

超 高 速 包 缝 机

SUPER-HIGHSPEED OVERLOCK MACHINE

3900G SERIES

GEMSY.

使用说明书 & 零件样本

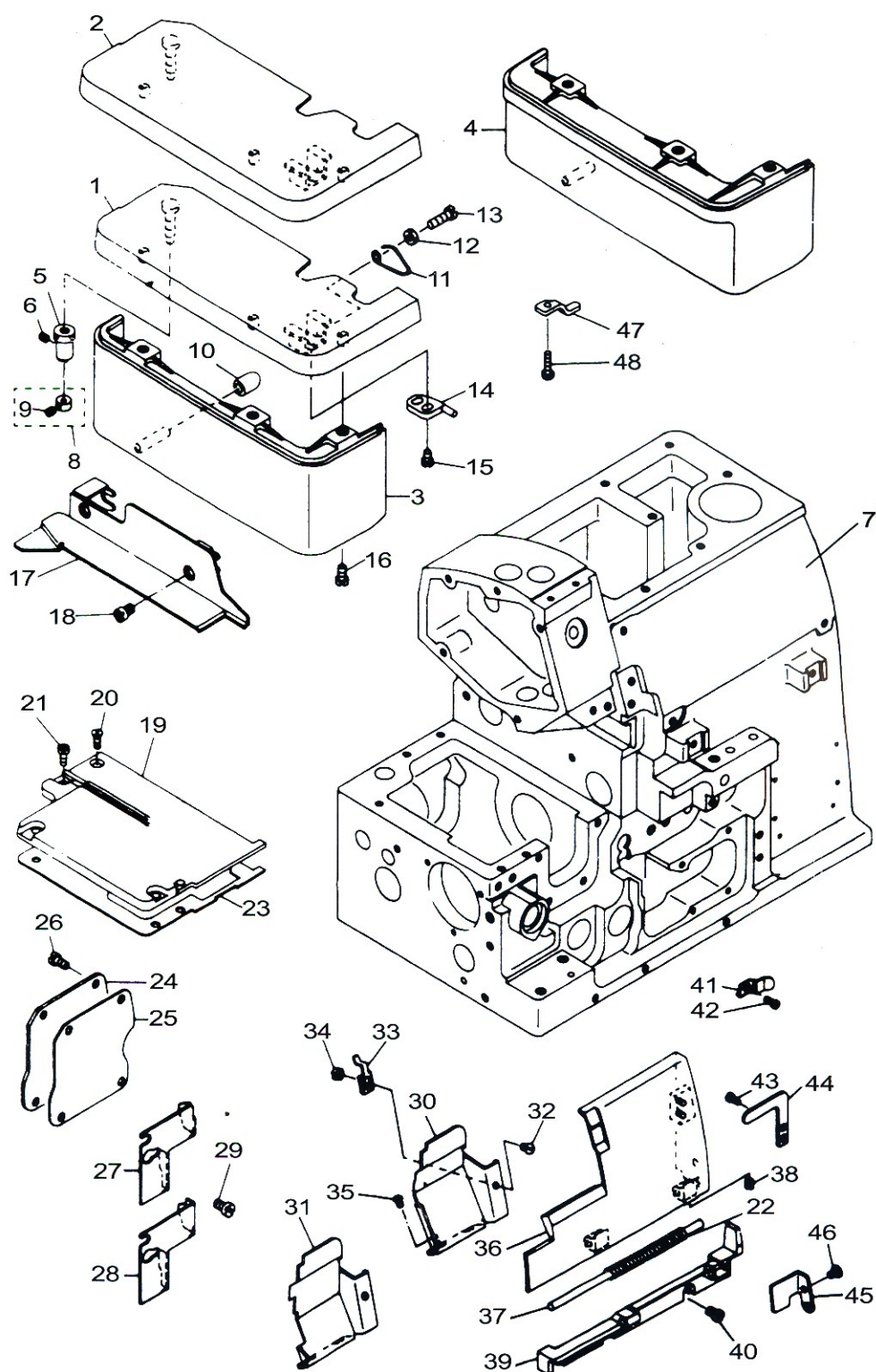
Operation instruction & Parts Book

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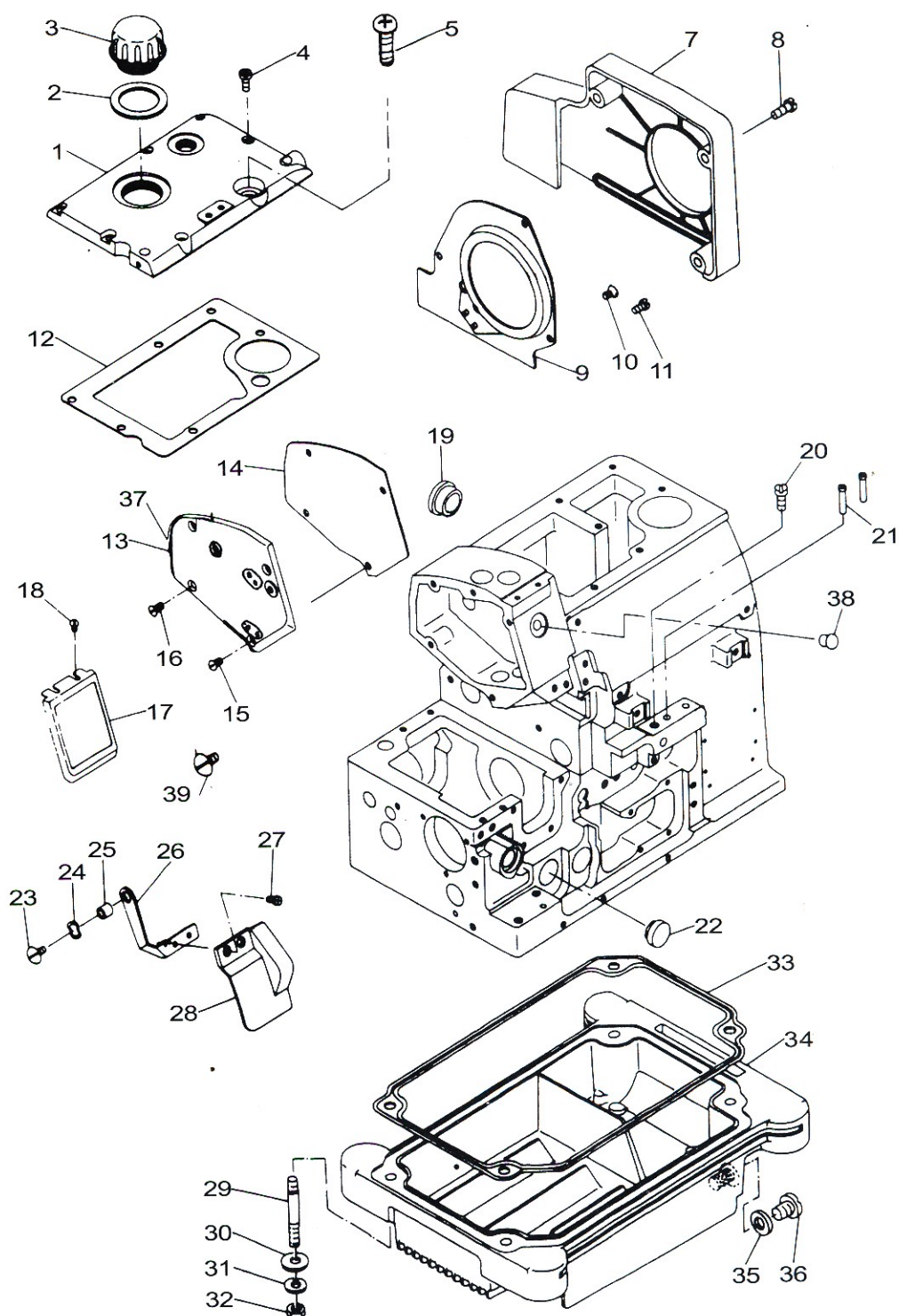
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1、机壳部件 FRAME COMPONENTS



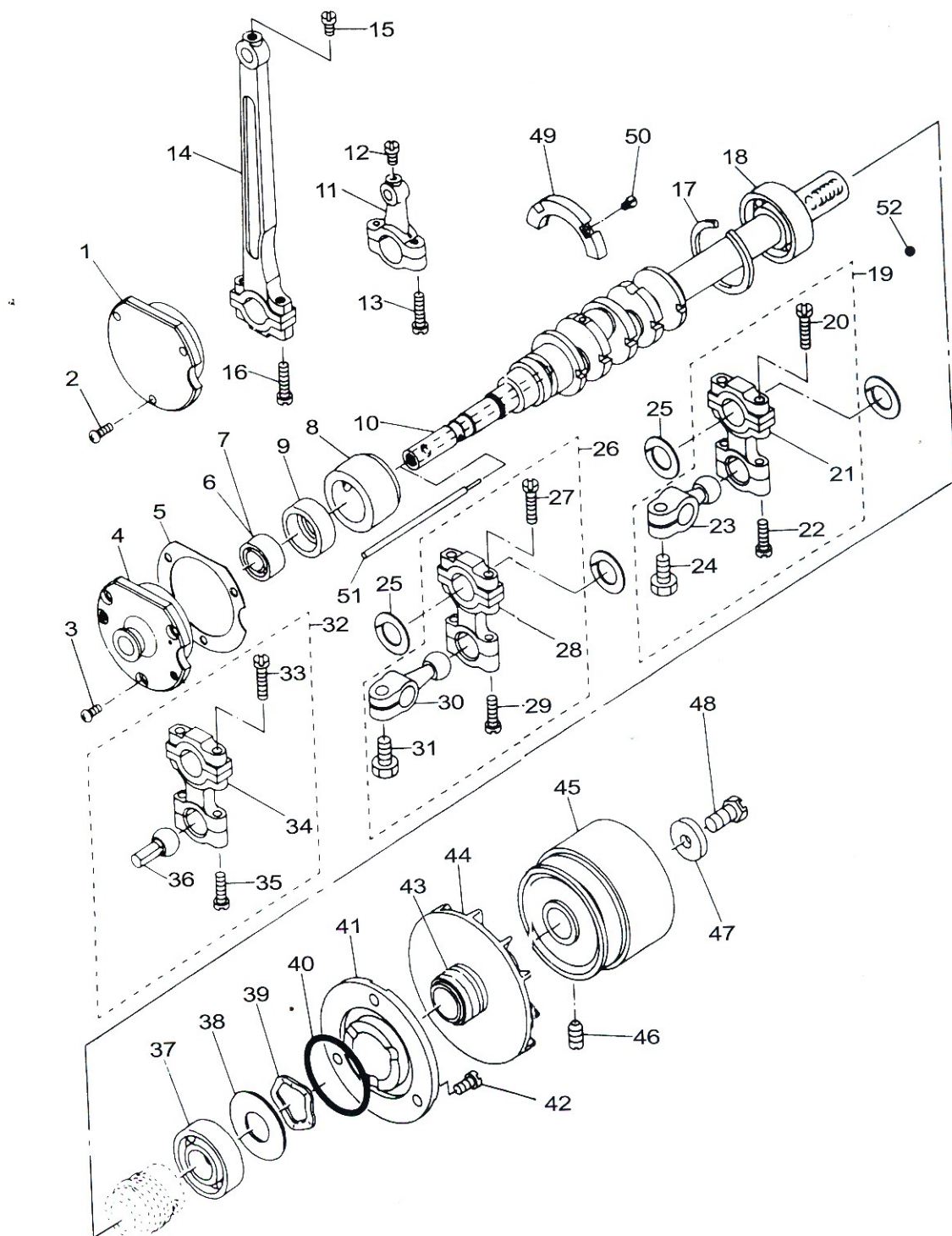
一 机壳部件 FRAME COMPONENTS						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.01-01	缝台组件	CLOTH PLATE ASM.	1	1	
2	2216.01-02	缝台组件	CLOTH PLATE ASM.			1
3	2214.01-03	缝台下罩壳组件	CLOTH BASE COVER	1	1	
4	2216.01-04	缝台下罩壳组件	CLOTH BASE COVER			1
5	2216.01-05	缝台偏心轴套	ECCENTRIC BUSHING	1	1	1
6	2216.01-06	缝台偏心轴紧定螺钉	SCREW SM11/64"×40 L=3.5	1	1	1
7	2216.01-00	机壳	MACHINE	1	1	1
8	2216.01-08	垫块	THRUST HOLDER	1	1	1
9	2216.01-09	垫块紧定螺钉	SCREW SM1/8"×44 L=3.2	<1>	<1>	<1>
10	2216.01-10	缝台下罩壳防震垫	RUBBER PLUG	1	1	1
11	2214.01-11	缝台弹簧	SPRING	1	1	1
12	2216.01-12	螺母	NUT SM11/64"×40	1	1	1
13	2216.01-13	缝台弹簧固定螺钉	SCREW SM11/64" 40 L=14	1	1	1
14	2216.01-14	限位器	STOPPER	1	1	1
15	2216.01-15	限位器螺钉	SCREW SM11/64" 40 L=7	2	2	2
16	2216.01-16	缝台下罩壳固定螺钉	SCREW SM9/64" 40 L=10	2	2	2
17	2214.01-17	导布板组件	CLOTH PLATE SIDE COVER ASM.	1	1	1
18	2216.01-18	导布板螺钉	SCREW SM3/16" 28 L=6	2	2	2
19	2214.01-19	左上盖	FEED MECHANISM COVER	1	1	
19	2216.01-19	左上盖	FEED MECHANISM COVER			1
20	2216.01-20	左上盖沉头螺钉	SCREW SM11/64" 40 L=8	1	1	1
21	2216.01-21	左上盖十字螺钉	SCREW SM11/64" 40 L=8	4	4	4
22	2214.01-47	铰链销弹簧	SPRING	1	1	1
23	2214.01-23	左上盖垫片	GASKET	1	1	1
24	2214.01-24	后盖板	COVER	1	1	1
25	2214.01-25	后盖板垫片	GASKET	1	1	1
26	2216.01-26	后盖板固定螺钉	SCREW SM11/64" 40 L=7	4	4	4
27	2214.01-27	布屑防护罩(左)	CHIP GUARD COVER LEFT	1	1	
28	2216.01-28	布屑防护罩 左	CHIP GUARD COVER LEFT			1
29	2216.01-29	布屑防护罩 左 固定螺钉	SCREW SM11/64" 40 L=5	2	2	2
30	2214.01-30	前盖板罩板	CLOTH WASTE COVER	1	1	
31	2216.01-31	前盖板罩板	CLOTH WASTE COVER			1
32	2216.01-32	前盖板锁紧板固定螺钉	SCREW SM9/64" 40 L=5.5	1	1	1
33	2214.01-33	前盖板锁紧板	CLOTH WASTE COVER STOPPER	1	1	1
34	2216.01-34	前盖板锁紧板固定螺母	NUT SM9/64" 40	1	1	1
35	2216.01-35	前盖板罩板固定螺钉	SCREW SM9/64" 40 L=6	2	2	2
36	2216.01-36	前罩壳	LOOPER COVER	1	1	1
37	2214.01-37	铰链销	LOOPER COVER HINGE PIN	1	1	1
38	2216.01-06	铰链销紧定螺钉	SCREW SM11/64" 40 L=3.5	2	2	2
39	2214.01-39	前罩壳下铰链	LOOPER COVER BRACKET	1	1	1
40	2216.01-40	前罩壳下铰链固定螺钉	SCREW SM11/64" 40 L=9.5	3	3	3
41	2214.01-41	前盖板锁紧舌	LOOPER COVER PRESSER SPRING	1	1	1
42	2216.01-42	前盖板锁紧舌固定螺钉	SCREW SM11/64" 40 L=7	1	1	1
43	2216.01-43	前盖板压板固定螺钉	SCREW SM9/64" 40 L=4.5	2	2	2
44	2214.01-44	前盖板压板	LOOPER COVER PRESSER PLATE	1	1	1
45	2214.01-45	前盖板防转压板	LOOPER COVER GUIDE PLATE	1	1	1
46	2216.01-46	前盖板防转压板固定螺钉	SCREW SM9/64" 40 L=6	1	1	1
47	2214.01-50	缝台锁紧板	CLOTH PLATE SUPPORTER	1	1	1
48	2216.01-51	缝台锁紧板固定螺钉	SCREW SM9/64"×40 L=13.5	1	1	1

2、油盘部件 OIL PAN COMPONENTS



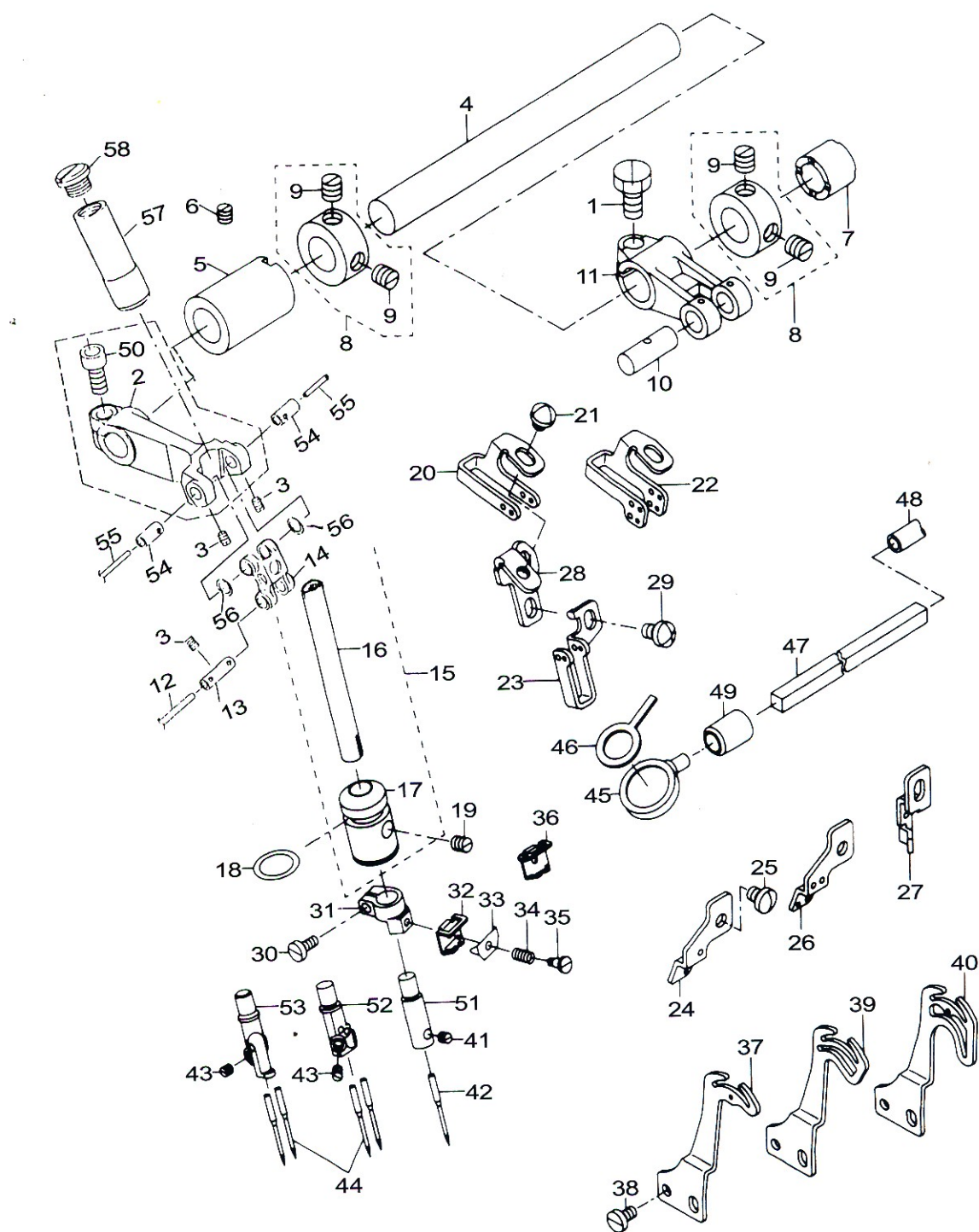
二 油盘部件(FRAME COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.02-01	上盖	UPPER COVER	1	1	1
2	2214.02-02	油窗垫	GASKET	1	1	1
3	2214.02-03	油窗	OIL CAP	1	1	1
4	2216.02-04	上盖固定螺钉	SCREW SM3/16"×28 L=12	5	5	5
5	2216.02-05	排油螺钉	OIL DRAIN SCREW	1	1	1
7	2216.02-07	皮带轮罩	BELT COVER	1	1	1
8	2216.02-08	皮带轮罩固定螺钉	SCREW SM15/64"×28 L=12	3	3	3
9	2216.02-09	皮带轮罩防护板	COOLING FAN PLATE	1	1	1
10	2216.02-01	皮带轮罩防护板十字螺钉	SCREW SM11/64"×40 L=8	1	1	1
11	2216.02-11	皮带轮罩防护板一字螺钉	SCREW SM11/64"×40 L=7.8	2	2	2
12	2214.02-12	上盖密封垫	UPPER COVER GASKET	1	1	1
13	270.02-13	侧盖板	SIDE COVER	1	1	
14	270.02-14	侧盖板密封垫	SIDE COVER GASKET	1	1	1
15	2216.02-15	侧盖板固定螺钉A	SCREW SM11/64"×40 L=7	3	3	3
16	2216.02-16	侧盖板固定螺钉B	SCREW SM11/64"×40 L=9	1	1	1
17	270.02-17	商标牌	BRAND LABEL	1	1	1
18	2216.02-18	商标牌固定螺钉	SCREW SM9/64"×40 L=5	2	2	2
19	2216.02-19	橡皮塞	RUBBER RING	1	1	1
20	2214.02-20	附件固定螺钉	SCREW SM15/64"×28 L=12	1	1	1
21	2214.02-21	过线管	THREAD GUIDE,LARGE	2	2	2
22	2214.02-22	前弯针橡皮塞	RUBBER RING	1	1	
23	2216.02-23	观察镜支架固定螺钉	SCREW SM11/64"×40 L=7	1	1	1
24	2214.02-24	波形垫圈	WAVE WASHER	1	1	1
25	2214.02-25	观察镜支架挡圈	WASHER	1	1	1
26	2214.02-26	安全板支架	SAFETY PLATE BRACKET	1	1	1
27	2216.02-27	观察镜固定螺钉	SCREW SM9/64"×40 L=6	2	2	2
28	2214.02-28	安全板	SAFETY PLATE	1	1	1
29	2216.02-29	螺栓	SCREW STUD	4	4	4
30	2216.02-30	垫片	WASHER	4	4	4
31	2216.02-31	弹簧垫圈	SPRING WASHER	4	4	4
32	2216.02-32	螺母	NUT SM9/32"×28	4	4	4
33	2216.02-33	油盘密封垫	OIL RESERVOIR GASKET	1	1	1
34	2216.02-34	油盘	OIL RESERVOIR	1	1	1
35	2214.02-35	放油螺钉垫圈	OIL DRAIN CAP GASKET	1	1	1
36	2216.02-36	放油螺钉	SCREW SM3/8"×28 L=10	1	1	1
37	270.02-13	侧盖板	SIDE COVER			1
38	270.02-39	橡皮塞	RUBBER PLUG	1	1	1
39	2216.02-41	侧盖板尼龙塞	SIDE COVER NYLON PLUG	1	1	1

3、主轴部件 CRANKSHAFT COMPONENTS



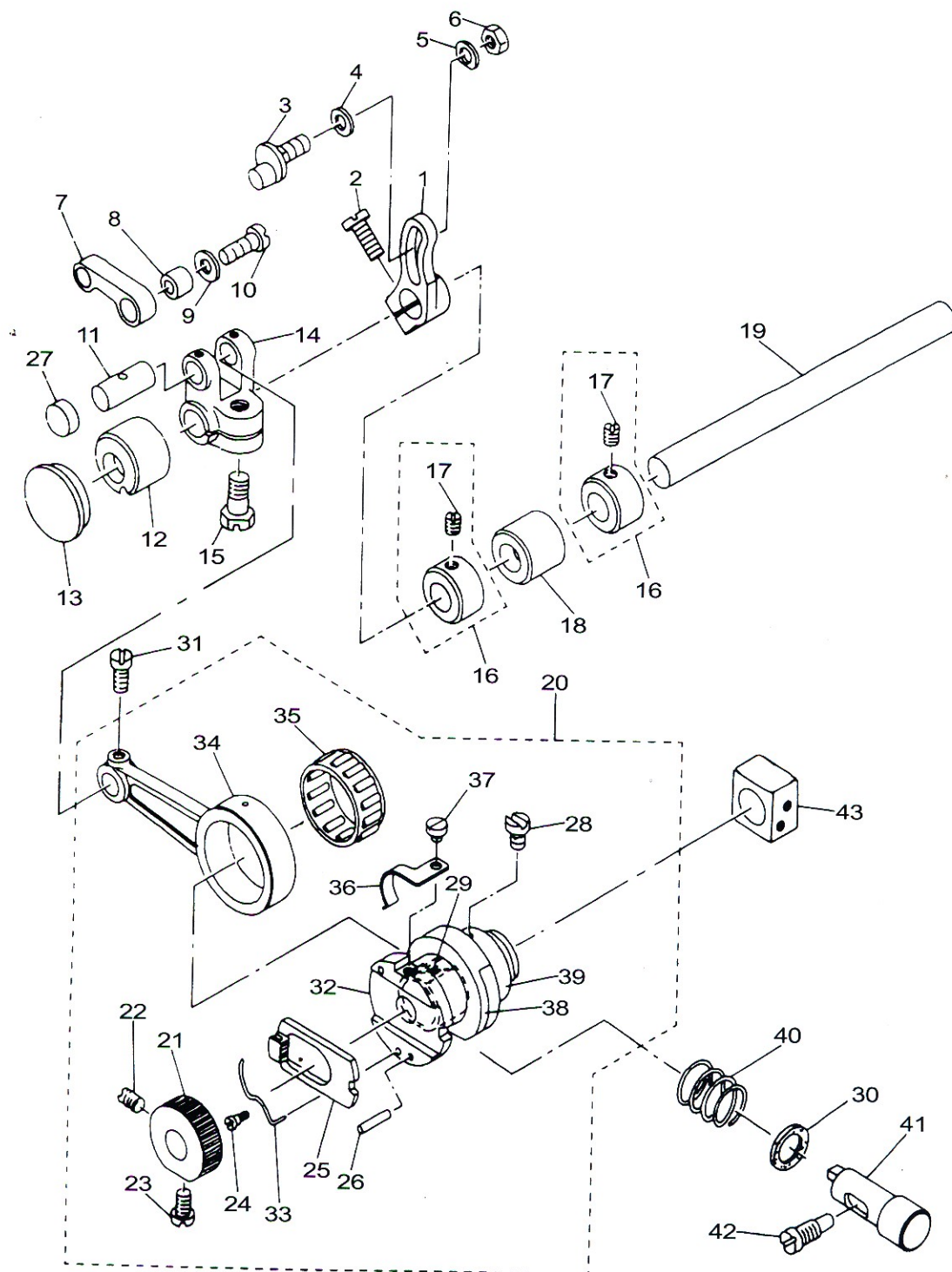
三 主轴部件(CRANKSHAFT COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.03-01	轴承座	CRANKSHAFT BUSHING	1	1	
2	2214.03-02	轴承座固定螺钉	SCREW SM9/64"×40 L=10	3	3	
3	2214.03-02	轴承座固定螺钉	SCREW SM9/64"×40 L=10			3
4	2214.03-04	轴承座	CRANKSHAFT BUSHING			1
5	2214.03-05	轴承座密封垫	GASKET	1	1	1
6	2214.03-06	带密封单列向心球滚珠轴承	BALL BEARING ROD	1	1	1
8	2214.03-08	主轴中轴套	CRANKSHAFT BUSHING	1	1	1
9	2214.03-09	橡皮塞	RUBBER CAP	1	1	
10	2214.03-10	主轴	CRANKSHAFT	1	1	1
11	2214.03-11	上切刀传动铝连杆	KNIFE DRIVING ROD	1	1	1
12	2216.02-11	上切刀传动铝连杆紧定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
13	2214.03-13	上切刀传动铝连杆固定螺钉	SCREW SM11/64"×40 L=18	2	2	2
14	2214.03-14	机针传动铝连杆组件	CONNECTING ROD	1	1	1
15	2216.02-11	机针传动铝连杆紧定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
16	2216.03-16	机针传动铝连杆固定螺钉	SCREW SM11/64"×40 L=18	2	2	2
17	2216.03-17	孔用弹性挡圈	BEARING RETAINER	1	1	1
18	2216.03-18	带密封单列向心球滚珠轴承	BALL BEARING	1	1	1
19	2214.03-19	上弯针球连杆部件	UPPER LOOPER ROD ASM.	1	1	1
20	2214.03-20	上弯针球连杆上盖固定螺钉	SCREW SM11/64"×40 L=18	<2>	<2>	<2>
21	2214.03-21	上弯针球连杆组件	LOOPER DRIVING ROD	<1>	<1>	<1>
22	2214.03-22	上弯针球连杆下盖固定螺钉	SCREW SM11/64"×40 L=14	<2>	<2>	<2>
23	2214.03-23	上弯针球曲柄	UPPER LOOPER ASM.	<1>	<1>	<1>
24	2216.07-32	上弯针球曲柄固定螺钉	SCREW SM15/64"×28 L=11.8	<1>	<1>	<1>
25	2214.03-25	止动塑料垫片	STOPPER	4	4	4
26	2214.03-26	下弯针球连杆部件	LOWER LOOPER ROD ASM.	1	1	
27	2214.03-13	下弯针球连杆上盖固定螺钉	SCREW SM11/64"×40 L=18	<2>	<2>	
28	2214.03-28	下弯针球连杆组件	LOOPER DRIVING ROD	<1>	<1>	
29	2214.03-22	下弯针球连杆下盖固定螺钉	SCREW SM11/64"×40 L=14	<2>	<2>	
30	2214.03-30	下弯针球曲柄	LOWER LOOPER ARM	<1>	<1>	
31	2216.07-32	下弯针球曲柄固定螺钉	SCREW SM15/64"×28 L=11.8	<1>	<1>	
32	2214.03-32	下弯针球连杆部件	LOWER LOOPER ROD ASM.			1
33	2214.03-13	下弯针球连杆上盖固定螺钉	SCREW SM11/64"×40 L=18			<2>
34	2214.03-34	下弯针球连杆组件	LOOPER DRIVING ROD			<1>
35	2214.03-25	下弯针球连杆下盖固定螺钉	SCREW SM11/64"×40 L=14			<2>
36	2214.03-36	下弯针球	LOWER LOOPER ARM			<1>
37	2214.03-37	带密封单列向心球滚珠轴承	BALL BEARING	1	1	1
38	2214.03-38	垫圈	WASHER	1	1	1
39	2214.03-39	波形垫圈	WAVE WASHER	1	1	1
40	2214.03-40	O形圈	RUBBER RING	1	1	1
41	2214.03-41	后轴承盖	THRUST HOLDER	1	1	1
42	2214.03-42	后轴承盖固定螺钉	SCREW SM3/16"×28 L=8	3	3	3
43	2214.03-43	钢油封	OIL SHIELD	1	1	1
44	2214.03-44	叶轮	COOLING FAN	1	1	1
45	2214.03-45-1	皮带轮	FLY WHEEL	1	1	1
	2214.03-45-2	皮带轮刻度盘		1	1	1
46	2216.03-46	皮带轮紧定螺钉	SCREW SM15/64"×28 L=10.5	2	2	2
47	2216.03-47	皮带轮轴向固定垫片	WASHER	1	1	1
48	2216.03-48	皮带轮轴向固定螺钉	SCREW SM9/32"×28 L=16	1	1	1
49	2216.03-49	平衡圈	BALANCER	1	1	1
50	2216.03-50	平衡圈固定螺钉	SCREW SM1/8"×44 L=6	2	2	2
51	2216.03-51	油量调节杆	OIL ADJUSTING BAR	1	1	1
52	2216.03-52	主轴紧定螺钉	SCREW SM1/8"×44 L=2.8	5	5	5

4、机针驱动部件 NEEDLE DRIVING SHAFT COMPONENTS



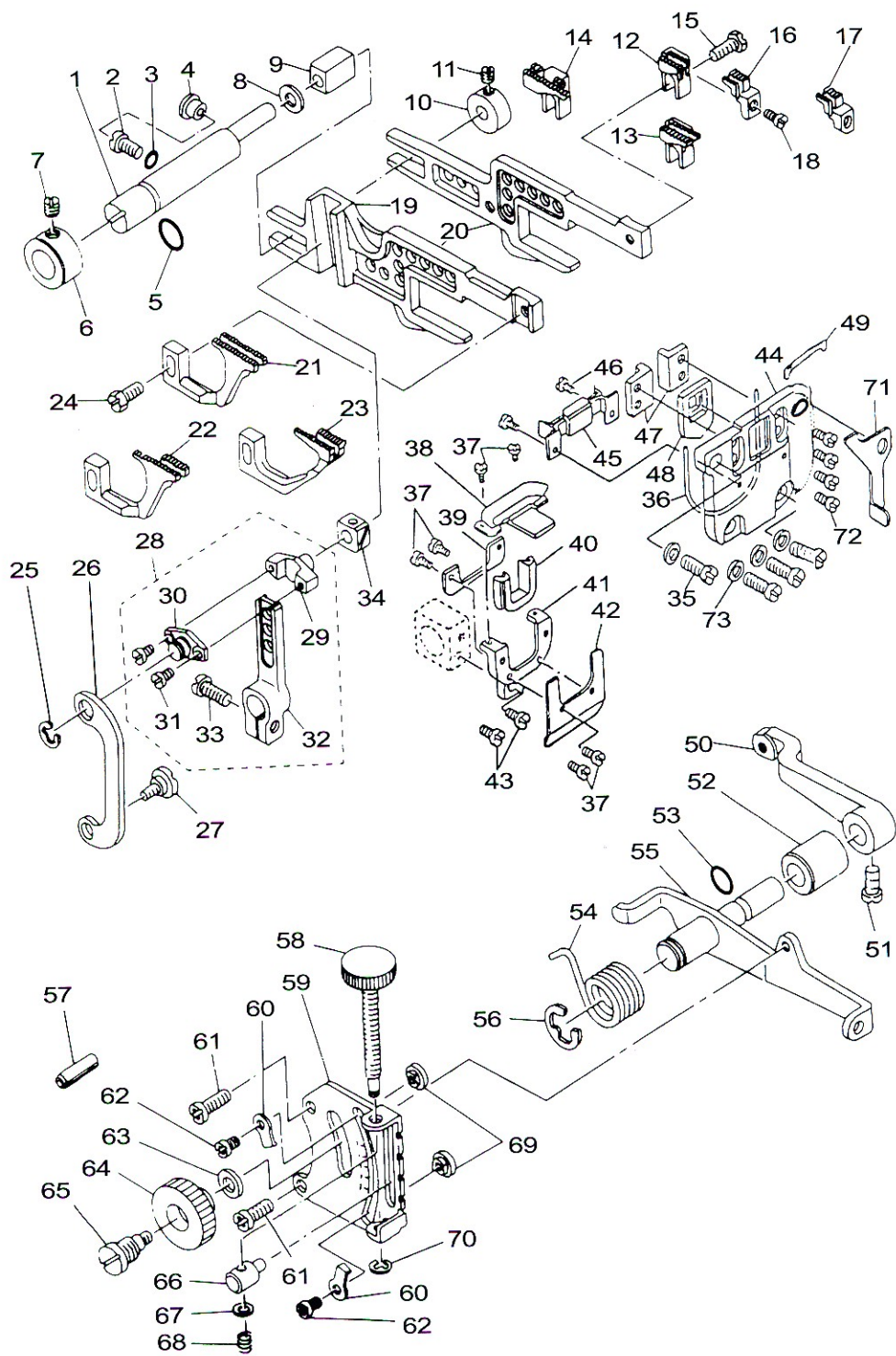
四 机针驱动部件(Needle Driving Shaft Components)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF. NO.			-03	-04	-05
1	2216.04-01	机针传动摆轴曲柄固定螺钉	SCREW SM15/64"×28 L=14	1	1	1
2	270.04-07	机针传动摆杆	NEEDLE DRIVING LEVER	1	1	1
3	2216.04-03	机针传动摆杆紧定螺钉	SCREW SM9/64"×40 L=5	3	3	3
4	2214.04-04	机针传动摆轴	NEEDLE DRIVING SHAFT	1	1	1
5	2214.04-05	机针传动摆轴前轴承	BUSHING FRONT	1	1	1
6	2216.15-47	机针传动摆轴前轴承紧定螺钉	SCREW SM3/16"×32 L=6	1	1	1
7	2214.04-07	机针传动摆轴后轴承	BUSHING REAR	1	1	1
8	2214.04-08	机针传动摆轴挡圈	THRUST COLLAR ASM.	2	2	2
9	2216.04-09	机针传动摆轴挡圈紧定螺钉	SCREW SM1/4"×40 L=6	<4>	<4>	<4>
10	2214.04-10	机针传动摆轴曲柄销	CRANK PIN	1	1	1
11	2214.04-11	机针传动摆轴曲柄	NEEDLE DRIVING FORKED CRANK	1	1	1
12	270.04-60	油芯	OIL WICK	1	1	1
13	270.04-12	双孔连杆销	LINK PIN	1	1	1
14	270.04-68	双孔连杆	NEEDLE DRIVING BUSHING	1	1	1
15	270.04-16	针杆组件	NEEDLE HOLDER ASM.	1	1	1
16	270.04-17	针杆	NEEDLE HOLDER	<1>	<1>	<1>
17	2214.04-17	针杆轴套	NEEDLE HOLDER BUSHING	<1>	<1>	<1>
18	2214.04-18	O形圈	RUBBER RING	1	1	1
19	2216.04-19	针杆轴套紧定螺钉	SCREW SM11/64"×40 L=6.5	1	1	1
20	2216.04-20	过线板	NEEDLE THREAD GUIDE	1		1
21	2216.04-25	过线板螺钉	SCREW SM11/64"×40 L=5	1	1	1
22	2214.04-22	两孔过线板	THREAD GUIDE, 2-NEEDLE		1	
23	2216.04-23	针杆过线板	THREAD GUIDE, CHAIN LOOPER			1
24	2216.04-24	挑线杆过线板	TAKE-UP LEVER GUIDE	1		1
25	2216.04-25	挑线杆过线板固定螺钉	SCREW SM11/64"×40 L=5	1	1	1
26	2214.04-26	双针挑线杆过线板	TAKE-UP LEVER GUIDE, 2-NEEDLE		1	
27	2216.04-27	前弯针挑线杆过线板	TAKE-UP LEVER GUIDE, CHAIN LOOP			1
28	2214.04-28	缓线过线板	NEEDLE THREAD GUIDE STAND	1	1	1
29	2216.04-25	缓线过线板固定螺钉	SCREW SM11/64"×40 L=5	2	2	2
30	2216.04-30	固定螺钉	SCREW SM1/8"×44 L=7	1	1	1
31	2214.04-31	针夹固定座	NEEDLE CLAMP HOLDER	1	1	1
32	2214.04-32	压线板A	NEEDLE THREAD GUIDE STAND	1	1	
33	2214.04-33	压板	NEEDLE THREAD PRESSER PLATE	1	1	1
34	2214.04-34	弹簧	SPRING	1	1	1
35	2216.04-35	固定螺钉	SCREW SM3/32"×56 L=7	1	1	1
36	2216.04-36	压线板B	NEEDLE THREAD PRESSER GUIDE			1
37	2214.04-37	上挑线杆	NEEDLE THREAD TAKE-UP LEVER	1		
38	2216.04-38	上挑线杆固定螺钉	SCREW SM9/64"×40 L=6	2	2	2
39	2214.04-39	上挑线杆	NEEDLE THREAD TAKE-UP LEVER		1	
40	2216.04-40	上挑线杆	NEEDLE THREAD TAKE-UP LEVER			1
41	2214.04-41	针夹头紧定螺钉	SCREW SM1/8"×44 L=2.8	1		
42	2214.04-42	机针DCX27 #11	NEEDLE DC×27 11#	1		
43	2216.04-41	针夹头紧定螺钉	SCREW SM1/8"×44 L=2.8		2	2
44	2214.04-44	机针DCX27 #14	NEEDLE DC×27 14#		2	2
45	2214.04-45	油毡盖	COVER	1	1	
	2216.04-45	油毡盖	COVER			1
46	2214.04-46	油毡A	FELT, A	1	1	1
47	2216.04-47	油毡B	FELT, B	1	1	1
48	2214.04-48	油管	LUBRICATING PIPE	1	1	1
49	2214.04-49	油管接头	OIL FELT	1	1	1
50	270.04-08	机针传动摆杆固定螺钉	SCREW M6 L=14	1	1	1
51	2214.04-51	针夹头	NEEDLE CLAMP	1		
52	2216.04-52	针夹头	NEEDLE CLAMP		1	
53	2216.04-53	针夹头	NEEDLE CLAMP			1
54	270.04-09	针杆传动摆杆销	NEEDLE DRIVING LEVER PIN	2	2	2
55	270.04-58	油芯	OIL WICK	2	2	2
56	270.04-69	垫圈	WASHER	2	2	2
57	270.04-19	针杆上套	NEEDLE BAR UPPER BUSHING	1	1	1
58	270.04-20	针杆上套螺钉	SCREW	1	1	1

5、送布部件 MAIN FEED MECHANISM COMPONENTS



五 送布部件(FEED MECHANISM COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.05-01	送布牙架调整曲柄	MAIN FEED ROCKER	1	1	1
2	2216.05-02	送布牙架调整曲柄固定螺钉	SCREW SM3/16"×28 L=12	1	1	1
3	2214.05-03	送布牙连杆偏心轴	PIN	1	1	1
4	2214.05-04	送布牙连杆偏心轴垫片B	WASHER	1	1	1
5	2214.05-05	送布牙连杆偏心轴垫片	WASHER	1	1	1
6	2216.05-06	送布牙连杆偏心轴螺母	NUT SM3/16"×32	1	1	1
7	2214.05-07	差动牙架连杆	MAIN FEED LINK	1	1	1
8	2214.05-08	差动牙架连杆套	COLLAR	1	1	1
9	2214.05-09	差动牙架连杆套垫圈	WASHER	1	1	1
10	2216.05-10	差动牙架连杆套螺钉	SCREW SM3/16"×28 L=11.5	1	1	1
11	2214.05-11	送布连杆销	CRANK PIN	1	1	1
12	2214.05-12	送布轴左铜轴承	FEED ROCKER SHAFT BUSHING,FRO	1	1	1
13	2214.05-13	油塞	RUBBER PLUG	1	1	1
14	2214.05-14	送布曲柄	FORKED CRANK	1	1	1
15	2216.04-01	送布曲柄固定螺钉	SCREW SM15/64"×28 L=14	1	1	1
16	2214.05-16	送布轴挡圈	THRUST COLLAR ASM.	2	2	2
17	2216.01-06	送布轴挡圈紧定螺钉	SCREW SM11/64"×40 L=3.5	<4>	<4>	<4>
18	2214.05-18	送布轴右铜轴承	FEED ROCKER SHAFT BUSHING,REA	1	1	1
19	2214.05-19	送布轴	ROCKER SHAFT	1	1	1
20	2214.05-20	差动送布连杆组件	FEED ECCENTRIC BODY ASM.	1	1	1
21	2214.05-21	齿圈座	RATCHET	<1>	<1>	<1>
22	2216.05-22	齿圈座紧定螺钉	SCREW SM11/64"×40 L=6.5	<1>	<1>	<1>
23	2216.05-23	齿圈座固定螺钉	SCREW SM11/64"×40 L=6.5	<1>	<1>	<1>
24	2214.05-24	压簧固定螺钉	HINGE SCREW	<1>	<1>	<1>
25	2214.05-25	扇形齿环	RATCHET PAWL	<1>	<1>	<1>
26	2214.05-26	扇形齿环定位弹簧销	SPRING PIN 3×13	<2>	<2>	<2>
27	2214.05-46	油塞	RUBBER PLUG	<1>	<1>	<1>
28	2214.05-28	送布偏心凸轮固定螺钉	SCREW SM11/64"×40 L=8	<2>	<2>	<2>
29	2214.05-47	送布凸轮座	FEED CAM BLOCK	<1>	<1>	<1>
30	2214.05-44	油封	OIL SHEET	<1>	<1>	<1>
31	2216.05-45	送布连杆销固定螺钉	SCREW SM11/64"×40 L=9	<2>	<2>	<2>
32	2214.05-32	送布调节凸轮	FEED ADJUSTING CAM	<1>	<1>	<1>
33	2214.05-33	压簧	RATCHET PAWL SPRING	<1>	<1>	<1>
34	2214.05-34	送布连杆	CRANK POD	<1>	<1>	<1>
35	2214.05-35	送布连杆滚针轴承	NEEDLE BEARING	<1>	<1>	<1>
36	2214.05-36	扇形齿环压簧	RATCHET GEAR SPRING	<1>	<1>	<1>
37	2214.05-37	扇形齿环压簧螺钉	SCREW SM1/8"×44 L=2.5	<1>	<1>	<1>
38	2214.05-38	送布凸轮	FEED CAM	<1>	<1>	<1>
39	2214.05-39	送布偏心凸轮	FEED ECCENTRIC BODY	<1>	<1>	<1>
40	2214.05-40	针距调节簧	SPRING	1	1	1
41	2214.05-41	针距调节轴	PUSH BOTTON STUD	1	1	1
42	2214.05-42	针距调节轴螺钉	SCREW SM15/64"×28 L=14.5	1	1	1
43	2214.05-43	抬牙滑块	SLIDE BLOCK	1	1	1

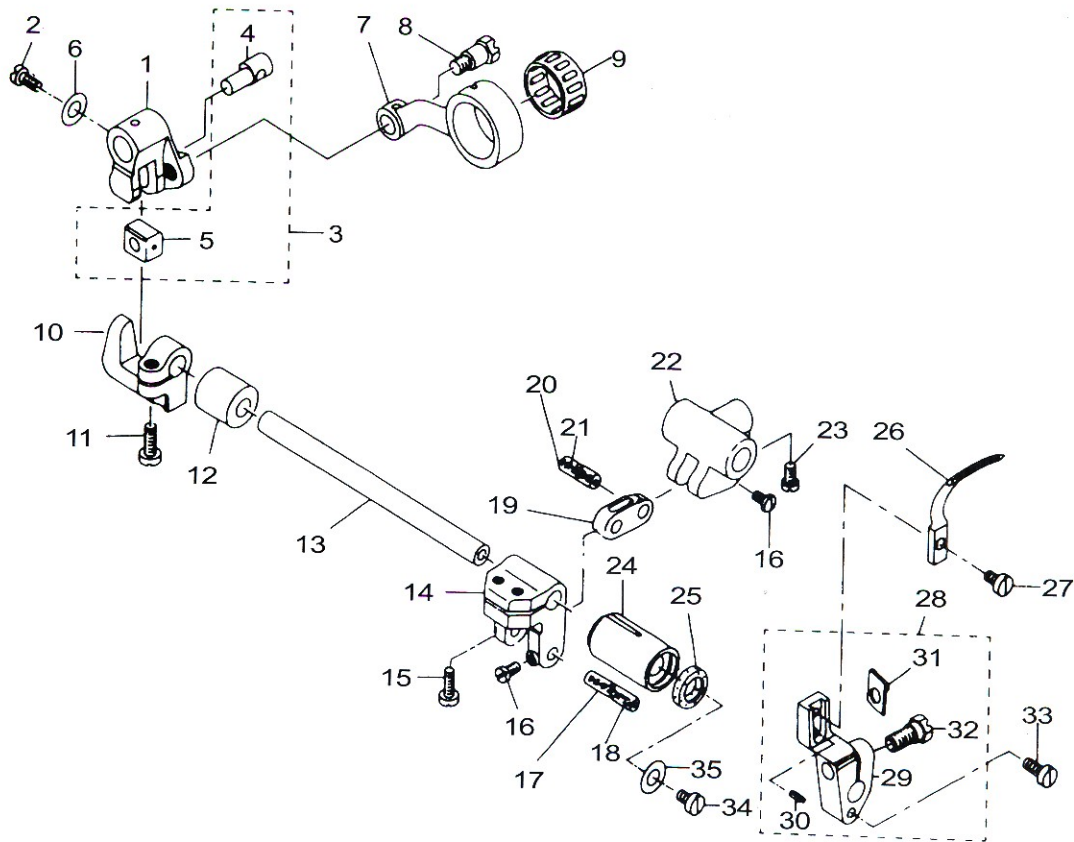
6、差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS



六 差动部件(FEED MECHANISM COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.06-01	牙架轴	FEED BAR SHAFT	1	1	1
2	2216.06-02	牙架轴固定螺钉	SCREW SM3/16"×28 L=9	1	1	1
3	2214.06-03	O形圈	RUBBER RING	1	1	1
4	2214.06-04	油塞	PLUG	1	1	1
5	2214.06-05	O形圈	RUBBER RING	1	1	1
6	2214.06-06	牙架轴左挡圈	THRUST COLLAR	1	1	1
7	2216.06-07	牙架轴左挡圈紧定螺钉	SCREW SM1/4"×40 L=3	1	1	1
8	2214.06-08	垫圈	WASHER	1	1	1
9	2214.06-09	差动送布滑块	SLIDE BLOCK	1	1	1
10	2214.06-10	牙架轴右挡圈	COLLAR	1	1	1
11	2216. 01-06	牙架轴右挡圈紧定螺钉	SCREW SM11/64"×40 L=3.5	1	1	1
12	2214.06-12	主送布牙	MAIN FEED DOG	1		
13	2214.06-13	主送布牙	MAIN FEED DOG		1	
14	2216.06-14	主送布牙	MAIN FEED DOG			1
15	2216.06-15	主送布牙固定螺钉	SCREW SM11/64"×40 L=9.5	1	1	1
16	2214.06-16	副送布牙	AUXILIARY FEED DOG	1	1	
17	2216.06-17	副送布牙	AUXILIARY FEED DOG			1
18	2214.06-18	副送布牙固定螺钉	SCREW SM1/8"×44 L=6.5	1	1	1
19	2214.06-19	差动牙架	DIFFERENTIAL FEED DOG	1	1	1
20	2214.06-20	送布牙架	MAIN FEED BAR	1	1	1
21	2214.06-21	差动牙	DIFFERENTIAL FEED DOG	1		
22	2214.06-22	差动牙	DIFFERENTIAL FEED DOG		1	
23	2216.06-23	差动牙	DIFFERENTIAL FEED DOG			1
24	2216.06-15	差动牙固定螺钉	SCREW SM11/64"×40 L=9.5	1	1	1
25	2214.06-25	卡簧	E-RING	1	1	1
26	2214.06-26	差动调节连杆	ADJUSTING LINK	1	1	1
27	2214.06-27	轴定螺钉	HINGE SCREW	1	1	1
28	2214.06-28	差动牙架调整曲柄架组件	DIFFERENTIAL FEED ROCKER ASM.	1	1	1
29	2214.06-29	滑块	PIN	<1>	<1>	<1>
30	2214.06-30	滑块盖板	PIN COVER	<1>	<1>	<1>
31	2214.06-31	滑块盖板固定螺钉	SCREW SM1/8"×44 L=4	<2>	<2>	<2>
32	2214.06-32	差动牙架调整曲柄架	FEED ROCKER	<1>	<1>	<1>
33	2214.06-33	差动牙架调整曲柄架固定螺钉	SCREW SM3/16"×28 L=11.5	<1>	<1>	<1>
34	2214.06-34	差动牙架调整曲柄架滑块	SLIDE BLOCK	1	1	1
35	2216.06-48	压板螺钉	SCREW SM11/64"×40 L=10.5	4	4	4
36	2216.06-74	O形圈	RUBBER RING	1	1	1
37	2216.06-35	螺钉	SCREW SM3/32 ×56 L=3	6	6	6
38	2214.06-36-02	压板密封垫组件	RUBBER PLATE ASM.	1	1	1
39	2216.06-76	上压板	RUBBER PRESSER PLATE	1	1	1
40	2216.06-78	橡胶油封	OIL SHIELD RUBBER	1	1	1
41	2216.06-79	密封导架	RUBBER COVER	1	1	1
42	2216.06-77	下压板	RUBBER BASE PLATE	1	1	1
43	2216.04-38	牙架导轨固定螺钉	SCREW SM9/64"×40 L=6	2	2	2
44	2216.06-42	密封导架	RUBBER CASE	1	1	1
45	2216.06-36	压板组件	OIL SHIELD RUBBER LOWER	1	1	1
46	2216.06-75	螺钉	SCREW SM3/32 ×56 L=4.8	2	2	2
47	2216.06-40	牙架定位块	FEED BAR SUPPORT	2	2	2
48	2216.06-45	牙架导轨密封垫	RUBBER	1	1	1
49	2216.06-73	条形油封	RUBBER	1	1	1
50	2214.06-50	差动调节曲柄	DIFFERENTIAL FEED ROCKER	1	1	1
51	2216.06-51	差动调节曲柄螺钉	SCREW SM1/4"×40 L=11	1	1	1
52	2214.06-52	拉杆曲柄铜轴承	ROCKER SHAFT METAL	1	1	1

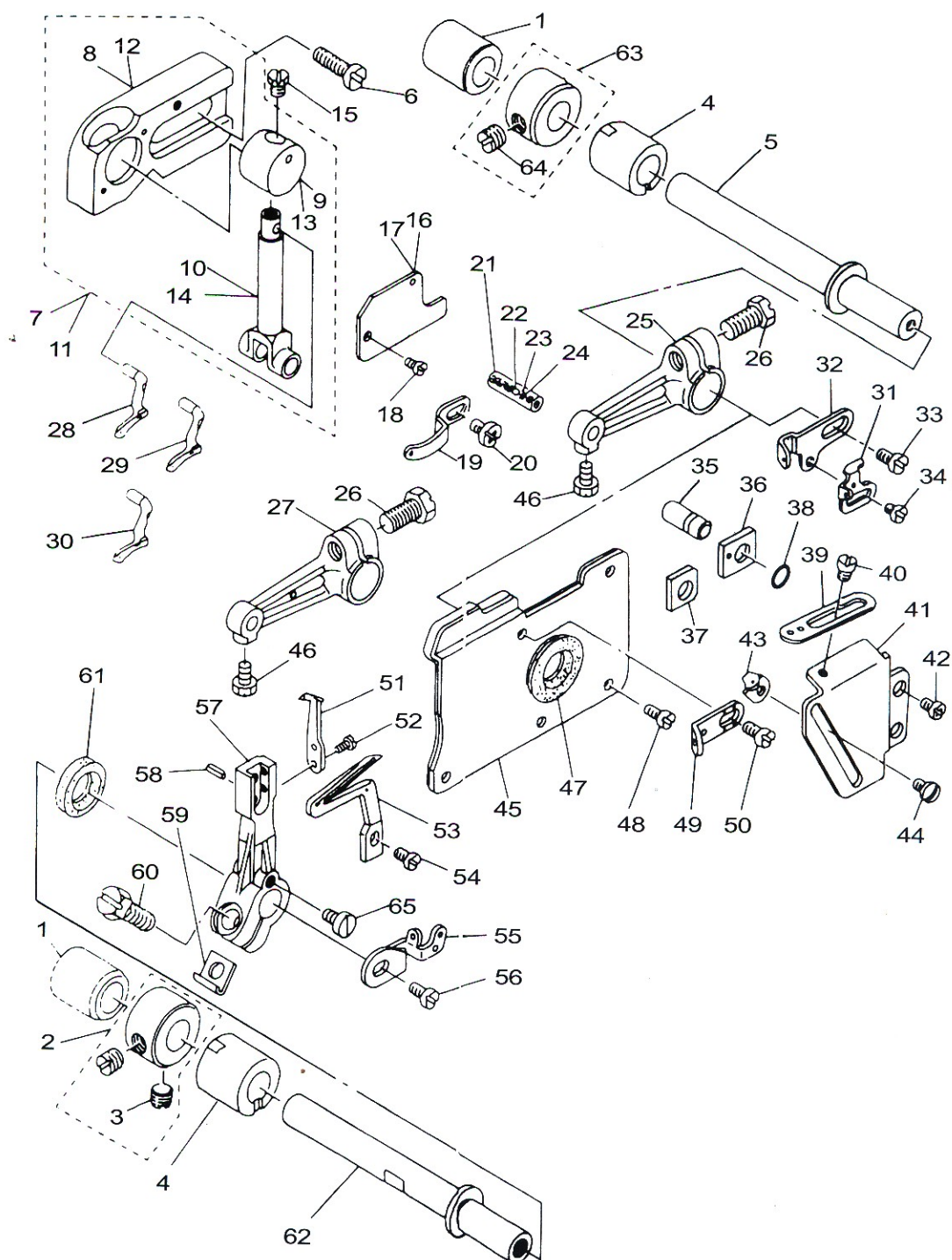
53	2214.06-53	O形圈	RUBBER RING	1	1	1
54	2214.06-54	差动扳手扭簧	SPRING	1	1	1
55	2214.06-55	差动调节扳手组件	ROCKER SHAFT ASM.	1	1	1
56	2214.06-56	卡簧	SNAP RING 9	1	1	1
57	2214.06-57	弹簧销	SPRING PIN	1	1	1
58	2214.06-58	调节螺栓手轮钮	DIFFERENTIAL FEED SCREW	1	1	1
59	2214.06-59	针距调节指示板组件	DIFFERENTIAL FEED GRADUATION	1	1	1
60	2214.06-60	针距调节指示板垫圈	WASHER	2	2	2
61	2216.06-61	针距调节指示板固定螺钉	SCREW SM3/16"×28 L=12	2	2	2
62	2216.06-62	压板固定螺钉	SCREW SM9/64"×40 L=5	2	2	2
63	2214.06-63	调节螺钉垫圈	WASHER	1	1	1
64	2216.06-64	手轮	DIFFERENTIAL FEED LOCK NUT	1	1	1
65	2216.06-65	手轮螺钉	DIFFERENTIAL FEED HINGE SCREW	1	1	1
66	2214.06-66	调节滑块	DIFFERENTIAL FEED BLOCK	1	1	1
67	2214.06-67	垫圈	WASHER	1	1	1
68	2214.06-68	弹簧	SPRING	1	1	1
69	2214.06-69	螺母	NUT SM9/64"×40	2	2	2
70	2214.06-70	卡簧	E-SHAPED SNAP RING	1	1	1
71	2216.06-71	针板定位板	ORIENTATION COVER	1	1	1
72	2216.06-44	压板螺钉	SCREW SM9/64"×40 L=5	4	4	4
73	2216.06-47	垫圈	WASHER	4	4	4

7、前弯针部件 CHAIN LOOPER COMPONENTS



七 前弯针部件(CHAIN LOOPER COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.07-01	驱动曲柄	CHAIN LOOPER SHAFT SLIDE ARM			1
2	2216.07-02	驱动曲柄固定螺钉	SCREW SM11/64"×40 L=7			1
3	2216.07-03	前弯针纵轴销组件	CHAIN LOOPER SLIDE PIN ASM			1
4	2216.07-04	驱动曲柄偏心销	CHAIN LOOPER SLIDE PIN			<1>
5	2216.07-05	驱动曲柄滑块	CHAIN LOOPER SLIDE BLOCK			<1>
6	2216.07-06	垫片	WASHER			1
7	2216.07-07	横轴曲柄连杆	CHAIN LOOPER ROD			1
8	2216.07-08	横轴曲柄连杆固定螺钉	STEP-SCREW			1
9	2216.07-09	横轴连杆滚针轴承	BEARING			1
10	2216.07-10	驱动座	BRACKER			1
11	2216.07-11	驱动座固定螺钉	SCREW SM3/16"×28 L=12			1
12	2216.07-12	前弯针纵轴后铜轴承	BUSHING ,REAR			1
13	2216.07-13	前弯针轴	CHAIN LOOPER SHAFT			1
14	2216.07-14	前弯针曲柄	CHAIN LOOPER SHAFT DRIVING ARM			1
15	2216.07-15	前弯针曲柄固定螺钉	SCREW SM3/16"×28 L=12			2
16	2216.07-16	前弯针曲柄销固定螺钉	SCREW SM1/8"×44 L=6			2
17	2216.07-17	前弯针曲柄销	PIN (LONG)			1
18	2216.07-18	油线	OIL WICK			1
19	2216.07-19	前弯针连杆	DRIVING LINK			1
20	2216.07-20	前弯针连杆销	PIN (SHORT)			1
21	2216.07-21	油线	OIL WICK			1
22	2216.07-22	前弯针传动曲柄	DRIVING BALL ARM BRACKET			1
23	2216.07-23	前弯针传动曲柄固定螺钉	SCREW SM11/64"×40 L=6.5			3
24	2216.07-24	前弯针纵轴前铜轴承	BUSHING ,FRONT			1
25	2216.07-25	油封	OIL SEAL RING			1
26	2216.07-26	前弯针	CHAIN LOOPER			1
27	2216.07-27	前弯针固定螺钉	SCREW SM9/64"×40 L=6			1
28	2216.07-28	前弯针架组件	CHAIN LOOPER DRIVING ARM ASM.			1
29	2216.07-29	前弯针架	CHAIN LOOPER DRIVING ARM			<1>
30	2216.07-30	前弯针架止动销	SPRING PIN 2×6			<1>
31	2216.07-31	垫片	WASHER			<1>
32	2216.07-32	前弯针架固定螺钉	SCREW SM15/64"×28 L=11.8			<1>
33	2216.07-33	过线板固定螺钉	SCREW SM9/64"×40 L=8.5			1
34	2216.07-34	螺钉	HINGE SCREW SM15/64"×28			1
35	2216.07-35	垫片	WASHER			1

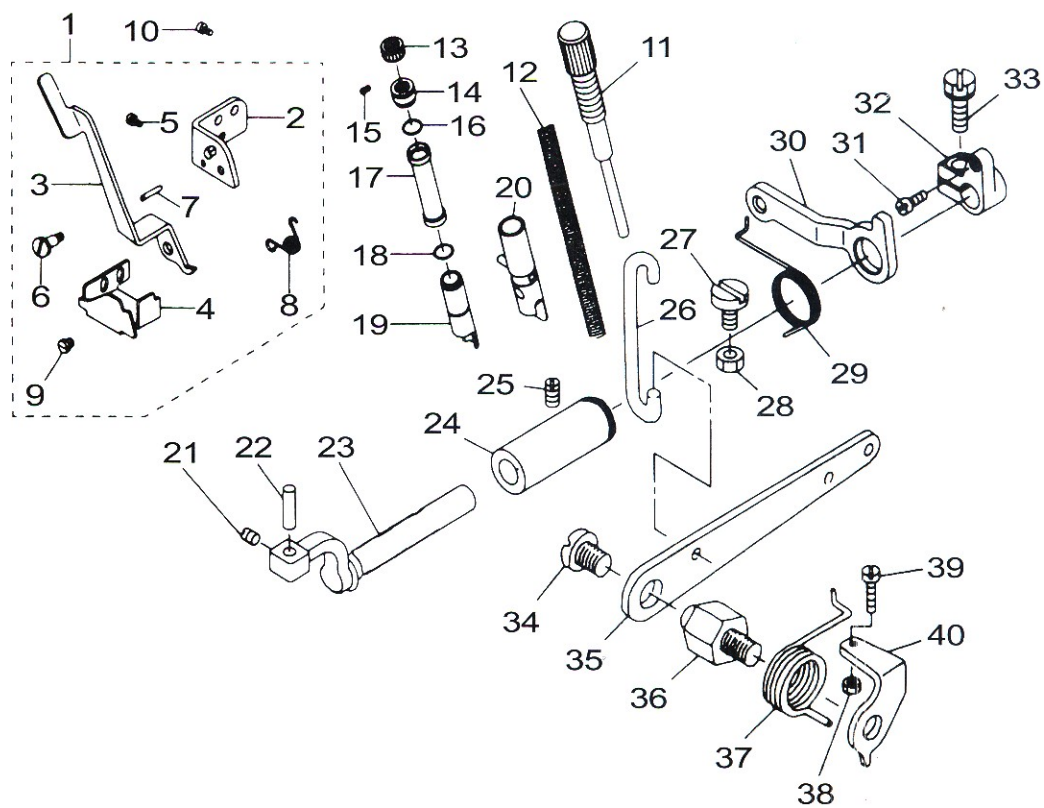
8、上下弯针部件 UPPER & LOWER LOOPER COMPONENTS



八 上下弯针部件(UPPER & LOWER LOOPER COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.08-01	上下弯针球曲柄轴后铜轴承	BUSHING REAR	2	2	2
2	2214.08-02	下弯针轴挡圈	COLLAR ASM D=10.32 W=12	2	2	
3	2214.08-03	下弯针轴挡圈紧定螺钉	SM1/4"×40 L=6	<4>	<4>	
4	2214.08-04	上下弯针球曲柄轴前铜轴承	BUSHING, FORNT	2	2	2
5	2214.08-05	上弯针轴	UPPER LOOPER SHAFT	1	1	1
6	2216.08-06	上弯针滑杆滑块座固定螺钉	SCREW SM15/64"×28 L=12.5	2	2	2
7	2214.08-07	上弯针滑杆滑块座组件	UPPER LOOPER GUIDE ADM.	1		1
8	2214.08-08	上弯针滑杆滑块座	UPPER LOOPER GUIDE SUPPORT	<1>		<1>
9	2214.08-09	上弯针滑杆滑块	UPPER LOOPER GUIDE	<1>		<1>
10	2214.08-10	上弯针滑杆	UPPER LOOPER HOLDER	<1>		<1>
11	2214.08-11	上弯针滑杆滑块座组件	UPPER LOOPER GUIDE ADM.		1	
12	2214.08-12	上弯针滑杆滑块座	UPPER LOOPER GUIDE SUPPORT B		<1>	
13	2214.08-13	上弯针滑杆滑块	UPPER LOOPER GUIDE		<1>	
14	2214.08-14	上弯针滑杆	UPPER LOOPER HOLDER		<1>	
15	2216.08-15	上弯针滑杆滑块固定螺钉	SCREW SM9/64"×40 L=3.5	1	1	1
16	2214.08-16	挡料板	UPPER LOOPER GUIDE COVER	1		1
17	2214.08-17	挡料板	UPPER LOOPER GUIDE COVER B		1	
18	2216.08-18	挡料板固定螺钉	SCREW SM3/32"×56 L=5.5	2	2	2
19	2214.08-19	上弯针滑杆滑块过线板	LOOPER THREAD GUIDE,UPPER	1	1	1
20	2216.08-20	上弯针滑杆滑块过线板固定螺钉	SCREW SM6/4"×40 L=6	1	1	1
21	2214.08-21	连杆销	PIN C	1	1	1
22	2214.08-22	油线	OIL WICK STOPPER BALL	1	1	1
23	2214.08-22	油线	OIL WICK	1	1	1
24	2214.08-22	油线	OIL WICK	1	1	1
25	2214.08-25	上弯针滑杆连杆	UPPER LOOPER ARM A	1		1
26	2216.07-32	上弯针滑杆连杆固定螺钉	SCREW SM15/64"×28 L=11.8	1	1	1
27	2214.08-27	上弯针滑杆连杆	UPPER LOOPER ARM B		1	
28	2214.08-28	上弯针	UPPER LOOPER		1	
29	2214.08-29	上弯针	UPPER LOOPER	1		1
30	2214.08-30	上弯针	UPPER LOOPER	1		1
31	2214.08-31	下弯针挑线板	LOWER LOOPER THREAD TAKE-UP	1	1	1
32	2214.08-32	上弯针挑线板	UPPER LOOPER THREAD TAKE-UP,R	1	1	1
33	2216.02-11	上弯针挑线板固定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
34	2216.08-34	下弯针挑线板固定螺钉	SCREW SM1/8"×44 L=4	1	1	1
35	2214.08-35	定位销	PIN	1	1	1
36	2214.08-37	定位板	GAUGE	1	1	
37	2214.08-37	定位板	GAUGE			1
38	2214.08-38	O形圈	RUBBER RING	1	1	1
39	2214.08-39	上弯针过线板	UPPER LOOPER THREAD GUIDE,R	1	1	1
40	2216.01-35	上弯针过线板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
41	2214.08-41	线量调节板	LOOPER THREAD TAKE-UP COVER	1	1	1
42	2216.02-15	线量调节板固定螺钉	SCREW SM11/64"×40 L=7	2	2	2
43	2214.08-43	下弯针过线板	LOWER LOOPER THREAD GUIDE	1	1	1
44	2216.01-35	下弯针过线板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
45	2214.08-45	前盖板	OIL SHIELD PLATE ADM,	1	1	1

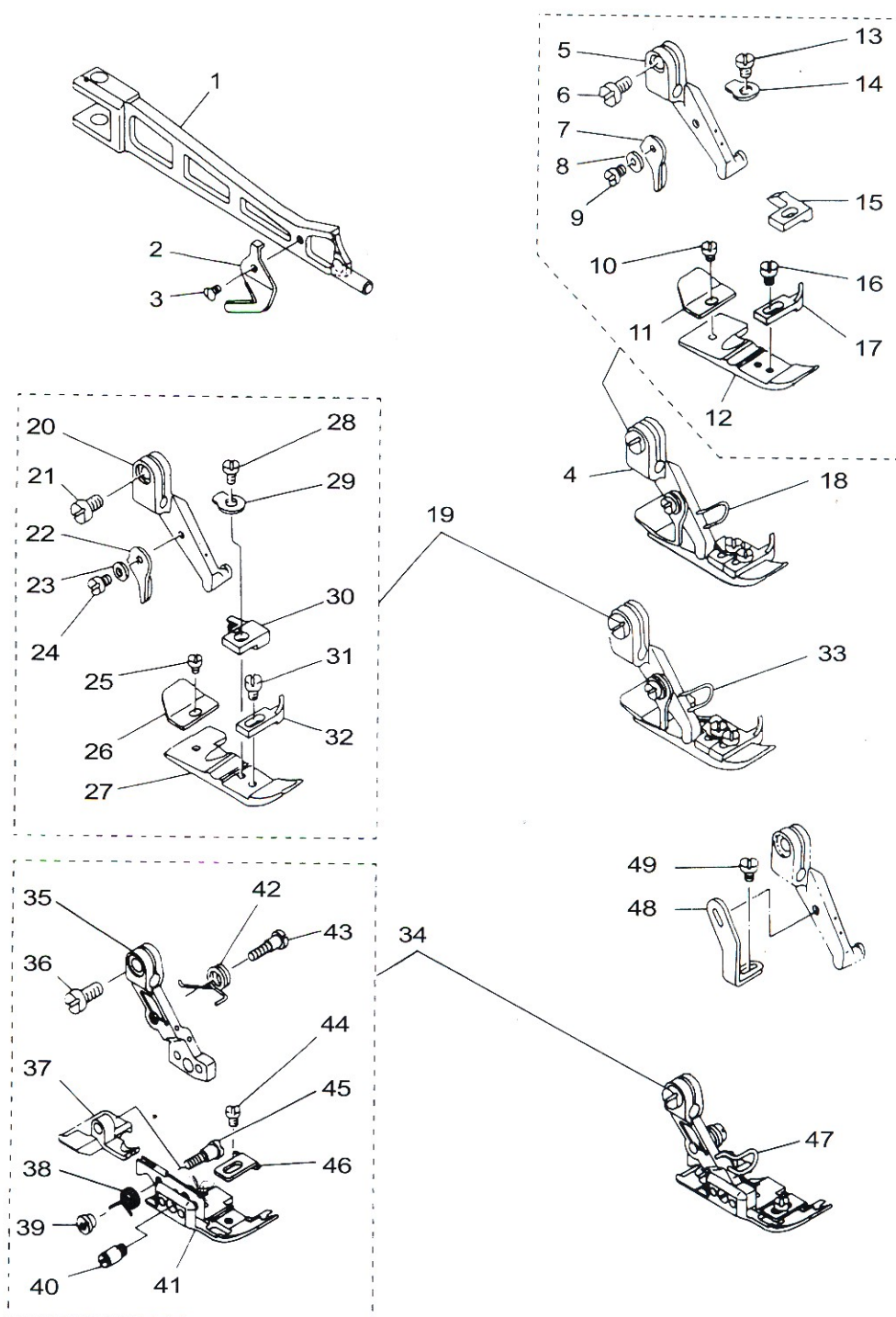
46	2216.08-46	连杆销固定螺钉	SCREW SM9/64"×40 L=5.5	1	1	1
47	2214.08-47	油封	UPPER LOOPER SHAFT RUBBER RING	1	1	1
48	2218.08-48	前盖板固定螺钉	SCREW SM9/64"×40 L=6	4	4	4
49	2214.08-49	左过线板	UPPER LOOPER THREAD GUIDE	1	1	1
50	2216.08-50	左过线板固定螺钉	SCREW SM9/64"×40 L=8	1	1	1
51	2214.08-51	下弯针护针板	TRAVELING NEEDLE GUARD	1	1	1
52	2216.08-52	下弯针护针板固定螺钉	SCREW SM3/32"×56 L=4	2	2	2
53	2214.08-53	下弯针	LOREW LOOPER	1	1	1
54	2216.07-27	下弯针固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
55	2214.08-55	下弯针左挑线板	LOOPER THREAD TAKE-UP, LEFT	1	1	1
56	2216.02-11	下弯针左挑线板固定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
57	2214.08-57	下弯针架	LOWER LOOPER SUPPORT SHAFT	1	1	1
58	2214.08-58	下弯针架止动销	SPRING PIN 3×6	1	1	1
59	2214.08-59	垫片	WASHER	1	1	1
60	2216.07-32	下弯针架固定螺钉	SCREW SM15/64"×28 L=11.8	1	1	1
61	2214.08-61	油封	OIL SEAL	1	1	1
62	2214.08-62	下弯针轴	LOWER LOOPER SHAFT	1	1	1
63	2216.08-63	上弯针轴挡圈	COLLAR ASM.D=10.32 W=12			1
64	2216.08-64	上弯针轴挡圈紧定螺钉	SCREW SM1/4"×40 L=4.5			< 2 >
65	2216.08-65	下弯针架过线板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1

9、抬压脚部件 PRESSER FOOT LIFTER COMPONENTS



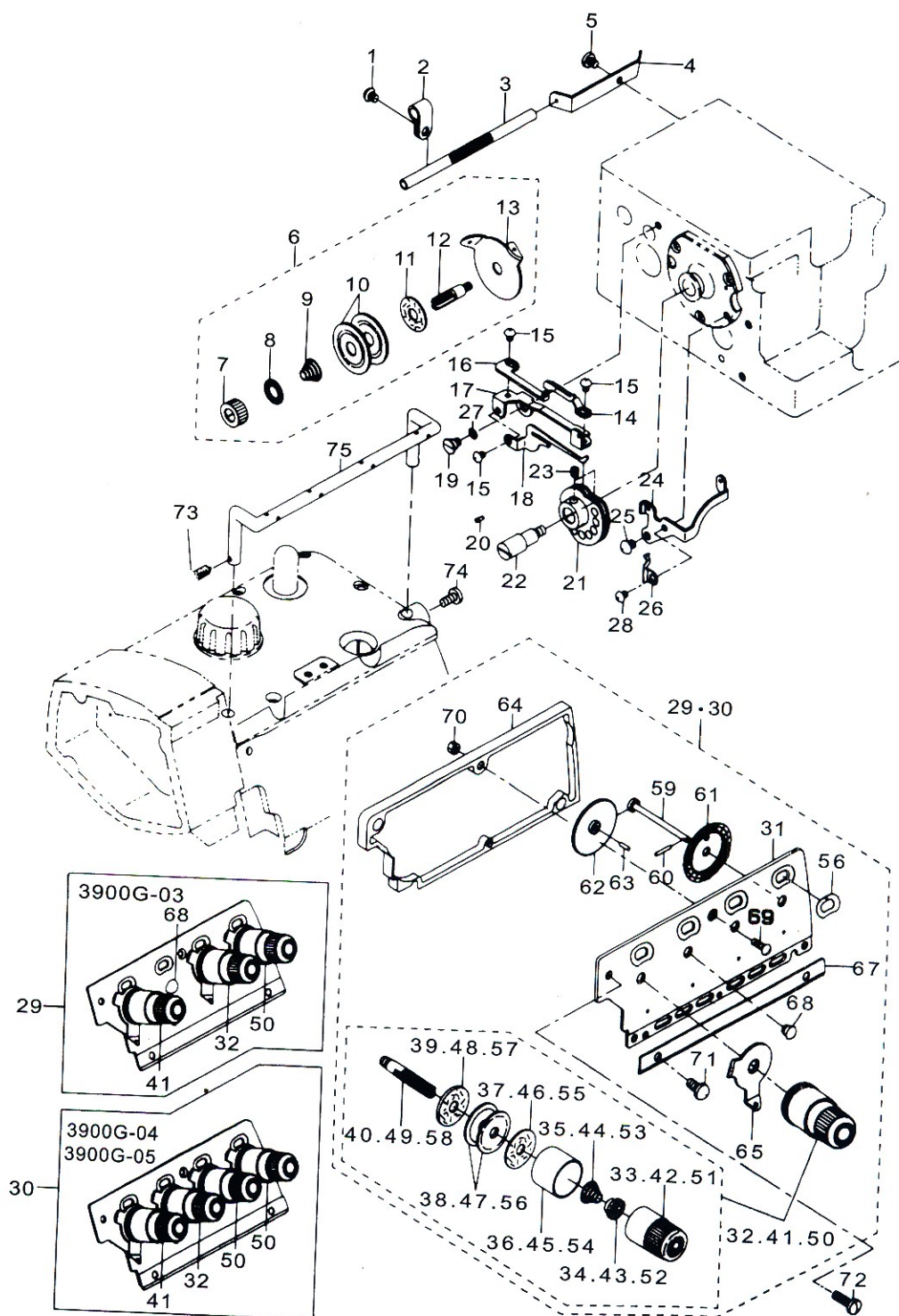
九 抬压脚部件 (PRESSER FOOT COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.09-01	抬压脚扳手组件	FOOT LIFTING LEVER STAND ASM.	1	1	1
2	2214.09-02	抬压脚扳手定位板	FOOT LIFTING LEVER STAND	<1>	<1>	<1>
3	2214.09-03	抬压脚扳手	PRESSER FOOT LIFTING LEVER	<1>	<1>	<1>
4	2214.09-04	抬压脚扳手限位板	STOPPER	<1>	<1>	<1>
5	2216.02-15	抬压脚扳手定位板固定螺钉	SCREW SM11/64"×40 L=7	<2>	<2>	<2>
6	2216.09-06	抬压脚扳手固定螺钉	HINGE SCREW SM11/64"×40	<1>	<1>	<1>
7	2214.09-07	弹簧销	SPRING PIN 0.3×14	<1>	<1>	<1>
8	2214.09-08	抬压脚扳手簧	SPRING	<1>	<1>	<1>
9	2216.09-09	抬压脚扳手限位板固定螺钉	SCREW SM1/8"×44 L=3	<1>	<1>	<1>
10	2216.01-29	螺钉	SCREW SM11/64"×40 L=7	2	2	2
11	270.09-11	调压螺钉	PRESSER REGULATOR SCREW	1	1	1
12	270.09-12	压杆弹簧	PRESSER SPRING	1	1	1
13	2214.09-13	调压螺母	PRESSER REGULATOR NUT	1	1	1
14	2216.09-14	调压挡圈	PRESSER REGULATOR SCREW WASHER	1	1	1
15	2216.01-06	调压挡圈紧定螺钉	SCREW SM11/64"×40 L=3.5	1	1	1
16	2214.09-16	O形圈	RUBBER RING	1	1	1
17	270.09-17	抬压脚杆	PRESSER BAR COVER	1	1	1
18	2214.09-18	O形圈	RUBBER RING	2	2	2
19	2214.09-41	压杆铜轴套	PRESSER BAR BUSHING	1	1	1
20	2214.09-20	压杆头组件	PRESSER BAR ASM.	1	1	1
21	2216.09-21	抬压脚轴紧定螺钉	SCREW SM11/64"×40 L=5	1	1	1
22	2216.09-22	铰链销	PRESSER FOOT ARM HINGE SHAFT	1	1	1
23	2216.09-23	抬压脚轴	PRESSER FOOT SHAFT	1	1	1
24	2216.09-24	压脚轴套	BUSHING	1	1	1
25	2216.09-25	压脚轴套紧定螺钉	SCREW SM3/16"×28 L=9.5	1	1	1
26	2214.09-26	吊钩	LIFTING HOOK	1	1	1
27	2216.09-27	限位螺钉	SCREW SM15/64"×28 L=12	1	1	1
28	2216.09-28	限位螺母	NUT 15/64"×28	1	1	1
29	2214.09-29	杠杆弹簧	PRESSER FOOT ARM SPRING	1	1	1
30	2216.09-30	抬压脚轴杠杆	LIFTING ARM	1	1	1
31	2216.05-23	螺钉	SCREW SM11/64"×40 L=6.5	1	1	1
32	2216.09-32	抬压脚轴曲柄	PRESSER FOOT ARM SPRING	1	1	1
33	2216.07-32	抬压脚轴曲柄固定螺钉	SCREW SM15/64"×28 L=11.8	1	1	1
34	2216.09-34	抬压脚杠杆轴位螺钉	SCREW SM15/64"×28 L=9.5	1	1	1
35	2214.09-35	抬压脚杠杆	LIFTING LEVER	1	1	1
36	2216.09-36	抬压脚杠杆定位螺钉	LIFTING LEVER SCWER	1	1	1
37	2214.09-37	杠杆弹簧	LIFTING LEVER SPRING	1	1	1
38	2214.01-12	调节螺母	NUT 11/64"×40	1	1	1
39	2216.09-39	调节螺钉	SCREW SM11/64"×40 L=14	2	2	2
40	2214.09-40	调节螺钉固定板	PRESSER FOOT LIFTING LEVER STO	1	1	1

10、压脚部件 PRESSER FOOT COMPONENTS



十 压脚部件(PRESSER FOOT COMPONENTS)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF.NO.			-03	-04	-05
1	2214.10-01	抬压脚臂	PRESSER FOOT ARM	1	1	1
2	2214.10-02	割线刀	THREAD TRIMMER	1	1	1
3	2216.10-03	割线刀固定螺钉	SCREW SM3/32"×56 L=3.5	1	1	1
4	2204.10-04	压脚组件	PRESSER FOOT ASM.	1		
5	2204.10-05	压脚柄	PRESSER FOOT HINGE	<1>		
6	2204.10-06	压脚柄固定螺钉	SCREW SM9/64"×40 L=6	<1>		
7	2204.10-07	压脚柄限位块	STOPPER	<1>		
8	2204.10-08	垫圈	WASHER	<1>		
9	2204.10-09	压脚柄限位块固定螺钉	SCREW SM3/32"×56 L=5.5	<1>		
10	2204.10-10	小压脚固定螺钉	SCREW SM3/32"×56 L=1.9	<1>		
11	2204.10-11	小压脚	REAR PRESSER FOOT	<1>		
12	2204.10-12	压脚底板	PRESSER FOOT	<1>		
13	2204.10-13	小舌压板固定螺钉	SCREW SM1/8"×44 L=5	<1>		
14	2204.10-14	小舌压板	SPRING	<1>		
15	2204.10-15	副压脚	STITCH TONGUE	<1>		
16	2204.10-16	小舌挡块固定螺钉	SCREW SM3/32"×56 L=4	<1>		
17	2204.10-17	小舌挡块	CURL GUARD	<1>		
18	2214.10-18	护指器	FINGER GUARD	1		
19	2214.10-19	压脚组件	PRESSER FOOT ASM.		1	
20	2214.10-20	压脚柄	PRESSER FOOT HINGE		<1>	
21	2214.10-21	压脚柄固定螺钉	SCREW SM9/64"×40 L=6		<1>	
22	2214.10-22	压脚柄限位块	STOPPER		<1>	
23	2214.10-23	垫圈	WASHER		<1>	
24	2214.10-24	压脚柄限位块固定螺钉	SCREW 3/32"×56 L=5.5		<1>	
25	2214.10-25	小压脚固定螺钉	SCREW 3/32"×56 L=1.9		<1>	
26	2214.10-26	小压脚	REAR PRESSER FOOT		<1>	
27	2214.10-27	压脚底板	PRESSER FOOT		<1>	
28	2214.10-28	小舌压板固定螺钉	SCREW 1/8"×44 L=5		<1>	
29	2214.10-29	小舌压板	SPRING		<1>	
30	2214.10-30	副压脚	STITCH TONGUE		<1>	
31	2214.10-31	小舌挡块固定螺钉	SCREW 3/32"×56 L=4		<1>	
32	2214.10-32	小舌挡块	CURL GUARD		<1>	
33	2214.10-33	护指器	FINGER GUARD		1	
34	2216.10-34	压脚组件	PRESSER FOOT ASM.			1
35	2216.10-35	压脚柄	PRESSER FOOT HINGE			<1>
36	2216.10-36	压脚柄固定螺钉	SCREW SM9/64"×40 L=6			<1>
37	2216.10-37	小压脚	REAR PRESSER FOOT			<1>
38	2216.10-38	小压脚弹簧	SPRING			<1>
39	2216.10-39	小压脚螺母	NUT FOR REAR PRESSER FOOT			<1>
40	2216.10-40	铰链销	HINGE PIN			<1>
41	2216.10-41	压脚底板	PRESSER FOOT			<1>
42	2216.10-42	副压脚弹簧	PRESSER FOOT ARM SPRING			<1>
43	2216.10-43	副压脚弹簧固定螺钉	HINGE SCREW			<1>
44	2216.10-44	小舌挡板固定螺钉	SCREW SM3/32"×56 L=2.5			<1>
45	2216.10-45	小压脚螺钉	SCREW			<1>
46	2216.10-46	小舌挡板	PRESSER FOOT			<1>
47	2216.10-47	护指器	FINGER GUARD			1
48	2214.10-51	压脚压布板	PRESSER FOOT FIXING PLATE	1	1	
49	2214.10-52	压脚压布板固定螺钉	SCREW SM3/32"×56 L=4	1	1	

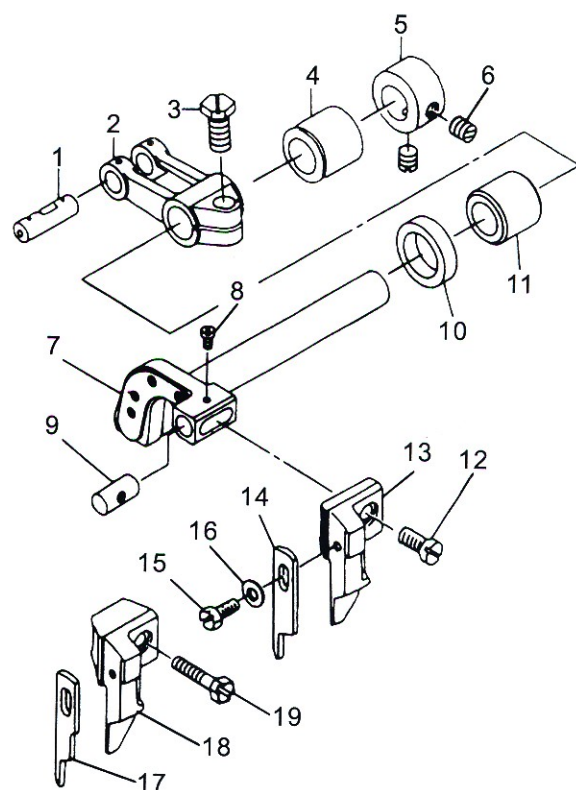
11、过线部件 THREAD TENSION COMPONENTS



十一 过线部件(THREAD TENSION COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.11-01	过线管压板固定螺钉	SCREW SM3/16"×28 L=8			1
2	2216.11-02	过线管压板	MOUNTING BRACKET			1
3	2216.11-03	过线管	THREAD GUIDE TUBE			1
4	2216.11-04	前弯针后导线板	LOOPER THREAD GUIDE TUBE GUIDE			1
5	2216.11-05	前弯针后导线板固定螺钉	SCREW SM15/64"×28 L=5			1
6	2214.11-06	压线器组件	TENSION CONTROLLER ASM.			1
7	2214.11-07	压线螺母	TENSION POST NUT			<1>
8	2214.11-08	压簧圈	ROTATING STOPPER			<1>
9	2216.11-09	压线弹簧	TENSION SPRING			<1>
10	2214.11-10	压线板	THREAD TENSION DISK			<2>
11	2214.11-11	松线板	THREAD TENSION SPRING FELT			<1>
12	2214.11-12	压线螺钉	THREAD TENSION POST			<1>
13	2214.11-13	压线器架	THREAD GUIDE			<1>
14	2214.11-14	右过线板	THREAD GUIDE A			1
15	2214.11-15	过线板固定螺钉	SCREW SM9/64"×40 L=4			3
16	2216.11-16	左过线板	THREAD GUIDE B			1
17	2216.11-17	导线器架	THREAD GUIDE BASE			1
18	2216.11-18	导线板	THREAD GUIDE HOOK			1
19	2216.11-19	导线器架固定螺钉	HINGE SCREW			1
20	2216.11-20	弹簧销	SPRING PIN			1
21	2216.11-21	张力变换凸轮组件	THREAD CAM ASM.			1
22	2216.11-22	凸轮轴	SHAFT			1
23	2216.11-23	张力变换凸轮紧定螺钉	SCREW SM11/64"×40 L=3.5			2
24	2216.11-24	二眼过线板	THREAD GUIDE			1
25	2216.11-25	二眼过线板固定螺钉	SCREW SM11/64"×40 L=5			1
26	2216.11-26	过线环	THREAD GUIDE BASE SPRING			1
27	2216.11-27	波形垫圈	WAVED WASHER			1
28	2216.11-28	过线环固定螺钉	SCREW SM9/64"×40 L=4			1
29	2204.11-29	夹线架组件	THREAD GUIDE PLATE ASM.	1		
30	2214.11-30	夹线架组件	THREAD GUIDE PLATE ASM.		1	1
31	2214.11-31A	夹线板座组件	THREAD GUIDE PLATE	<1>	<1>	<1>
32	2214.11-32	夹线器组件 黄	KNOB ASM.,YELLOW	<2>	<2>	<2>
33	2214.11-33	夹线螺母 黄	KNOB ,YELLOW	<1>	<1>	<1>
34	2214.11-34	压簧圈	TENSION SPRING BUSHING	<1>	<1>	<1>
35	2214.11-35	夹线弹簧	TENSION SPRING	<1>	<1>	<1>
36	2214.11-36	压线簧座	TENSION DISK PRESSER	<1>	<1>	<1>
37	2214.11-37	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
38	2214.11-38	夹线板	THREAD TENSION DISK	<2>	<2>	<2>
39	2214.11-39	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
40	2214.11-40	夹线螺钉	THREAD TENSION BAR	<1>	<1>	<1>
41	2214.11-41	夹线器组件	KNOB ASM.,RED	<1>	<1>	<1>
42	2214.11-42	夹线螺母 红	KNOB ,RED	<1>	<1>	<1>
43	2214.11-43	压簧圈	TENSION SPRING BUSHING	<1>	<1>	<1>
44	2214.11-44	夹线弹簧	TENSION SPRING	<1>	<1>	<1>
45	2214.11-45	压线簧座	TENSION DISK PRESSER	<1>	<1>	<1>

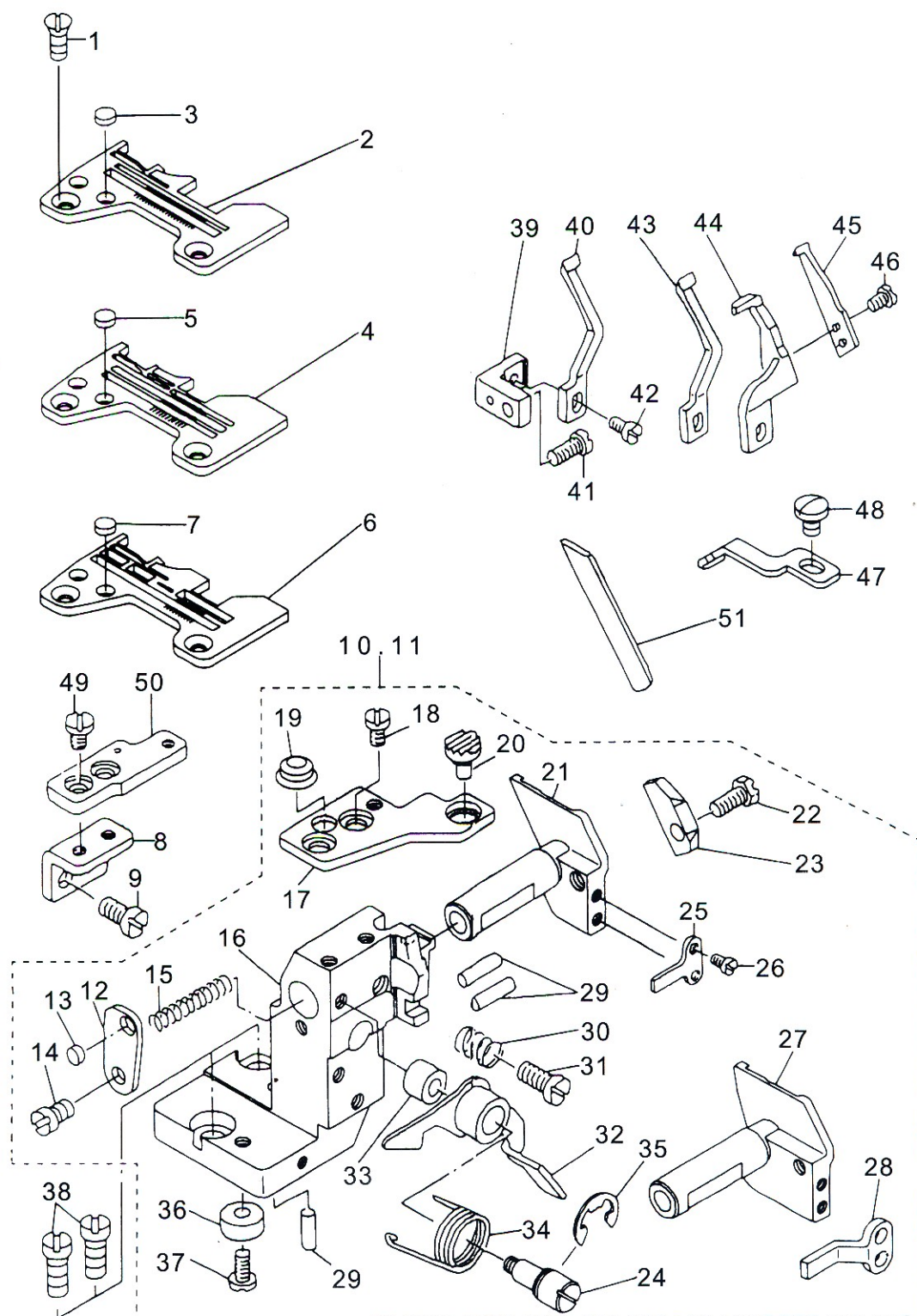
46	2214.11-46	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
47	2214.11-47	夹线板	THREAD TENSION DISK	<2>	<2>	<2>
48	2214.11-48	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
49	2214.11-49	夹线螺钉	THREAD TENSION BAR	<1>	<1>	<1>
50	2214.11-50	夹线器组件 蓝	KNOB ASM.,BLUE	<1>	<2>	<2>
51	2214.11-51	夹线螺母 蓝	KNOB, BLUE	<1>	<1>	<1>
52	2214.11-52	压簧圈	TENSION SPRING BUSHING	<1>	<1>	<1>
53	2214.11-53	夹线弹簧	TENSION SPRING	<1>	<1>	<1>
54	2214.11-54	压线簧座	TENSION DISK PRESSER	<1>	<1>	<1>
55	2214.11-55	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
56	2214.11-56	夹线板	THREAD TENSION DISK	<2>	<2>	<2>
57	2214.11-57	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
58	2214.11-58	夹线螺钉	THREAD TENSION BAR	<1>	<1>	<1>
59	2214.11-59	齿轮刻盘轴	SCALE SHAFT	<1>	<1>	<1>
60	2214.11-60	齿轮刻盘销	SCALE SHAFT PIN	<1>	<1>	<1>
61	2214.11-61	齿轮刻盘	SCALE GEAR	<1>	<1>	<1>
62	2214.11-62	齿轮	GEAR	<1>	<1>	<1>
63	2214.11-63	销子	GEAR SHAFT	<1>	<1>	<1>
64	2214.11-64	齿轮刻盘盖	SCALE CASS ASM.	<1>	<1>	<1>
65	2214.11-65	过线板	NEEDLE THREAD GUIDE	<1>	<1>	<1>
66	2214.11-66	刻盘显示板	SCALE SIDE PLATE	<1>	<1>	<1>
67	2214.11-67	弯针挡板	LOOPER GUARD	<1>	<1>	<1>
68	2204.11-68	孔塞	CAP	<1>		
69	2216. 11-69	夹线板座固定螺钉A	SCREW	<1>	<1>	<1>
70	2216. 11-70	螺母	NUT SM9/64"×40	<1>	<1>	<1>
71	2216. 11-71	弯针挡板固定螺钉	SCREW SM11/64"×40 L=7	<1>	<1>	<1>
72	2216. 11-72	夹线板座固定螺钉B	SCREW SM11/64"×40 L=14	2	2	2
73	2216. 0.4-0.3	机针传动摆杆紧定螺钉	SCREW SM9/64"×40 L=5	1	1	1
74	2216. 11-74	导线杆固定螺钉	SCREW SM11/64"×40 L=8.5	1	1	1
75	2214.11-75	导线杆	CENTER THREAD GUIDE	1	1	1

12、上切刀传动部件 UPPER KNIFE COMPONENTS



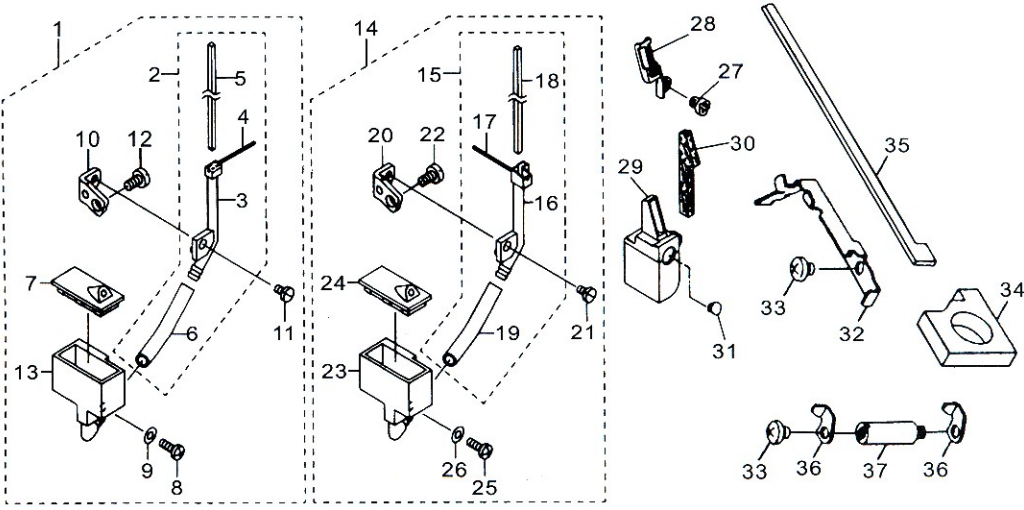
十二 上切刀传动部件(UPPER KNIFE COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.11-01	上切刀曲柄销	CRANK PIN CXIAN	1	1	1
2	2214.11-02	上切刀传动曲柄	UPPER KNIFE DRIVING ARM.	1	1	1
3	2216.11-03	上切刀传动曲柄固定螺钉	SCREW SM1/4"×40 L=12	1	1	1
4	2214.11-04	上切刀摆轴左铜轴承	BUSHING ,REAR	1	1	1
5	2214.11-05	上切刀摆轴挡圈	THRUST COLLAR	1	1	1
6	2216.11-06	上切刀摆轴挡圈紧定螺钉	SCREW SM1/4"×40 L=3	1	1	1
7	2214.11-07	上切刀摆轴	KNIFE DRIVING ARM SHAFT	1	1	1
8	2216.05-31	上切刀摆轴紧定螺钉	SCREW SM3/32"×56 L=2.5	1	1	1
9	2214.11-09	短肖子	UPPER KNIFE GUIDE SHAFT	1	1	1
10	2214.11-10	油封	OIL SEAL	1	1	1
11	2214.11-11	上切刀摆轴右铜轴承	BUSHING ,FRONT	1	1	1
12	2216.11-12	上切刀架固定螺钉	SCREW SM11/64"×40 L=9.5	1	1	
13	2214.11-13	上切刀架座	UPPER KNIFE SUPPORT A	1	1	
14	2214.11-14	上切刀	KNIFE	1	1	
15	2216.11-15	上切刀固定螺钉	SCREW SM9/64"×40 L=8	1	1	1
16	2216.11-16	垫片	WASHER	1	1	1
17	2216.11-17	上切刀	KNIFE			1
18	2216.11-18	上切刀架	UPPER KNIFE SUPPORT			1
19	2216.11-19	上切刀架固定螺钉	SCREW SM11/64"×40 L=16			1

13、下切刀部件 LOWER KNIFE COMPONENTS



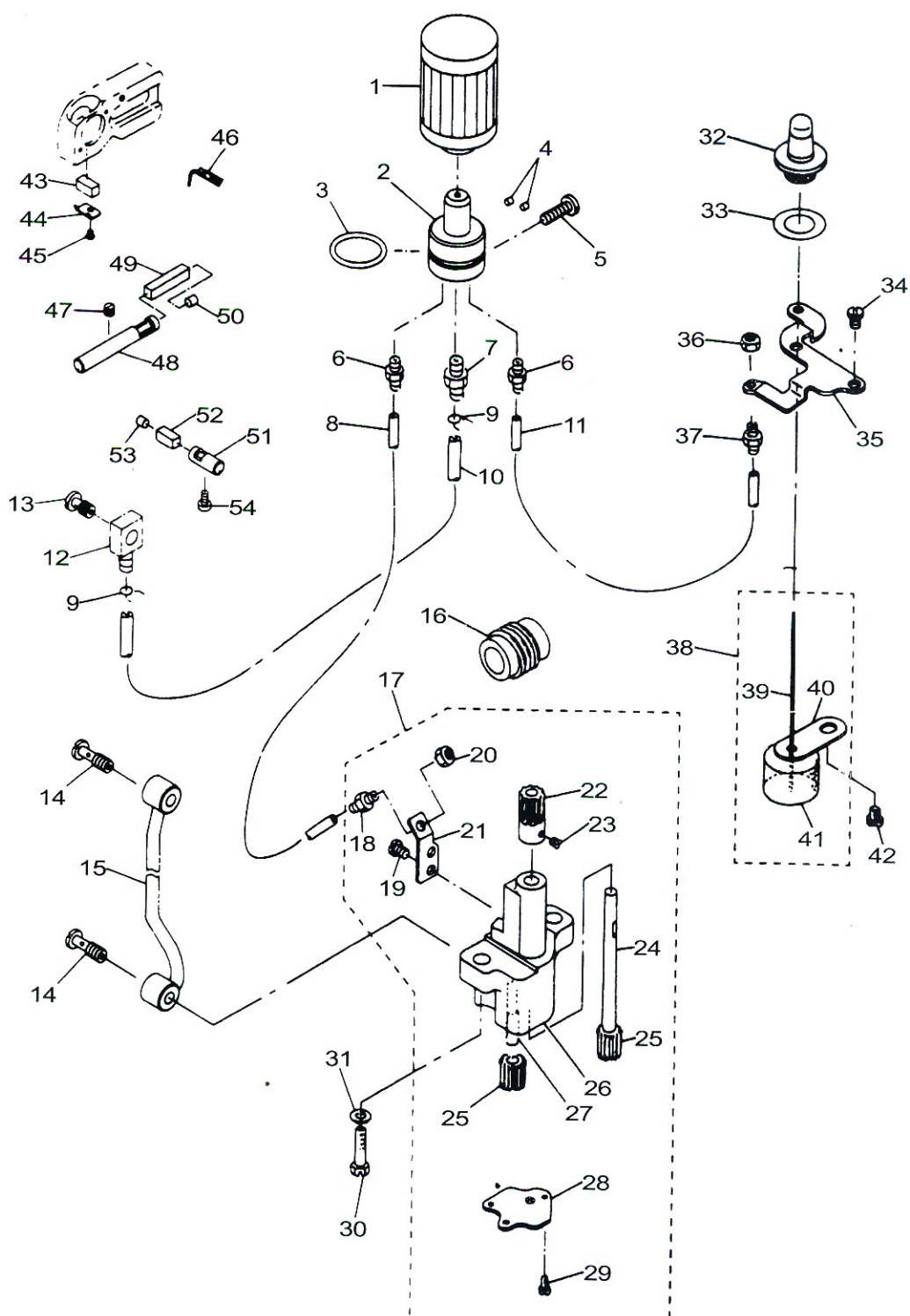
十三 下切刀部件(LOWER KNIFE COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.13-01	针板固定螺钉	SCREW SM11/64"×40 L=9	2	2	2
2	2204.13-02	针板	THROAT PLATE	1		
3	2204.13-03	针板孔塞	PLUG	2		
4	2214.13-04	针板	THROAT PLATE		1	
5	2214.13-05	针板孔塞	PLUG		2	
6	2216.13-06	针板	THROAT PLATE			1
7	2216.13-07	针板孔塞	PLUG			2
8	2214.13-08	针板座止动板	THROAT PLATE BASE B RETAINER	1	1	1
9	2216.13-09	针板座止动板固定螺钉	SCREW SM3/16"×28 L=10	2	2	2
10	2214.13-10	下切刀架座组件	LOWER KNIFE BRACKET ASM.	1	1	
11	2216.13-11	下切刀架座组件	LOWER KNIFE BRACKET ASM.			1
12	2214.13-12	弹簧限位板	SPRING STOPPER	<1>	<1>	<1>
13	2214.13-13	弹簧限位板孔塞	PLUG	<1>	<1>	<1>
14	2216.13-14	弹簧限位器固定螺钉	SCREW SM11/64"×40 L=7	<1>	<1>	<1>
15	2214.13-15	下切刀弹簧	SPRING	<1>	<1>	<1>
16	2214.13-16	下切刀架座	LOWER KNIFE BRACKET	<1>	<1>	<1>
17	2214.13-17	针板垫板	THROAT PLATE BASE A	<1>	<1>	<1>
18	2216.13-18	针板垫板固定螺钉	SCREW SM11/64"×40 L=6	<2>	<2>	<2>
19	2214.13-19	孔塞B	RUBBER PLUG B	<1>	<1>	<1>
20	2214.13-20	孔塞A	RUBBER PLUG A	<1>	<1>	<1>
21	2214.13-21	下切刀架	LOWER KNIFE SLIDE STUD	<1>	<1>	
22	2216.13-22	下切刀压板固定螺钉	SCREW SM11/64"×40 L=9.5	<1>	<1>	<1>
23	2214.13-23	下切刀压板	LOWER KNIFE PRESSER PLATE	<1>	<1>	<1>
24	2214.13-24	缝台闸固定螺钉	LEVER SHAFT	<1>	<1>	<1>
25	2214.13-25	下切刀架止动板	ROTATING STOPPER	<1>	<1>	
26	2216.13-26	下切刀架止动板固定螺钉	SCREW SM9/64"×40 L=6.8	<2>	<2>	<2>
27	2216.13-27	下切刀架	LOWER KNIFE SLIDE STUD			<1>
28	2216.13-28	下切刀架止动板	ROTATING STOPPER			<1>
29	2214.13-29	定位销	HOLDER PIN	<3>	<3>	<3>
30	2214.13-30	弹簧	SPRING	<1>	<1>	<1>
31	2216.13-31	下切刀架固定螺钉	SCREW SM15/64"×28 L=11	<1>	<1>	<1>
32	2214.13-32	缝台闸	LEVER ASM.	<1>	<1>	<1>
33	2214.13-33	塑料套	RUBBER PLUG	<1>	<1>	<1>
34	2214.13-34	缝台闸弹簧	LEVER SPRING	<1>	<1>	<1>
35	2214.13-35	卡簧	E-SHAPED SNAP RING	<1>	<1>	<1>
36	2214.13-36	垫片	WASHER	<1>	<1>	<1>
37	2216.13-37	螺钉	SCREW SM11/64"×40 L=7.8	<1>	<1>	<1>
38	2216.13-38	针板固定座螺钉	SCREW SM15/64"×28 L=14	2	2	2
39	2214.13-39	护针板架	NEEDLE GUARD HOLDER	1	1	1
40	2204.13-40	前直针后护针板	NEEDLE GUARD	1		
41	2214.13-41	护针板架固定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
42	2214.13-42	前直针后护针板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
43	2214.13-43	前直针后护针板	NEEDLE GUARD		1	
44	2216.13-44	后直针后护针板	NEEDLE HOLDER			1
45	2216.13-45	后直针后护针板	NEEDLE HOLDER			1
46	2216.13-46	后直针后护针板固定螺钉	SCREW SM3/32"×56 L=4.5			2
47	2216.13-47	后直针后护针板	NEEDLE HOLDER			1
48	2216.13-48	后直针后护针板固定螺钉	SCREW SM9/64"×40 L=4.6			1
49	2214.13-49	针板定位块固定螺钉	SCREW SM11/64"×40 L=5.6	2	2	2
50	2214.13-50	针板定位块	THROAT PLATE BASE.B	1	1	1
51	2214.13-51	下切刀	LOWER KNIFE	1	1	1

14、机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS



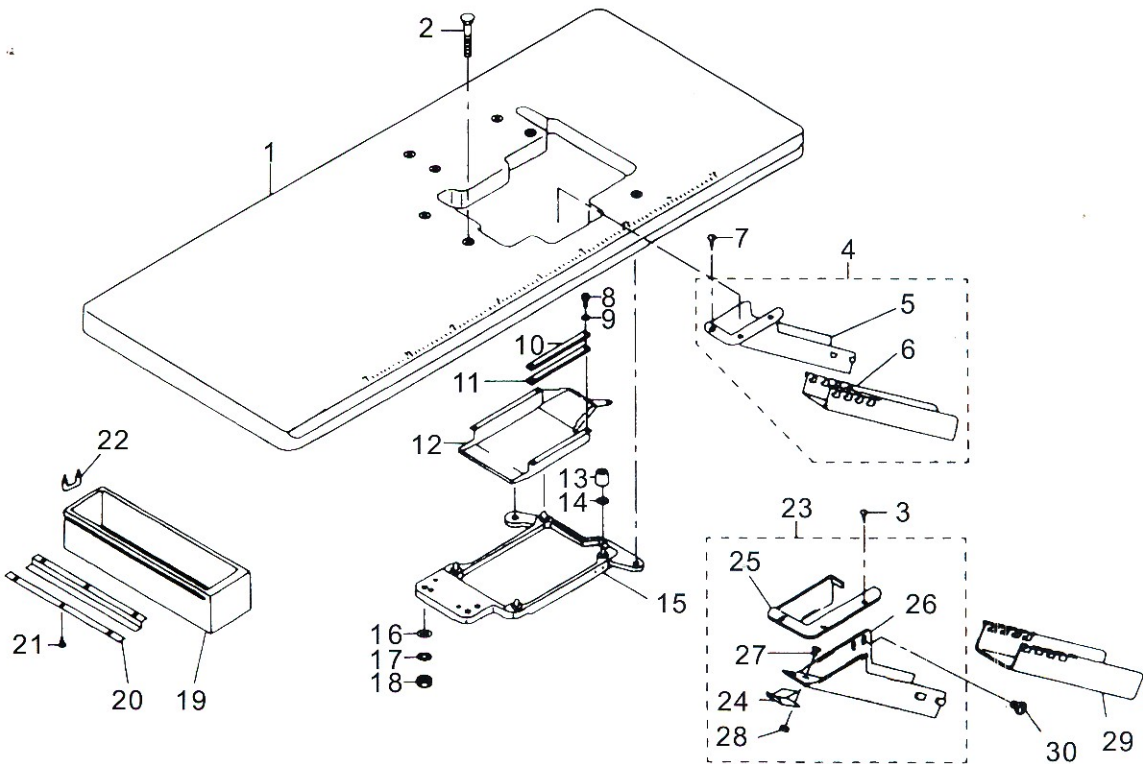
十四 机针冷却器部件(Needle Cooling Mechanism Components)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.14-01	小油箱组件	NEEDLE COOLER UNIT ASM.	1	1	
2	2214.14-02	机针冷却器组件	NEEDLE COOLER ASM.	<1>	<1>	
3	2214.14-03	机针冷却器	NEEDLE COOLER	<1>	<1>	
4	2214.14-04	挡油针	PIN	<1>	<1>	
5	2214.14-05	油毡	FELT	<1>	<1>	
6	2214.14-06	油管	TUBE	<1>	<1>	
7	2214.14-07	小油箱盖	TANK COVER	<1>	<1>	
8	2214.14-08	小油箱固定螺钉	SCREW SM9/64"×40 L=10	<1>	<1>	
9	2214.14-09	垫片	WASHER	<1>	<1>	
10	2214.14-10	机针冷却器固定板	SUPPORT	<1>	<1>	
11	2214.14-11	机针冷却器固定螺钉	SCREW SM9/64"×40 L=6	<1>	<1>	
12	2214.14-12	机针冷却器固定板固定螺钉	SCREW SM11/64"×40 L=7.8	<1>	<1>	
13	2214.14-13	小油箱	TANK	<1>	<1>	
14	2216.14-14	小油箱组件	NEEDLE COOLER UNIT ASM.			1
15	2216.14-15	机针冷却器组件	NEEDLE COOLER ASM.			<1>
16	2216.14-16	机针冷却器	NEEDLE COOLER			<1>
17	2216.14-17	挡油针	PIN			<1>
18	2216.14-18	油毡	FELT			<1>
19	2216.14-19	油管	TUBE			<1>
20	2216.14-20	机针冷却器固定板	SUPPORT			<1>
21	2216.14-21	机针冷却器固定螺钉	SCREW SM9/64"×40 L=6			<1>
22	2216.14-22	机针冷却器固定板固定螺钉	SCREW SM11/64"×40 L=7.8			<1>
23	2216.14-23	小油箱	TANK			<1>
24	2216.14-24	小油箱盖	TANK COVER			<1>
25	2216.14-25	小油箱固定螺钉	SCREW SM9/64"×40 L=10			<1>
26	2216.14-26	垫片	WASHER			<1>
27	2214.14-27	硅油盒固定板固定螺钉	SCREW SM11/64"×40 L=8.5	1	1	1
28	2214.14-28	硅油盒固定板	PRESSER	1	1	1
29	2214.14-29	硅油盒组件	SILICON TANK ASM.	1	1	1
30	2214.14-30	油毡	FELT	1	1	1
31	2214.14-31	油塞	RUBBER PLUG	1	1	1
32	270.14-55	油毡架	FELT FRAME	1	1	1
33	270.14-56	螺钉M4×4	SCREW	2	2	2
34	270.14-57	油毡	FELT	1	1	1
35	270.14-58	油毡	FELT	1	1	1
36	270.14-59	油毡压板	FELT PRESS PLATE	2	2	2
37	270.14-61	螺钉	SCREW	1	1	1

15、供油部件 LUBRICATION MECHANISM COMPONENTS



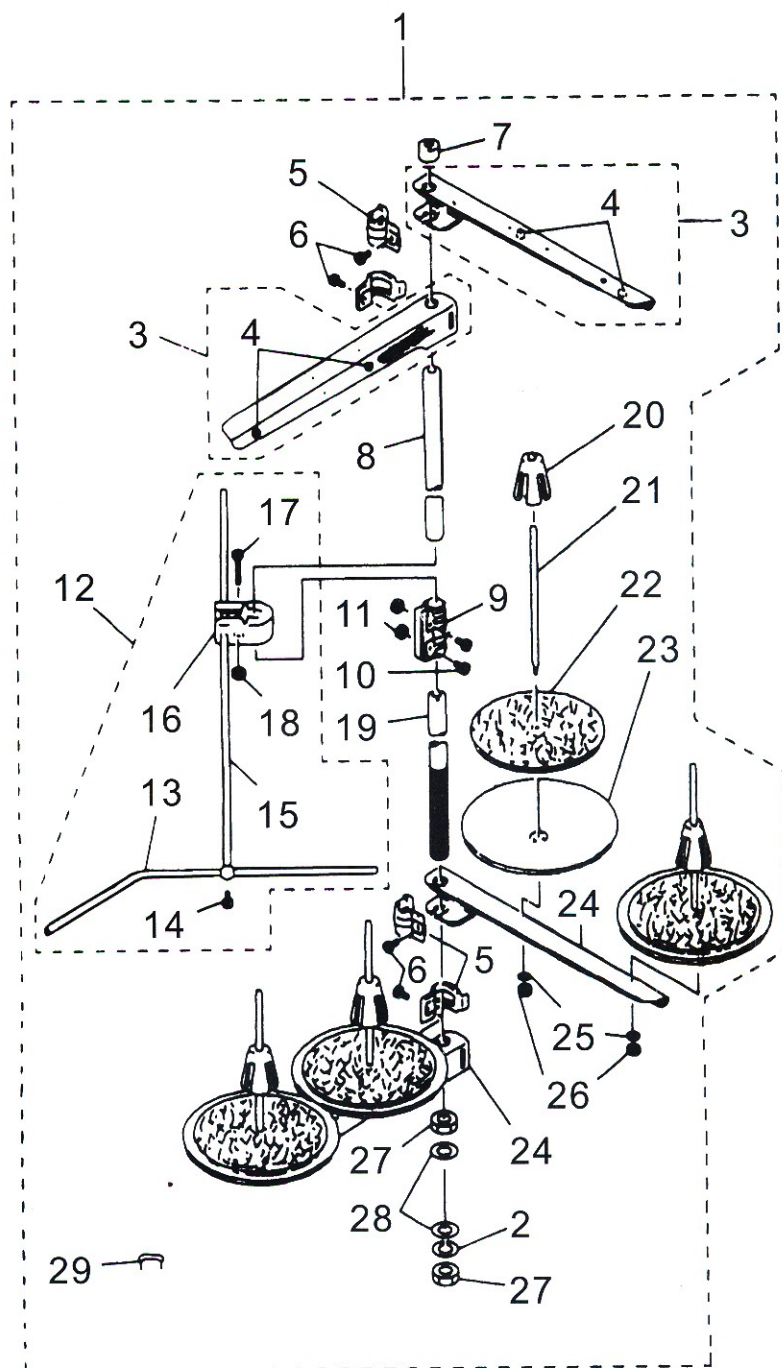
十五 供油部件(LUBRICATION MECHANISM COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.15-01	纸质滤油器	CARTRIDGE FILTER	1	1	1
2	2214.15-02	纸质滤油器座	FILTER GUIDE	1	1	1
3	2214.15-03	O形圈	RUBBER RING	1	1	1
4	2214.15-04	油塞	PLUG	2	2	2
5	2216.15-05	纸质滤油器座固定螺钉	SCREW SM3/16"×28 L=15.5	1	1	1
6	2214.15-06	铜螺钉	CONNECTING SCREW	2	2	2
7	2214.15-07	铜螺钉	CONNECTING SCREW	1	1	1
8	2214.15-08	油管	OIL TUBE	1	1	1
9	2214.15-09	油管卡簧	OIL TUBE HOLDER	2	2	2
10	2214.15-10	油管	OIL TUBE	1	1	1
11	2214.15-11	油管	OIL TUBE	1	1	1
12	2214.15-12	油管接头	CONNECTING SCREW	1	1	1
13	2216.15-13	油管接头螺钉	CONNECTING SCREW	1	1	1
14	2216.15-14	油管接头螺钉	CONNECTING SCREW	2	2	2
15	2214.15-15	铜油管	OIL PIPE ASM.	1	1	1
16	2214.15-16	蜗杆	WORM	1	1	1
17	2214.15-17	油泵组件	OIL PUMP ASM.	1	1	1
18	2214.15-18	铜螺钉	CONNECTING SCREW	<1>	<1>	<1>
19	2216.15-19	铜螺钉压板固定螺钉	SCREW SM11/64"×40 L=6	<2>	<2>	<2>
20	2214.15-20	螺母	NUT SM11/64"×40	<1>	<1>	<1>
21	2214.15-21	铜螺钉固定板	CONNECTING SCREW BRACKET	<1>	<1>	<1>
22	2214.15-22	油泵蜗轮	WORM GEAR	<1>	<1>	<1>
23	2216.15-23	油泵蜗轮紧定螺钉	SCREW SM11/64"×40 L=3.5	<2>	<2>	<2>
24	2214.15-24	油泵主轴	GEAR PUMP SHAFT, LARGE	<1>	<1>	<1>
25	2214.15-25	油泵从动齿轮	OIL PUMP PINION	<2>	<2>	<2>
26	2214.15-26	油泵传动轴	GEAR PUMP SHAFT	<1>	<1>	<1>
27	2214.15-27	油泵座	OIL PUMP	<1>	<1>	<1>
28	2214.15-28	油泵底板	COVER	<1>	<1>	<1>
29	2216.15-29	油泵底板固定螺钉	SCREW SM9/64"×40 L=6	<3>	<3>	<3>
30	2216.15-30	油泵座固定螺钉	SCREW SM15/64"×28 L=18	2	2	2
31	2214.15-31	垫片	WASHER	2	2	2
32	2214.15-32	示油窗	OIL GAUGE	1	1	1
33	2214.15-33	油封	RUBBER PACKING	1	1	1
34	2216.15-34	滤油压板固定螺钉	SCREW SM3/16"×28 L=6	2	2	2
35	2214.15-35	滤油压板	OILING EXIT SUPPORT	1	1	1
36	2216.15-36	螺母	NUT SM11/64"×40	1	1	1
37	2216.15-37	铜螺钉	CONNECTING SCREW	1	1	1
38	2214.15-38	浮标组件	FLOAT ASM.	1	1	1
39	2214.15-39	浮标杆	OIL GAUGE	<1>	<1>	<1>
40	2214.15-40	浮标挡板	FLOAT SUPPORT	<1>	<1>	<1>
41	2214.15-41	浮标	FLOAT	<1>	<1>	<1>
42	2216.15-42	浮标挡板固定螺钉	SCREW SM15/64"×28 L=7	1	1	1
43	2214.15-43	油毡	OIL FELT	1	1	1
44	2214.15-44	油毡压板	FELT HOLDER	1	1	1
45	2214.15-45	油毡压板固定螺钉	SCREW SM3/32"×56 L=2.8	1	1	1
46	2214.15-46	油线	OIL WICK	1	1	1
47	2216.15-47	长储油销紧定螺钉	SCREW	1	1	1
48	2214.15-48	长储油销	OILING PIN	1	1	1
49	2214.15-49	油毡	OIL FELT	1	1	1
50	2214.15-50	油塞	PLUG	1	1	1
51	2214.15-51	短储油销	OILING PIN	1	1	1
52	2214.15-52	油毡	OIL FELT	1	1	1
53	2214.15-53	油塞	PLUG	1	1	1
54	2216.15-54	短储油销固定螺钉	SCREW SM3/16"×28 L=9.5	1	1	1

16、 台板部件 SEMI-SUNKEN TYPE TABLE COMPONENTS



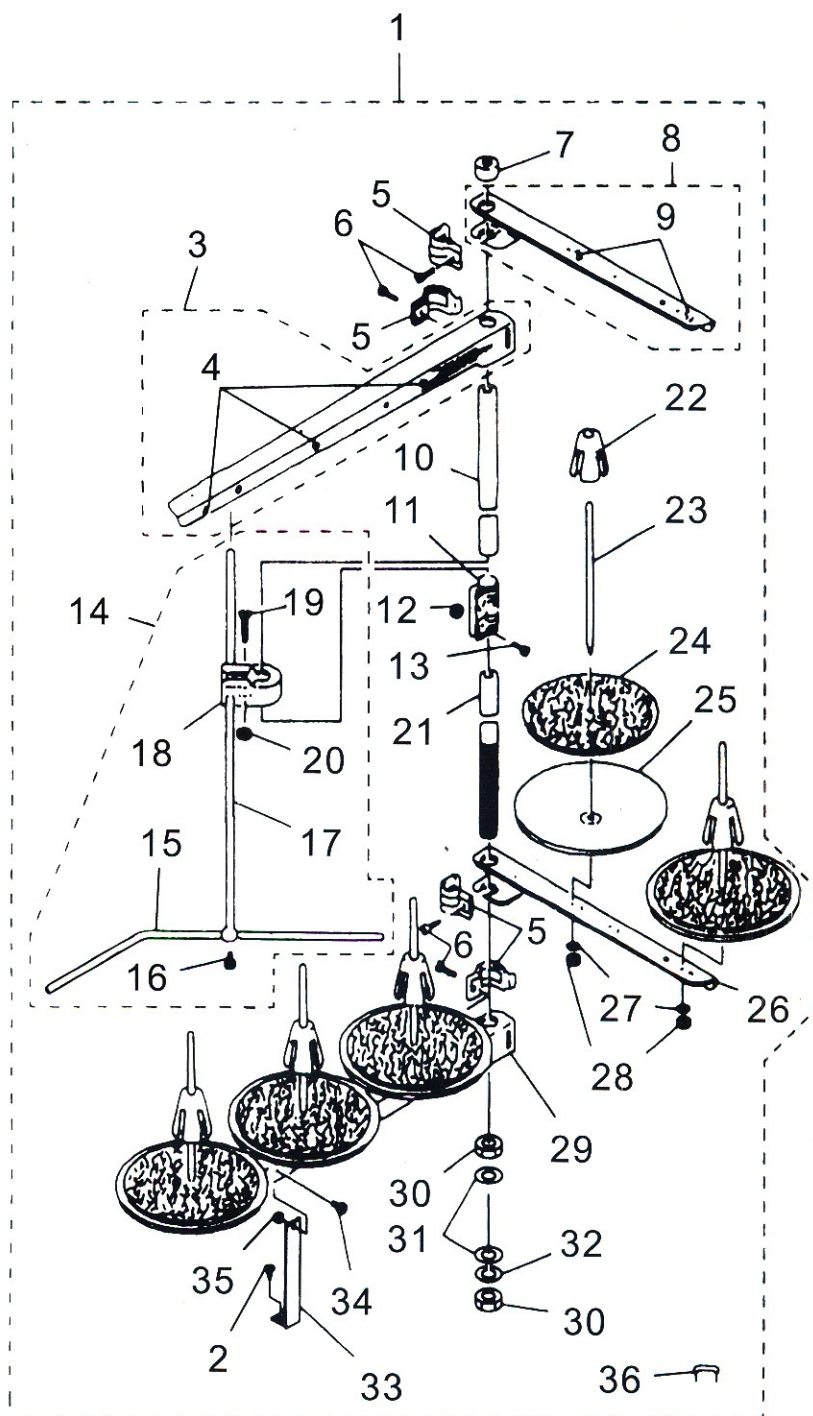
十六 台板部件(SEMI-SUNKEN TYPE TABLE COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.16-01	台板	TABLE	1	1	1
2	2214.16-02	台板螺栓	BOLT A	4	4	4
3	2214.16-31	联接螺钉	SCREW WASTE	3	3	3
4	2214.16-04	废料漏斗组件	CLOTH WASTE CHUTE ASM.	1	1	1
5	2214.16-05	漏斗槽上段	CLOTH WASTE CHUTE UPPER	1	1	1
6	2214.16-06	漏斗槽下段	CLOTH WASTE CHUTE LOWER	1	1	1
7	2214.16-07	木螺钉	WOOD SCREW	3	3	3
8	2214.16-08	螺钉	SCREW SM9/64"×40 L=6	5	5	5
9	2214.16-09	垫片	WASHER	3	3	3
10	2214.16-10	废料漏斗压板	CASE PRESSER PLATE	1	1	1
11	2214.16-11	废料漏斗压板	CASE PRESSER PLATE	1	1	1
12	2214.16-12	抬板托盘垫板	COOLING FAN CASE	1	1	1
13	2214.16-13	橡皮塞	RUBBER CUSHION	4	4	4
14	2214.16-14	垫片	WASHER	4	4	4
15	2216.16-15	抬板托盘	FRAME SUPPORT PLATE	1	1	1
16	2214.16-16	垫片	WASHER	4	4	4
17	2214.16-17	弹簧垫圈	SPRING WASHER	4	4	4
18	2214.16-18	螺母	NUT SM3/8"×18	4	4	4
19	2214.16-19	抽屉	DRAWER	1	1	1
20	2214.16-20	抽屉导轨	DRAWER SUPPORT	2	2	2
21	2214.16-21	木螺钉	WOOD SCREW	6	6	6
22	2214.16-22	止动夹	OUTGOING STOPPER	1	1	1
23	2214.16-23	废料漏斗组件	CLOTH WASTE CHUTE ASM.	1	1	1
24	2214.16-24	废料漏斗止动夹	CLOTH WASTE CHUTE SUPPORT	1	1	1
25	2214.16-25	废料漏斗	CLOTH WASTE CHUTE INLET	1	1	1
26	2214.16-26	漏斗槽上段	CLOTH WASTE CHUTE ,UPPER	1	1	1
27	2214.16-27	螺钉	SCREW SM9/64"×40 L=6	3	3	3
28	2214.16-28	螺母	NUT SM9/64"×40	3	3	3
29	2214.16-29	漏斗槽下段	CLOTH WASTE CHUTE,LOWER	1	1	1
30	2214.16-30	螺钉	SCREW SM11/64"×40 L=7	2	2	2

17、线架部件 THREAD STAND COMPONENTS



十七 线架部件(THREAD STAND COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214. 18-01	线架组件	THREAD STANDING DEVICE	1	1	
2	2214. 18-02	弹簧垫圈	SPRING WASHER	<1>	<1>	
3	2214. 18-03	过线臂组件	THREAD GUIDE ASM.	<2>	<2>	
4	2214. 18-04	张扣	THREAD GUIDE	<4>	<4>	
5	2214. 18-05	过线臂固定夹	THREAD GUIDE ARM JOINT	<4>	<4>	
6	2214. 18-06	固定夹螺钉	SCREW M6	<4>	<4>	
7	2214. 18-07	上直管盖帽	SPOOL REST ROD RUBBER CAP	<1>	<1>	
8	2214. 18-08	线架上直管	SPOOL REST ROD ,UPPER	<1>	<1>	
9	2214. 18-09	线架上直管接头	SPOOL REST ROD JOINT	<1>	<1>	
10	2214. 18-10	螺钉	SCREW M5×0.8	<2>	<2>	
11	2214. 18-11	螺母	NUT M5×0.8	<4>	<4>	
12	2214. 18-12	过线杆组件	THREAD GUIDE ARM ASM.	<1>	<1>	
13	2214. 18-13	弯过线杆	LOWER THREAD GUIDE	<1>	<1>	
14	2214. 18-14	螺钉	SCREW SM11/64"×40 L=5	<1>	<1>	
15	2214. 18-15	直过线杆	THREAD GUIDE ARM	<1>	<1>	
16	2214. 18-16	过线杆接头	THREAD GUIDE ARM HOLDER	<1>	<1>	
17	2214. 18-17	螺钉	SCREW M5×0.8	<1>	<1>	
18	2214. 18-18	螺母	NUT M5×0.8	<1>	<1>	
19	2214. 18-19	线架下直管	SPOOL REST ROD,LOWER	<1>	<1>	
20	2214. 18-20	线圈芯	SPOOL RETAINER	<4>	<4>	
21	2214. 18-21	线圈轴	SPOOL PIN	<4>	<4>	
22	2214. 18-22	线盘垫	SPOOL REST CUSHION	<4>	<4>	
23	2214. 18-23	线盘	SPOOL REST	<4>	<4>	
24	2214. 18-24	过线臂	SPOOL REST ARM	<2>	<2>	
25	2214. 18-25	弹簧垫圈	SPRING WASHER	<4>	<4>	
26	2214. 18-26	螺母	NUT M5×0.8	<4>	<4>	
27	2214. 18-27	螺母	NUT	<2>	<2>	
28	2214. 18-28	垫圈	WASHER	<2>	<2>	
29	2214. 18-29	下直管盖帽	CORD STAPLE	<3>	<3>	

18、线架部件 THREAD STAND COMPONENTS



十八 线架部件(THREAD STAND COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.19-01	线架组件	THREAD STANDING DEVICE ASM.			1
2	2216.19-02	螺钉	SCREW			<1>
3	2216.19-03	长过线臂组件	SPOOL REST ARM ASM. A			<1>
4	2216.19-04	张扣	THREAD GUIDE			<3>
5	2216.19-05	过线臂固定夹	THREAD GUIDE ARM JOINT			<4>
6	2216.19-06	固定夹螺钉	SCREW M6 L=16			<4>
7	2216.19-07	上直管盖帽	SPOOL REST ROD RUBBER CAP			<1>
8	2216.19-08	短过线臂组件	THREAD GUIDE ASM.			<1>
9	2216.19-09	张扣	THREAD GUIDE			<2>
10	2216.19-10	线架上直管	SPOOL REST ROD ,UPPER			<1>
11	2216.19-11	线架上直管接头	SPOOL REST ROD JOINT			<1>
12	2216.19-12	螺母	NUT M5×0.8			<2>
13	2216.19-13	螺钉	SCREW M5×0.8			<2>
14	2216.19-14	过线杆组件	THREAD GUIDE ARM ASM.			<1>
15	2216.19-15	弯过线杆	LOWER THREAD GUIDE			<1>
16	2216.19-16	螺钉	SCREW SM11/64"×40 L=5			<1>
17	2216.19-17	直过线杆	THREAD GUIDE ARM			<1>
18	2216.19-18	过线杆接头	THREAD GUIDE ARM HOLDER			<1>
19	2216.19-19	螺钉	SCREW M5×0.8 L=30			<1>
20	2216.19-20	螺母	NUT M5×0.8			<1>
21	2216.19-21	线架下直管	SPOOL REST ROD ,LOWER			<1>
22	2216.19-22	线圈芯	SPOOL RETAINER			<5>
23	2216.19-23	线圈轴	SPOOL PIN			<5>
24	2216.19-24	线盘垫	SPOOL REST CUSHION			<5>
25	2216.19-25	线盘	SPOOL REST			<5>
26	2216.19-26	短过线臂	SPOOL REST ARM			<1>
27	2216.19-27	弹簧垫圈	SPRING WASHER			<5>
28	2216.19-28	螺母	NUT M5×0.8			<5>
29	2216.19-29	长过线臂	THREAD GUIDE ARM, A			<1>
30	2216.19-30	螺母	NUT C15			<2>
31	2216.19-31	垫圈	WASHER			<2>
32	2216.19-32	弹簧垫圈	SPRING WASHER			<1>
33	2216.19-33	短固定杆	SPOOL REST ARM SUPPORT , A			<1>
34	2216.19-34	螺钉	SCREW M6 L=12			<1>
35	2216.19-35	螺母	NUT M6			<1>
36	2216.19-36	下直管盖帽	CORD STAPLE			<3>