

High-speed, 1-needle,
Unison-feed, Lockstitch Machine
with Large Hook and
Automatic Thread Trimmer

LU-2210N-7

(1.6 fold-capacity hook)

LU-2210W-7

(double-capacity hook)



LU-2210N-7

* Operation panel is optionally available.

High-speed, 2-needle,
Unison-feed, Lockstitch Machine
with Large Hooks and
Automatic Thread Trimmer

LU-2260N-7

(1.6 fold-capacity hook)

LU-2260W-7

(double-capacity hook)



LU-2260N-7

* Operation panel is optionally available.



LU-2260N-7

Excellent responsiveness when sewing heavy materials such as car seats and sofas.



LU-2210N-7

* Operation panel is optionally available.



LU-2260N-7

* Operation panel is optionally available.

Consistent sewing performance at a high speed

Thanks to its remarkable feed efficiency and improved feed cam unit, the machine smoothly feeds materials at high speeds while preventing stitch gathering. The machine is also equipped with a new box-type feed locus that enables the production of beautifully finished seams free from material flopping.



LU-2260N-7

Thread trimming without fail

The rigid movement of the knife-driving shaft and ideal shape of the cam enable the thread trimmer to trim thread as thick as #5. Further-more, no adjustment is necessary after changing the thread count.



LU-2260N-7

The walking foot and presser foot's alternating vertical movement can be set and changed with ease

The vertical strokes of the presser foot and walking foot (their alternating vertical movement) can be easily changed using a large dial mounted on the top surface of the machine head. In addition, the sewing speed is automatically adjusted with the set value. With this feature, ideal sewing conditions are maintained at all times.



LU-2210N-7

Sufficiently large presser foot lift

The machine is equipped as standard with a pneumatic auto-lifter. The lift of the presser foot is 16mm, allowing the operator to handle the material under the presser foot with ease. The auto-lifter is controlled by a light-to-the-touch pedal, thereby helping reduce operator fatigue.



The instant changeover of the walking foot and presser foot's alternating vertical movement is especially effective when sewing over-lapped sections of materials

A function to instantaneously change over the alternating vertical movement of the walking foot and presser foot (DL) is provided as standard with the machine. With this function, the alternating vertical movement of the walking foot and presser foot can be changed over to the maximum value simply by turning on the switch.

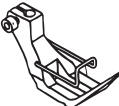
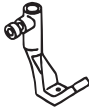
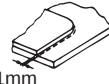
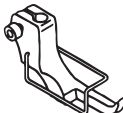
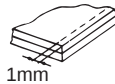
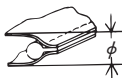
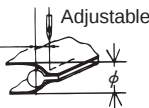


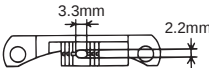
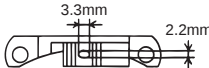
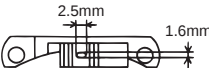
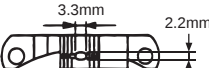
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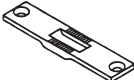
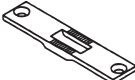
Knee-switch type

INTERCHANGEABLE GAUGE PARTS

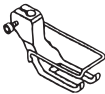
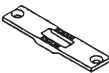
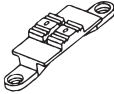
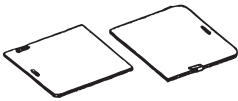
● LU-2210N-7, LU-2210W-7

Sewing conditions		Walking foot			Presser foot						
Standard		A	Standard		A	Standard					
		107-11653			107-12552						
					K	Standard (pressing face is reduced)					
					107-58456						
For material with overlapped section					B	For material with overlapped section					
Allows the smooth feed of multi-layered portions of the material					107-12651						
For light-weight sponge								C	For urethane		
Used for resilient materials including sponge								107-12750			
For heavy-weight sponge	Thick 	B	For urethane								
Used for more resilient materials		107-11752									
Right single-sided presser		C	Right single-sided presser		D	Right single-sided presser					
Used for sewing material edges	1mm	107-11851			107-12859						
Left single-sided presser		D	Left single-sided presser		E	Left single-sided presser					
Used for sewing material edges	1mm	107-11950			107-12958						
For piping		E~H	For piping		F~J	For piping					
Used for the general piping process		φ 3 107-45354 φ 4 107-45453 φ 5 107-45552 φ 6 107-45651									
For piping		J~M	Adjustable presser for piping								
The position of the needle can be adjusted according to the pipe to be sewn		φ 3 107-46352 φ 4 107-46451 φ 5 107-46550 φ 6 107-46659									
Wide type		(special order)			(special order)						
To be used when a sewing product cannot be smoothly fed		107-12057			107-13055						

Feed dog							
							
107-17106		107-17205		107-17304		107-39001	
S	Standard	A	Without groove Used when the needle thread does not interlace consisting with the bobbin thread at the start of sewing.		B	For thin thread	Wide type (special order)

Throat plate	
	
107-01704	107-02009
Standard	Wide type (special order)

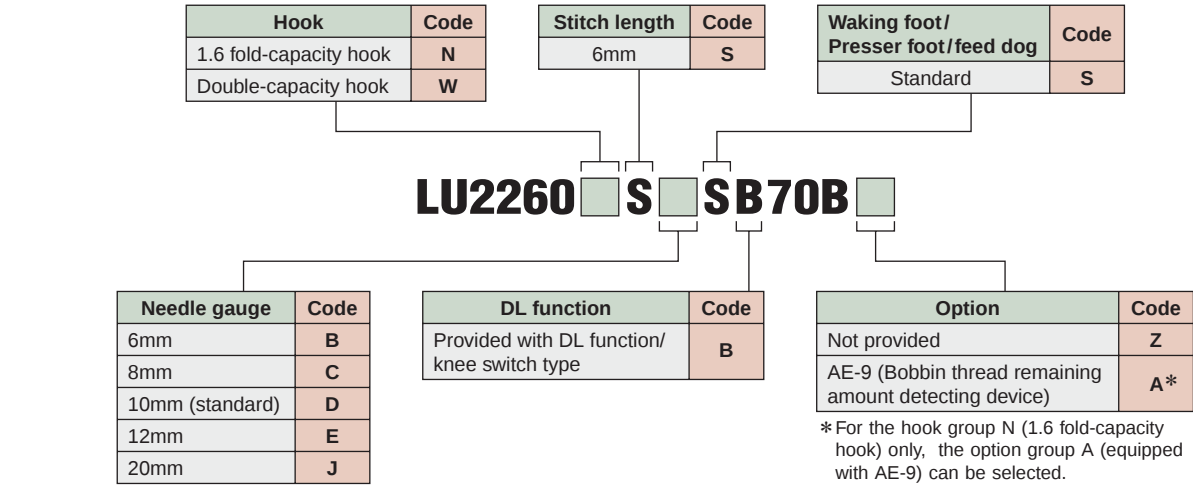
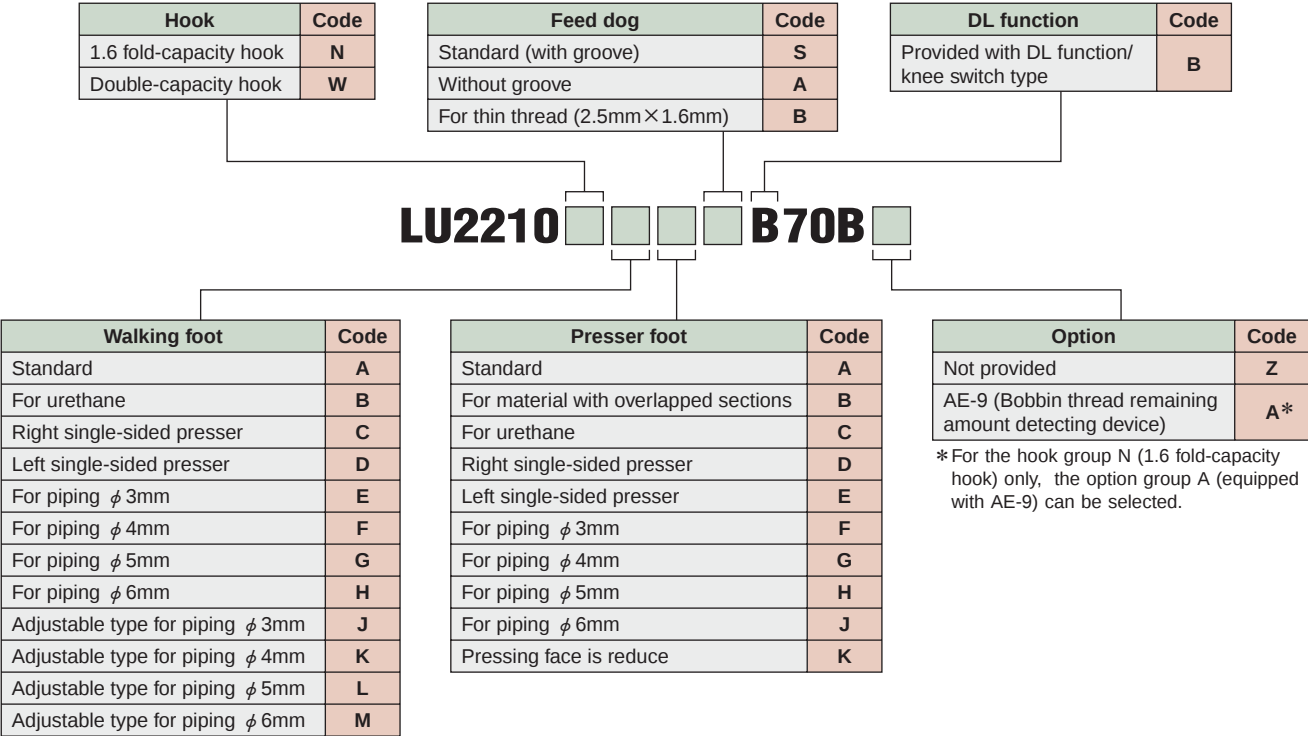
●
 LU-2260N-7, LU-2260W-7

Needle gauge	Typical* part Nos.	Needle clamp	Presser foot	Walking foot	Needle plate	Feed dog	Slide plate	
							Left	Right
								
4mm (Special order)	107-84551	107-77555	107-81557	107-83058	107-84502	107-80005	107-86309	107-01803
6mm	107-84650	107-77654	107-81656	107-83157	107-84601	107-80104		
8mm	107-84759	107-77753	107-81755	107-83256	107-84700	107-80203		
10mm (Standard)	107-84858	107-77852	107-81755	107-83355	107-84809	107-80302	107-86408	107-86002
12mm	107-84957	107-77951	107-80401	107-83454	107-84908	107-80401		
14mm (Special order)	107-85053	107-78058	107-82050	107-83553	107-85004	107-80500		
16mm (Special order)	107-85152	107-78157	107-82159	107-83652	107-85103	107-80609		
18mm (Special order)	107-85251	107-78256	107-82258	107-83751	107-85202	107-80708	107-86507	107-86101
20mm	107-85350	107-78355	107-82357	107-83850	107-85301	107-80807		
22mm (Special order)	107-85459	107-78454	107-82456	107-83959	107-85400	107-80906		
24mm (Special order)	107-85558	107-78553	107-82555	107-84056	107-85509	107-81003		
30mm (Special order)	107-85657	107-78652	107-82654	107-84155	107-85608	107-81102		
36mm (Special order)	107-85756	107-78751	107-82753	107-84254	107-85707	107-81201	107-86606	107-86200

* The right and left slide plates are not included in the parts represented by the typical part numbers.

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:



● To order, please contact your nearest JUKI distributor.

OPTIONS

● Bobbin thread remaining amount detecting device (optional): AE-9

Part No.		
AE-9 (kit C)	GAE09000CA0	for LU-2210N-7
AE-9 (kit D)	GAE09000DA0	for LU-2260N-7

The bobbin thread remaining-amount detecting device warns the operator with a buzzing sound and lamp indication of the time for bobbin thread replacement. This allows the operator to concentrate on sewing work without concern for the remaining amount of bobbin thread. Since the device directly detects the bobbin thread amount remaining, cumbersome setting is no longer required regardless of the material, thread and process.

● Suspended ruler: H152

Part No.	Description
MAH-152010A0	Suspended ruler (asm.)
SS-7151610SP×2	Screw
WP-0621016SD×2	Washer
WS-0610002KN×2	Spring washer

SPECIFICATIONS

Model name	LU-2210N-7	LU-2210W-7	LU-2260N-7	LU-2260W-7
	1-needle		2-needle	
Max. sewing speed	3,500rpm			
Max. stitch length	9mm (forward / backward)		6mm (forward / backward)	
Needle bar stroke	33.8mm			
Needle gauge (mm)	—		6, 8, 10 (standard), 12, 20*	
Lift of the presser foot	By hand: 9mm, By knee: 16mm (max)			
Auto lifter	Provided as standard (pneumatic auto-lifter: AK79)			
Thread take-up	Link type			
Alternating vertical movement	1~6.5mm			
Hook	Vertical-axis 1.6 fold-capacity hook	Vertical-axis double-capacity hook	Vertical-axis 1.6 fold-capacity hook	Vertical-axis double-capacity hook
Needle (at the time of delivery)	134×35 (Nm140) Nm100~Nm180		134×35 (Nm140) Nm100~Nm160	
Thread	#30~#4, B46~B138, Nm=60/3~20/3		#20~#5, B64~B138, Nm=40/3~20/3	
Safety mechanism	Provided as standard			
Lubrication	Automatic			
Lubricating oil	JUKI New Defrix Oil No.1 (equivalent to ISO VG7)			
Distance from needle to machine arm	264mm			
Bed size	517mm×178mm			
Weight of the machine head	55kg		58kg	
Automatic reverse feed function	Provided as standard			
Compressed air and air consumption	0.5MPa, 0.3dm³/min (ANR)			
Motor output	750W			
Power requirement	Single-phase 100~120V, 200~240V 3-phase 200~240V			
Power consumption	Rating 425VA			

* Configured for needle gauge width from 4mm to 36mm (LU-2260N-7) and 4mm to 30mm (LU-2260W-7).
Note that gauges not given above are also available on special order.



JUKI CORPORATION HEAD OFFICE
The environmental management system to promote and conduct
① the technological and technical research, the development and design of the products in which the environmental impact is considered,
② the conservation of the energy and resources, and the recycling, in the research, development, design, distribution, sale and maintenance service of the industrial sewing machines, household sewing machines and industrial-use robots, etc., and in the sale and maintenance service of the data entry system and in the purchase, distribution and sale of the household commodities including the healthcare products,

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<http://www.juki.com>

* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soyink on recycle paper.

1-Needle, Lockstitch ,Unison-sewing Machine with Automatic Thread Trimmer

一本針本縫総合送り自動糸切りミシン

LU-2210N-6,-7

1-Needle, Lockstitch ,Unison-sewing Machine with Automatic Thread Trimmer (with Double-capacity Hooks)

一本針本縫総合送り自動糸切りミシン（二倍釜仕様）

LU-2210W-6,-7

2-Needle, Lockstitch ,Unison-sewing Machine with Automatic Thread Trimmer

二本針本縫総合送り自動糸切りミシン

LU-2260N-6,-7

2-Needle, Lockstitch ,Unison-sewing Machine with Automatic Thread Trimmer (with Double-capacity Hooks)

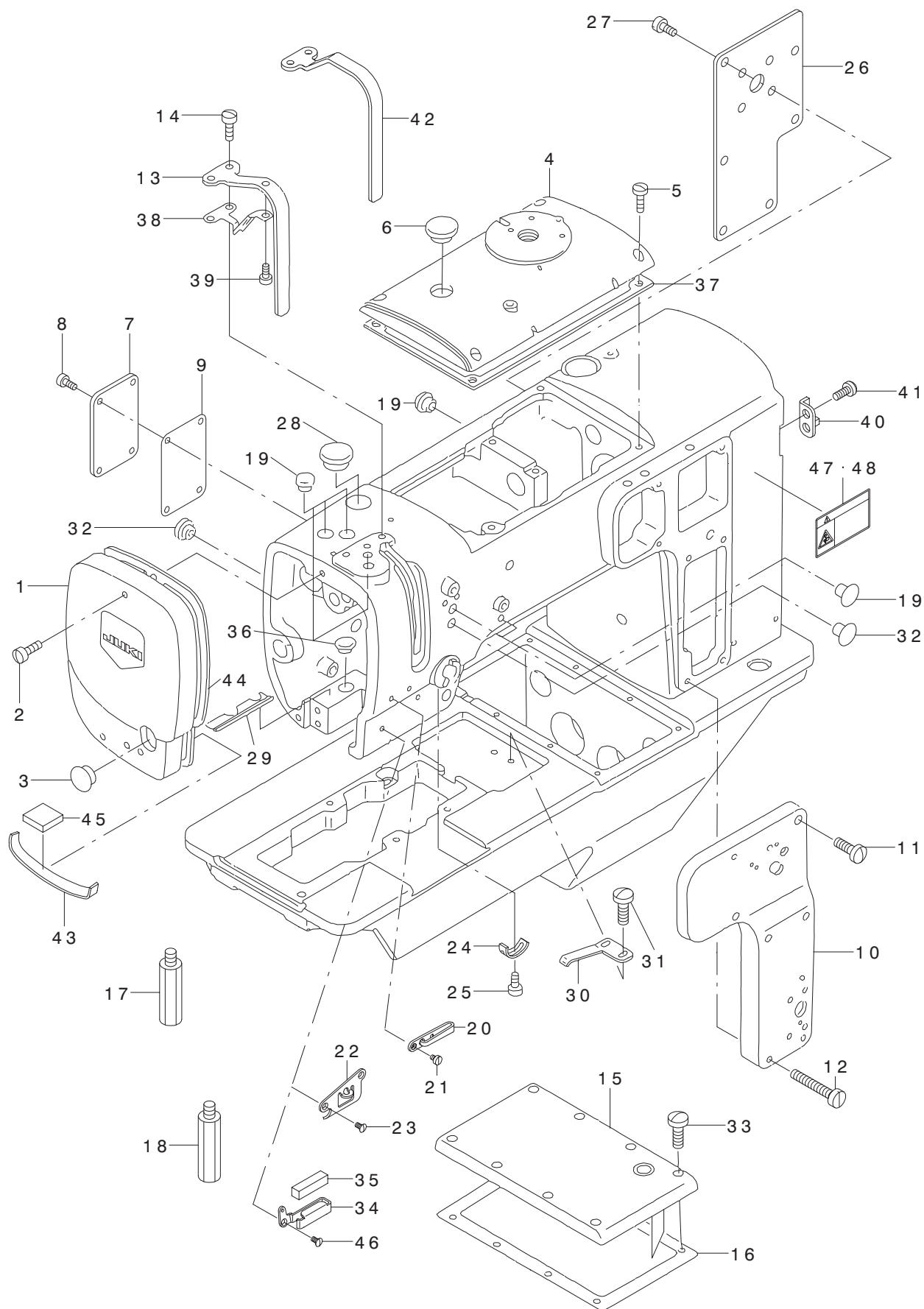
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LU-2260W-6,-7

PARTS LIST

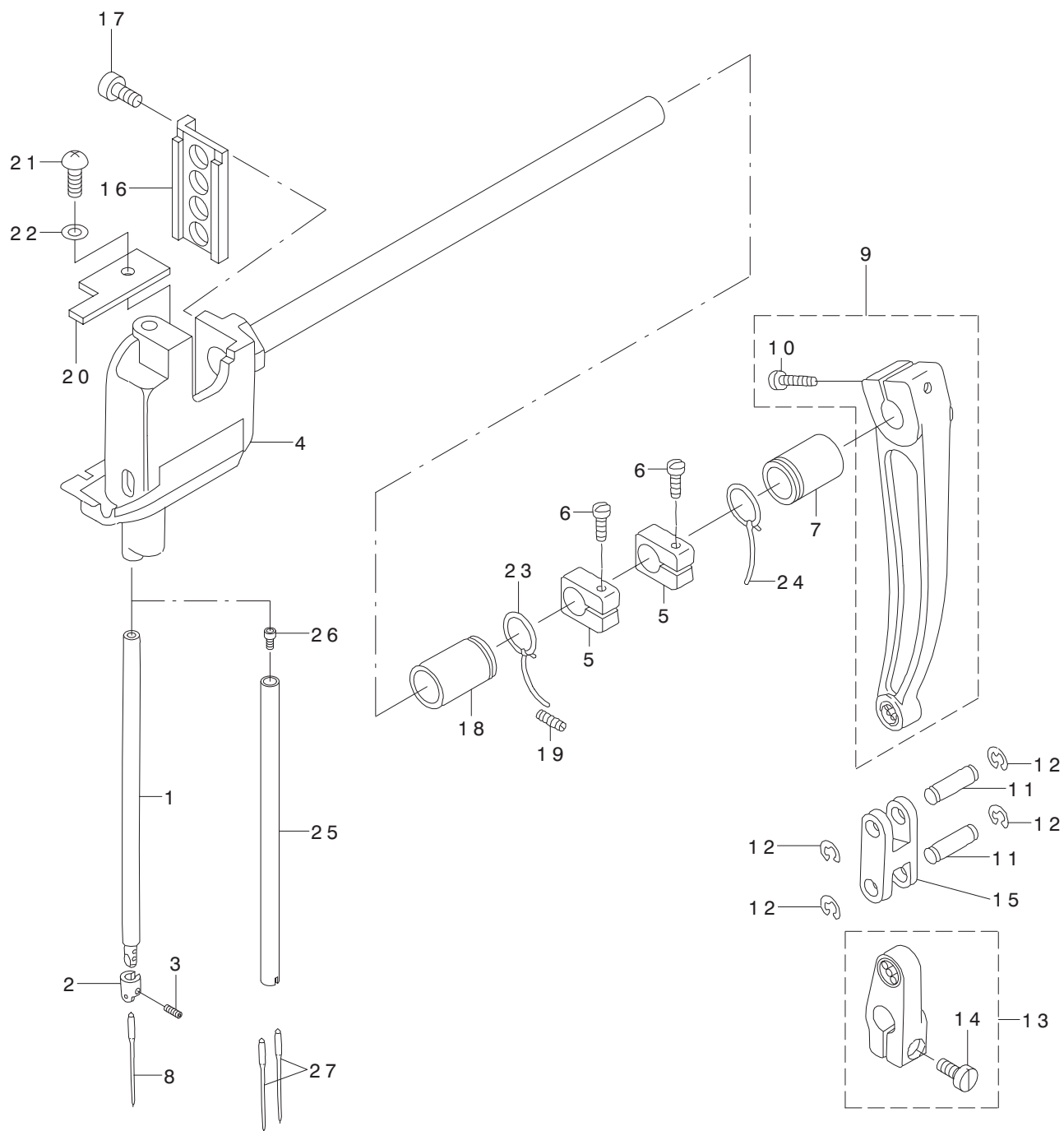
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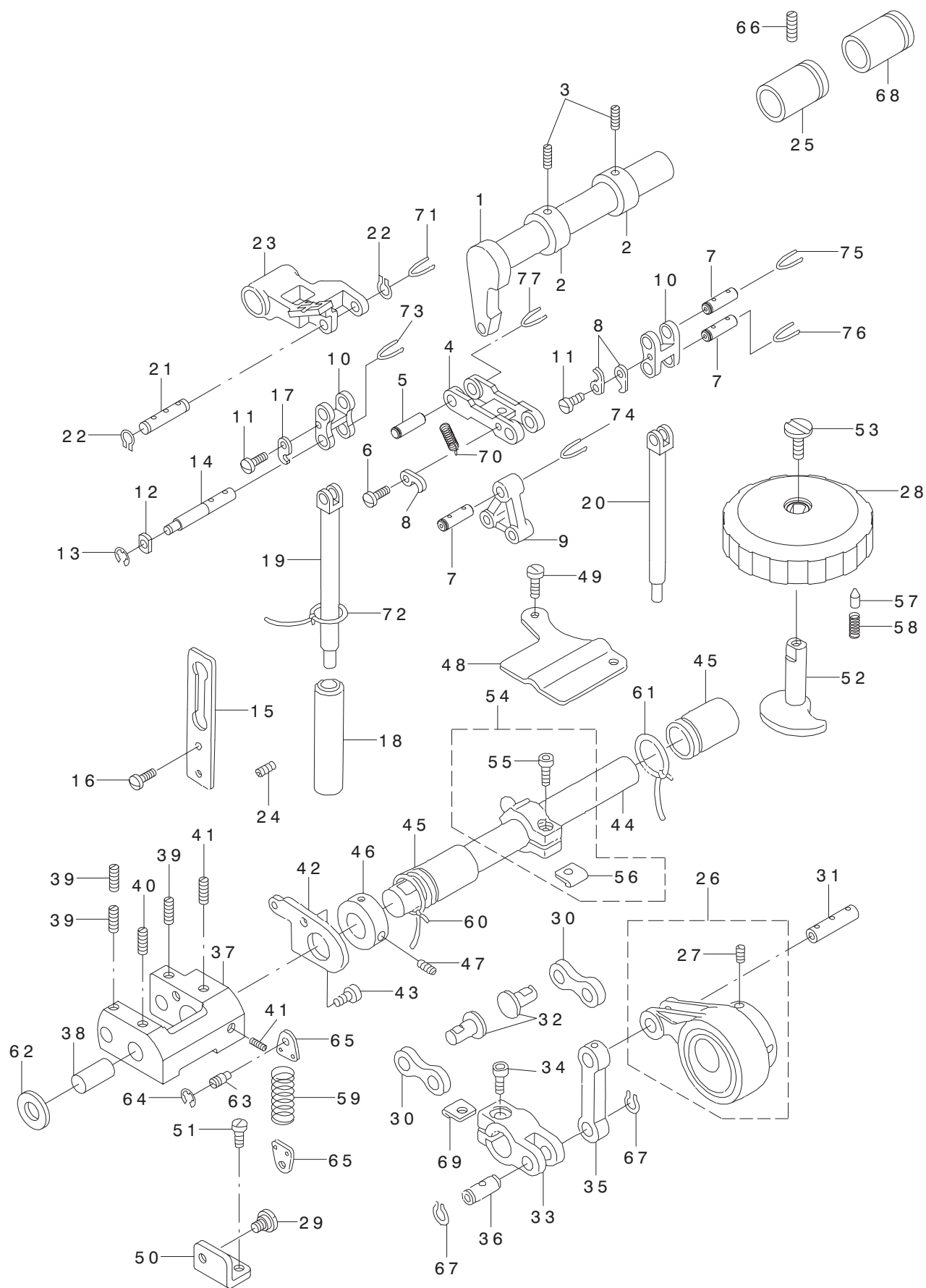
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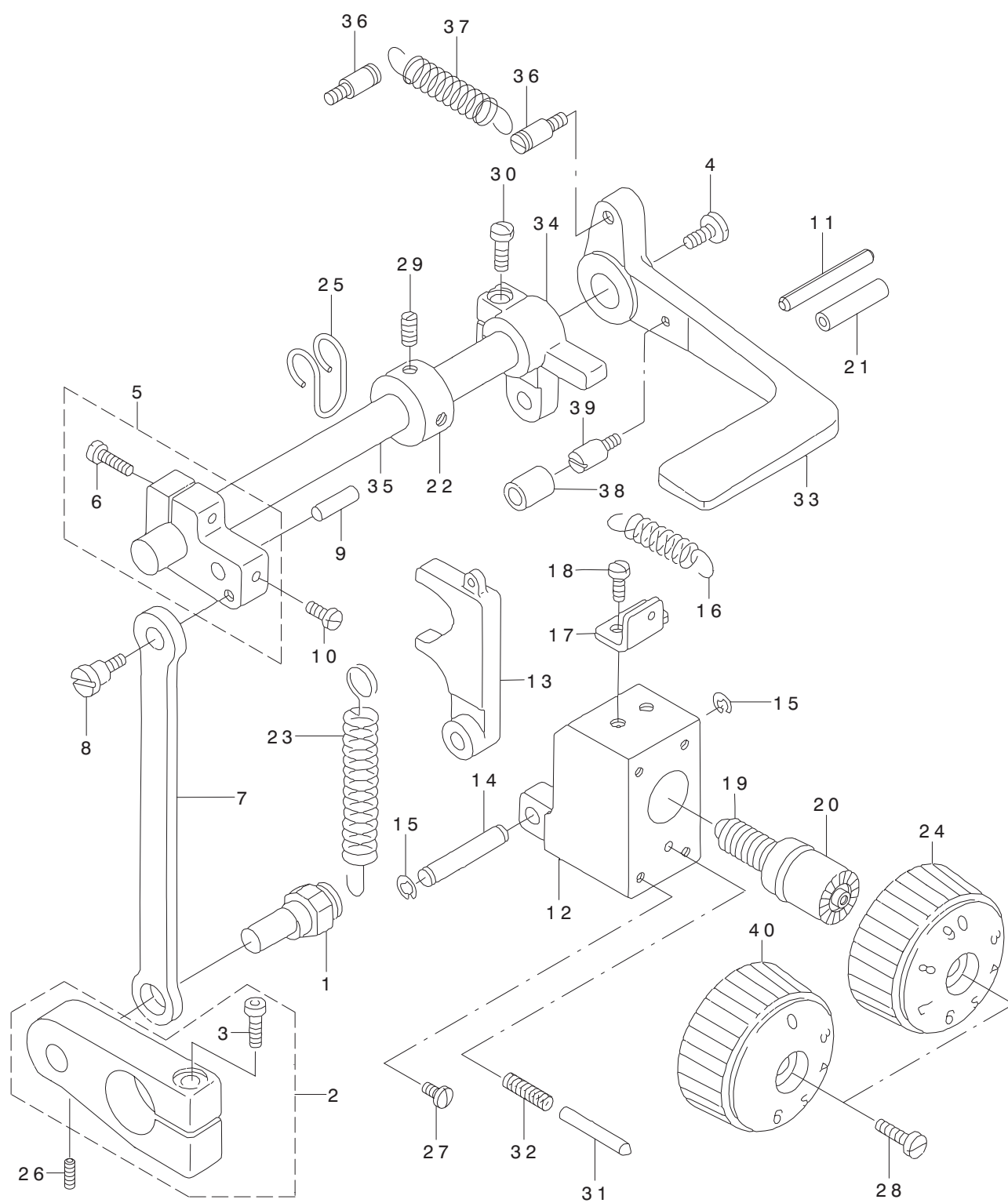
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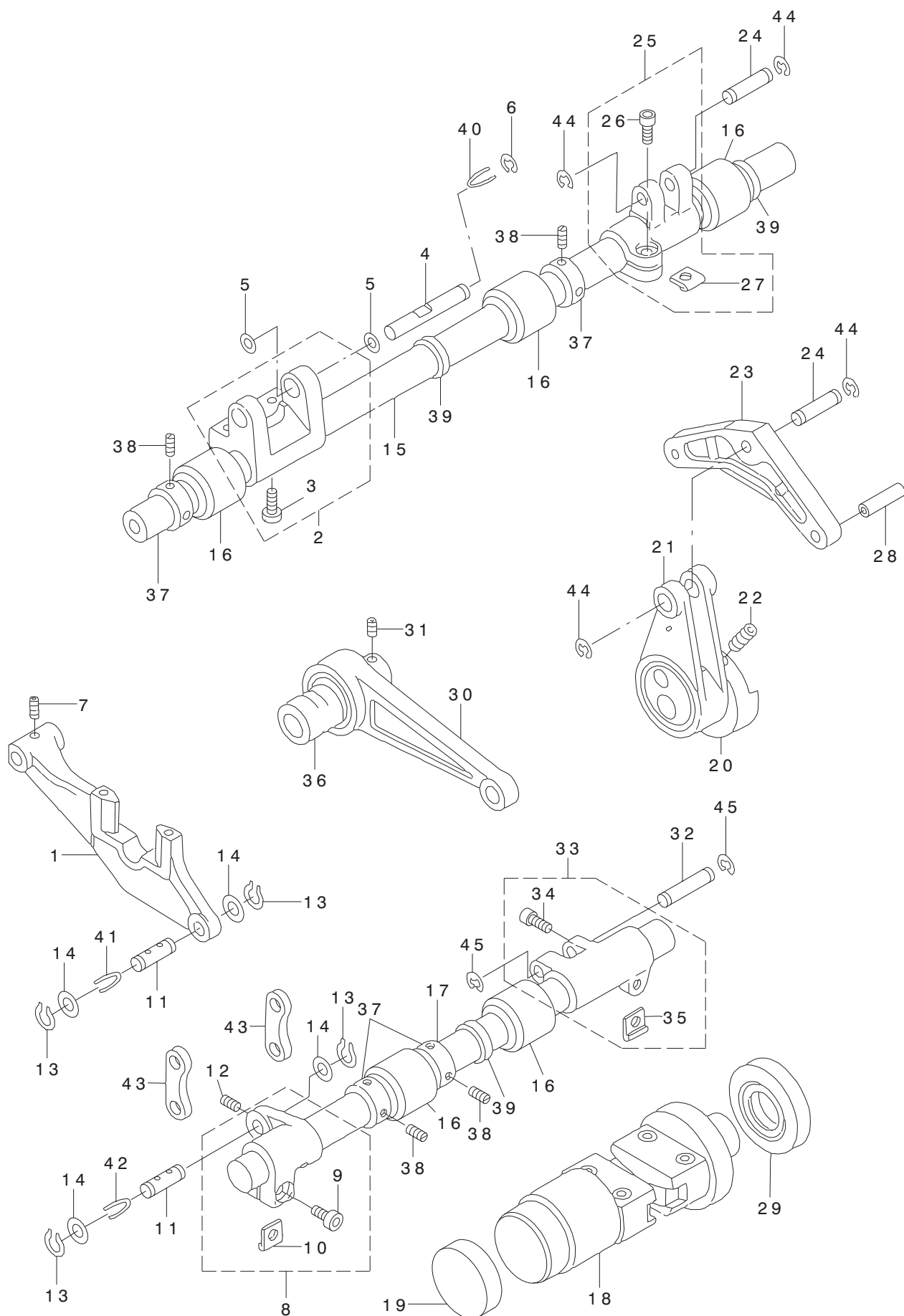
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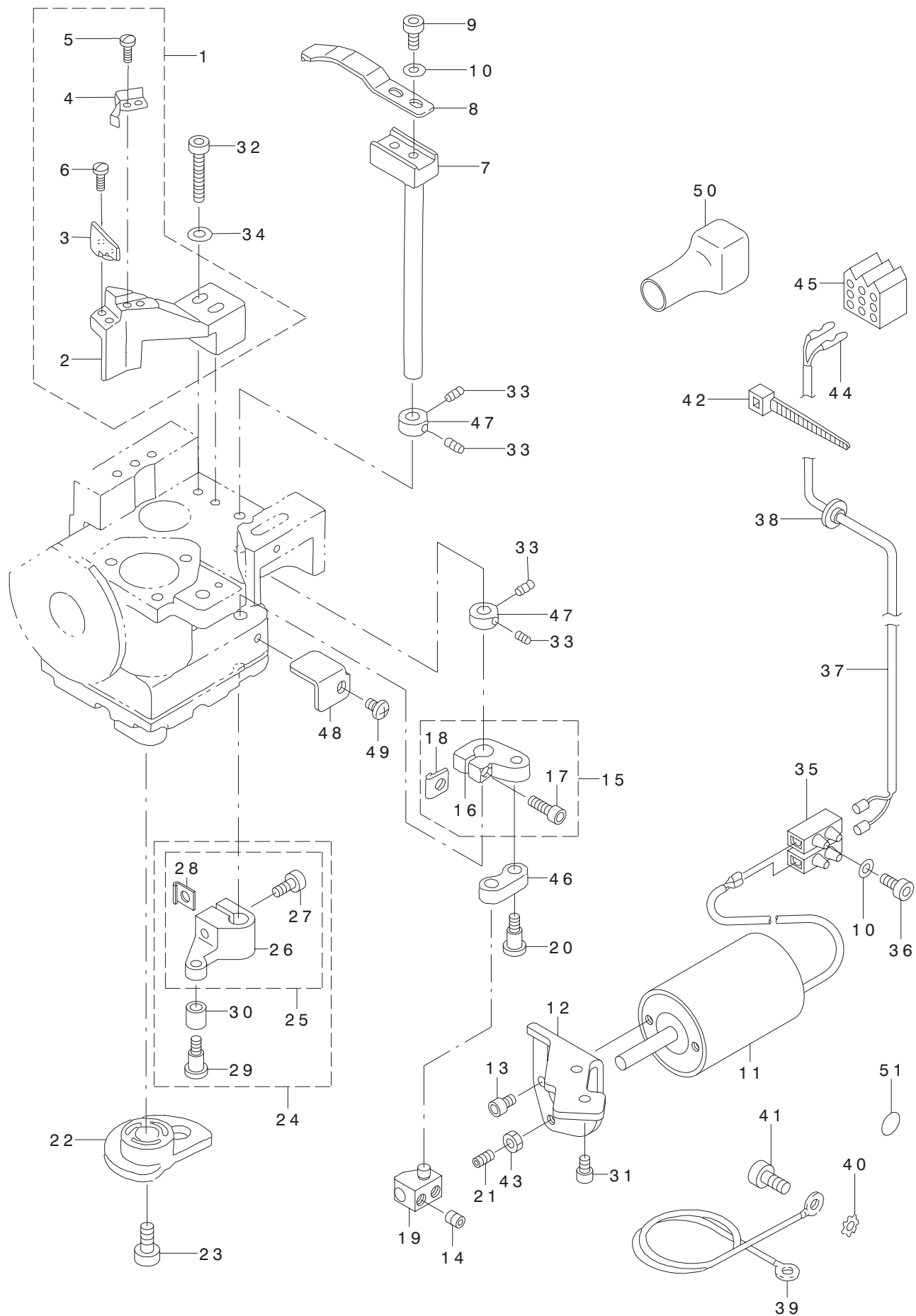
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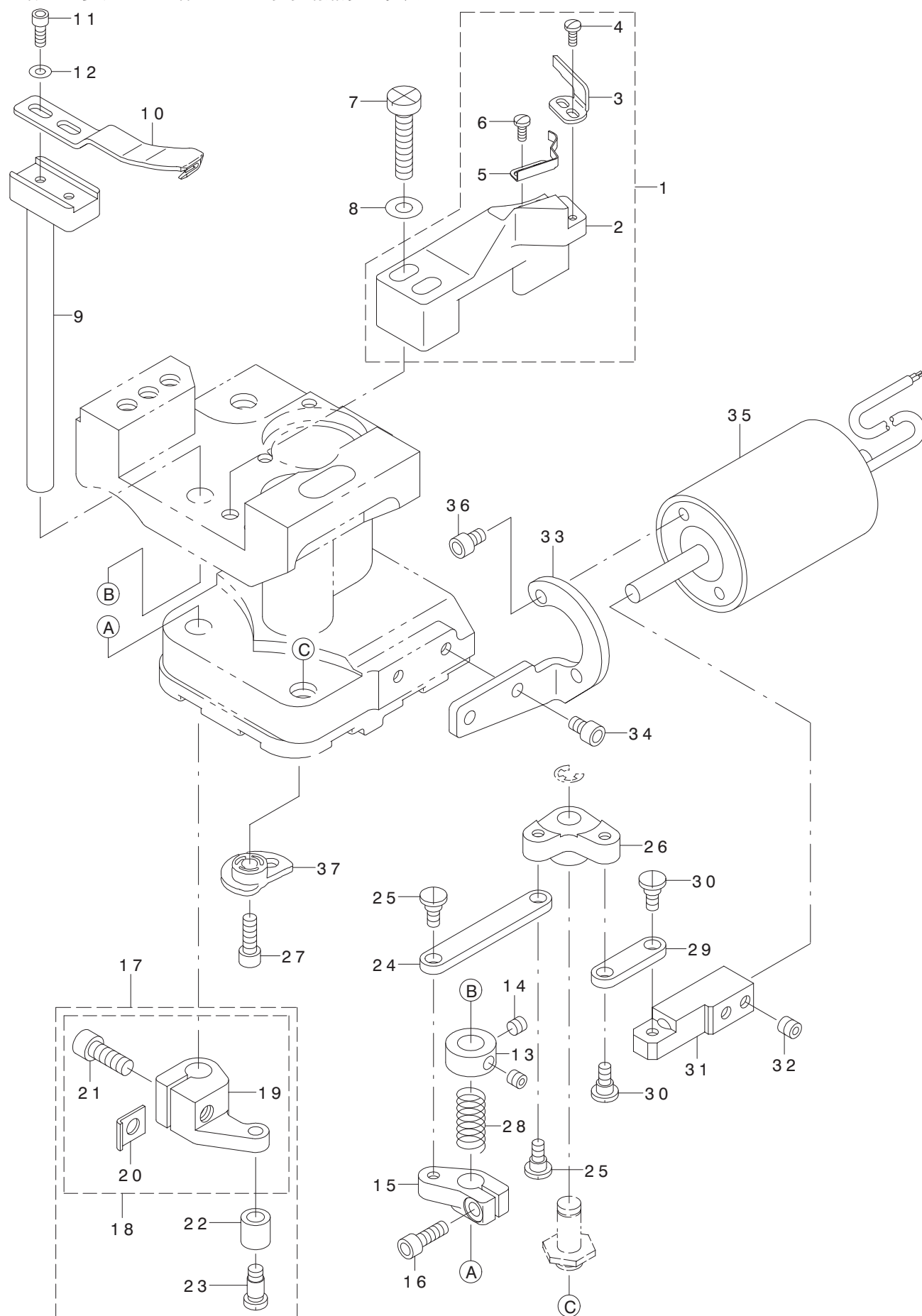
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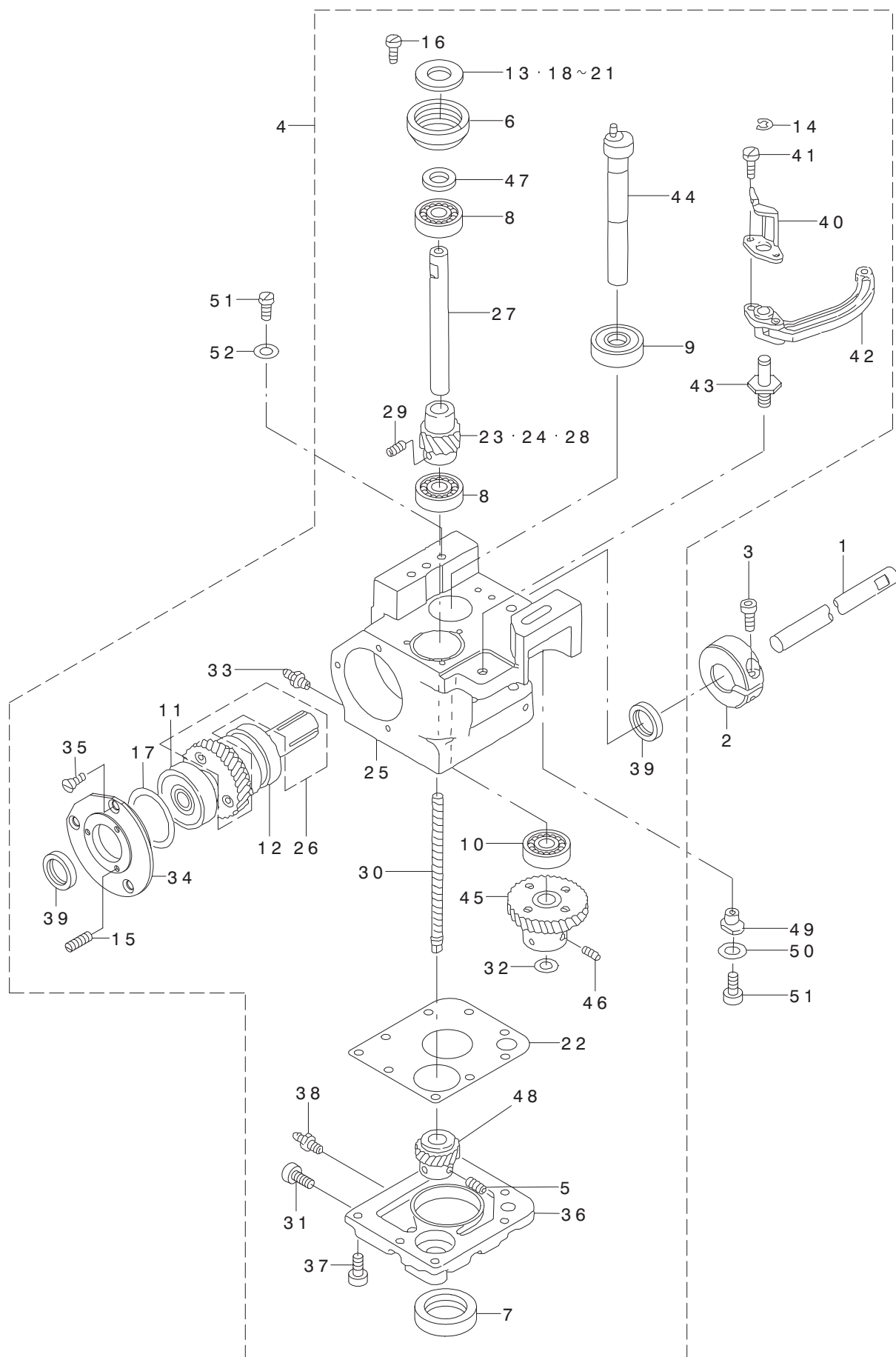
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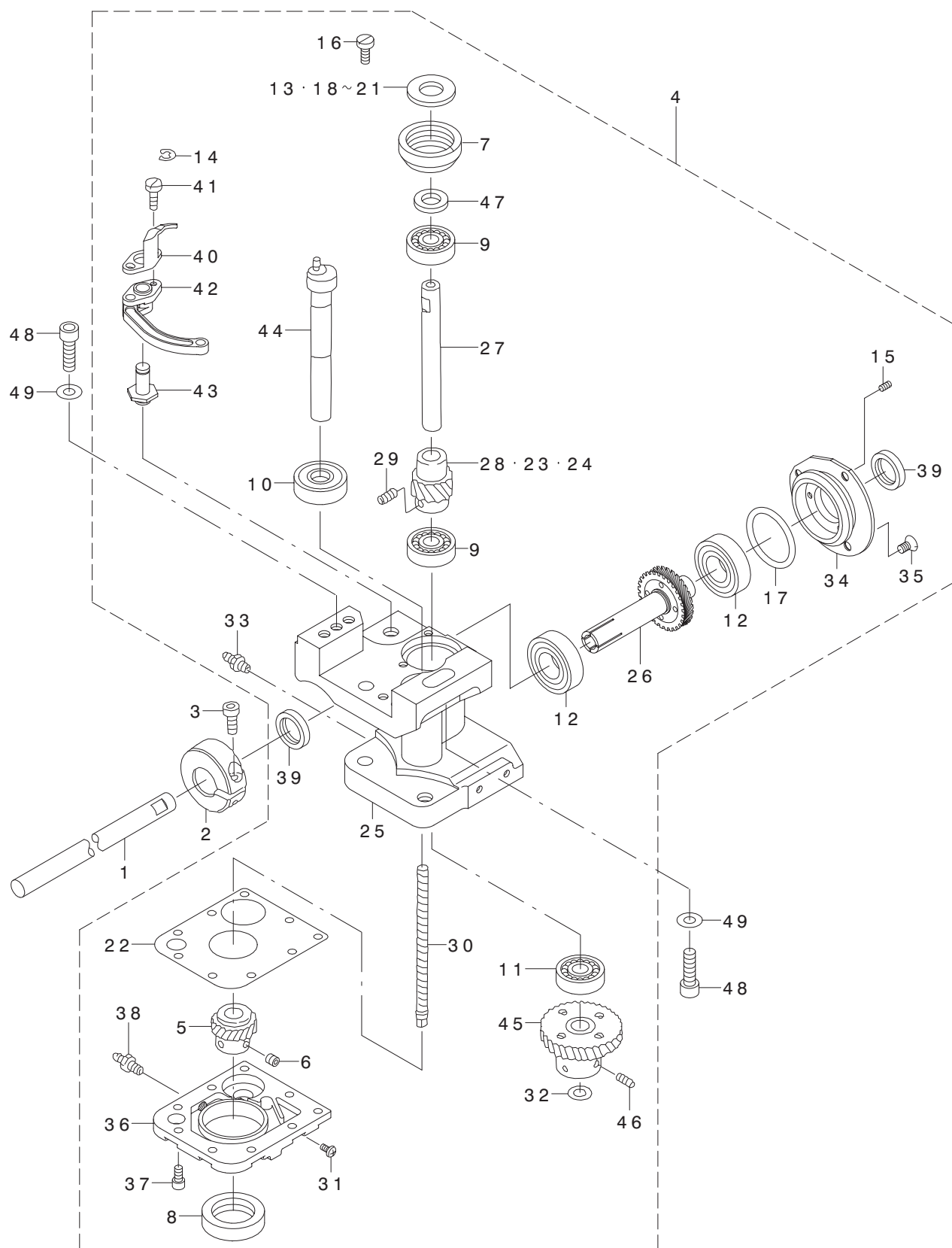


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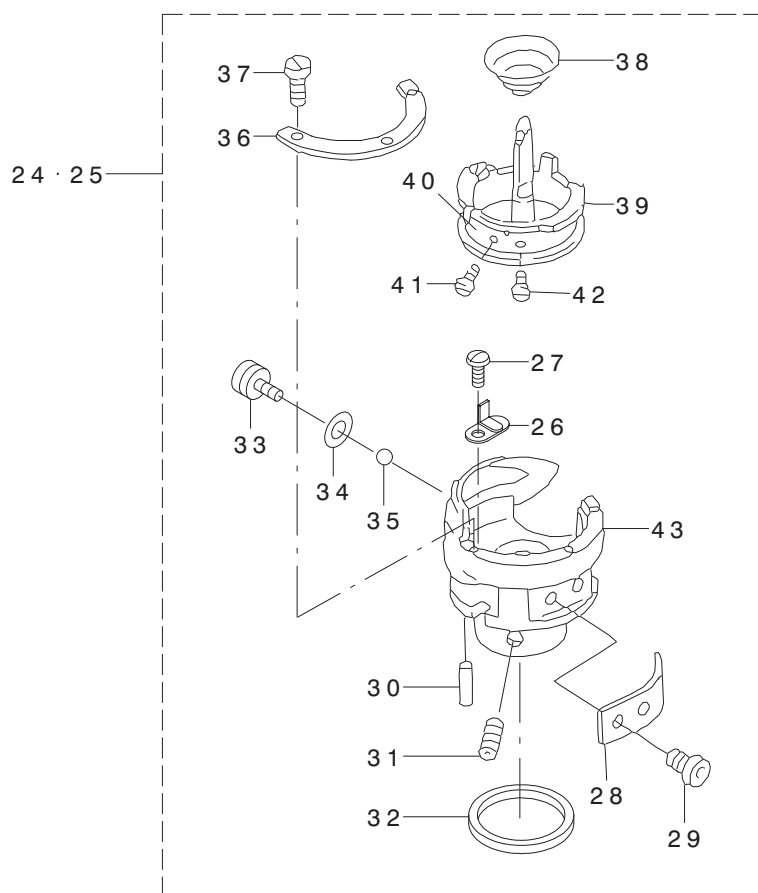
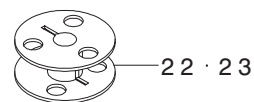
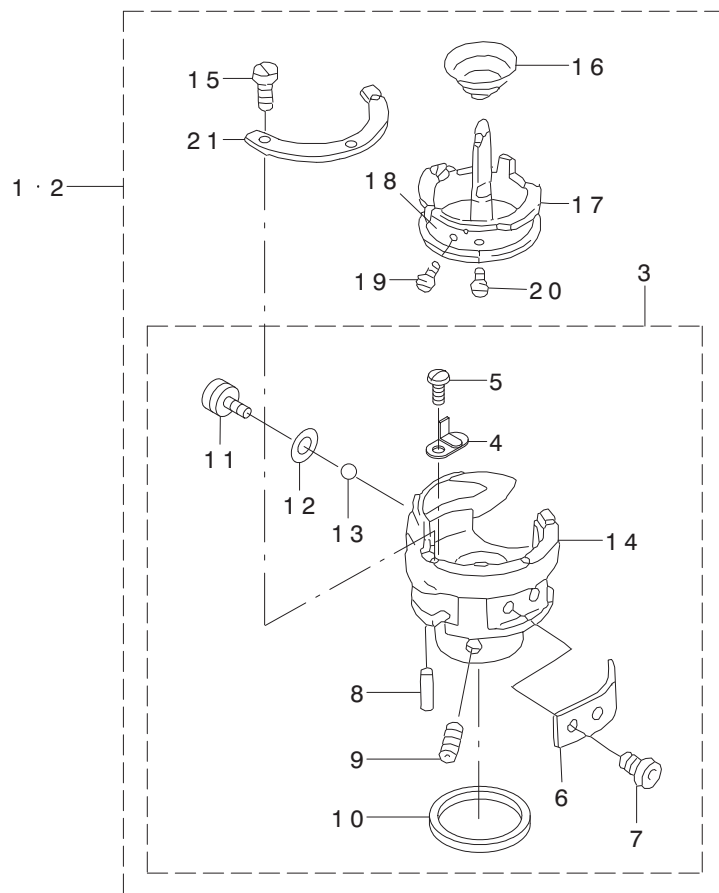


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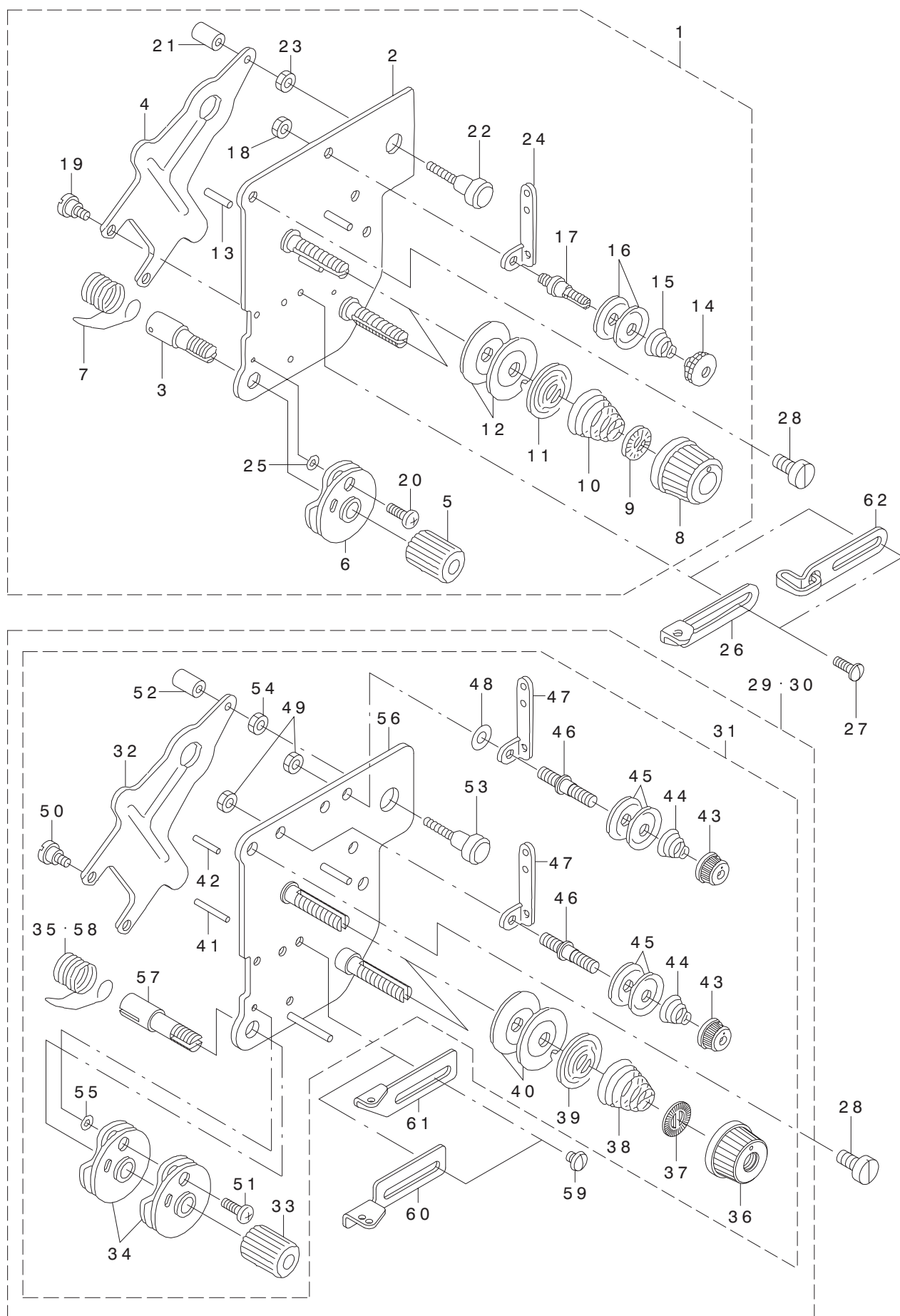
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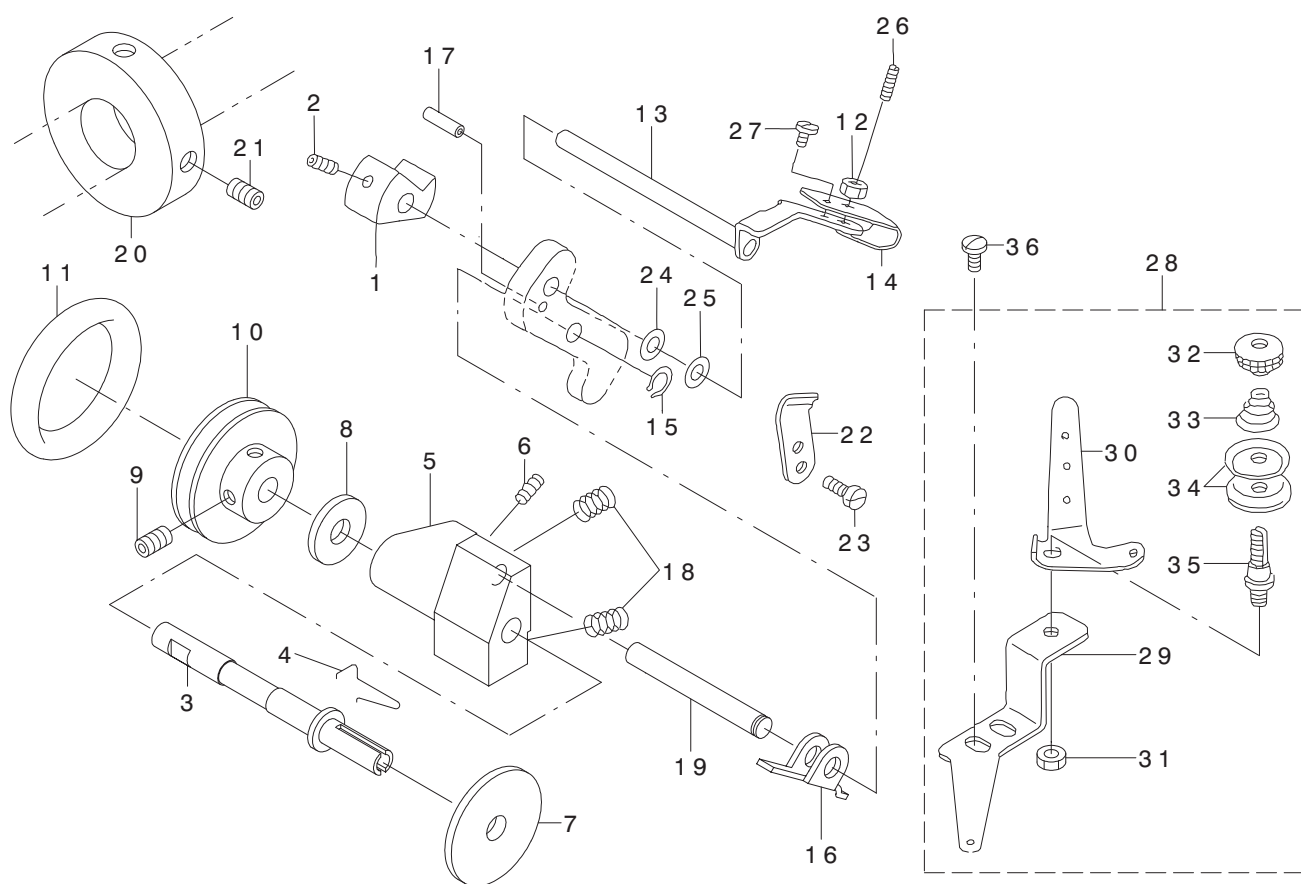


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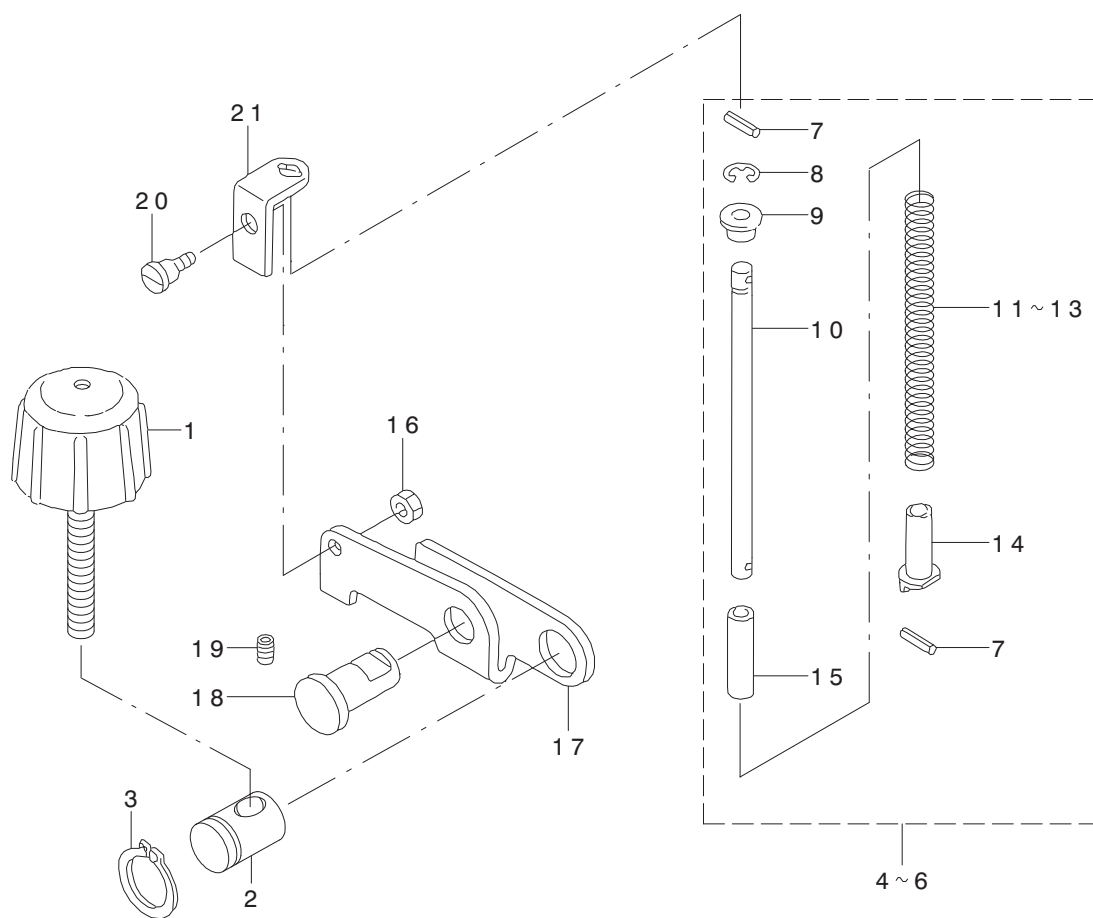
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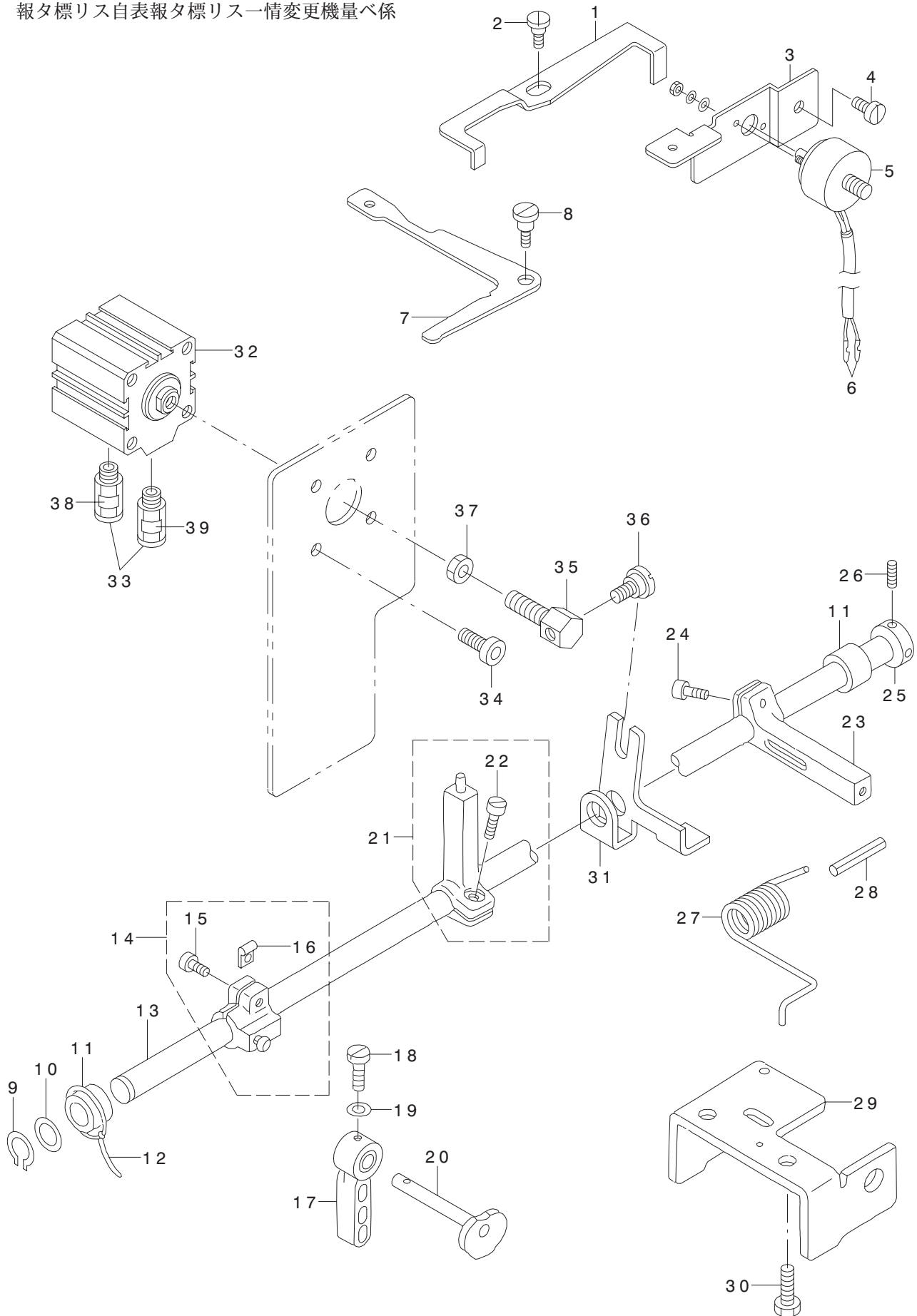
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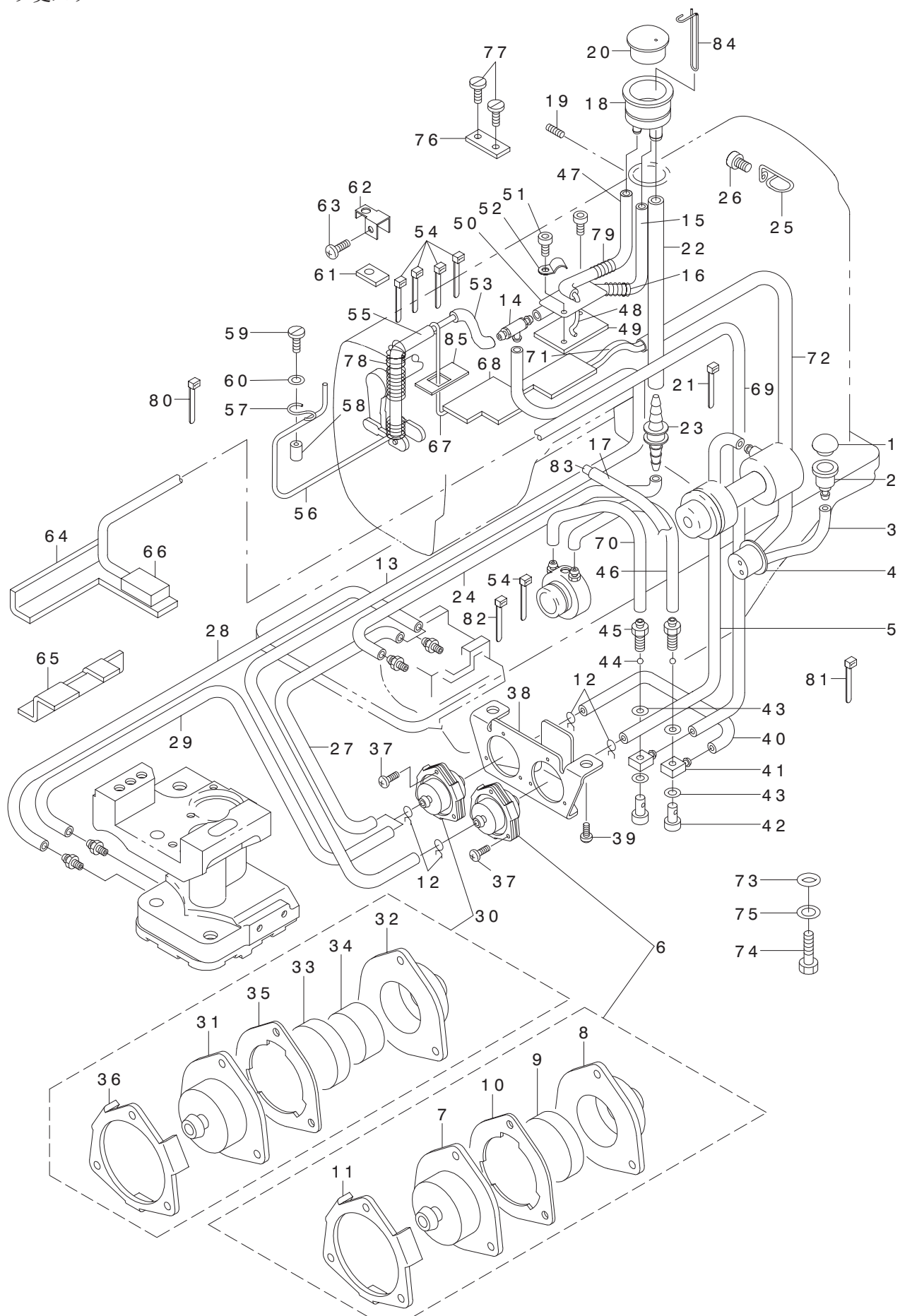


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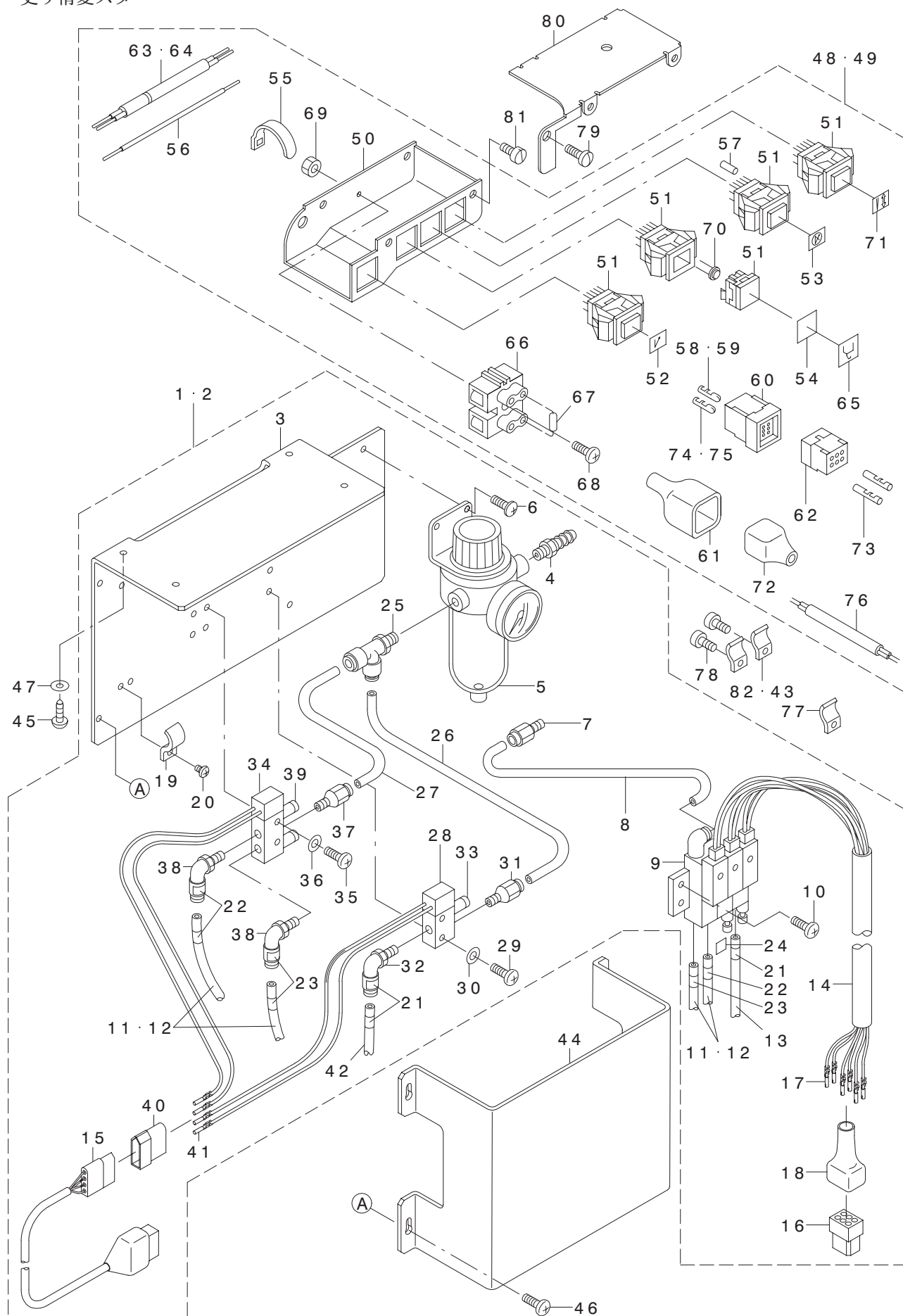
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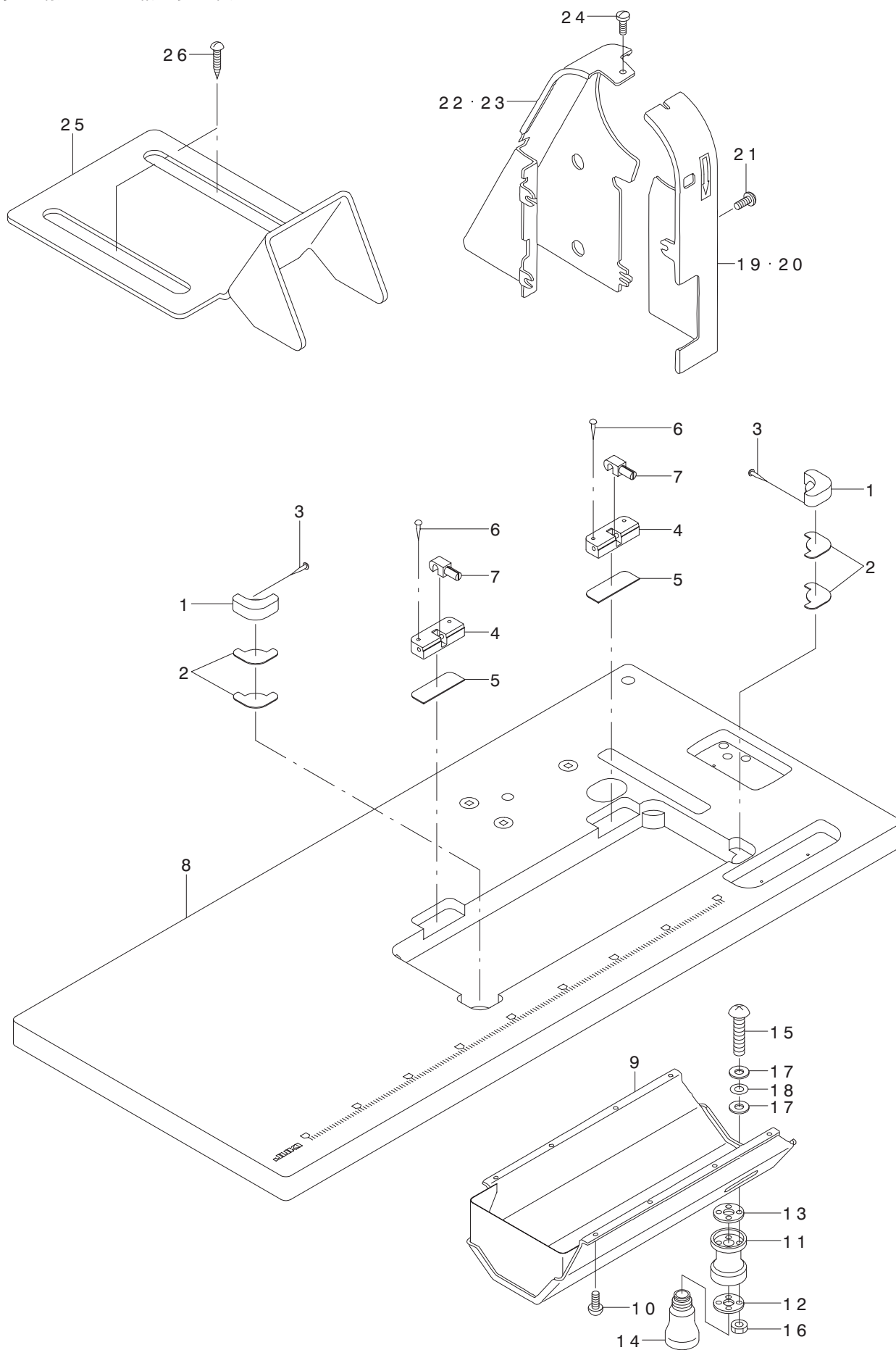
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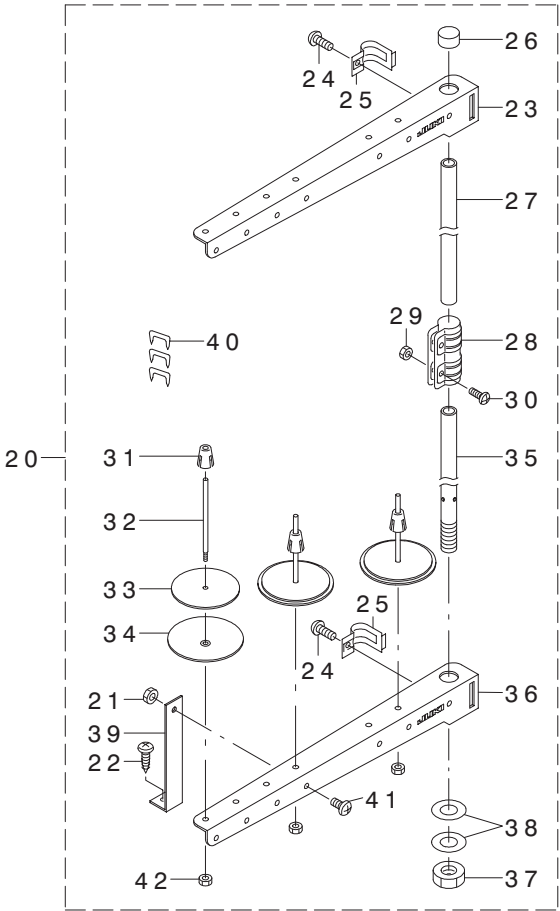
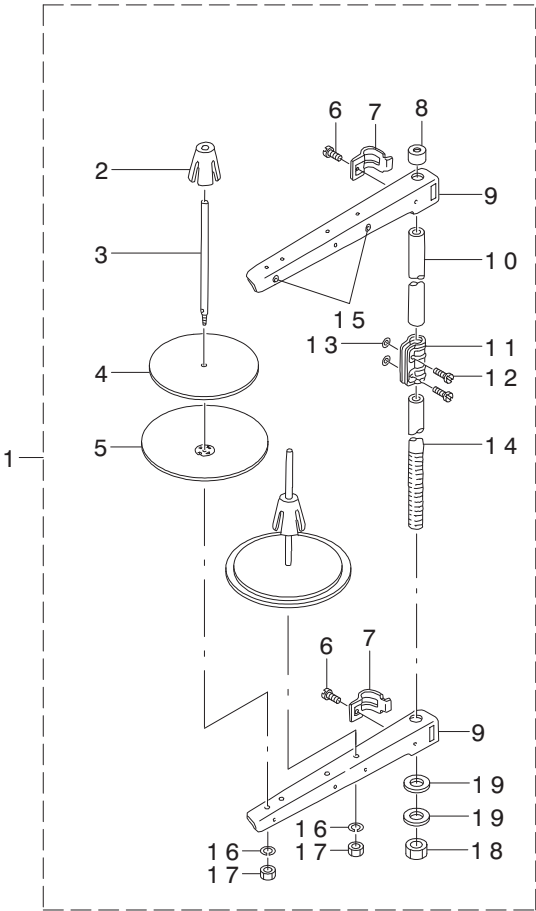
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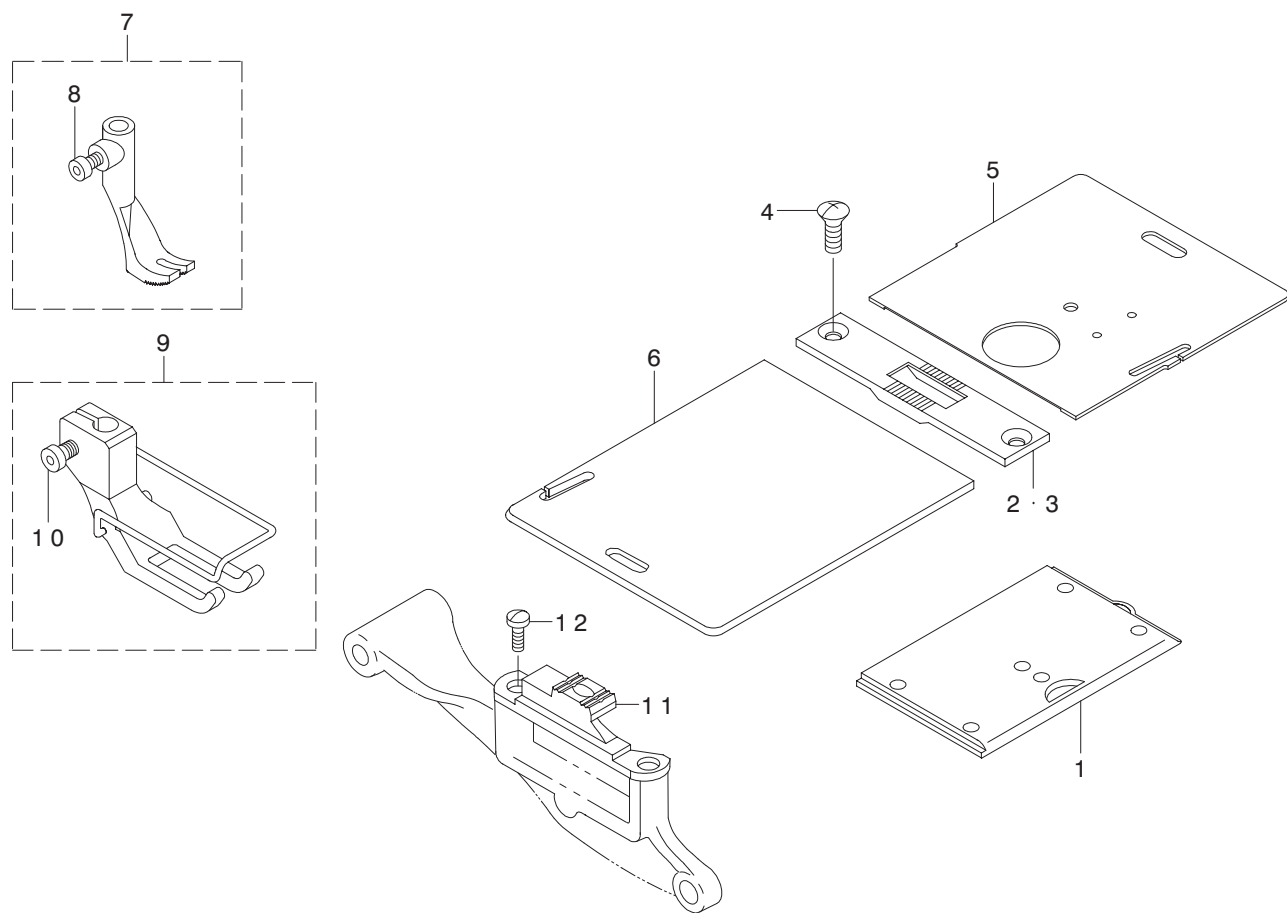
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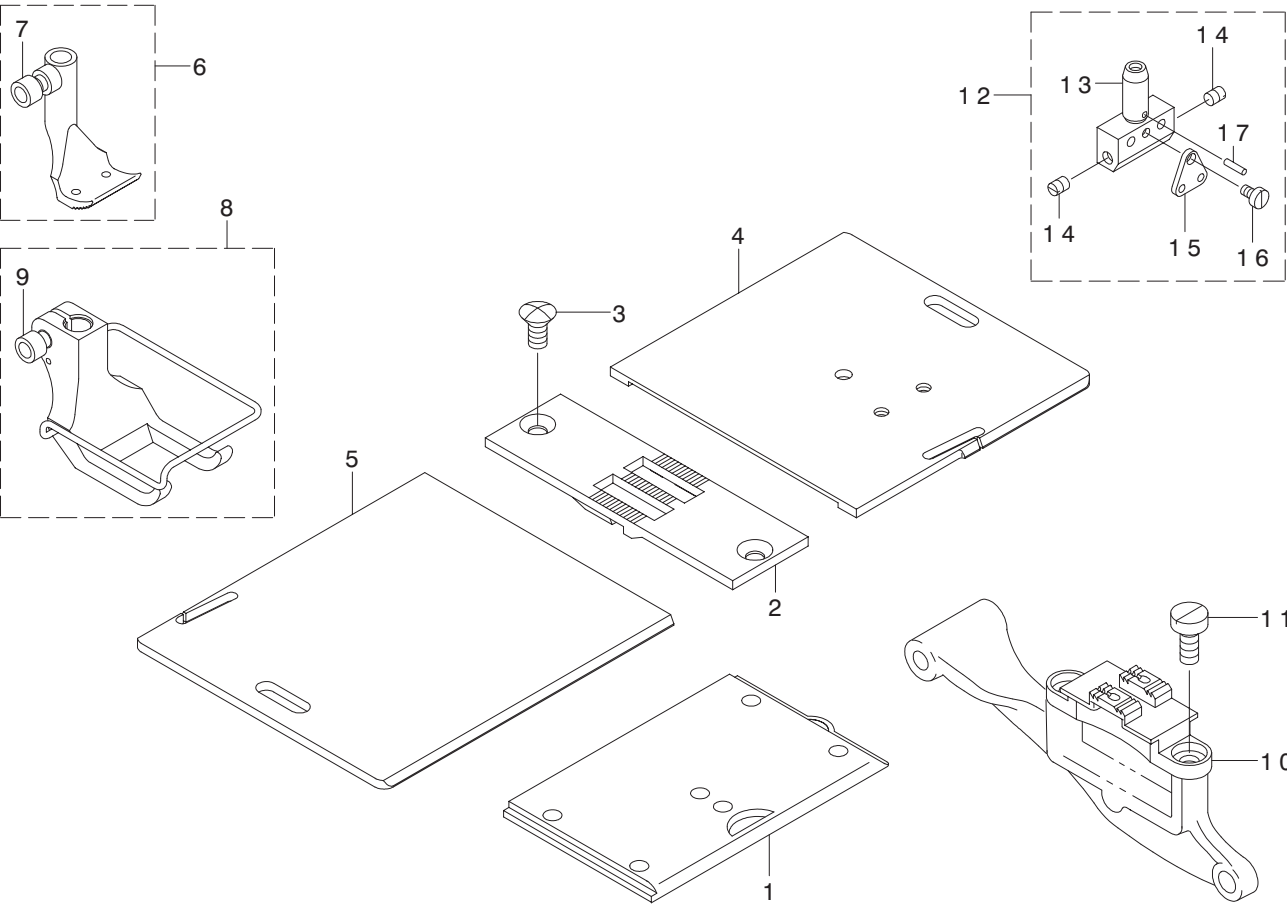
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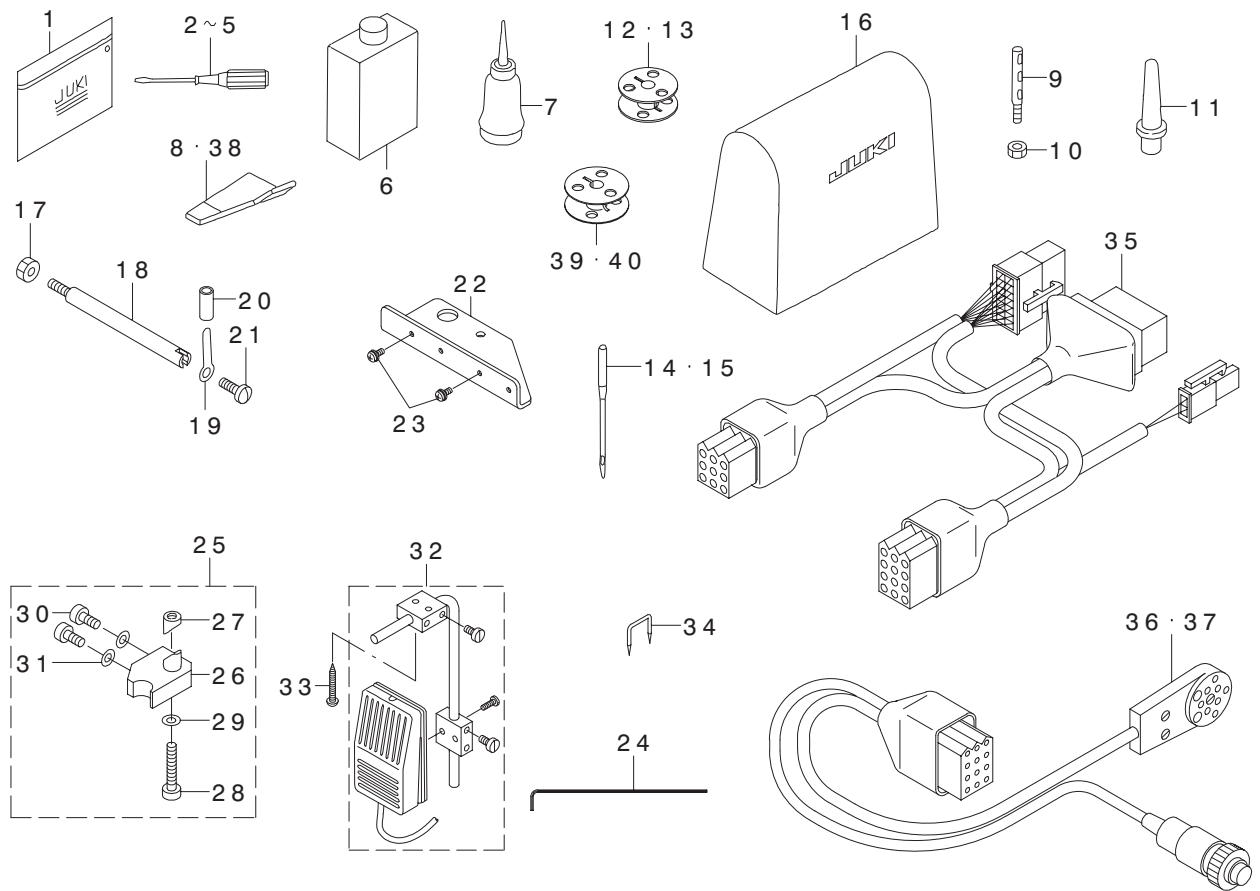


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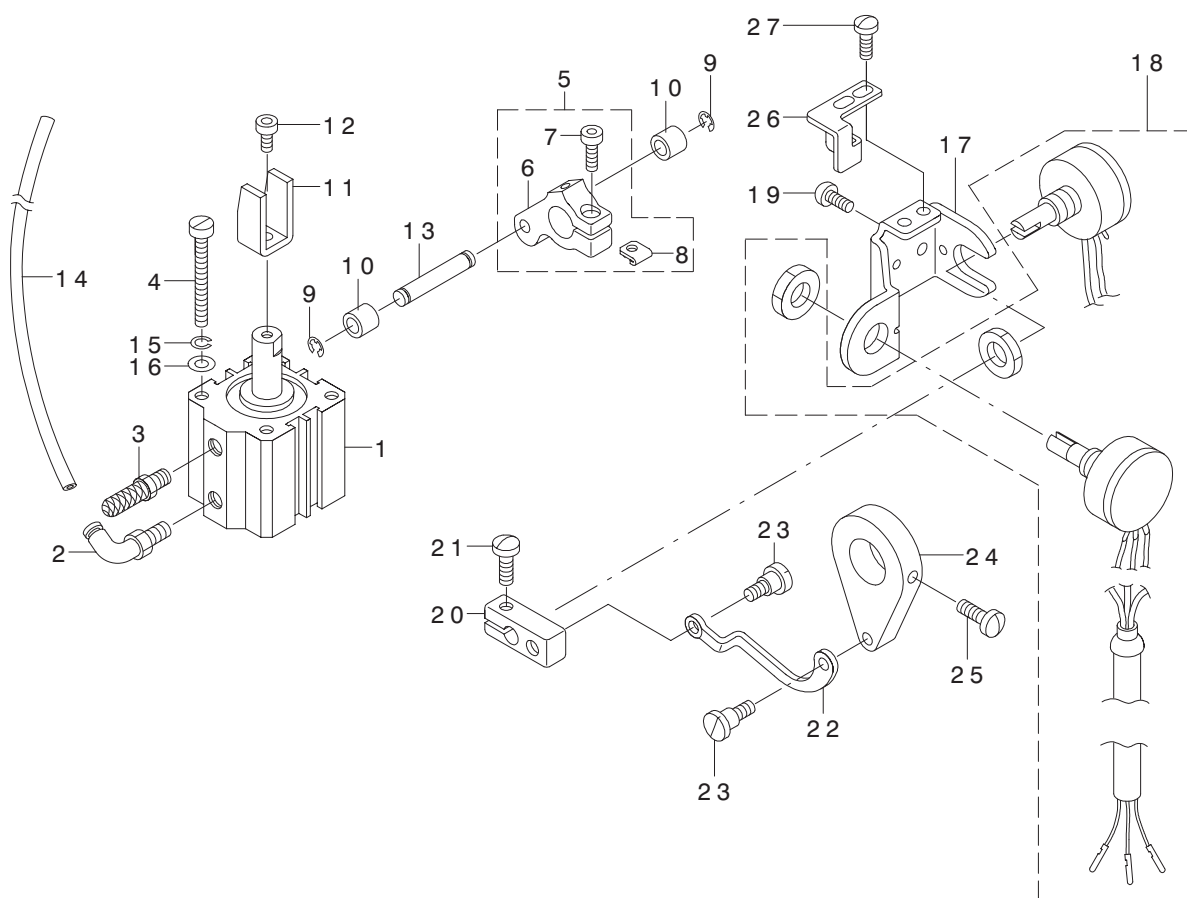


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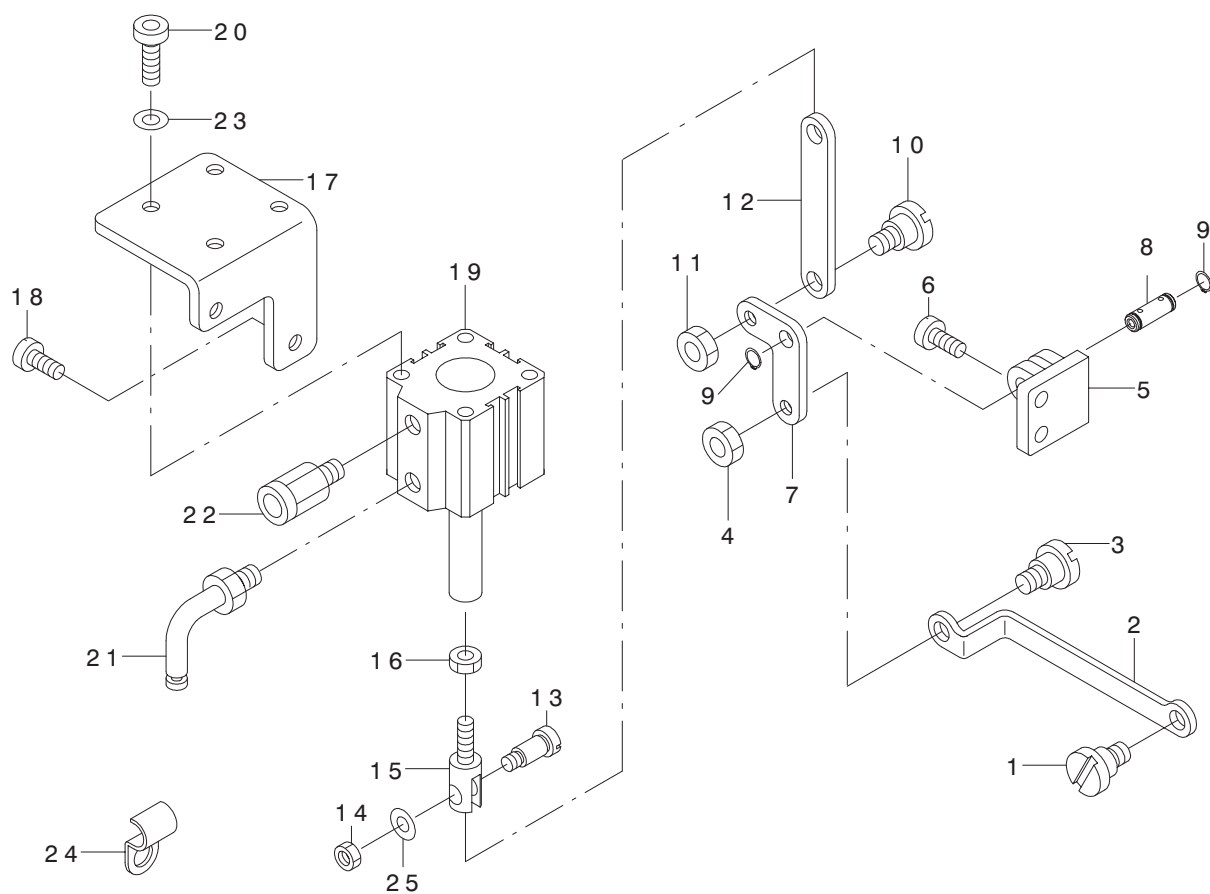
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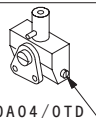
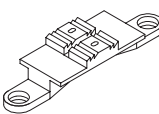
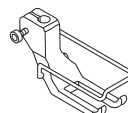
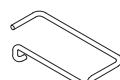
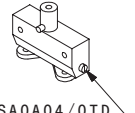
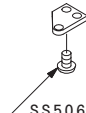
,*(0BDK RQDK DO9 OOKEKRP

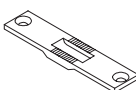
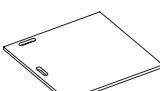
更リストリス情変



D5B 9KUO P OXCQ9WR TWR R9 RO Y9 (U -DD60*-*,

標換ゲリ量 一覧表スベUリ変変報情更リ更タ

Needle width 針 幅	Set number 代 表 品 番	Needle c10mp 0sm. 針 止 め *組)		Needle rod thre0d r0cj 針 棒 糸 かけ		:eed dog 送り 歯		Dresser foot 0sm. 押 え 足 *組)		:inger gu0rd 指 ガ ー ド		
												
												
mm	Eef.No	D0rts No.	Eef.No	D0rts No.	Eef.No	D0rts No.	Eef.No	D0rts No.	Eef.No	D0rts No.	Eef.No	D0rts No.
*4)	/	/07-A455/	/4	/07-77555	27	/07-7C007	30	/07-A0005	43	/07-A/557	56	/07-A6C03
6	2	/07-A4650	/5	/07-77654	27	/07-7C007	3/	/07-A0/04	44	/07-A/656	56	/07-A6C03
A	3	/07-A475C	/6	/07-77753	27	/07-7C007	32	/07-A0203	45	/07-A/755	56	/07-A6C03
/0	4	/07-A4A5A	/7	/07-77A52	27	/07-7C007	33	/07-A0302	46	/07-A/A54	57	/07-A7000
/2	5	/07-A4C57	/A	/07-77C5/	2A	/07-7C/06	34	/07-A040/	47	/07-A/C53	57	/07-A7000
*/4)	6	/07-A5053	/C	/07-7A05A	2A	/07-7C/06	35	/07-A0500	4A	/07-A2050	5A	/07-A7/0C
*/6)	7	/07-A5/52	20	/07-7A/57	2A	/07-7C/06	36	/07-A060C	4C	/07-A2/5C	5A	/07-A7/0C
*/A)	A	/07-A525/	2/	/07-7A256	2A	/07-7C/06	37	/07-A070A	50	/07-A225A	5A	/07-A7/0C
20	C	/07-A5350	22	/07-7A355	2C	H/403-526-000	3A	/07-A0A07	5/	/07-A2357	5C	/07-A720A
*22)	/0	/07-A545C	23	/07-7A454	2C	H/403-526-000	3C	/07-A0C06	52	/07-A2456	5C	/07-A720A
*24)	//	/07-A555A	24	/07-7A553	2C	H/403-526-000	40	/07-A/003	53	/07-A2555	5C	/07-A720A
*30)	/2	/07-A5657	25	/07-7A652	2C	H/403-526-000	4/	/07-A//02	54	/07-A2654	60	/07-A7307
*36)	/3	/07-A5756	26	/07-7A75/	2C	H/403-526-000	42	/07-A/20/	55	/07-A2753	6/	/07-A7406

Needle width 針 幅	Set number 代 表 品 番	W0lging foot 0sm. 送 り 足 *組)		Thro0t pl0te 針 板		Sliding pl0te*left) 滑 り 板 *左)		Sliding pl0te*right) 滑 り 板 *右)		
				 M0x.stitch length=6mm 最大送りピッチ=6mm						
		mm	Eef.No	D0rts No.	Eef.No	D0rts No.	Eef.No	D0rts No.	Eef.No	D0rts No.
*4)	/	/07-A455/	62	/07-A305A	75	/07-A4502	AA	/07-A630C	C2	/07-0/A03
6	2	/07-A4650	63	/07-A3/57	76	/07-A460/	AA	/07-A630C	C2	/07-0/A03
A	3	/07-A475C	64	/07-A3256	77	/07-A4700	AA	/07-A630C	C2	/07-0/A03
/0	4	/07-A4A5A	65	/07-A3355	7A	/07-A4A0C	AC	/07-A640A	C3	/07-A6002
/2	5	/07-A4C57	66	/07-A3454	7C	/07-A4C0A	AC	/07-A640A	C3	/07-A6002
*/4)	6	/07-A5053	67	/07-A3553	A0	/07-A5004	AC	/07-A640A	C3	/07-A6002
*/6)	7	/07-A5/52	6A	/07-A3652	A/	/07-A5/03	AC	/07-A640A	C3	/07-A6002
*/A)	A	/07-A525/	6C	/07-A375/	A2	/07-A5202	AC	/07-A640A	C3	/07-A6002
20	C	/07-A5350	70	/07-A3A50	A3	/07-A530/	C0	/07-A6507	C4	/07-A6/0/
*22)	/0	/07-A545C	7/	/07-A3C5C	A4	/07-A5400	C0	/07-A6507	C4	/07-A6/0/
*24)	//	/07-A555A	72	/07-A4056	A5	/07-A550C	C0	/07-A6507	C4	/07-A6/0/
*30)	/2	/07-A5657	73	/07-A4/55	A6	/07-A560A	C0	/07-A6507	C4	/07-A6/0/
*36)	/3	/07-A5756	74	/07-A4254	A7	/07-A5707	C/	/07-A6606	C5	/07-A6200

Note...Sets h0ving *) with needle width 0re speci0lly m0de to order.

Sliding pl0te*right) 0nd sliding pl0te*left) 0re not included in the set nos.

注記... 針幅に*)のついているセットは、特別注文部品です。

代表品番の構成内容に滑り板*右), 滑り板*左)は含まれません。

26B KBWP YRP OTK QU Q QKXQP K (WX-22D)*-*(D)

標換ゲリ量 一覧表スベUリ報報変情更リ更タス変タ

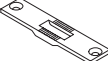
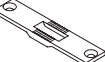
STihgle dmm 上送り足										
Mocppco dmm 押え足			Ncd-:m MTor :m-	Ncd-:m MTor :m-	Ncd-:m MTor :m-	Ncd-:m MTor :m-	Ncd-:m MTor :m-	Ncd-:m MTor :m-	Ncd-:m MTor :m-	Ncd-:m MTor :m-
			0 0.6,00552	/ 0.6,0065/	2 0.6,00850	4 0.6,00A5.	5 0.6,45254	A 0.6,4525/	02 0.6,0/254	04 0.6,0/.56
							5 0.6,45452	0. 0.6,45450		
							6 0.6,4555/	00 0.6,4555.		
							8 0.6,45550	0/ 0.6,4555A		
	05	0.6,0/55/	DrTibTob 器 差	—	—	—	—	—	○	—
	05	0.6,58455	*. /	—	—	—	—	—	○	—
	06	0.6,0/550	 *. 2	—	—	—	—	—	○	—
	08	0.6,0/65.	 *. 4	 *. 5	—	—	—	—	—	—

- *.0...Sgrfmsr eommtc-
清無しタイプ
Em Wc spcb ufcl rfc rfocTb OTllmr Wc eoTpnCb Tr rfc pcugle prTor-
縫い始めに糸が絡みにくい時に使用
- */...=mo mtcoiTnnCb pcOrgmlp md jTrcogTi-
段部用
CmjJml rvnc dmo mtcoiTnnCb pcOrgmlp Tlb diTr pcOrgmlp)
HlrcojcbgTrc rvnc Wcruccl 0.60/55/ Tlb 0.60/550-
段部用・平部でも使用できる両用タイプ)0.60/55/と0.60/550の中間タイプ
- *.2...=mo mtcoiTnnCb pcOrgmlp md jTrcogTi-
段部用
Em Wc spcb ufcl mtcoiTnnCb pcOrgmlp OTllmr Wc pjmmrfiv dcb-
段部での乗り越えが悪い時に使用
- *.4...=mo igeFr,ucgeFr pnmlec-
薄いスポンジ用
Em Wc spcb dmo ocpGigclr jTrcogTip ps0f Tp pnmlec-
スポンジ等の弾力性の有る素材に使用
- *.5...=mo fcTtv,ucgeFr pnmlec-
厚いスポンジ用
Em Wc spcb dmo dsorfco ocpGigclr jTrcogTip-
より弾力性の有る素材に使用

27B KBWP YRP OTK QU Q QKXQP K (WX-22D0*-*,(2,
標換ゲリ量 一覧表スベUリ報報変情更り更タス報タ

W0mliog fppf 上送り足																								
			Eef,Np	D0su Np,	Eef,Np	D0su Np,	Eef,Np	D0su Np,	Eef,Np	D0su Np,	Eef,Np	D0su Np,	Eef,Np	D0su Np,	Eef,Np	D0su Np,	Eef,Np	D0su Np,						
			.	.-5)..65/	0	.-5)..550	/	.-5)..65.	2	.-5)..95-	5	.-5)25/52	9	.-5)26/50	6	.-5)2525/	.-	.-5)2625-	5	.-5)25550	.-	.-5)2655-	6	.-5)2565.
Dsettes fppu 押え足															./		.-5).0/52							
			Eef,Np	D0su Np,																				
			.5	.-5).0659	—		—				*-0		—		—		—		—		—		—	
			.6	.-5).0956	—		—		—				*- /		—		—		—		—		—	
			.5	.-5)25/5-	—		—		—		—				*-2				Adjvtu0bme 調整式		—		—	
			.6	.-5)25259	—		—		—		—		—		—		—		—		—		—	
			.9	.-5)25556	—		—		—		—		—		—		—		—		—		—	
			0-	.-5)25655	—		—		—		—		—		—		—		—		—		—	
			0.	.-5)./-55	—		—		—		—		—		—		—		—		—		*-6	

=eed dpg 送り歯				
Su0od0sd 標準	0/	02	05	Wide uyre 幅広タイプ*
Eef,Np	00	0/	02	05
D0su Np,	.-5).5.-6	.-5).50-5	.-5).5/-2	.-5)/9--.

Thsp0u rm0ue 針板		
		
	Su0od0sd 標準	Wide uyre 幅広タイプ*
Eef,Np	06	05
D0su Np,	.-5).-5-2	.-5)-0--9

=ps n0chioiog 加工用			
Tp be n0chioed up 0 x0mliog fppu, 送り足加工用	Tyre C up be n0chioed up 0 x0mliog fppu, 送り足加工用C	Tyre A up be n0chioed up 0 x0mliog fppu, 送り足加工用A	
Eef,Np	06	09	/-
D0su Np,	.-5).0055	.-5)26/56	.-5)./05/

Sxiog edge gvide 吊り定規	
/.	
MAH).50--A-	

- *-...Wiuhpvu gspuwe,
溝無しタイプ
Tp be vted xheo uhe uhse0d c0ooppu be gs0tred 0u uhe texiog tu0su,
縫い始めに糸が絡みにくい時に使用
- *-0...Eighu)edge rsettes,
右片押え
Tp be vted up tex edget pf n0uesi0m,
エッジを縫製する場合に使用
- *-/...:efu)edge rsettes,
左片押え
Tp be vted up tex edget pf n0uesi0m,
エッジを縫製する場合に使用
- *-2...=ps ririog,
バイピング用
Tp be vted fps geoes0m ririog rspcettet,
一般のバイピング工程に使用
- *-5...=ps ririog,
バイピング用
Desniut 0djvtuneou pf uhe oeedme rptiupo xiuh setrecu up uhe rire,
パイプに対する針の位置が調整出来ます。
- *-6...Wide uyre,
幅広タイプ
Tp be vted xheo 0 texiog rspdvcu c0ooppu be tnppuhmy fed,
縫製物の送りが悪い場合に使用

