1	1	1
15	301.15-15	下过线导杆	THREAD LEADER ROD	1	1	1	1	1	1
16	301.15-16	下过线座	LOWER THREAD GUIDE SEATING	1	1	1	1	1	1
17	301.15-17	压簧	PRESS SPRING	1	1	1	1	1	1
18	301.15-18	绷线簧	SPRING	1	1	1	1	1	1
19	301.15-19	下过线垫片	WASHER	1套	1套	1套	1套	1套	1套
20	301.15-20	螺母(夹线板专用)	NUT	1	1	1	1	1	1
21	301.15-21	下过线板	LOWER THREAD GUIDE PLATE	2	2	2	2	2	2
22	301.15-22	开口挡圈	SNAP RING	2	2	2	2	2	2
23	301.15-23	绷线小压板	PRESSER PLATE	1	1	1	1	1	1
24	301.15-24	螺钉	SCREW	2	2	2	2	2	2
25	301.15-25	螺钉	SCREW M4×8	2	2	2	2	2	2
26	301.15-26	螺钉	SCREW M2.5×4	2	2	2	2	2	2
27	301.15-27	螺钉	SCREW M4×16	1	1	1	1	1	1
28	301.15-28	螺钉	SCREW M4×6	2	2	2	2	2	2
29	301.15-29	垫圈	WASHER	3	3	3	3	3	3
30	301.15-30	螺钉	SCREW M3×3	2	2	2	2	2	2
31	301.15-31	螺钉	SCREW M5×5	1	1	1	1	1	1
32	301.15-32	外六角螺钉	SCREW M4×6	1	1	1	1	1	1
33	301.15-33	螺钉	SCREW M3×4						

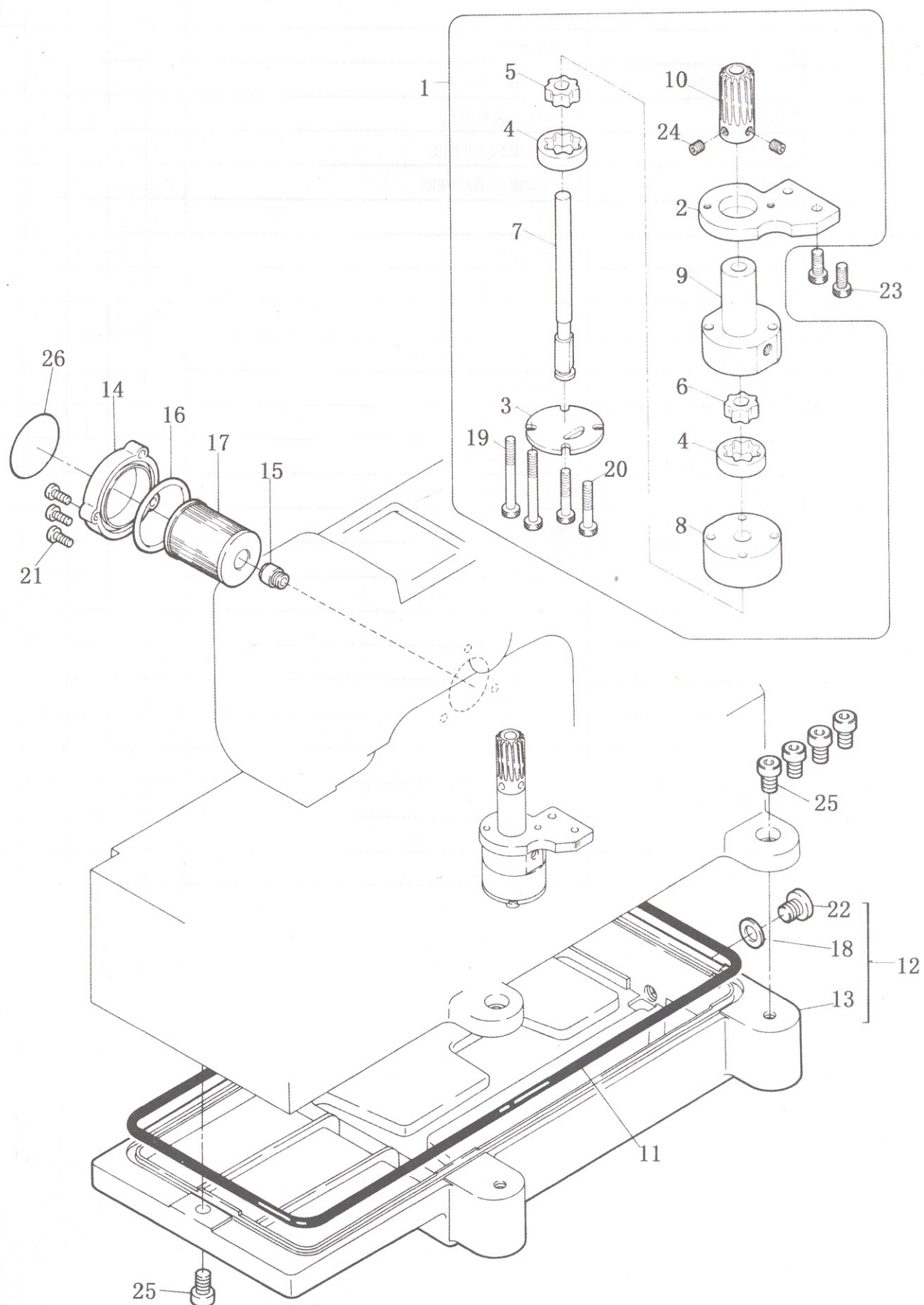


十六、供油部件 LUBRICATION MECHNISM COMPONENTS

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-06
1	301.16-01	管接头	TERMINAL	1	1	1	1	1	1
2	301.16-02	螺钉小双通油接头	SCREW WITH SMALL DOUBLE HOLES	1	1	1	1	1	1
3	301.16-03	油管组件	OIL TUBE COMPLETE	1	1	1	1	1	1
4	301.16-04	羊毛毡	WOOL FELT	1	1	1	1	1	1
5	301.16-05	下油管组件	LOWER OIL TUBE COMPLETE	1	1	1	1	1	1
6	301.16-06	油管组件	OIL TUBE COMPLETE	1	1	1	1	1	1
7	301.16-07	油管定位勾	OIL TUBE HOLDER	1	1	1	1	1	1
8	301.16-08	上油盘	UPPER OIL PAN	1	1	1	1	1	1
9	301.16-09	油管	OIL TUBE	1	1	1	1	1	1
10	301.16-10	油管	OIL TUBE	1	1	1	1	1	1
11	301.16-11	油管	OIL TUBE	1	1	1	1	1	1
12	301.16-12	小油管	SMALL OIL TUBE	1	1	1	1	1	1
13	301.16-13	油线	OIL WICK	1	1	1	1	1	1
14	301.16-14	油管	OIL TUBE	1	1	1	1	1	1
15	301.16-15	油管	OIL TUBE	1	1	1	1	1	1
16	301.16-16	油线钉	OIL WICK NAIL	1	1	1	1	1	1
17	301.16-17	油管	OIL TUBE	1	1	1	1	1	1
18	301.16-18	螺钉双通油接头	SCREW WITH DOUBLE HOLES SM1/4"×40	2	2	2	2	2	2
19	301.16-19	夹头	COLLET	8	8	8	8	8	8
20	301.16-20	螺钉单通油螺钉	SCREW WITH SINGLE HOLE SM1/4"×40	1	1	1	1	1	1
21	301.16-20-01	管接头	TERMINAL	1	1	1	1	1	1
22	301.16-21	管接头(单)	TERMINAL (SINGLE HOLE)	2	2	2	2	2	2
23	301.16-22	螺钉	SCREW M4×6	4	4	4	4	4	4
24	301.16-23	螺母	NUT M4	1	1	1	1	1	1
25	301.16-24	螺钉	SCREW M5×5	1	1	1	1	1	1
26	301.16-25	油管	OIL TUBE	1	1	1	1	1	1
27	301.16-26	管接头(双)	TERMINAL	1	1	1	1	1	1

17. 油泵部件

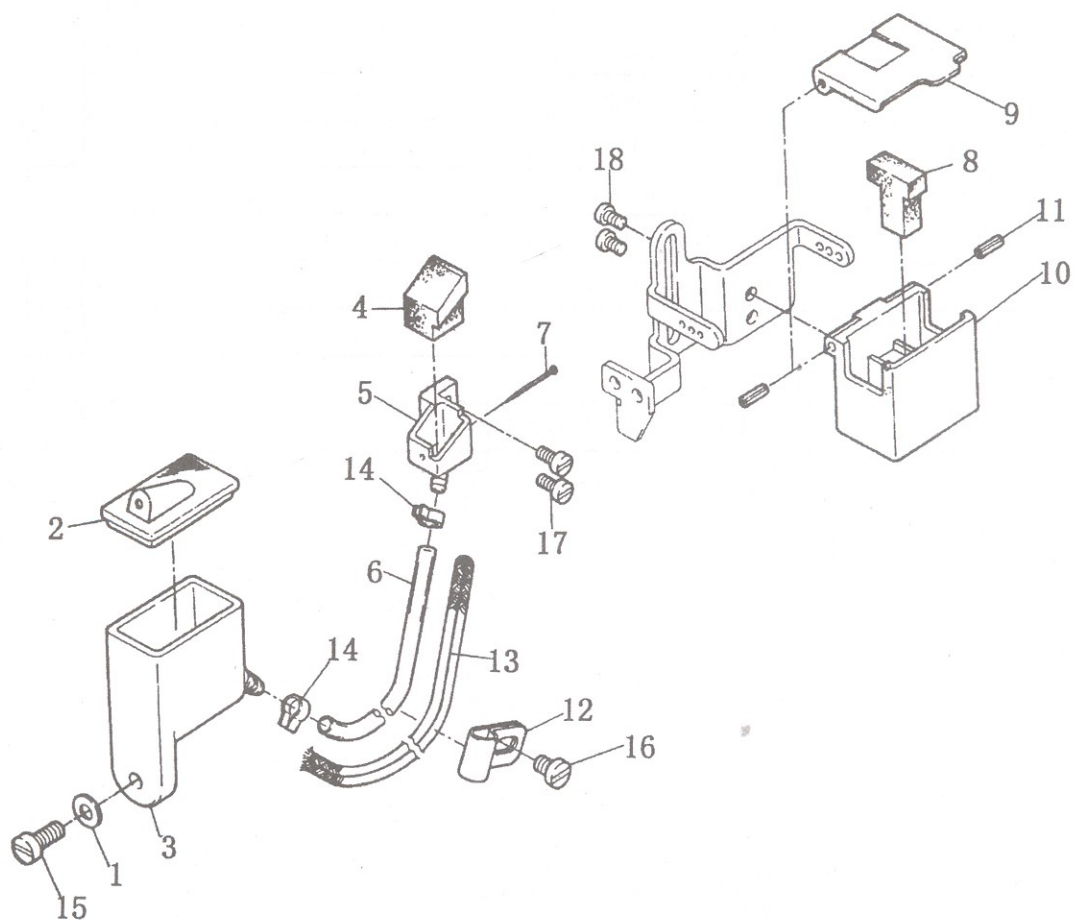
PUMP COMPONENTS



十七、油泵部件 PUMP COMPONENTS

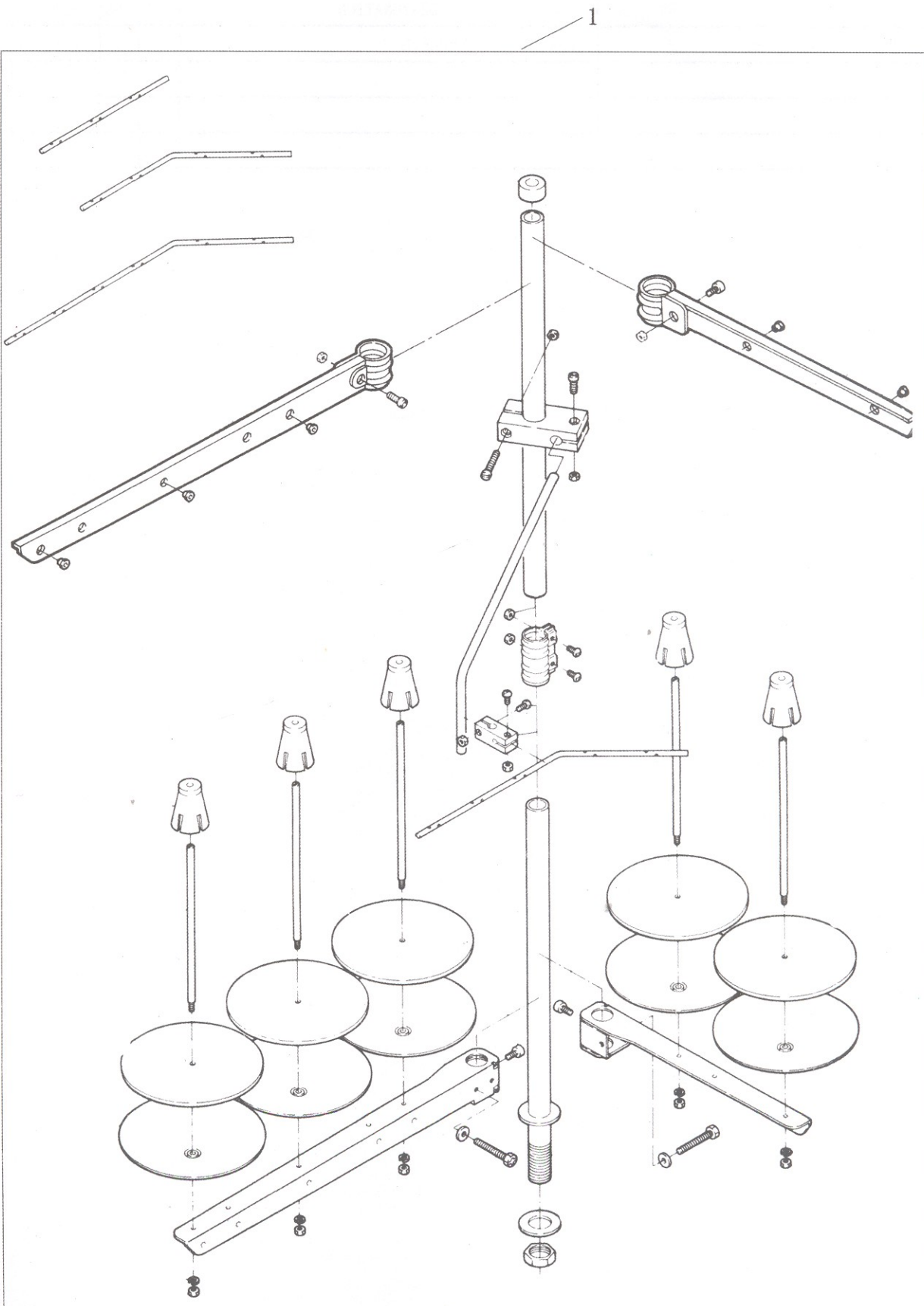
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-02M
1	301.17-01	(油泵组件)	PUMP COMPLETE	1	1	1	1	1	1
2	301.17-02	固定板	FIXING PLATE	(1)	(1)	(1)	(1)	(1)	(1)
3	301.17-03	油泵端盖(底板)	MOTHERBOARD	(1)	(1)	(1)	(1)	(1)	(1)
4	301.17-04	内齿轮	INNER GEAR WHEEL	(2)	(2)	(2)	(2)	(2)	(2)
5	301.17-05	上齿轮	GEAR WHEEL (UPPER)	(1)	(1)	(1)	(1)	(1)	(1)
6	301.17-06	下齿轮	GEAR WHEEL (LOWER)	(1)	(1)	(1)	(1)	(1)	(1)
7	301.17-07	油示轴 $\phi 8$	SHAFT	(1)	(1)	(1)	(1)	(1)	(1)
8	301.17-08	油泵壳体	PUMP BODY	(1)	(1)	(1)	(1)	(1)	(1)
9	301.17-09	上油泵体	UPPER PUMP BODY	(1)	(1)	(1)	(1)	(1)	(1)
10	301.17-10	小轮	SMALL GEAR WHEEL	(1)	(1)	(1)	(1)	(1)	(1)
11	301.17-11	油盘防油垫	OIL PROTECTING GASKET	1	1	1	1	1	1
12	301.17-12	油盘组件	OIL PAN ASM.	1	1	1	1	1	1
13	301.17-13	油盘	OIL PAN	1	1	1	1	1	1
14	301.17-14	滤油器盖	PUMP FILTER COVER	1	1	1	1	1	1
15	301.17-15	滤油器螺钉	PUMP FILTER SCREW SM3/8"×28	1	1	1	1	1	1
16	301.17-16	O型圈	O-RING	1	1	1	1	1	1
17	301.17-17	滤油器	PUMP FILTER	1	1	1	1	1	1
18	301.17-18	密封垫	OIL PROTECTING GASKET	(2)	(2)	(2)	(2)	(2)	(2)
19	301.17-20	螺钉	SCREW	(2)	(2)	(2)	(2)	(2)	(2)
20	301.17-21	螺钉	SCREW	3	3	3	3	3	3
21	301.17-22	螺钉	SCREW M4×12	1	1	1	1	1	1
22	301.17-23	油盘螺钉	OIL PAN SCREW SM3/8"×28	2	2	2	2	2	2
23	301.17-24	螺钉	SCREW M5×12	(2)	(2)	(2)	(2)	(2)	(2)
24	301.17-25	螺钉	SCREW	5	5	5	5	5	5
25	301.17-26	螺钉	SCREW M8×20	1	1	1	1	1	1
26	301.17-27	商标	BRAND						

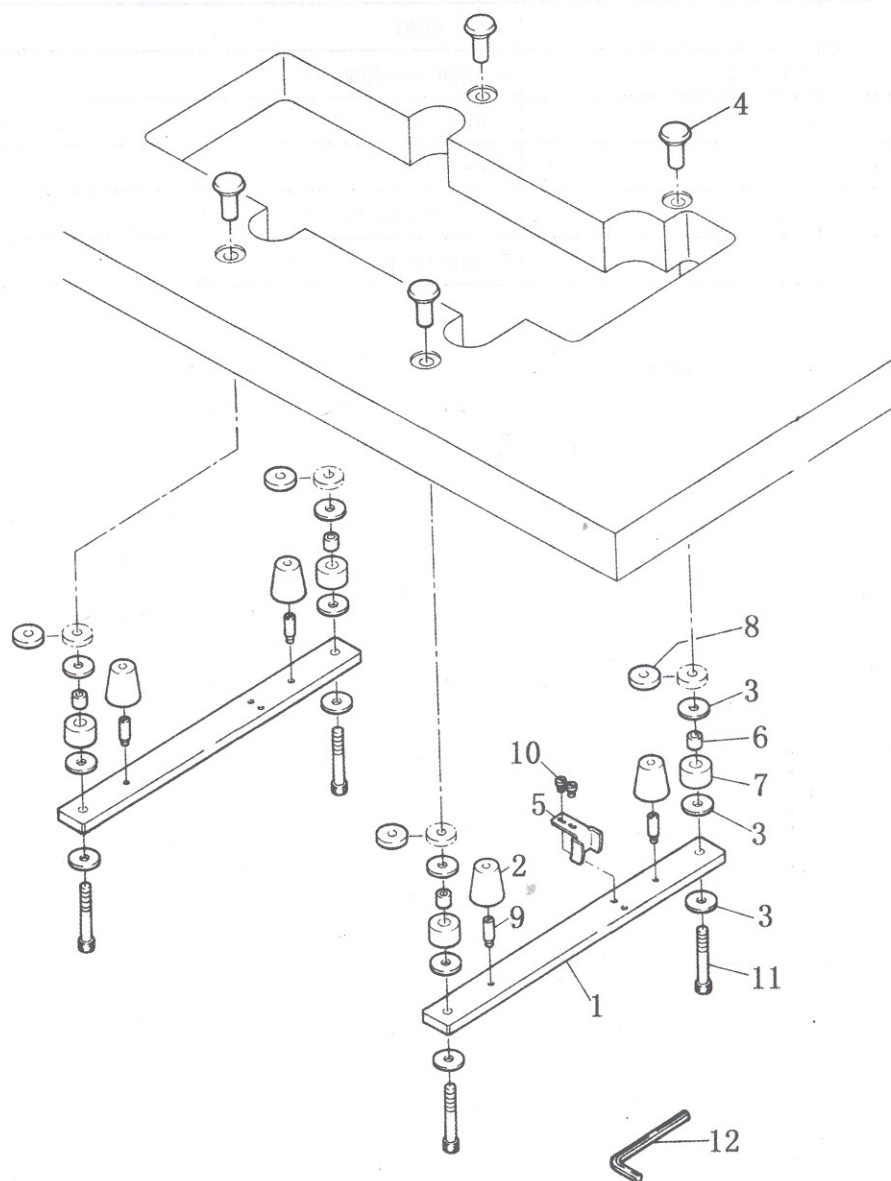
18. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS



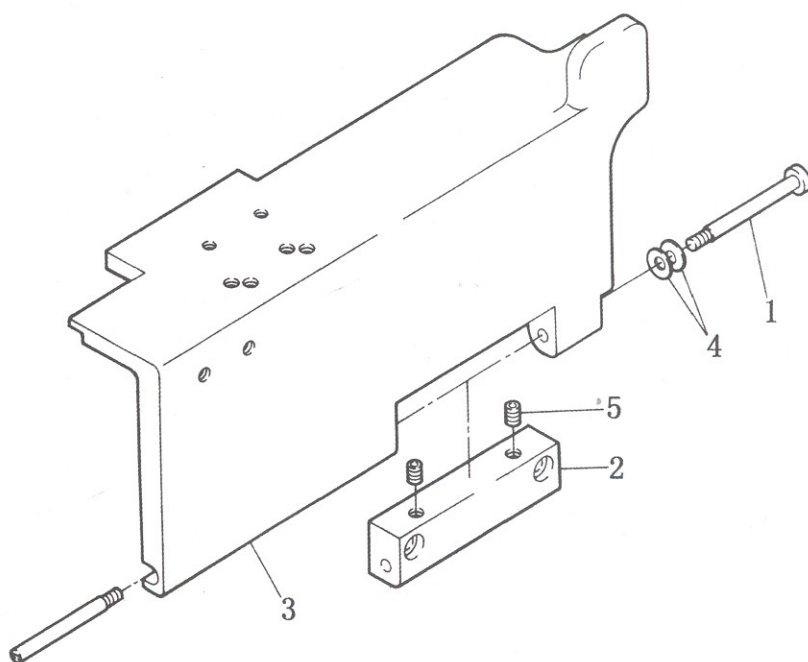
十八、机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS							-01	-02	-03	-04	-05	-06
序号	图号	名 称	DESIGNATION									
1	301.18-01	垫圈	WASHER				1	1	1		1	
2	301.18-02	硅油贮盒盖	SILICONE OIL RESERVOIR COVER				1	1	1		1	
3	301.18-03	硅油贮盒	SILICONE OIL RESERVOIR				1	1	1		1	
4	301.18-04	硅油盒油毡	SILICONE OIL RESERVOIR FELT				1	1	1		1	
5	301.18-05	硅油盒壳体	SILICONE OIL RESERVOIR BADCY				1	1	1		1	
6	301.18-06	硅油输油管	SILICONE OIL EFFERENT				1	1	1		1	
7	301.18-07	大头针	PIN				1	1	1		1	
8	301.18-08	上硅油毡	SILICONE OIL FELT (UPPER)				1	1	1	1	1	
9	301.18-09	上硅油盖	SILICONE OIL COVER (UPPER)				1	1	1	1	1	
10	301.18-10	上硅油盒	SILICONE OIL CASE (UPPER)				1	1	1	1	1	
11	301.18-11	开口弹簧销	ELASTIC PIN				2	2	2	2	2	
12	301.18-12	油线压板	OIL WICK PRESS PLATE				1	1	1		1	
13	301.18-13	油线	OIL WICK				2	2	2		2	
14	301.18-14	弹簧管夹头	SPRING TUBE COLLET				2	2	2		2	
15	301.18-15	螺钉	SCREW M4×10				1	1	1		1	
16	301.18-16	螺钉	SCREW M4×6				1	1	1		1	
17	301.18-17	螺钉	SCREW M3×6				2	2	2		2	
18	301.18-18	螺钉	SCREW SM9/64"×40×5				2	2	2	2	2	

19.线架部件 THREAD STAND COMPONENTS





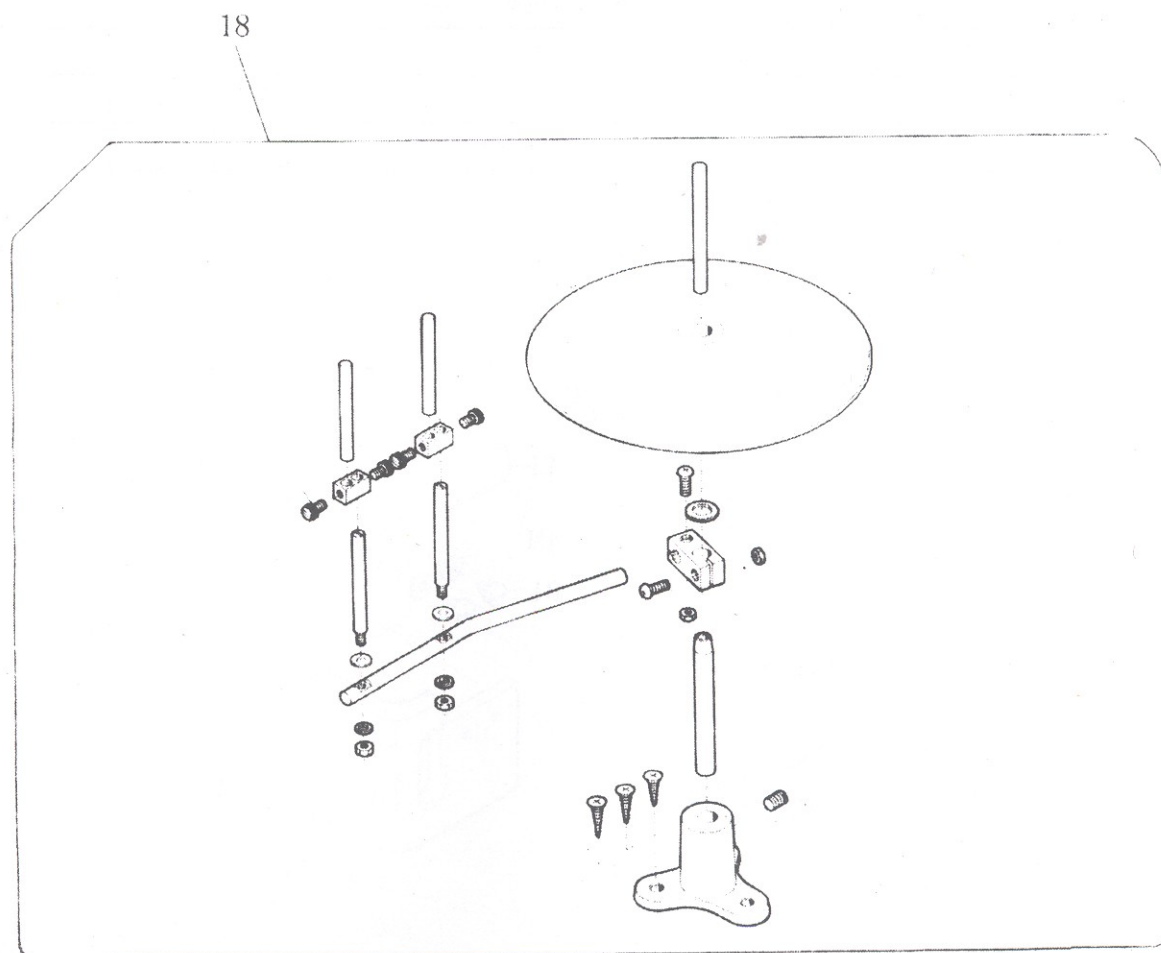
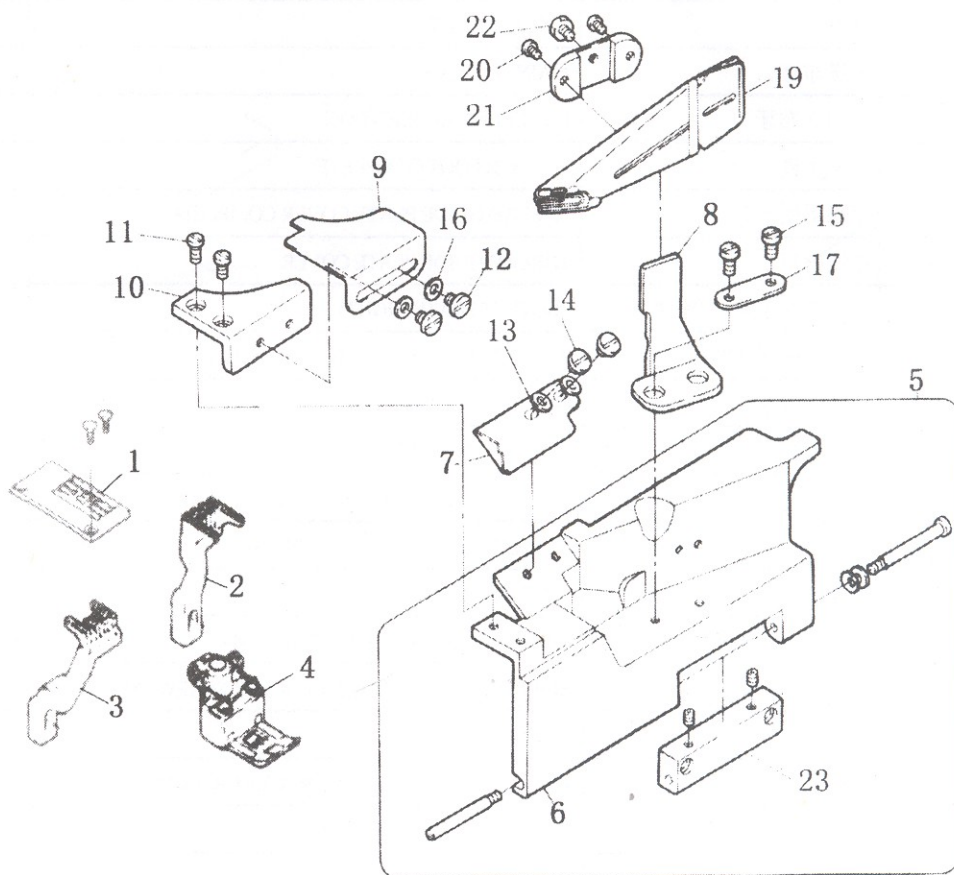
二十、附件 ACCESSORIES PARTS				-01	-02	-03	-04	-05	-06
序号	图号	名称	DESIGNATION						
1	301.20-01	承重板	BEARING PLATE	2	2	2	2	2	
2	301.20-02	胶垫	SPACE RING	4	4	4	4	4	
3	301.20-03	垫片	WASHER	12	12	12	12	12	
4	301.20-04	螺钉	SCREW M8	4	4	4	4	4	
5	301.20-05	护板	PROTECT PLATE	1	1	1	1	1	
6	301.20-06	胶垫骨架	SPACE RING FRAME WORK	4	4	4	4	4	
7	301.20-07	胶垫	SPACE RING	4	4	4	4	4	
8	301.20-08	塑料垫圈	PLASTIC WASHER	4	4	4	4	4	
9	301.20-09	螺钉	SCREW SM3/16×32	4	4	4	4	4	
10	301.20-10	螺钉	SCREW M5×8	2	2	2	2	2	
11	301.20-11	长螺钉	LONG SCREW M8×55	4	4	4	4	4	
12	301.20-12	内六角	WITHIN SIX FORELAND	1套	1套	1套	1套	1套	1套



二十一、导布部件 FABRIC GUIDE COMPONENTS									
序号	图号	名 称	DESIGNATION	-01	-02	-03	-04	-05	-06
1	301.21-02	长螺钉	LONG SCREW M4	1	1	1	1	1	1
2	301.21-03	穿线链	HINGE THREAD GUIDE LATH	1		1	1	1	
3	301.21-04	穿线罩板	THREAD GUIDE PLATE	1		1			
4	301.21-05	鞍形垫圈 $\phi 5/\phi 9-0.3/0.82$	WAVE WASHER	2	2	2	2	2	
5	301.21-06	螺钉	SCREW M5×6	2	2	2	2	2	

23. 专用部件 SPECIFIC PARTS

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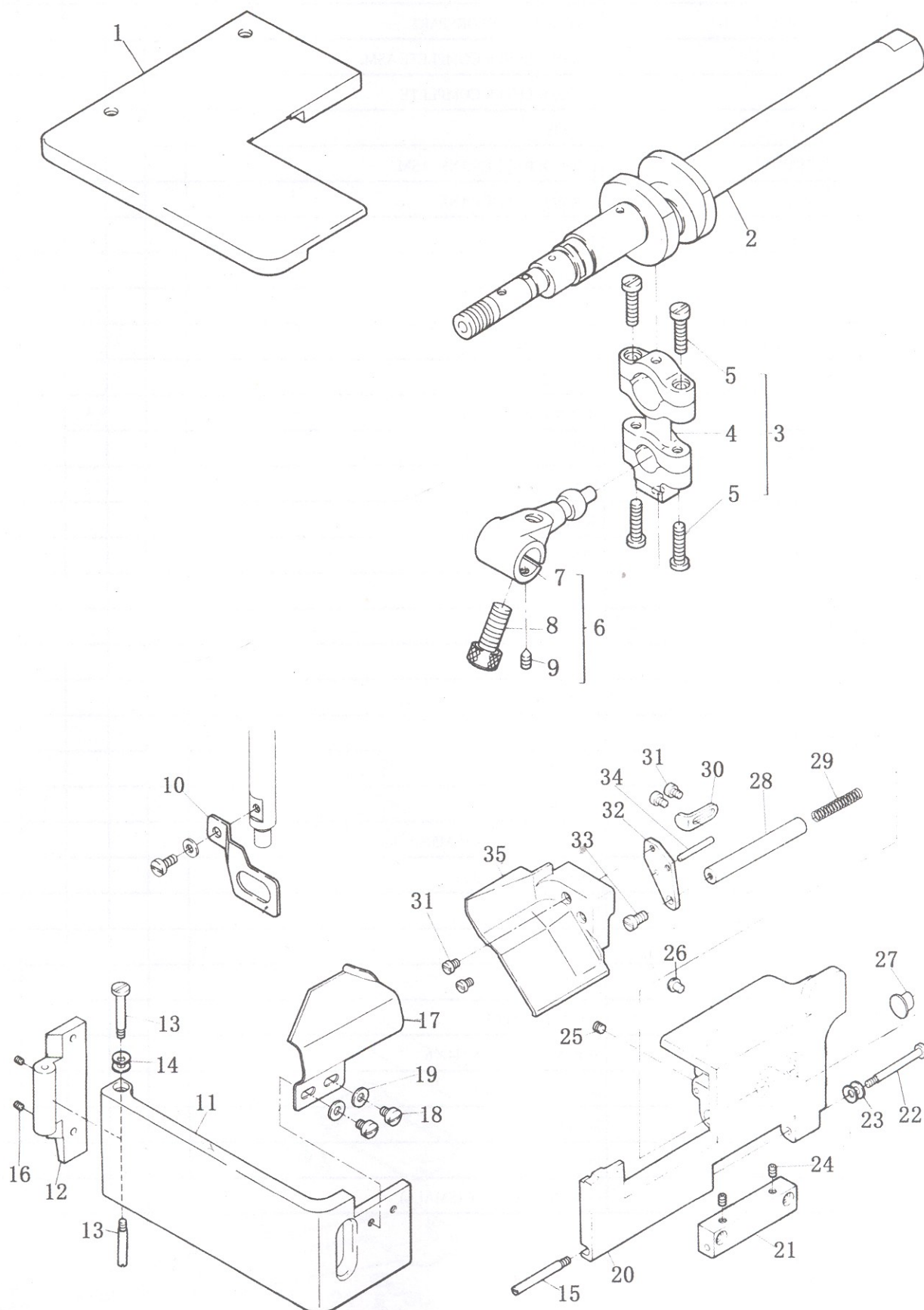


二十三、专用部件 SPECIFIC PARTS

序号	图号	名称	DESIGNATION	-01	-02	-03	-04	-05	02H
1	302.06-01	针板	NEEDLE PLATE		1				1
2	302.09-01	主送布牙	MAIN FEED DOG		1				1
3	302.09-02	差动送布牙	DIFFERENTIAL FEED DOG		1				1
4	302.11-00	压脚组件	PRESSER FOOT COMPLETE.		1				
5	302.23-00	穿线罩板组件	THREAD GUIDE PLATE COVER COMPLETE		1				1
6	302.23-01	穿线罩板	THREAD GUIDE PLATE COVER		1				1
7	302.23-02	穿线罩板滚条护板(右)	PROTECT PLATE(RIGHT)		1				1
8	302.23-03	穿线罩板滚条挡板	BIBCOCK INSTALLATION BRACKET		1				1
9	302.23-04	穿线罩板滚条护板(左)	PROTECT PLATE(LEFT)		1				1
10	302.23-05	穿线罩挡线压板	KEEP OFF THREAD PRESS PLATE		1				1
11	301.03-15	穿线罩挡线压板螺钉	KEEP OFF THREAD PRESS PLATE SCREW M4×8		2				2
12	302.23-06	穿线罩板护板(左)螺钉	PROTECT PLATE(LEFT) SCREW M5×6.		2				2
13	301.02-02	垫片	WASHER		2				2
14	301.15-28	穿线罩板滚条护板(右)螺钉	PROTECT PLATE(RIGHT) SCREW M4×6		2				2
15	301.02-26	穿线罩板滚条挡板螺钉	BIBCOCK INSTALLATION BRACKET SCREW M6×10		2				2
16	301.12-12	垫片	WASHER		2				2
17	302.23-12	垫片	BIBCOCK INSTALLATION BRACKET WASHER		1				1
18	302.23-07	线架组件	THREAD STAND COMPLETE		1				1
19	302.23-08	龙头组件(夹边器组件)	BIBCOCK COMPLETE		1				1
20	302.23-14	夹线器固定板螺钉	BIBCOCK FIXING PLATE SCREW M3.5×5		2				2
21	302.23-09	夹线器固定板	BIBCOCK FIXING PLATE		1				1
22	302.23-10	螺钉	SCREW M5×12		1				1
23	302.23-11	穿线链	HINGE THREAD GUIDE LATH		1				1

24. 专用部件 (1) SPECIFIC PARTS (ONE)

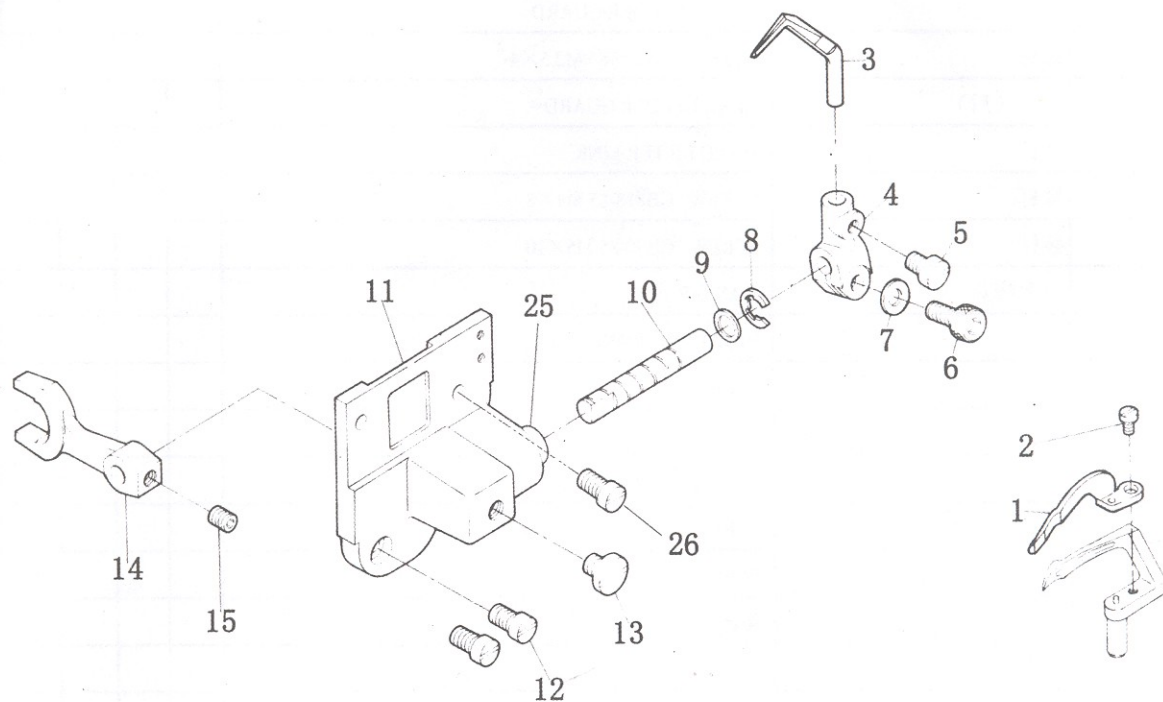
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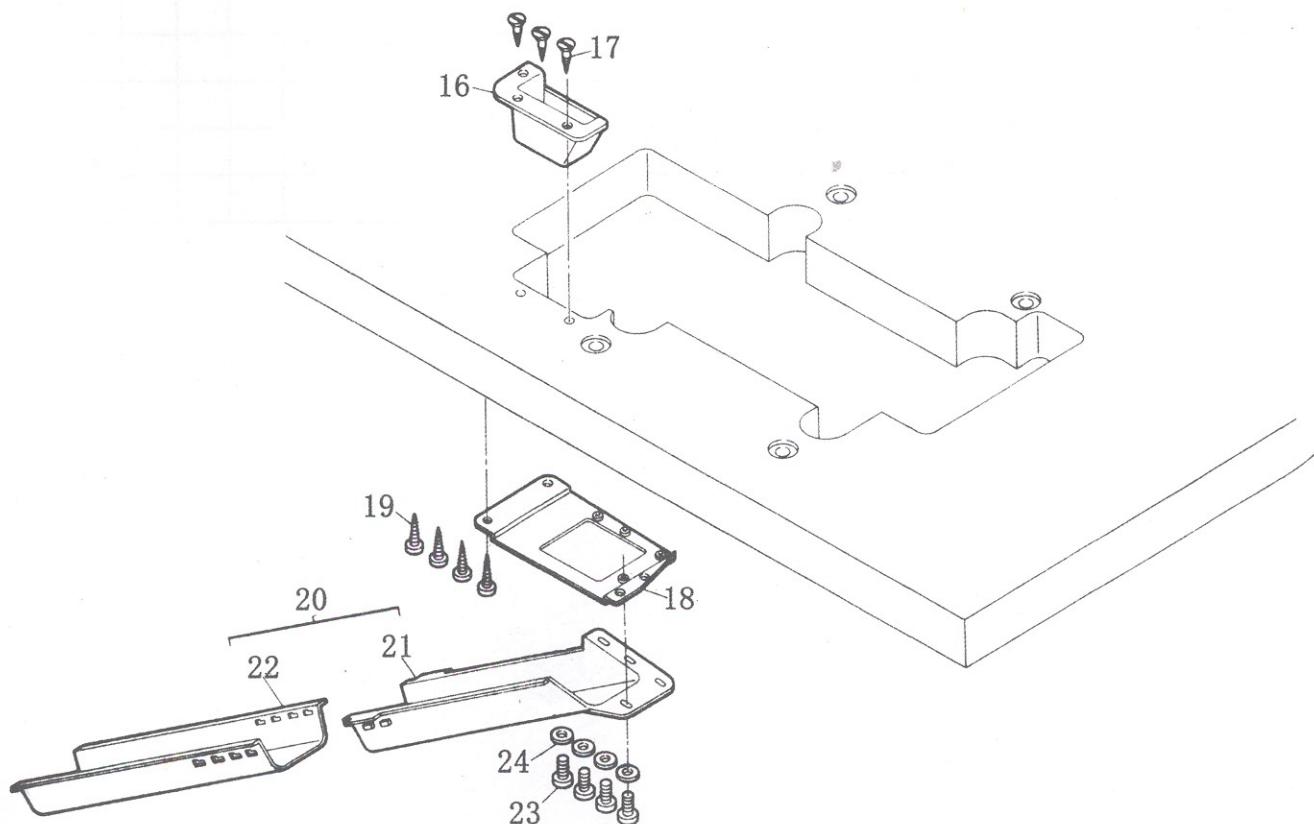
二十四、专用部件 (1) SPECIFIC PARTS (ONE)									
序号	图号	名称	DESIGNATION	-01	-02	-03	-04	-05	02HY
1	311.24-01	缝台上盖	SEWING PLATE UPER COVER					1	
2	311.24-02	下轴前节	LOWER SHAFT FOREPART					1	
3	311.24-03	连杆组件	LOOPER LEVER COMPLETE ASM.					1	
4	311.24-03-1	连杆	LOOPER LEVER COMPLETE					4	
5	311.24-03-2	螺钉	SCREW					1	
6	311.24-04	曲柄组件	LOOPER BALL CRANK ASM.					1	
7	311.24-04-1	曲柄	LOOPER BALL CRANK					1	
8	311.24-04-2	螺钉	SCREW M6×14					1	
9	311.24-04-3	螺钉	SCREW GB78-85 M3×4				1	1	
10	311.24-05	护指架	PRESSER BAR SHIELD					1	
11	311.24-06	左侧盖	FRONTAL MANTLE					1	
12	311.24-07	铰链	HINGE BOARD					1	
13	311.24-08	螺钉	HINGE LINK SCREW					2	
14	311.24-09	弹簧垫片	SPRING WASHER					1	
15	311.24-10	螺钉	HINGE SCREW					2	
16	311.24-11	螺钉	SCREW GB80-85 M3×4					1	
17	311.24-12	护料板	PROTECT BAT					2	
18	311.24-13	螺钉	SECREW M5×6					2	
19	311.24-14	垫圈	WASHER					1	
20	311.24-15	前盖	FRONTAL MANTLE					1	
21	311.24-16	铰链	HINGE THREAD GUIDE LATH					1	
22	311.24-17	螺钉	LONG SCREW					2	
23	311.24-18	弹簧垫片	WAVE WASHER					2	
24	311.24-20	螺钉	SCREW GB80-85 M5×6					1	
25	311.24-21	螺钉	SCREW GB80-85 M5×5					1	
26	311.24-22	孔塞	SHOCKPROOF PLUG					1	
27	311.24-23	塞	PLUG					1	
28	311.24-24	轴	SHAFT					1	
29	311.24-25	弹簧	SPRING					1	
30	311.24-26	止动片	STOP STIR PIECE					4	
31	311.24-27	螺钉	SCREW GB818-85 M4×6					1	
32	311.24-28	支架	BAR ROCK SHAFT					1	
33	311.24-29	螺钉	SCREW M5×10					1	
34	311.24-30	销	PIN					1	
35	311.24-31	前盖 (小)	FRONTAL MANTLE (SMALL)					1	

25. 专用部件 (2) SPECIFIC PARTS (TWO)

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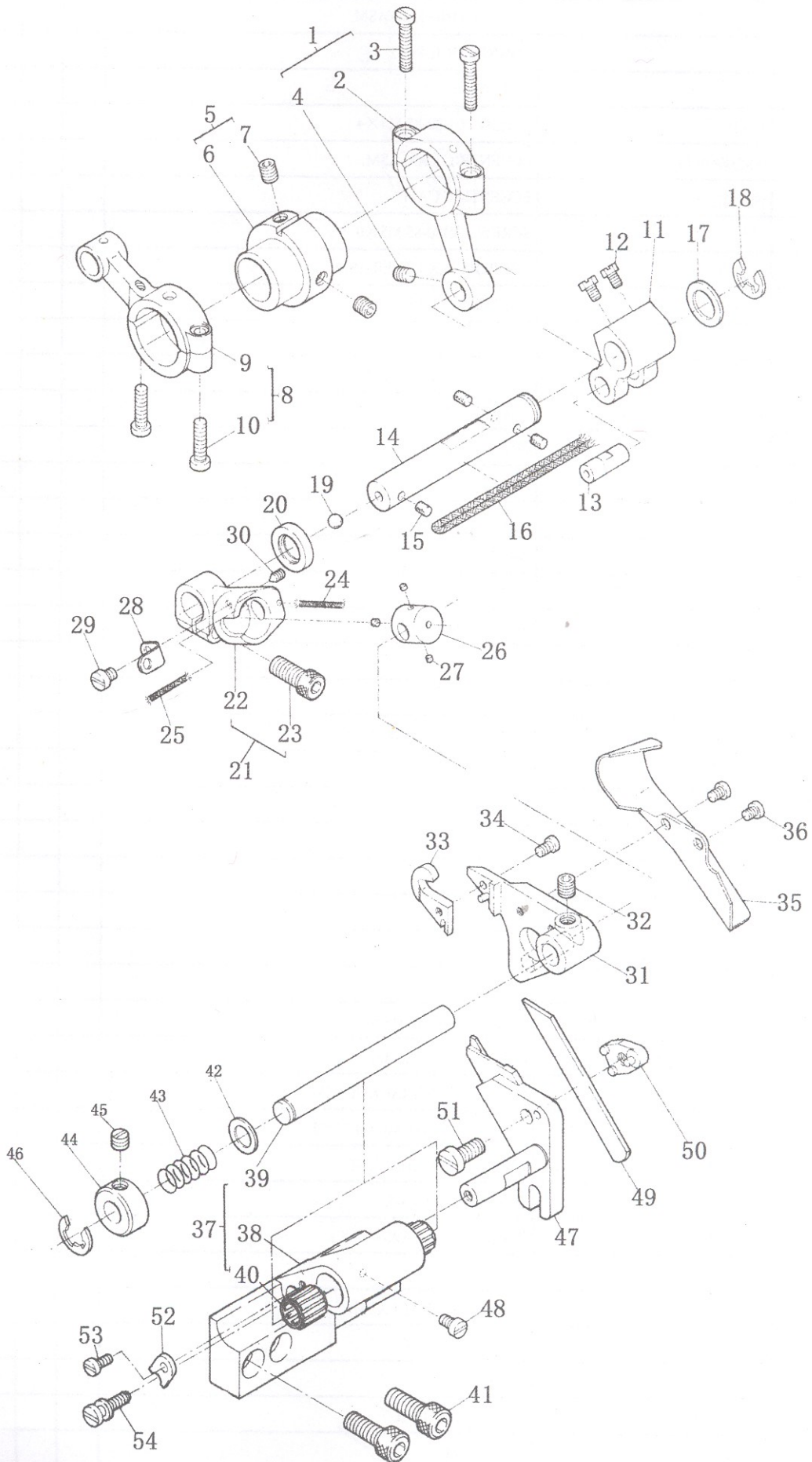
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二十五、专用部件 (2) SPECIFIC PARTS (TWO)				-01	-02	-03	-04	-05	02
序号	图号	名称	DESIGNATION						
1	311.25-01	护针 (前)	FRONT NEEDLE GUARD					1	
2	311.25-02	螺钉	SCREW GB65-85 M2.5×4					1	
3	311.25-03	护针 (后)	REAR NEEDLE GUARD					1	
4	311.25-04	杠杆	HAND LIFTER LINK					1	
5	311.25-05	螺钉	SCREW GB818-85 M4×8					1	
6	311.25-06	螺钉	SCREW GB70-85 M5×10					1	
7	311.25-07	弹簧垫片	WASHER					1	
8	311.25-08	卡簧	RETAINING RING					1	
9	311.25-09	垫圈	WASHER					1	
10	311.25-10	轴	SHAFT					1	
11	311.25-11	支架	BAR ROCK SHAFT					2	
12	311.25-12	螺钉	SCREW GB818-85 M4×8					1	
13	311.25-13	螺钉	SCREW					1	
14	311.25-14	杠杆	HAND LIFTER LINK					1	
15	311.25-15	螺钉	SCREW GB80-85 M5×5					1	
16	311.25-16	废屑槽	FILLER CHUTE					3	
17	311.25-17	螺钉	SCREW					1	
18	311.25-18	支架	BAR ROCK SHAFT					4	
19	311.25-19	螺钉	SCREW					1	
20	311.25-20	废屑流槽装置	FILLER CHUTE ASM.					1	
21	311.25-20-1	废屑流槽	FILLER CHUTE (UPPER)					1	
22	311.25-20-2	废屑流槽	FILLER CHUTE (LOWER)					1	
23	311.25-21	螺钉	SCREW M4×12					1	
24	311.25-22	垫圈	WASHER					1	
25	311.25-23	铜套	COPPER BUSHING					1	
26	311.25-26	螺钉	SCREW					1	

26. 专用部件 (3) SPECIFIC PARTS (THREE)

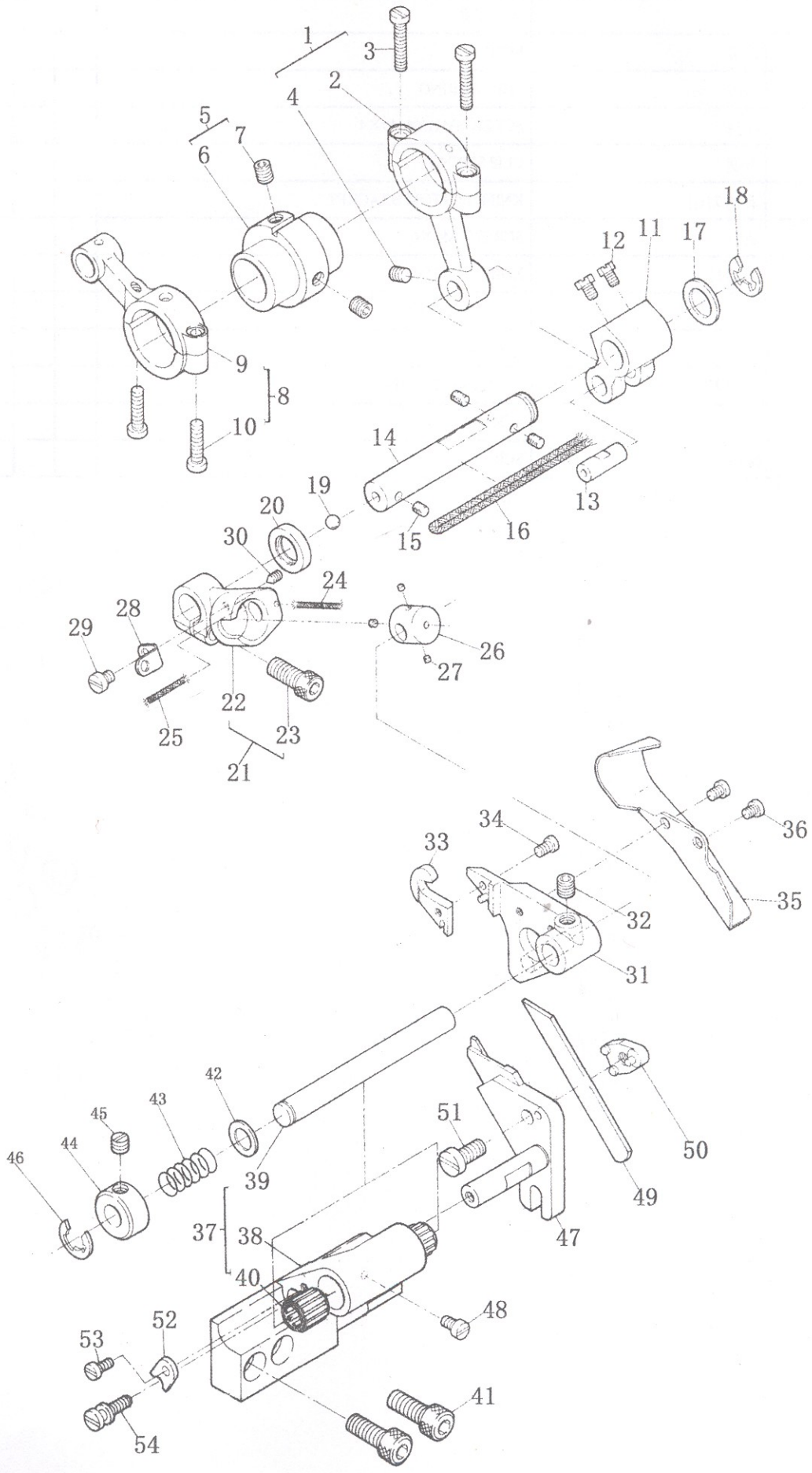
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二十六、专用部件 (3) SPECIFIC PARTS (THREE)				-01	-02	-03	-04	-05
序号	图号	名称	DESIGNATION					
1	311.26-01	连杆组件	CONNECTING ROD ASM.					1
2	311.26-01-1	连杆	CONNECTING ROD					1
3	311.26-01-2	螺钉	SCREW					2
4	311.26-01-3	螺钉	SCREW GB80-85 M4×4					1
5	311.26-02	偏心轮组件	ECCENTRIC CAM ASM.					1
6	311.26-02-1	偏心轮	ECCENTRIC CAM					2
7	311.26-02-2	螺钉	SCREW GB80-85 M5×6					1
8	311.26-03	连杆组件	LOOPER LINK LEVER ASM.					1
9	311.26-03-1	连杆	LOOPER LINK LEVER					2
10	311.26-03-2	螺钉	SCREW					
11	311.26-04	曲柄	NEEDLE GUARD CRANK					
12	311.26-05	螺钉	SCREW SM11/64"×40×6					
13	311.26-06	销	PIN					
14	311.26-07	轴	SHAFT					
15	311.26-08	毛毡	FELT					
16	311.26-09	油线	OIL WICK					
17	311.26-10	垫圈	WASHER					
18	311.26-11	卡簧	SNAP THRUST RING					
19	311.26-12	塞头	PLUG					
20	311.26-13	油封	OIL SEAL					
21	311.26-14	杠杆组件	HAND LIFTER LINK ASM.					
22	311.26-14-1	杠杆	HAND LIFTER LINK					
23	311.26-14-2	螺钉	SCREW GB70-85 M5×15					
24	311.26-15	油线	OIL WICK					
25	311.26-16	油线	OIL WICK					
26	311.26-17	滑块	SLIDE BLOCK					
27	311.26-18	毛毡	FELT					
28	311.26-19	销门	PIN					
29	311.26-20	螺钉	SCREW GB65-85 M3×5					
30	311.26-21	螺钉	SCREW GB78-85 M3×4					
31	311.26-22	上切刀架组件	UPPER KNIFE BRACKET ASM.					
32	311.26-23	螺钉	SCREW GB80-85 M6×0.75×5					
33	311.26-24	上切刀	UPPER KNIFE BRACKET					
34	311.26-25	螺钉	SCREW SM1/8x44-5.5					
35	311.26-26	挡屑罩	WARD OFF SCRAPS COVER					
36	311.26-27	螺钉	SCREW M3					
37	311.26-28	支架组件	BAR ROCK SHAFT ASM.					
38	311.26-28-1	支架	BAR ROCK SHAFT					
39	311.26-28-2	轴	SHAFT					
40	311.26-28-3	滚针轴承	NEEDLE BEARING					
41	311.26-29	螺钉	SCREW M6×14					

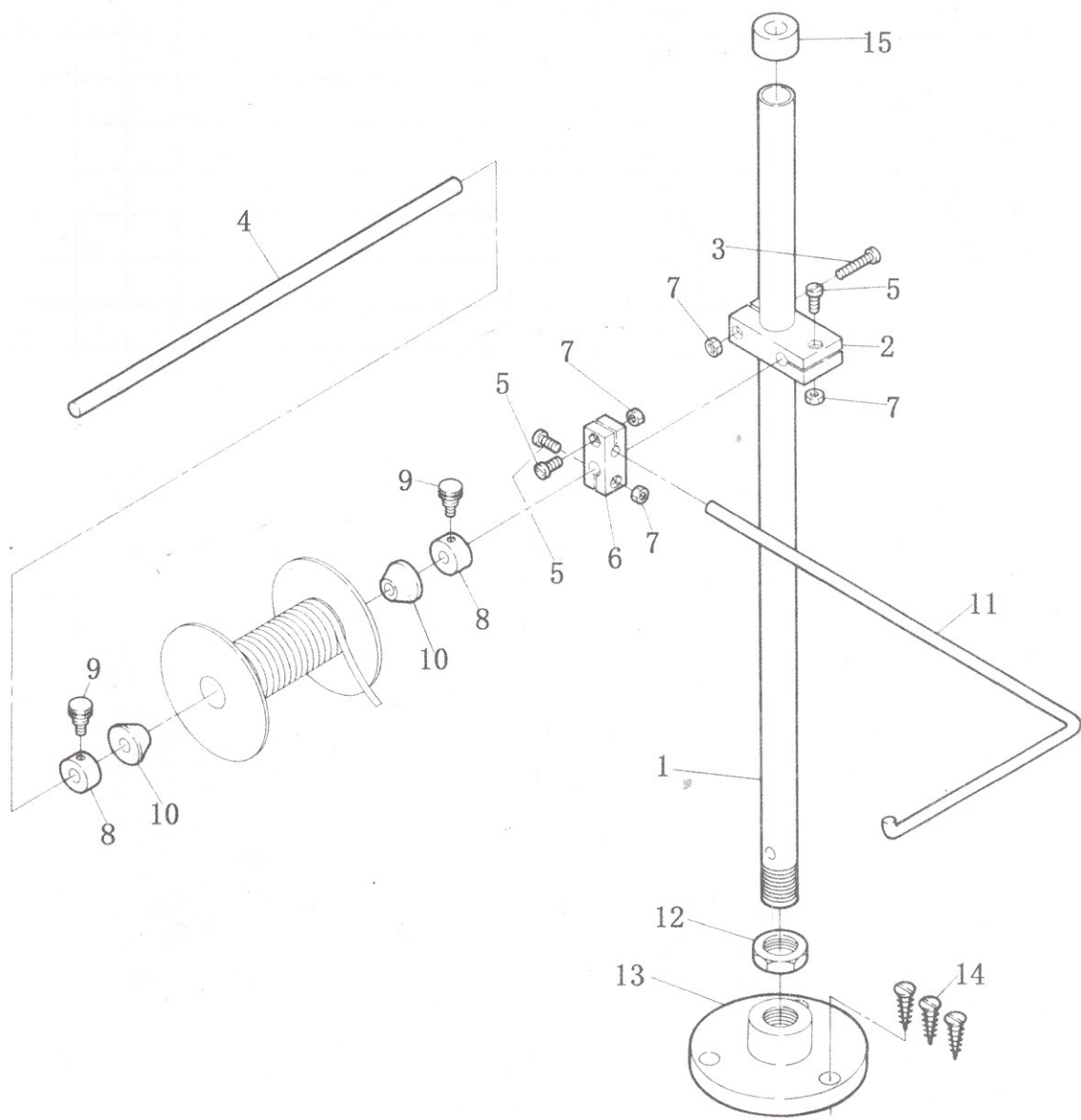
26. 专用部件 (3) SPECIFIC PARTS (THREE)

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二十六、专用部件 (3) SPECIFIC PARTS (THREE)				-01	-02	-03	-04	-05	0
序号	图号	名称	DESIGNATION						
42	311.26-30	垫圈	WASHER					1	
43	311.26-31	弹簧	SPRING					1	
44	311.26-32	紧圈	THRUST RING					1	
45	311.26-33	螺钉	SCREW SM11/64x40×4					1	
46	311.26-34	卡簧	CLIP SPRING					1	
47	311.26-35	下切刀架	KNIFE BOTTOM BRACKET					1	
48	311.26-36	螺钉	SCREW M4×6					1	
49	311.26-37	下刀片	KNIFE BOTTOM					1	
50	311.26-38	下刀夹	KNIFE BOTTOM					1	
51	311.26-39	螺钉	SCREW M5×10					1	
52	311.26-40	导向器	LEAD FAVER WARE					1	
53	311.26-41	螺钉	SCREW GB65-85 M3×6					1	
54	311.26-42	螺钉	SCREW					1	

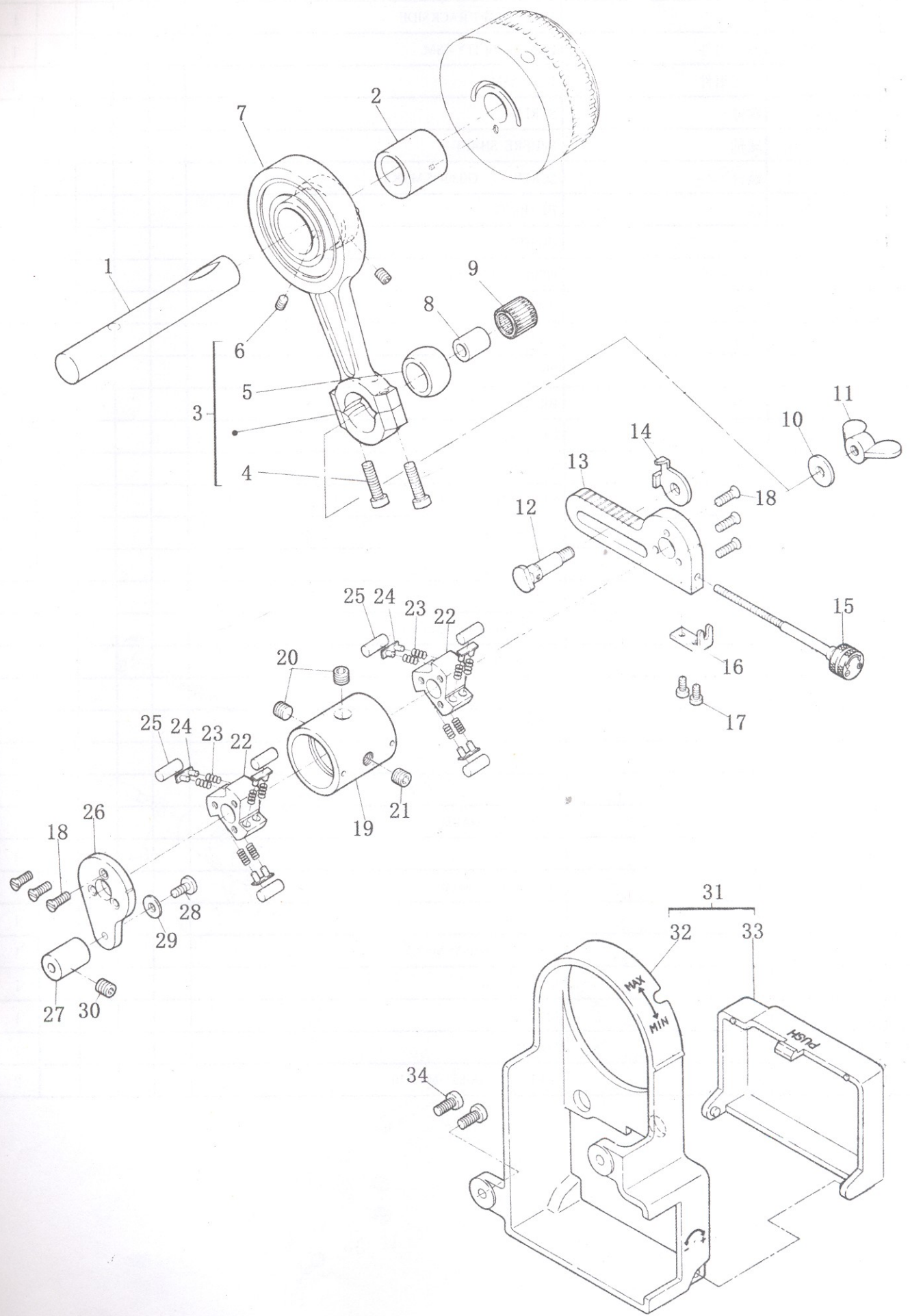
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二十八、专用部件 (4) SPECIFIC PARTS (FOUR)				-01	-02	-03	-04	-05	02
序号	图号	名称	DESIGNATION						
1	311.28-01	杆	HAND LIFTER LINK				1	1	
2	311.28-02	支架	BAR ROCK SHAFT				1	1	
3	311.28-03	螺钉	SCREW				1	1	
4	311.28-04	棒	STICK				3	3	
5	311.28-05	螺钉	SCREW				1	1	
6	311.28-06	固定器	FIXER				4	4	
7	311.28-08	螺母	NUT M4				2	2	
8	311.28-09	紧圈	THRUST RING				2	2	
9	311.28-10	螺钉	SCREW SM9/64x40				2	2	
10	311.28-11	卷轴导向	REEL LEAD FAVOR				1	1	
11	311.28-12	辅助杆	ASSISTANT PERCH				1	1	
12	311.28-15	螺母	NUT				1	1	
13	311.28-16	线支架	LINE BAR ROCK SHAFT				3	3	
14	311.28-17	螺钉	SCREW				1	1	
15	311.28-18	塑料帽	PLASTIC CAP						

29. 专用部件 (5) SPECIFIC PARTS (FIVE)

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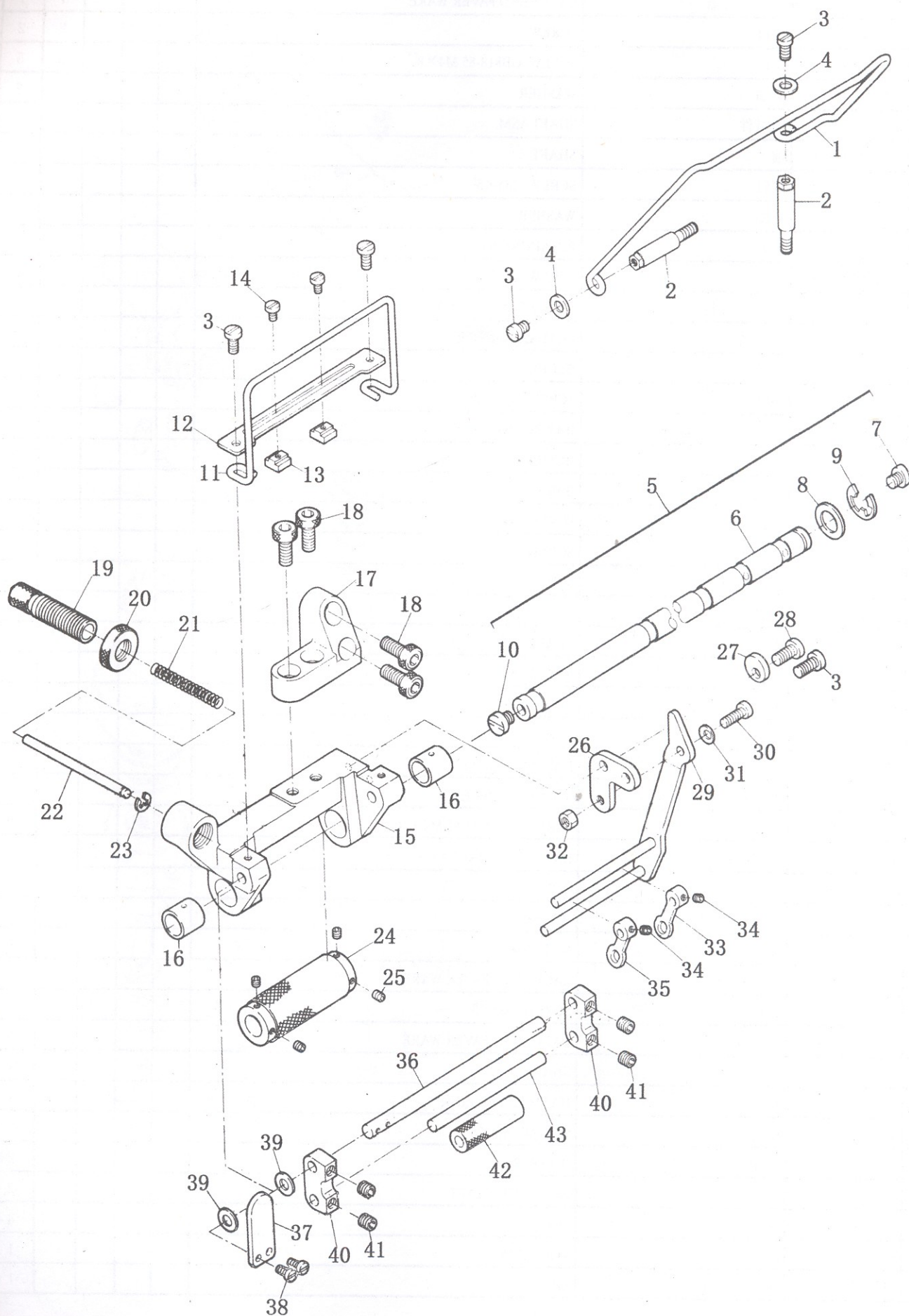


二十九、专用部件 (5) SPECIFIC PARTS (FIVE)

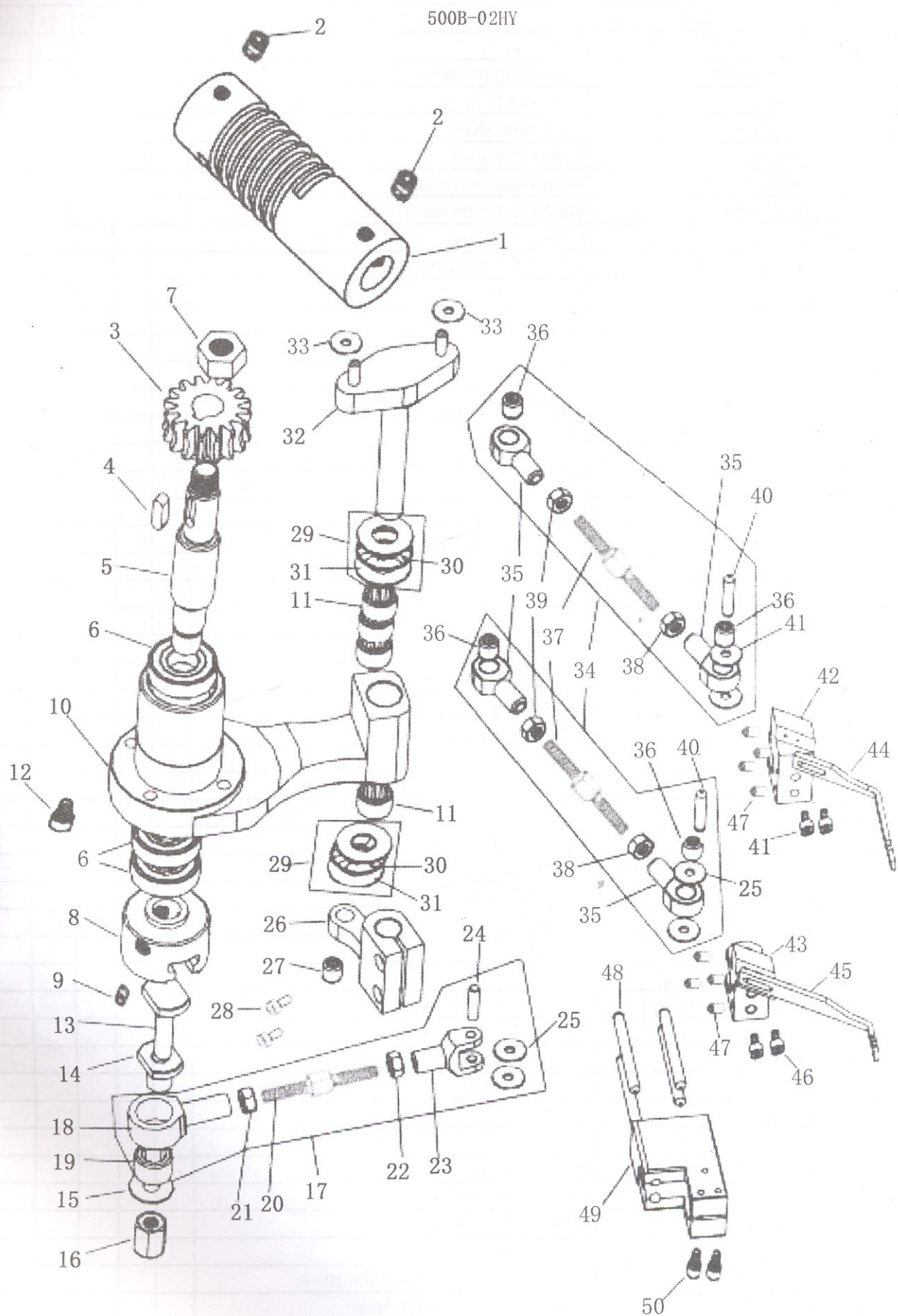
序号	图号	名称	DESIGNATION	-01	-02	-03	-04	-05
1	311.29-01	上轴后节	MAIN SHAFT BACKSIDE					1
2	311.29-02	偏心组件	ECCENTRICITY ASM.					1
3	311.29-03	连接组件	LINK ASM.					1
4	311.29-03-1	螺钉	SCREW					2
5	311.29-03-2	球轴	SPHERE SHAFT					1
6	311.29-03-3	螺钉	SCREW GB80-85 M5×5					2
7	311.29-03-4	轴承	BEARING					1
8	311.29-04	轴套	BUSHING					1
9	311.29-05	滚针轴承	NEEDLE BEARING					1
10	311.29-06	垫圈	WASHER					1
11	311.29-07	螺母	NUT					1
12	311.29-08	销	PIN					1
13	311.29-09	曲柄	BRACE					1
14	311.29-10	显示器	DISPLAY					1
15	311.29-11	螺钉	SCREW					1
16	311.29-12	止动板	STOP STIR BOARD					1
17	311.29-13	螺钉	SCREW GB65-85 M3×6					2
18	311.29-14	螺钉	SCREW					6
19	311.29-15	轴套	BUSHING					
20	311.29-16	螺钉	SCREW GB80-85 M6×0.75×5					
21	311.29-17	螺钉	SCREW M6×8					
22	311.29-18	离合器	CLUTCH					
23	311.29-19	弹簧	SPRING					1
24	311.29-20	导向板组件	GUIDE FAVOR BOARD					
25	311.29-21	销	PIN					
26	311.29-22	止动板	STOP STIR BOARD					
27	311.29-24	销	PIN					
28	311.29-25	螺钉	SCREW SM11/64x40					
29	311.29-26	垫圈	WASHER					
30	311.29-27	螺钉	SCREW GB80-85 M5×5					
31	311.29-28	盖 (组件)	ABOUT ASM.					
32	311.29-28-1	盖	ABOUT					
33	311.29-28-2	盖	ABOUT					
34	311.29-29	螺钉	SCREW GB818-85 M4×10					

30. 专用部件 (6) SPECIFIC PARTS (SIX)

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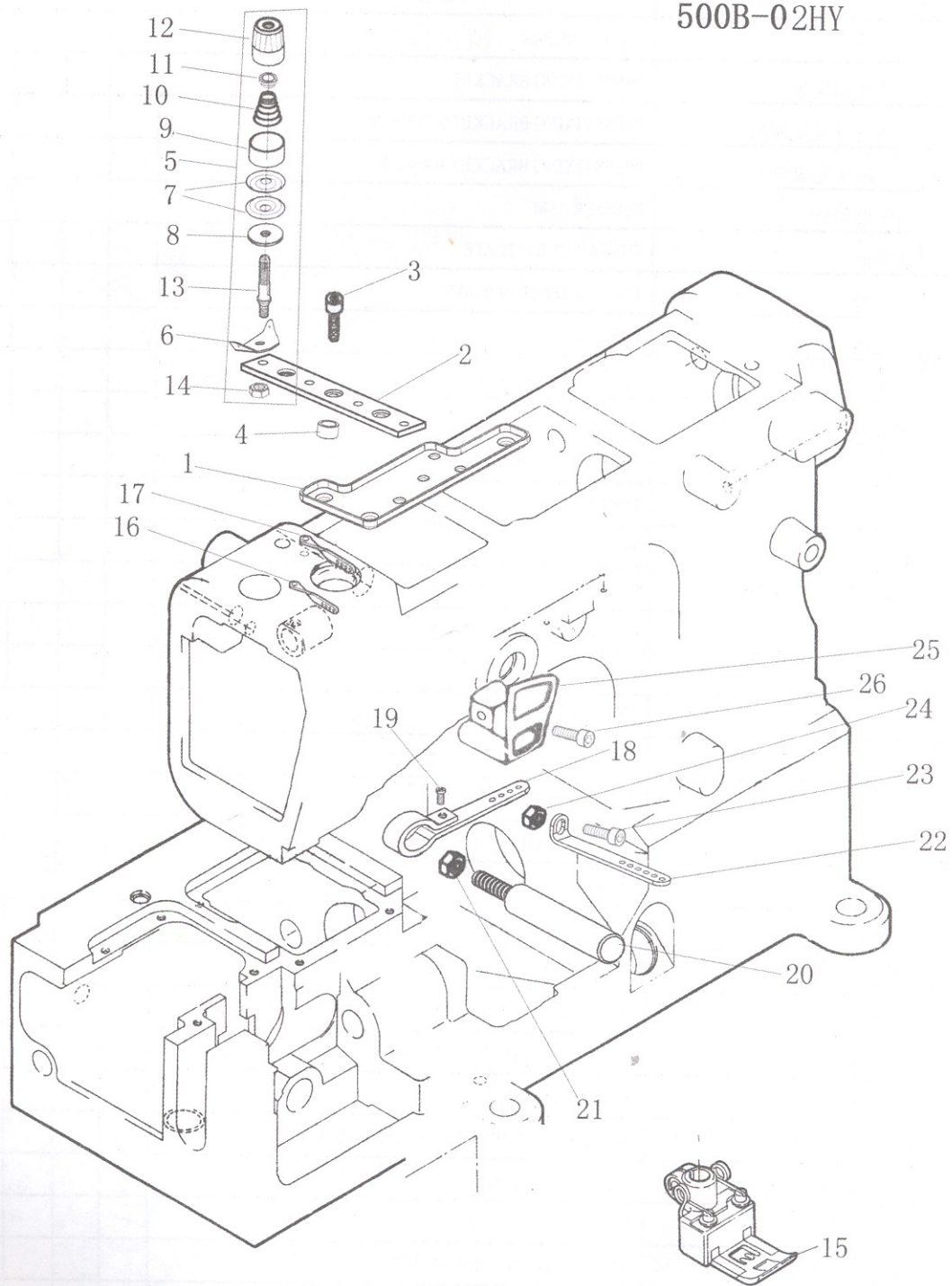


三十、专用部件 (6) SPECIFIC PARTS (SIX)				-01	-02	-03	-04	-05	02HY
序号	图号	名称	DESIGNATION						
1	311.30-01	花边导向器	LACE LEAD FAVER WARE				1	1	
2	311.30-02	螺钉	SCREW				2	2	
3	311.30-03	螺钉	SCREW GB818-85 M4×8				5	5	
4	311.30-04	垫圈	WASHER				2	2	
5	311.30-05	轴组件	SHAFT ASM.					1	
6	311.30-05-1	轴	SHAFT					1	
7	311.30-05-2	螺钉	SCREW M5×5					1	
8	311.30-05-3	垫圈	WASHER					1	
9	311.30-05-4	卡簧	RETAINING RING					2	
10	311.30-05-2	螺钉	SCREW M5×5					1	
11	311.30-06	花边导向器	LACE LEAD FAVER WARE					1	
12	311.30-07	导向器	LEAD FAVER WARE					2	
13	311.30-09	滑块	BLOCK					2	
14	311.30-10	螺钉	SCREW SM3/32x56					1	
15	311.30-11	支架	BAR ROCK SHAFT					2	
16	311.30-12	轴套	BUSHING					1	
17	311.30-13	支架	BAR ROCK SHAFT					4	
18	311.30-14	螺钉	SCREW M6×14					1	
19	311.30-16	螺钉	SCREW					1	
20	311.30-17	调节螺母	NUT					1	
21	311.30-18	弹簧	SPRING					1	
22	311.30-19	轴	SHAFT					1	
23	311.30-20	卡簧	RETAINING RING					1	
24	311.30-21	滚柱组件	ROLL MAST ASM.					4	
25	311.30-22	螺钉	SCREW					1	
26	311.30-23	支架	BAR ROCK SHAFT					1	
27	311.30-24	止动片	STOP STIR PIECE					1	
28	311.30-25	螺钉	SCREW GB818-85 M4×10					1	
29	311.30-27	支架组件	BAR ROCK SHAFT ASM.					1	
30	311.30-28	螺栓	BOLT					1	
31	311.30-29	弹簧垫圈	WASHER					1	
32	311.30-30	螺母	NUT M4					1	
33	311.30-31	花边导向器	LACE LEAD FAVER WARE					2	
34	311.30-32	螺钉	SCREW M3×3					1	
35	311.30-33	花边导向器	LACE LEAD FAVER WARE					1	
36	311.30-35	轴	SHAFT					1	
37	311.30-36	杠杆	HAND LIFTER LINK					2	
38	311.30-37	螺钉	SCREW M3×6					2	
39	311.30-38	垫圈	WASHER					2	
40	311.30-39	支架	BAR ROCK SHAFT					4	
41	311.30-40	螺钉	SCREW M5×5					1	
42	311.30-41	滚柱	ROLL MAST					1	
43	311.30-42	轴	SHAFT					1	



三十一、专用部件 (1) SPECIFIC PARTS (ONE)				-01	-02	-03	-04	-05	02H
序号	图号	名称	DESIGNATION						
1	338.01-01	蜗杆	WORM						1
2	338.01-01-01	蜗杆紧定螺钉	WORM FIXING NUT M6×8						6
3	338.01-02	蜗轮	WORM WHEEL						1
4	338.01-03	蜗轮花键	WORM WHEEL SPLINE						1
5	338.01-04	蜗轮轴	WORM WHEEL SHAFT						3
6	338.01-05	蜗轮轴轴承 $\phi 15X \phi 32X9$	WORM WHEEL SHAFT BEARING						1
7	338.01-06	蜗轮轴螺母	WORM WHEEL SHAFT NUT M12×1.25						1
8	338.01-07	偏心轮	ECCENTRICITY WHEEL						1
9	338.01-07-01	偏心轮紧定螺钉	ECCENTRICITY WHEEL FIXING SCREW M8×12						1
10	338.01-08	支承架	SUPPORTING STAND						
11	338.01-08-01	滚针轴承 $\phi 12X \phi 16X10$	NEEDLE BEARING						
12	338.01-08-02	支架固定螺钉	STAND FIXING SCREW M6×20						
13	338.01-09	摆动销A	SWING PIN A						
14	338.01-10	摆动销B	SWING PIN B						
15	338.01-11	摆动销垫片 $\phi 8X \phi 21X1$	SWING PIN WASHER						
16	338.01-12	摆动销螺母	SWING WASHER NUT M8×1						
17	338.01-13	摆动连杆组件	SWING CONNECTING ROD ASM						
18	338.01-13-01	连杆A	CONNECTING ROD						
19	338.01-13-02	连杆A轴承	CONNECTING ROD BEARING						
20	338.01-13-03	拉杆	LEVER						
21	338.01-13-04	拉杆螺母	LEVER NUT						
22	338.01-13-05	拉杆螺母(左旋)	LEVER NUT (LEFT)						
23	338.01-13-06	连杆B	CONNECTING ROD B						
24	338.01-13-07	连杆B连接销	CONNECTING ROD B CONNECTING PIN						
25	338.01-13-08	垫片 $\phi 5X \phi 15X1$	WASHER						
26	338.01-14	摆动曲柄	SWING CRANK						
27	338.01-14-01	滚针轴承 $\phi 5X \phi 9X9$	NEEDLE BEARING						
28	338.01-15	摆动曲柄螺钉	SWING CRANK SCREW M5X16						
29	338.01-16	平面推力滚针组件	HORIZONTAL PUSHING NEEDLE BEARING ASM						
30	338.01-16-01	平面推力滚针	HORIZONTAL PUSHING NEEDLE BEARING						
31	338.01-16-02	推力滚针垫片 $\phi 12X \phi 26X1$	PUSHING NEEDLE BEARING WASHER						
32	338.01-17	摆动轴组件	SWING SHAFT ASM						
33	338.01-18	垫片 $\phi 5X \phi 15X1$	WASHER						
34	338.01-19	拉杆组件	LEVER ASM						
35	338.01-19-01	拉杆接头	LEVER CONNECTOR						
36	338.01-19-02	拉杆接头滚针 $\phi 5X \phi 9X9$	LEVER CONNECTOR NEEDLE BEARING						
37	338.01-19-03	拉杆	LEVER						
38	338.01-19-04	拉杆螺母	LEVER NUT						
39	338.01-19-05	拉杆螺母(右旋)	LEVER NUT (RIGHT)						
40	338.01-19-06	拉杆销	LEVER PIN						
41	338.01-19-07	垫片 $\phi 5X \phi 15X1$	WASHER						
42	338.01-20	拨线座A	DRAWING THREAD SET A						
43	338.01-21	拨线座B	DRAWING THREAD SET B						
44	338.01-22	拨线杆A	DRAWING THREAD BAR A						
45	338.01-23	拨线杆B	DRAWING THREAD BAR B						
46	338.01-24	拨线杆固定螺钉	DRAWING THREAD BAR FIXING SCREW M3×10						
47	338.01-25	拨线座螺钉	DRAWING THREAD SET SCREW M4X6						
48	338.01-26	拨线座定位销	DRAWING THREAD POSION PIN						
49	338.01-27	拨线座定位块	DRAWING THREAD SET POSION PLATE						
50	338.01-28	拨线座定位块固定螺钉	DRAWING THREAD SET POSION PLATE FIXING SCREW M4×25						

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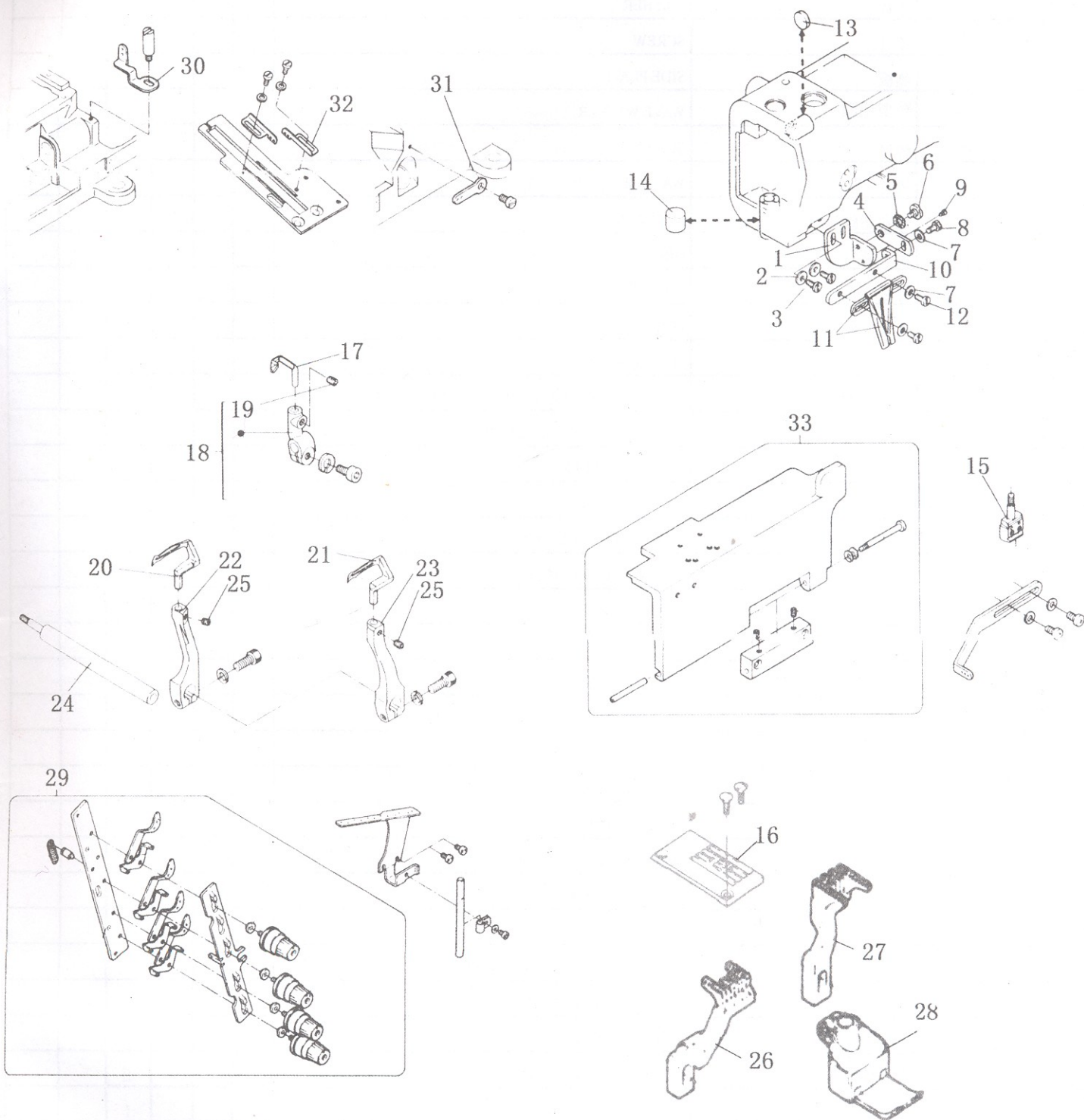


三十二、专用部件 (2) SPECIFIC PARTS (TWO)

序号	图号	名称	DESIGNATION	-01	-02	-03	-04	-05	02HY
1	338.01-29	小油盘	SMALL OIL PAN						1
2	338.01-30	压线座固定架	PRESS FIXING BRACKET						1
3	338.01-31	压线座固定架螺钉	PRESS FIXING BRACKET SCREW M5×16						1
4	338.01-32	压线座固定架垫片	PRESS FIXING BRACKET WASHER						3
5	338.01-33	压线器组件	PRESSER ASM						4
6	338.01-33-01	过线板	THREAD GUIDE PLATE						4
7	338.01-33-02	夹线板	THREAD TENSION PLATE						8
8	338.01-33-03	羊毛毡	WOOL FELT						4
9	338.01-33-04	夹线座	THREAD TENSION SET						4
10	338.01-33-05	夹线弹簧	THREAD TENSION SPRING						4
11	338.01-33-06	夹线防松圈	THREAD TENSION PROTECT LOOSING RING						4
12	338.01-33-07	夹线螺母	THREAD TENSION SCREW						4
13	338.01-33-08	夹线螺钉	NUT						4
14	338.01-33-09	螺母	PRESSER FOOT COMPLETE M4						4
15	338.01-34	压脚组件	PRESSER FOOT COMPLETE						4
	338.01-34-01	压脚座	PRESSER FOOT BRACKET						4
	338.01-34-02	压杆座	PRESSER BAR BRACKET						4
	338.01-34-03	压脚	PRESSER FOOT COMPLETE						4
	338.01-34-04	压脚压板	PRESSER FOOT PLATE						4
	338.01-34-05	压脚接头	PRESSER FOOT CONNECTOR						4
	338.01-34-06	压脚销	PRESSER FOOT PIN						4
	338.01-34-07	压脚接头销	PRESSER FOOT CONNECTION PIN						4
	338.01-34-08	压杆座弹簧	PRESSER BAR BRACKET SPRING						4
	338.01-34-09	压脚压簧	PRESSER FOOT PRESS SPING						4
	338.01-34-10	压杆座调节螺钉	PRESSER BAR SET REGULATING SCREW						4
	338.01-34-11	压簧螺钉	PRESSER SPRING SCREW						4
	338.01-34-12	压脚压板螺钉	PRESSER FOOT PRESSING PLATE SCREW						4
	338.01-34-13	压杆座销紧定螺钉	PRESSER BAR FIXING SCREW						4
	338.01-34-14	调节螺钉螺母	REGULATING SCREW NUT						4
16	338.01-35	上过线勾A	UPPER THREAD GUIDE FINGER A						4
17	338.01-36	上过线勾B	UPPER THREAD GUIDE FINGER B						4
18	338.01-37	下过线勾A	LOWER THREAD GUIDE FINGER A						4
19	338.01-38	下过线勾A螺钉	LOWER THREAD GUIDE FINGER A SCREW M4×8						4
20	338.01-39	下过线勾A支柱	LOWER THREAD GUIDE FINGER A STAND						4
21	338.01-40	下过线勾A支柱螺母	LOWER THREAD GUIDE FINGER A STAND SCREW M4						4
22	338.01-41	下过线勾B	LOWER THREAD GUIDE FINGER B						4
23	338.01-42	下过线勾B螺钉	LOWER THREAD GUIDE FINGER B SCREW M4×8						4
24	338.01-43	下过线勾B螺母	LOWER THREAD GUIDE FINGER B SCREW M4						4
25	338.01-44	挑线杆防护罩	THREAD TAKE-UP LEVER SHAFT SHIELD						4
26	338.01-45	螺钉	SCREW M4×12						4

33 专用部件 (1) SPECIFIC PARTS (ONE)

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三十三、专用部件 (1) SPECIFIC PARTS (ONE)									
序号	图号	名称	DESIGNATION	-01	-02	-03	-04	-05	
1	310.33-01	卷边龙头支座	FOLDER BRACKET				1		
2	310.33-02	垫片	WASHER				2		
3	310.33-03	螺钉	SCREW				2		
4	310.33-04	侧板	SIDE PLATE				1		
5	310.33-05	鞍型垫圈	WAVE WASHER				1		
6	310.33-06	螺钉	SCREW				1		
7	310.33-07	垫片	WASHER				3		
8	310.33-08	外六角螺钉	SCREW M4×6				1		
9	310.33-09	定位螺钉	ORIENTATION SCREW				1		
10	310.33-10	卷边龙头固定板	FOLDER FIXING PLATE				1		
11	310.33-11	卷边龙头	FOLDER				1		
12	310.33-12	螺钉	SCREW M4×6				2		
13	310.33-13	绷针横轴油塞	OIL SEAL FOR SPREADER CROSSING SHAFT				1		
14	310.33-14	绷针竖轴油堵	OIL SEAL FOR SPREADER UPRINAT SHAFT				1		
15	310.33-15	针夹	NEEDLE HOLDER				1		
16	310.33-16	针板	NEEDLE PLATE				1		
17	310.33-17	后保针	REAR NEEDLE GUARD				1		
18	310.33-18	保针座	NEEDLE GUARD BASE				1		
19	310.33-19	螺钉	SCREW M4×4				1		
20	310.33-20	左弯针	LEFT LOOPER				1		
21	310.33-21	右弯针	RIGHT LOOPER				1		
22	310.33-22	左弯针曲柄	LEFT LOOPER CRANK				1		
23	310.33-23	右弯针曲柄	RIGHT LOOPER CRANK				1		
24	310.33-24	弯针轴	LOOPER SHAFT				1		
25	310.33-25	弯针刀槽螺钉	LOOPER GROOVE SCREW				2		
26	310.33-26	差动送布牙	DIFFERENTIAL FEED DOG				1		
27	310.33-27	主动送布牙	MAIN FEED DOG				1		
28	310.33-28	压脚 (组件)	PRESSER FOOT				1		
29	310.33-29	夹线器大组件	THREAD TENSION SPRING ARM.				1		
30	310.33-30	过线板	THREAD GUIDE PLATE				1		
31	310.33-31	过线板	THREAD GUIDE PLATE				1		
32	310.33-32	下过线板	LOWER THREAD GUIDE PLATE				2		
33	310.33-33	穿线罩板	THREAD GUIDE PLATE				1		